

 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

TO: ALL HOLDERS OF ENGINE OUTBOARD AND INBOARD SIDE FAN DUCT COWL ASSEMBLY-  
CF6 COMPONENT MAINTENANCE MANUAL 71-11-25

REVISION NO. 17 DATED MAR 01/05

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

503-504

1064W

DESCRIPTION OF CHANGE

Added Lower and Upper Auxiliary Track CHECK Limits.

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HIGHLIGHTS

01.1

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ENGINE OUTBOARD AND INBOARD SIDE  
FAN DUCT COWL ASSEMBLY - CF6

PART NUMBER 315T1002-1,-2,-3,-4

COMPONENT MAINTENANCE MANUAL  
WITH  
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

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## INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- |   |                              |
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| 1. Title Page                                       | 4. List of Effective Pages   |
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| 3. Temporary Revisions &<br>Service Bulletin Record | 6. Introduction              |
|   | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote \*[ ] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Assembly

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INTRODUCTION

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FAN DUCT COWL ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

- A. The Fan Duct Cowl Assembly provides a pathway for bypass air from the fan, as well as a support structure for the thrust reverser. The cowl assembly is comprised of an inner wall assembly and an outer wall held together by upper and lower bifurcation installations. The outer wall is composed of a ring assembly and a torque box installation held together by nine cascade assemblies. The cascade assemblies reverse the direction of the bypass air when the thrust reverser is activated.

2. Leading Particulars (approximate)

Diameter -- 104 inches

Width -- 58 inches

Weight -- 497 pounds (315T1002-1,-3)

473 pounds (315T1002-2,-4)

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DESCRIPTION & OPERATION

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DISASSEMBLY

1. Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.

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DISASSEMBLY

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CLEANING

1. Clean all parts using standard industry practices and the additional procedure in following step.

WARNING: DO NOT USE CHLORINATED CLEANING AGENTS (E.G., METHYLENE CHLORIDE, TRICHLOROETHYLENE, TRICHLOROETHANE) ON ADVANCED COMPOSITES. CHLORINATED CLEANING AGENTS ARE HARMFUL TO RESIN SYSTEMS.

2. Clean all bonded assemblies (551, 554, 563, 650, 653, IPL Fig. 1) using only non-chlorinated cleaning agents.

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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Magnetic particle check per 20-20-01:
  - A. Catch support (674, IPL Fig. 1).
  - B. Liner (15, 20, 550, 555, IPL Fig. 2).
  - C. Retainer (145, IPL Fig. 3).
  - D. Liner (575, 580, IPL Fig. 4).
  - E. Liner (410, 415, IPL Fig. 5), pin (403, 404, 500), fittings (600, 875, 875A, 875B, 876, 877).
  - F. Liner (300, IPL Fig. 6), bushings (630, 635, 760, 765, 855, 860), pin (326, 327).
  - G. Liner (390, IPL Fig. 8).
  - H. Liner (375, IPL Fig. 9), bushings (660, 665, 790, 795, 910, 915), pin (373, 374).
  - I. Retainer (270, IPL Fig. 10).
  - J. Liner (15, 20, 645, 650, IPL Fig. 11).
3. Penetrant check per 20-20-02:
  - A. Fairings (420, 421), angles (441, 453, 454, 455, 456, 641, 642, 644, 647), pads (486, 487, 501, 502, 520, 522), bolts (536, 539, 698), fittings (573, 776, 777, 797), housing (732A).
  - B. Track (70, 75, 530, 535, IPL Fig. 2), retainer (78), supports (210, 215, 435, 440), fittings (516B, 517, 518, 519).
  - C. Fittings (47, 48, 55, 88, 102, 255, 260, IPL Fig. 3), bumpers (285, 290, 295, 300).
  - D. Pads (30, 35, 50, 55, IPL Fig. 4), angles (125, 130, 195, 200), blocks (360, 365), door (660), fillers (680, 682).
  - E. Retainer (405, 405A, IPL Fig. 5), tracks (430, 700A), fitting (550), gussets (785, 790, 795, 800, 805, 810, 815, 820, 825, 830, 835), zee (900).

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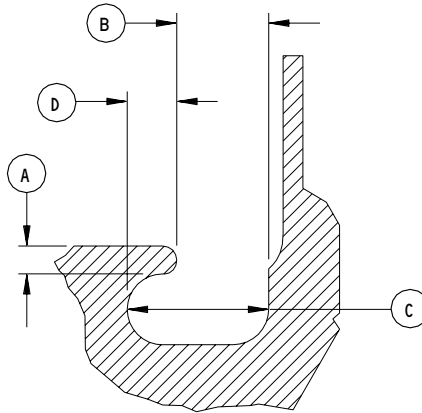
- F. Retainer (325, 325A, IPL Fig. 6), track (350), spring (445), rod (452), bolts (455, 555), fittings (550, 645, 770, 775, 865).
  - G. Pads (15, 20, IPL Fig. 8), angles (85, 135), block (235), filler (410).
  - H. Retainer (370, 370A, IPL Fig. 9), track (380), spring (475), rod (485), bolts (490, 595), fittings (590, 675, 800, 920), striker (940).
  - I. Fittings (55, 60, 85, 87, 110, 115, 140, 145, 160, 205, 225, 320, 325, IPL Fig. 10), bumpers (350, 355, 360, 365).
  - J. Tracks (140, 145, IPL Fig. 11), retainer (165), supports (250, 255, 565, 570), fittings (615A, 620, 625, 630).
4. Check spring (445, IPL Fig. 6; 475, IPL Fig. 9).
- A. Compress spring to 2.31–2.37 inches and check that load is 1.60–2.00 pounds.
  - B. Compress spring to 1.57–1.63 inches and check that load is 5.64–6.84 pounds.
  - C. Compress spring to 1.34 inches and verify that no permanent set results.
5. Check honeycomb and bonded parts for evidence of delamination, internal water, scratches, and contour defects.
- A. Examine for delamination ultrasonically.
  - B. Examine areas suspected of containing water radiographically to determine extent of damage.
  - C. Examine edges of panels carefully for cuts and abrasions. Delamination starts very easily from damage to an edge member of honeycomb panel.
6. Refer to 767 Structural Repair Manual 54–31–02 for allowable damage data and rework of nicks, gouges, scratches or corrosion damage in the cascade strongbacks, vanes, and in the fastener hole flanges. If cascade vanes exceed damage and rework limits of the structural repair manual 54–31–02 refer to Repair 16–1.
7. Check the antirotation stops (496, 869G, Fig. 5; 63, IPL Fig. 12) for damage or looseness.

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CHECK  
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- | 8. Check upper and lower auxiliary tracks for wear.
  - | A. While the auxiliary-track liners are removed, measure dimensions A, B, C, and D, as shown in Fig. 501.
  - | B. Take measurements every 2 inches along the length of each track. The limits for the upper and lower auxiliary-tracks are as shown in the following table.

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UPPER AND LOWER AUXILIARY TRACK  
 (TYPICAL)

AUXILIARY TRACK	(A)	(B)	(C)	(D)
UPPER	0.113 MIN	0.450 MAX	0.680 MAX	0.250 0.210
LOWER	0.108 MIN	0.470 MAX	0.680 MAX	0.250 0.210

Auxiliary Track Check  
 Figure 501

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CHECK

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REPAIR – GENERAL1. Content

- A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
315T1102	DRAG LINK ANCHOR FITTING ASSY	1-1
315T1106	HINGE FITTING ASSY	2-1
315T1108	HOOK LATCH HOUSING ASSY	3-1
315T1150	ACCESS DOOR INSTALLATION	4-1
315T1202	TORQUE BOX INSTALLATION	5-1
315T1303	HINGE FITTING ASSY	6-1
315T1308	COMPRESSION PAD ASSY	7-1
315T1403	LATCH FITTING ASSY	8-1
315T1413	FITTING ASSY	9-1
315T1431	ZEE ASSY	10-1
315T1443	LATCH FITTING ASSY	11-1
315T1603	SHEAR FITTING ASSY	12-1
315T1634	FITTING ASSY	13-1
315T3245	RETAINER ASSY	14-1
- -	MISCELLANEOUS PARTS	15-1
315T1210	CASCADE ASSY	16-1
315T1212		
315T1262		
315T1229		

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## 2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

20-10-01 Repair and Refinish of High Strength Steel Parts  
20-10-03 Shot peening  
20-20-02 Penetrant Methods of Inspection  
20-30-02 Stripping of Protective Finishes  
20-30-03 General Cleaning Procedures  
20-41-01 Decoding Table for Boeing Finish Codes  
20-41-02 Application of Chemical and Solvent Resistant Finishes  
20-41-04 Application and Repair of Interior Decorative Finishes  
20-41-05 Application of Corrosion Inhibiting Compounds  
20-42-05 Bright Cadmium Plating  
20-42-09 Electrodeposited Nickel Plating  
20-43-01 Chromic Acid Anodizing  
20-43-02 Anodizing of Magnesium Alloys (Dow 17)  
20-43-03 Alodizing  
20-44-01 Application of Abrasion Resistant Finishes  
20-50-03 Bearing Installation and Retention  
20-50-08 Application of Dry Lubricant  
20-50-13 Application of Weather, Fuel, Oil, Solvent and Heat Resistant Protective Coatings  
20-70-01 Protection, Storage, and Handling of Airplane Components  
71-00-01 Application and Repair of MA-25S

## 3. Materials

NOTE: Equivalent substitutes may be used.

- A. Coating, ablative -- MA-25S (Ref 20-60-04)
- B. Coating, teflon-filled -- BMS 10-86, type 1 or type 2, white, per BAC5710, type 27 (Ref 20-60-02)
- C. Enamel (Ref 20-60-02)
- (1) BMS 10-11, type 1
  - (2) BMS 10-11, type 2, operator's choice of color scheme
  - (3) BMS 10-11, type 2, BAC101 red gloss
  - (4) BMS 10-60, operator's choice of color scheme
  - (5) BMS 10-60, BAC707 gray gloss

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REPAIR-GENERAL

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- D. Lubricant, dry film (Ref 20-60-03)
  - (1) BMS 3-8, class A
  - (2) MIL-L-23398
- E. Plating Nickel -- BMS 10-36, type 2 (Ref 20-60-02)
- F. Primer (Ref 20-60-02)
  - (1) Aluminized epoxy
  - (2) BMS 10-11, type 1
  - (3) BMS 10-79, type 2
  - (4) BMS 10-79, type 3
  - (5) Desoto high temperature polyurethane
- G. Sealant -- BMS 5-26 (Ref 20-60-04)

#### 4. Dimensioning Symbols

- A. Standard True Positioning Dimensioning Symbols used in applicable Repair procedures are shown in Fig. 601.

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REPAIR-GENERAL

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—	STRAIGHTNESS	⊕	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
▭	FLATNESS	∅	DIAMETER
⊥	PERPENDICULARITY (OR SQUARENESS)	S ∅	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
○	ROUNDNESS	SR	SPHERICAL RADIUS
⊙	CYLINDRICITY	( )	REFERENCE
⌒	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
△	PROFILE OF A SURFACE	<b>DIM</b>	
◎	CONCENTRICITY	<b>-A-</b>	DATUM
≡	SYMMETRY	Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
∠	ANGULARITY	Ⓛ	LEAST MATERIAL CONDITION (LMC)
↗	RUNOUT	Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
↗↗	TOTAL RUNOUT	Ⓟ	PROJECTED TOLERANCE ZONE
⊏	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
∇	COUNTERSINK		

**EXAMPLES**

**— 0.002**

STRAIGHT WITHIN 0.002

**◎ ∅ 0.0005 C**

CONCENTRIC TO C WITHIN 0.0005 DIAMETER

**⊥ 0.002 B**

PERPENDICULAR TO B WITHIN 0.002

**≡ 0.010 A**

SYMMETRICAL WITH A WITHIN 0.010

**// 0.002 A**

PARALLEL TO A WITHIN 0.002

**∠ 0.005 A**

ANGULAR TOLERANCE 0.005 WITH A

**○ 0.002**

ROUND WITHIN 0.002

**⊕ ∅ 0.002 Ⓢ B**

LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE

**⊙ 0.010**

CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER

**⊥ ∅ 0.010 Ⓜ A  
0.510 Ⓟ**

AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION

**⌒ 0.006 A**

EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A

**2.000**

THEORETICALLY EXACT DIMENSION IS 2.000

**▭ 0.020 A**

SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE

OR  
2.000  
BSC

**NOTE:** DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME

**0.020 A**

**A 0.020**

True Position Dimensioning Symbols  
 Figure 601

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REPAIR-GENERAL

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DRAG LINK ANCHOR FITTING ASSEMBLY – REPAIR 1-1

315T1102-1, -2, -7, -8

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (572, IPL Fig. 1)

- A. Remove bushings.
- B. Repair fittings (573) bores, if and as required, per paragraph 2.0
- C. Install bushings per 20-50-03.
- D. Machine bores of bushings to dimensions shown (Fig. 601).
- E. Fillet seal around periphery of flanges of bushings using BMS 5-26 sealant.

2. Repair (Fig. 601, 602)

- A. Machine bushing (572) hole, as required, to a maximum repair diameter per Fig. 601.
- B. Penetrant check machined surfaces per 20-20-02.
- C. Shot peen per Fig. 601, after penetrant check, but prior to refinishing.
- D. Chromic acid anodize machined surfaces per 20-43-01.
- E. Fabricate oversized bushing per Fig. 602.

3. Refinish

- A. Fitting (573) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes for bushings.  
Material: Al alloy.

**71-11-25**

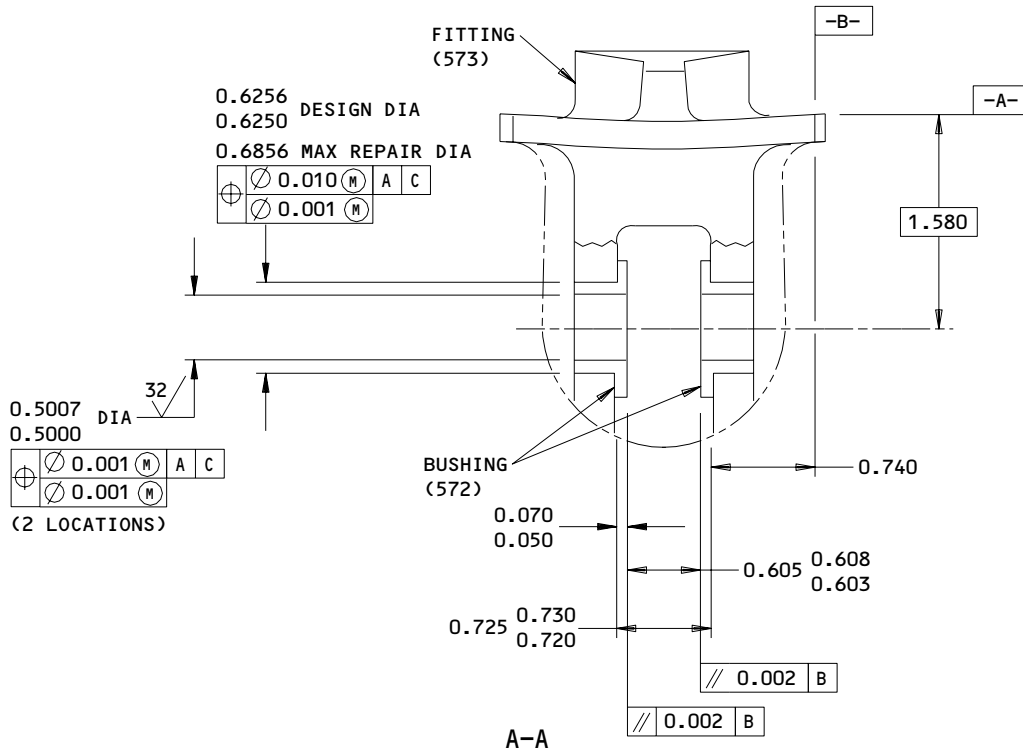
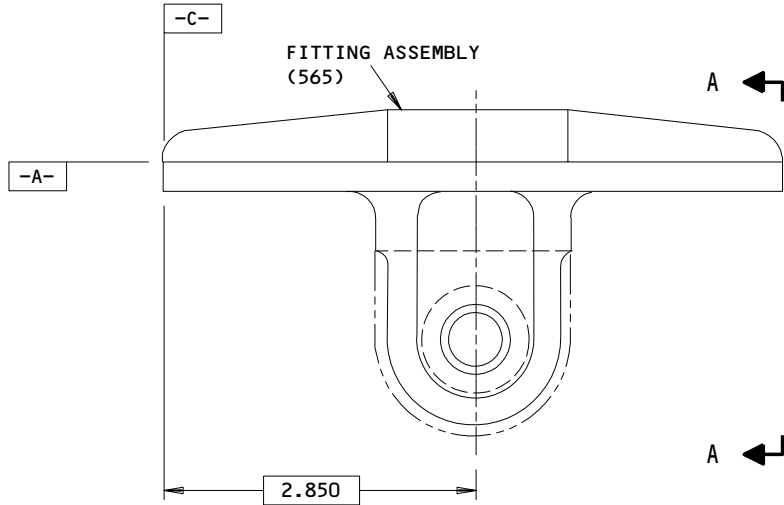
REPAIR 1-1

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SHOT PEENING:  
 SHOT SIZE: 230-550  
 INTENSITY: 0.006 A2  
 COVERAGE: 2.0

ALL DIMENSIONS ARE IN INCHES

315T1102-1,-2,-7,-8  
 Bushing Replacement  
 Figure 601

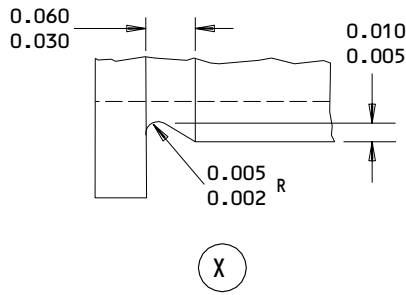
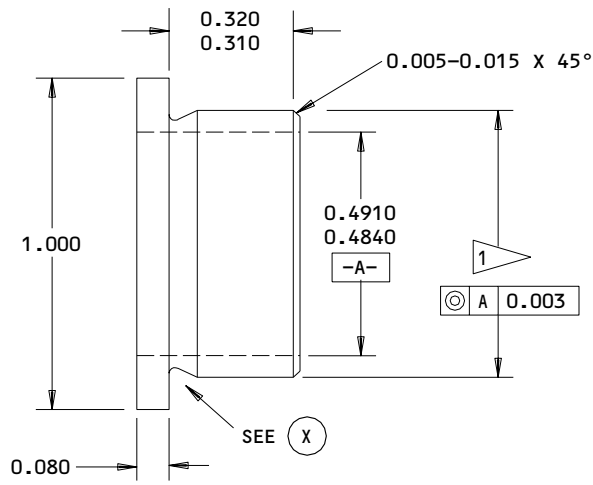
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REPAIR 1-1

01.1

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1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR  
 DIA OF FITTING PLUS INTERFERENCE

PENETRANT CHECK PER 20-20-02

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED  
 DECIMAL TOLERANCE, ±0.010, EXCEPT AS NOTED

MATERIAL: AL-NI-BRZ PER AMS 4640

FINISH: CADMIUM PLATE PER QQ-P-416, TYPE 2,  
 CLASS 2

REPLACEMENT BUSHING FOR BUSHING 315T1103-1

Oversize Bushing Details  
 Figure 602

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REPAIR 1-1

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HINGE FITTING ASSEMBLY - REPAIR 2-1

315T1106-1, -2, -3

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (773, 795, IPL Fig. 1)

- A. Remove bushing.
- B. Install bushing per 20-50-03.

2. Refinish

- A. Fittings (776, 777, 797) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from hole for bushing. Material: Al alloy.

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REPAIR 2-1

01

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HOOK LATCH HOUSING ASSEMBLY – REPAIR 3-1

315T1108-12

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (731, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03.
- C. Machine bores of bushings to dimensions shown (Fig. 601).
- D. Fillet seal around flanges of bushings using BMS 5-26 sealant.

2. Refinish

- A. DELETED.

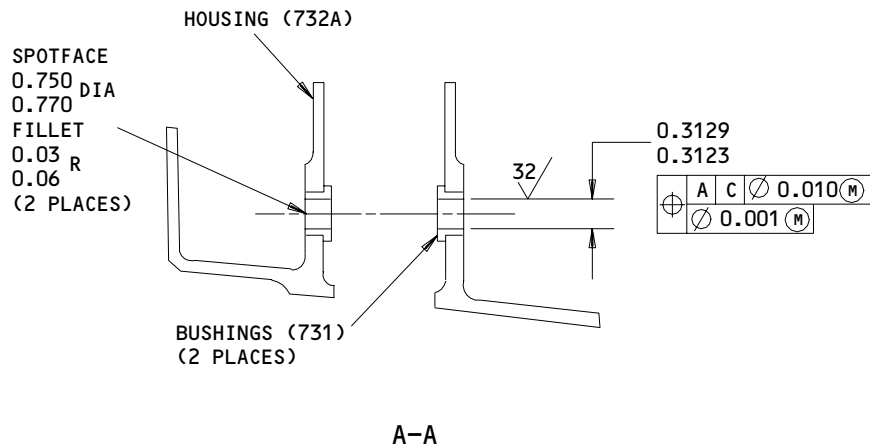
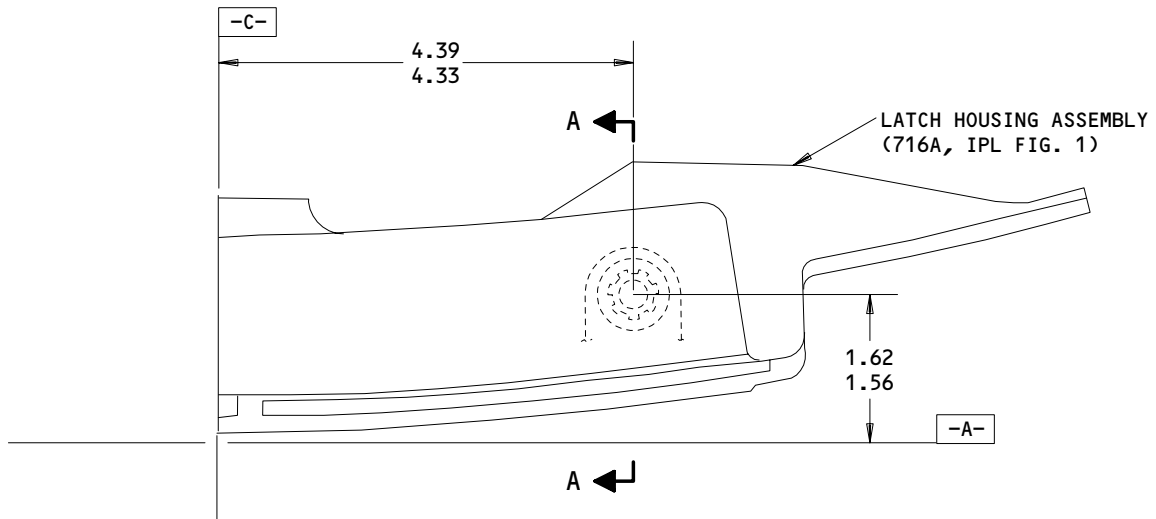
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REPAIR 3-1

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ALL DIMENSIONS ARE IN INCHES

315T1108-12

Bushing Replacement  
 Figure 601

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REPAIR 3-1

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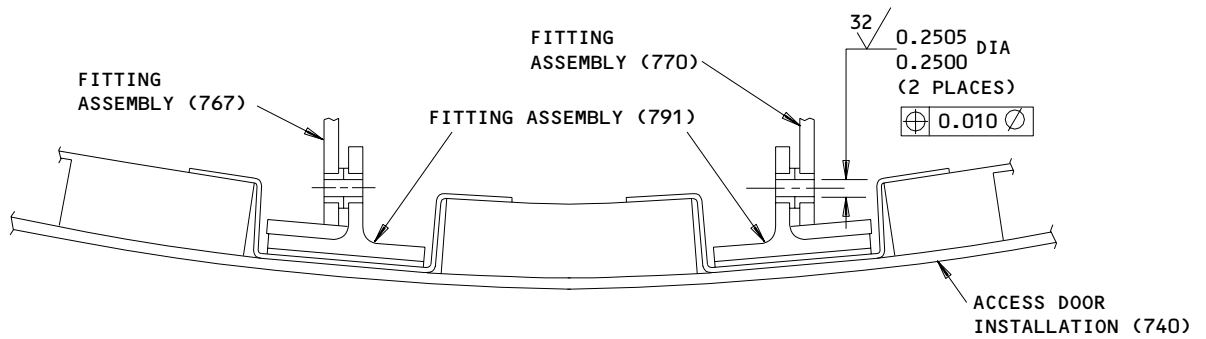
ACCESS DOOR INSTALLATION - REPAIR 4-1

315T1150-1

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Machining (IPL Fig. 1)

- A. Machine bushings (773, 795) of fitting assemblies (767, 770, 791) per Fig. 601.



ALL DIMENSIONS ARE IN INCHES

315T1150-1  
Bushing Machining  
Figure 601

81304

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REPAIR 4-1

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TORQUE BOX INSTALLATION - REPAIR 5-1

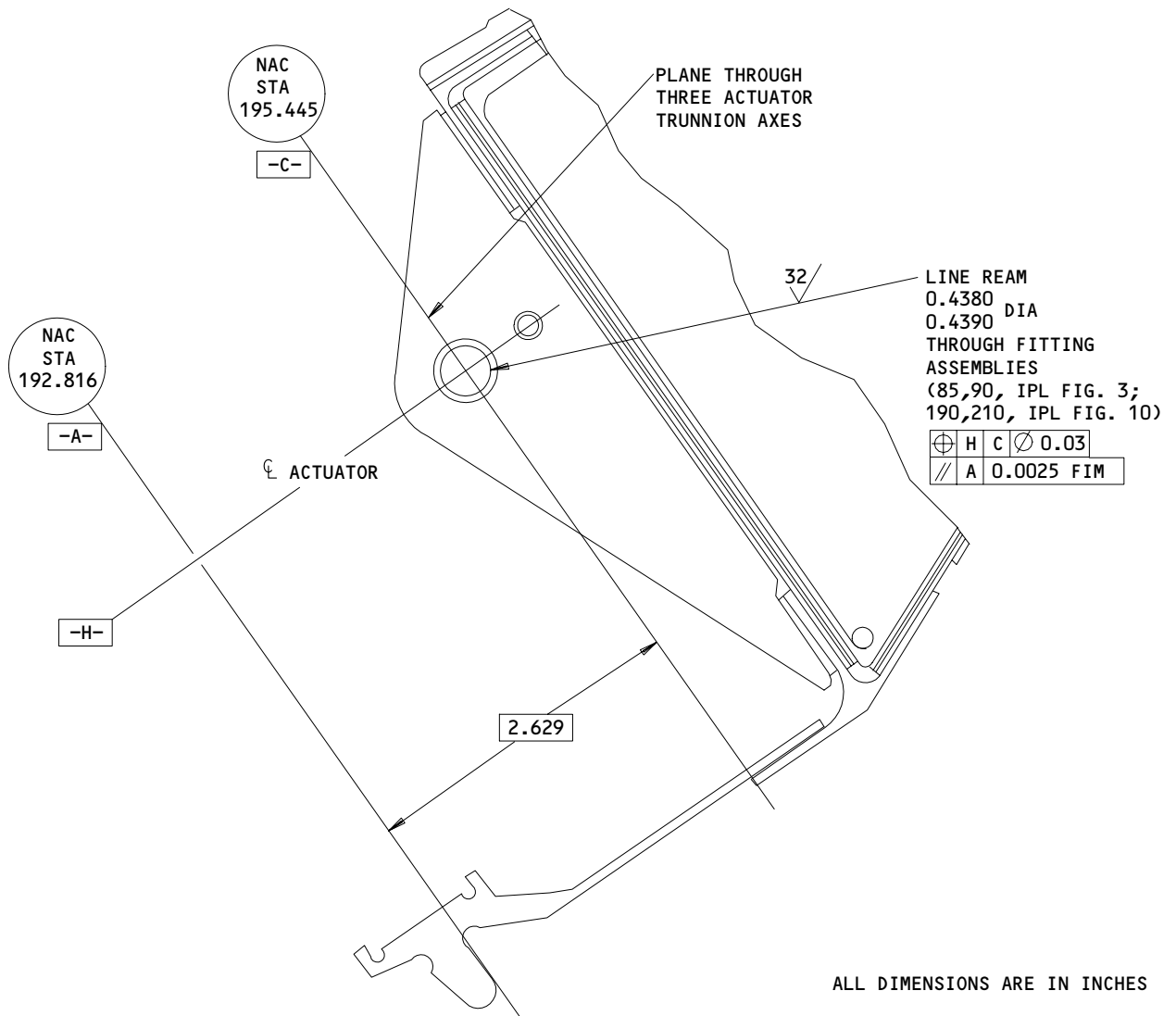
315T1202-5001 thru -5008

**NOTE:** Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Machining (86, 95, IPL Fig. 3; 195, 215, IPL Fig. 10)

A. Machine bushings per Fig. 601.

B. Fillet seal around periphery of bushing flanges using BMS 5-26 sealant.



315T1202-5001 THRU -5008  
 Bushing Machining  
 Figure 601

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REPAIR 5-1

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HINGE FITTING ASSEMBLY - REPAIR 6-1

315T1303-23, -24, -47, -48

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (505, 510, 515, IPL Fig. 2; 600, 605, 610, IPL Fig. 11)
  - A. Remove bushings.
  - B. Install bushings per 20-50-03.
  - C. Machine bores of bushings to dimensions shown (Fig. 601).
2. Refinish
  - A. Fitting (625D, IPL Fig. 11) -- Anodize, type 1 (chromic acid) or type 2 (sulfuric acid) (F-17.05). Apply one coat BMS 10-79, type 3 primer (F-19.47).

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REPAIR 6-1

01

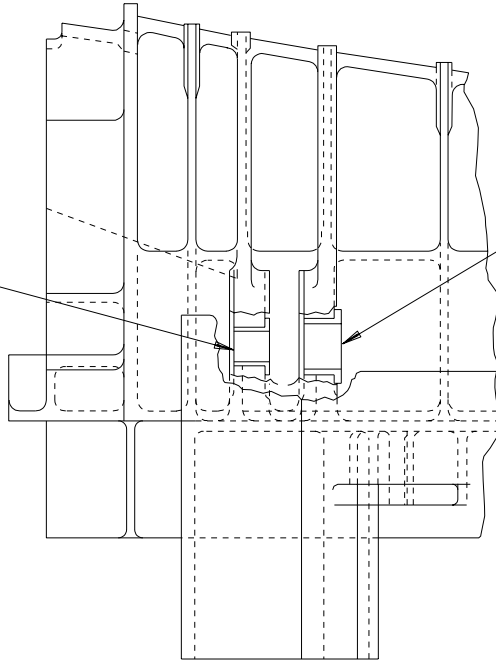
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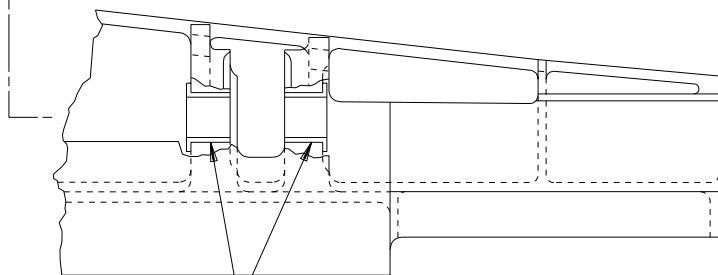
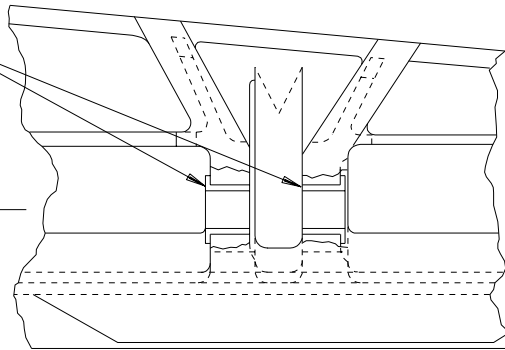


BUSHING (505, IPL FIG. 2;  
 600, IPL FIG. 11)  
 REAM TO 0.6250-0.6255  
 DIAMETER 32 ✓

BUSHING (510, IPL FIG. 2;  
 605, IPL FIG. 11)  
 REAM TO 0.8750-0.8755  
 DIAMETER 32 ✓



BUSHING (515, IPL FIG. 2;  
 610, IPL FIG. 11)  
 REAM TO 0.7500-0.7505  
 DIAMETER 32 ✓



BUSHING (515, IPL FIG. 2;  
 610, IPL FIG. 11)  
 REAM TO 0.7500-0.7505  
 DIAMETER 32 ✓

ALL DIMENSIONS ARE IN INCHES

315T1303-23,-24,-47,-48  
 Bushing Replacement  
 Figure 601

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REPAIR 6-1  
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COMPRESSION PAD ASSEMBLY – REPAIR 7-1

315T1308-11, -12, -17, -18

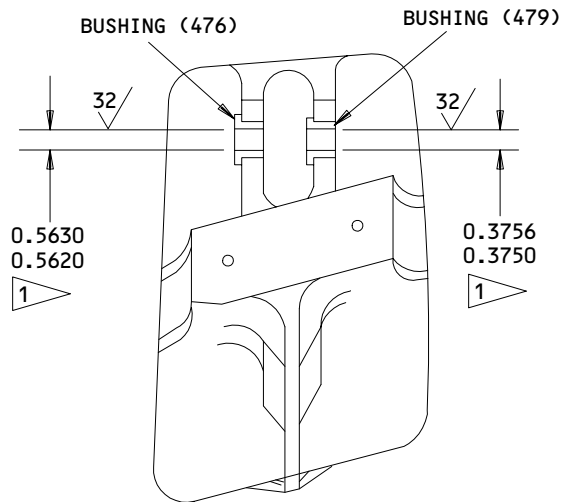
**NOTE:** Refer to REPAIR-GENERAL for list of applicable standard practices.


1. Bushing Replacement (476, 479, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03.
- C. Machine bores of bushings to dimensions shown (Fig. 601).
- D. Fillet seal around periphery of flanges of bushings using BMS 5-26 sealant.

2. Refinish

- A. DELETED.



 0.005-0.015 INCH X 45 DEGREE  
 CHAMFER BOTH ENDS AFTER REAMING

ALL DIMENSIONS ARE IN INCHES

315T1308-11,-12,-17,-18  
 Bushing Replacement  
 Figure 601

**71-11-25**

REPAIR 7-1

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LATCH FITTING ASSEMBLY - REPAIR 8-1

315T1403-1, -2, -3, -4, -9, -10

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (740, 835, IPL Fig. 6; 770, 890, IPL Fig. 9)

- A. Remove bushings.
- B. Install bushings per 20-50-03.

NOTE: Bushings are to be installed flush-to-0.005-inch below flush at inside surface of fitting.

2. Refinish

- A. Filler (755, 850, IPL Fig. 6; 785, 905, IPL Fig. 9) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over.  
Material: Al alloy.
- B. DELETED.

71-11-25

REPAIR 8-1

01

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FITTING ASSEMBLY – REPAIR 9-1

315T1413-1, -9, -10

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (520, 525, 530, 535, 540, IPL Fig. 6; 550, 555, 560, 565, 570, IPL Fig. 9)
  - A. Remove bushings.
  - B. Install bushings per 20-50-03.
  - C. Machine bushings (530, 540, IPL Fig. 6; 560, 570, IPL Fig. 9) per Fig. 601.
  - D. Machine bushing (535, IPL Fig. 6; 565, IPL Fig. 9) to 0.3750-0.3755 inch ID, with 63 AA finish.
  - E. Fillet seal around periphery of bushing (530, 535, 540, IPL Fig. 6; 560, 565, 570, IPL Fig. 9) using BMS 5-26 sealant.
2. Refinish
  - A. DELETED.
  - B. Stop (545, IPL Fig. 6; 585, IPL Fig. 9) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over. Material: Al alloy.
  - C. Retainer (587, IPL Fig. 9) -- Chemically treat, and apply one coat BMS 10-11, type 1 primer (F-18.06) all over. Material: Al alloy.
  - D. Spring (588, IPL Fig. 9) -- Refinish per Fig. 602. Material: 17-7 PH CRES, 180-200 KSI.

71-11-25

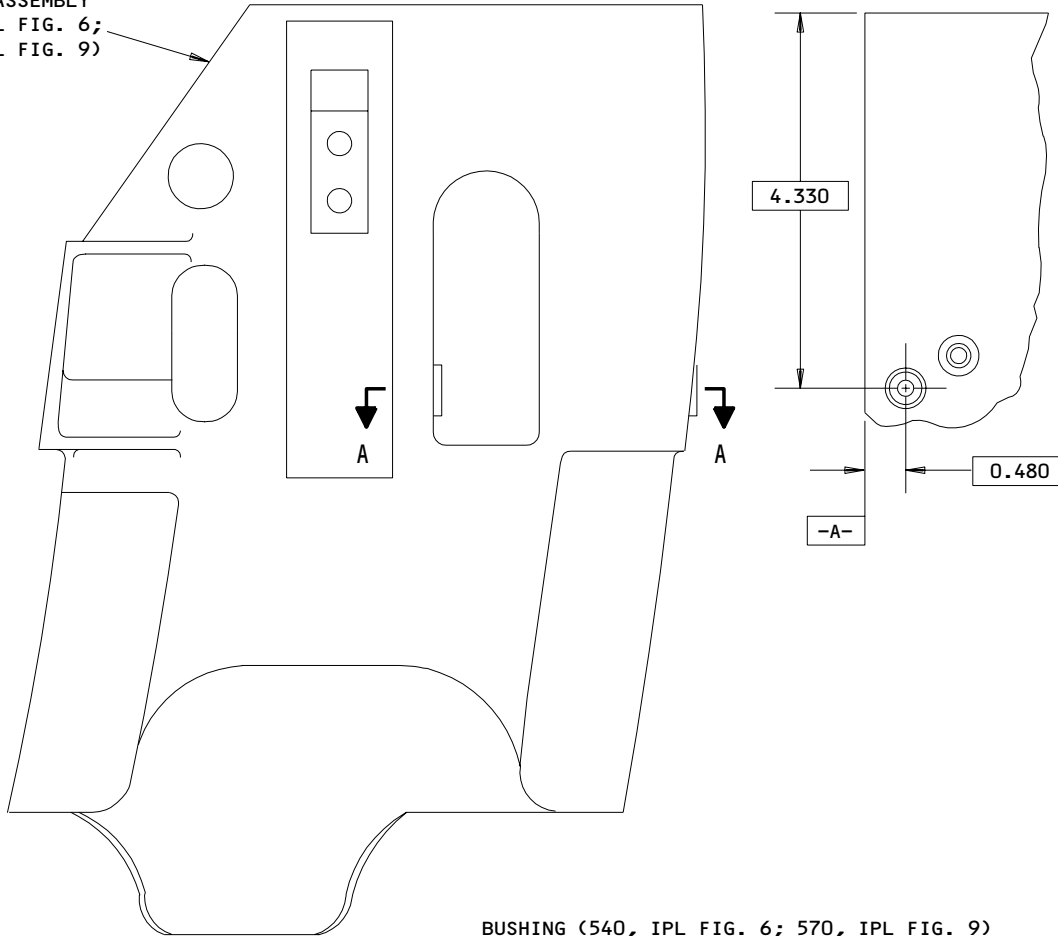
REPAIR 9-1

01

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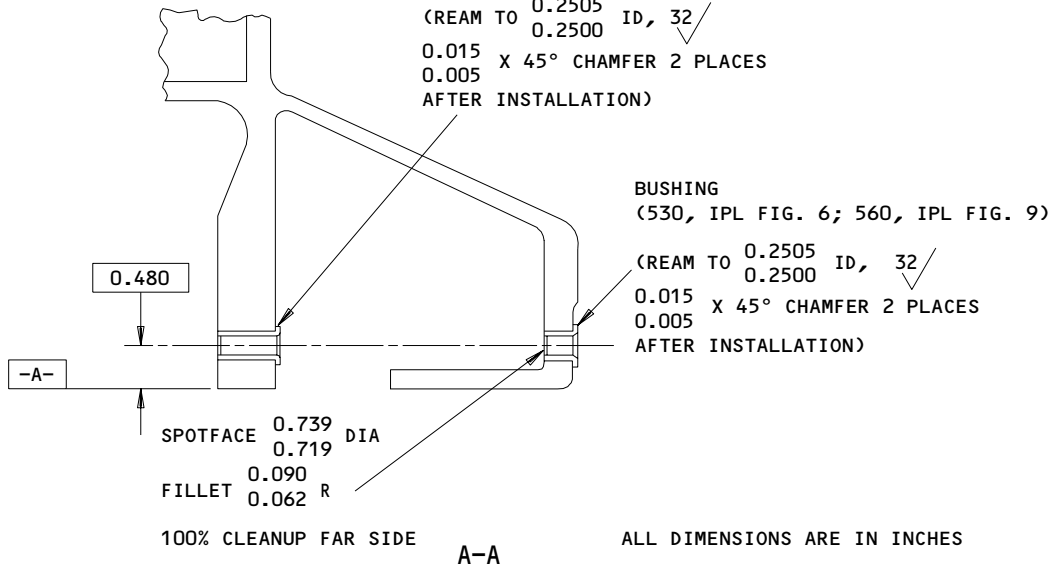
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FITTING ASSEMBLY  
 (515, IPL FIG. 6;  
 545, IPL FIG. 9)



BUSHING (540, IPL FIG. 6; 570, IPL FIG. 9)

(REAM TO 0.2505 ID, 32/  
 0.2500  
 0.015 X 45° CHAMFER 2 PLACES  
 0.005  
 AFTER INSTALLATION)



BUSHING  
 (530, IPL FIG. 6; 560, IPL FIG. 9)

(REAM TO 0.2505 ID, 32/  
 0.2500  
 0.015 X 45° CHAMFER 2 PLACES  
 0.005  
 AFTER INSTALLATION)

SPOTFACE 0.739 DIA  
 0.719  
 FILLET 0.090  
 0.062 R

100% CLEANUP FAR SIDE

A-A

ALL DIMENSIONS ARE IN INCHES

315T1413-1,-9,-10  
 Bushing Replacement  
 Figure 601

71-11-25

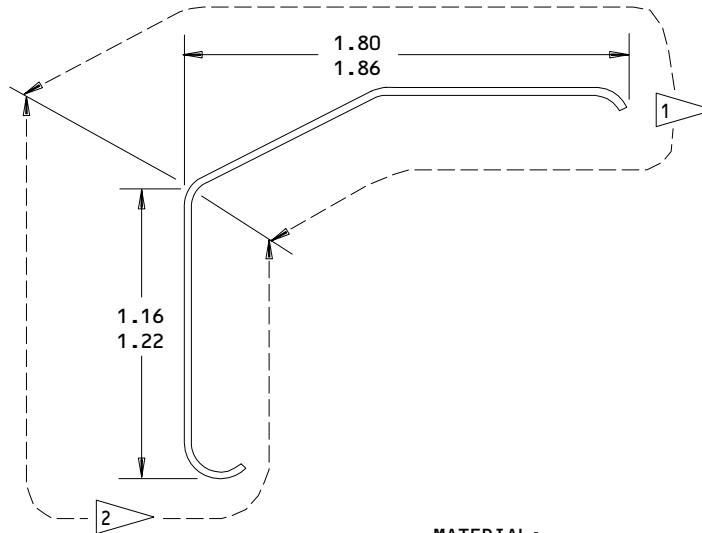
REPAIR 9-1

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**BOEING**  
**COMPONENT  
 MAINTENANCE MANUAL**



**REFINISH**

- 1 APPLY BMS 3-8 DRY FILM LUBRICANT TO THESE SURFACES ONLY.
- 2 APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER TO THESE SURFACES ONLY.

MATERIAL: 17-7PH CRES, 180-200 KSI  
 ALL DIMENSIONS ARE IN INCHES

315T3708-1  
 Spring Refinish  
 Figure 602

81368

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REPAIR 9-1

01

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ZEE ASSEMBLY – REPAIR 10-1

315T1431-1, -5, -7

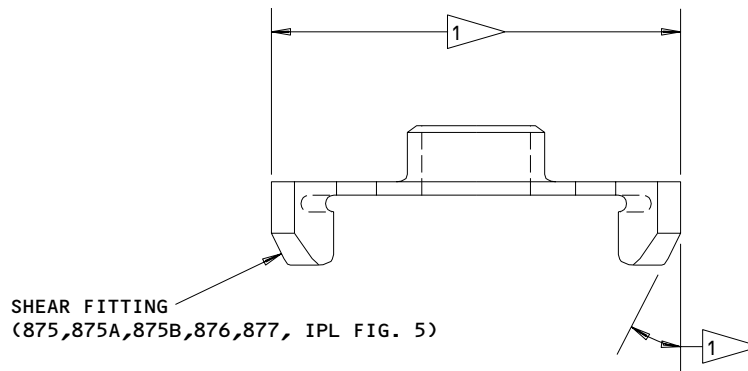
NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.


1. Shear Fitting Replacement (875, IPL Fig. 5).

- A. Remove shear fitting.
- B. Install shear fitting per 20-50-03.


2. Refinish

- A. Shear fitting (875, 875A, 875B, 876, 877) -- Refinish per Fig. 601.
- B. Fillers (885, 890) -- Chromic acid anodize (F-17.04), and apply Desoto high temperature polyurethane primer (F-19.43) all over. Material: Al alloy.

REFINISH

CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2  
 AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER  
 (F-16.01) ALL OVER, EXCEPT OMIT PRIMER PER 

MATERIAL: 15-5PH CRES, 150-170 KSI

 OMIT PRIMER FROM OD CIRCUMFERENCE  
 SURFACE AND 30° SURFACE

315T1408-1,-2

Shear Fitting Refinish  
 Figure 601



LATCH FITTING ASSEMBLY - REPAIR 11-1

315T1443-1, -2, -7

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (615, IPL Fig. 6; 645, IPL Fig. 9)

- A. Remove bushings.
- B. Install bushings per 20-50-03.

NOTE: Bushings are to be installed flush-to-0.005-inch below flush at inside surface of fitting.

2. Refinish

- A. DELETED.
- B. DELETED.

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REPAIR 11-1

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SHEAR FITTING ASSEMBLY - REPAIR 12-1

315T1603-1, -2, -9, -10, -15, -16, -19, -20,  
-21, -22, -23, -24

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (45, IPL Fig. 3; 50, 80, 105, 135, IPL Fig. 10)
  - A. Remove fasteners (43, IPL Fig. 3; 45, 75, 100, 130, IPL Fig. 10).
  - B. Remove bushing.
  - C. Install bushing per 20-50-03.
  - D. Install fasteners (43, IPL Fig. 3; 45, 75, 100, 130, IPL Fig. 10).
  - E. Fillet seal around periphery of bushing flange using BMS 5-26 sealant.
2. Refinish
  - A. DELETED.

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REPAIR 12-1

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FITTING ASSEMBLY – REPAIR 13-1

315T1634-11, -12, -13, -14

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing Replacement (86, 95, IPL Fig. 3; 195, 215, IPL Fig. 10)

- A. Remove bushing.
- B. Install bushing per 20-50-03.
- C. Machine bushing inside diameter to 0.437-0.438 inch, with 32 AA finish.

NOTE: Further machining of bushings will be done upon fitting assembly installation, Repair 5-1.

2. Insert Replacement (87, 100, IPL Fig. 3; 200, 220, IPL Fig. 10)

- A. Remove insert.
- B. Apply BMS 10-11, type 1 primer to insert, and install 3/4-to-1 1/2 turns below top surface of tapped hole.
- C. Remove tang.

3. Refinish

- A. DELETED.

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REPAIR 13-1

01

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RETAINER ASSEMBLY – REPAIR 14-1

315T3245-1

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

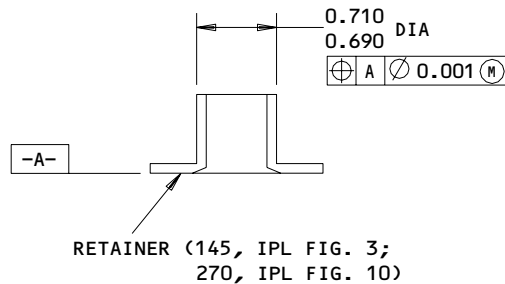
1. Insert Replacement (140, IPL Fig. 3; 265, IPL Fig. 10)

A. Remove insert.

B. Apply BMS 10-11, type 1 primer to insert. Install insert 1 1/2-to-2 1/2 turns below top of tapped hole. Remove tang.

2. Refinish

A. Retainer (145, IPL Fig. 3; 270, IPL Fig. 10) -- Refinish per Fig. 601.

REFINISH

CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2  
AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER  
(F-16.01) ALL OVER, EXCEPT OMIT FINISH FROM  
HOLE FOR INSERT. OUTSIDE DIAMETER DIMENSIONS  
APPLY AFTER PLATING

MATERIAL: 15-5PH CRES, 150-170 KSI  
ALL DIMENSIONS ARE IN INCHES

315T3245-2  
Retainer Refinish  
Figure 601

MISCELLANEOUS PARTS – REPAIR 15-1

1. Repair of parts listed in Fig. 601 consists of restoration of the original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Cascades (59,62,79,80,93,110,137,140,158,179,182,945)	Magnesium alloy	Dow 17 anodize per 20-43-02. Use the no-dimensional loss procedure for Dow finish. Apply two coats BMS 10-11, type 1 primer (F-20.03) all over, except apply only one coat primer (F-20.02) in fastener holes.  <u>NOTE:</u> No alternate finish is permitted.
Cascade assembly (191)	- - -	Apply one coat BMS 10-11, type 1 primer (F-20.02) to exposed surfaces, including potted edges.
Pads (501,502,520,522)	Al alloy	Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over.

Refinish Details  
 Figure 601 (Sheet 1)

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REPAIR 15-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u> (Cont)		
Duct assembly (563)	- - -	Touch up by chromic acid anodizing (F-17.04) and applying one coat BMS 10-79 primer, then apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) to areas indicated in Fig. 602.
Inner wall assembly (650,653)	- - -	Brush, swab, or spray colored chemical coating (F-17.10) plus apply one coat BMS 10-11, type 1 primer (F-20.02) to exposed rivet heads common to rub strips. Apply BMS 10-86, type 1 or 2, white teflon-filled coating (SRF-14.9624) per BAC5710, type 27, to outer (exposed) surfaces of rub strips. Chemically treat and apply one coat BMS 10-11, type 1 primer (F-18.06) to aluminum structural members.
Rub strips (807, 807A,807G,807H,808, 808A,808G,808H)	304 CRES	Passivate (F-17.09) exterior (convex) surface. Apply two coats BMS 10-11, type 1 primer (F-20.03) to interior (concave) surfaces.
Bolt (698)	A286 steel 200 ksi min	Cadmium plate per 20-42-05, type 2, class 2 (F-15.06).
Door assembly (805)	- - -	Apply aluminized epoxy primer per 20-41-04 to exposed surface of skin (SRF-14.963); overspray is allowed. Apply one coat BMS 10-11, type 1 primer (F-20.02) to exposed surface of inner skin and potted edges.

Refinish Details  
 Figure 601 (Sheet 2)

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REPAIR 15-1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u>		
Bifurcation Installation Structural Elements	- - -	Touch up aluminum parts by chemically treating (colored film) and applying one coat primer, BMS 10-11, type 1 (F-18.06). Touch up bonded panel assembly applying one coat primer BMS 10-11, type 1 (F-20.02) all over.
Liners (15,20)	17-7 PH CRES 180-200 ksi	Concave surface: Nickel plate 0.003-0.005 inch thick per BMS 10-86, type 2. Optional: passivate. Convex surface: Cadmium plate per 20-42-05, type 2, class 2, and apply one coat BMS 10-11, type 1 primer (F-16.01). Cad plate thickness to be 0.0003-0.0010 inch.
Retainer (77)	17-7 PH CRES 150-170 ksi	Cadmium plate per 20-42-05, type 2, class 2, and apply one coat BMS 10-11, type 1 primer (F-16.01) all over.
Retainer (78)	Al alloy	Chrome acid anodize (F-17.04); apply two coats BMS 10-11, type 1 primer (F-20.03) all over, except omit primer from holes.
Angles (165,170, 175,180,185,190, 195,200), supports (240,435,440), plates (260,265)	Al alloy	Chemically treat and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.
Access panel (236B)	Al alloy	Chemically treat (F-17.07) and apply one coat BMS 10-79, type 2 primer (F-19.46) all over. Apply one coat BMS 10-60, type 2 gloss enamel, in operator's choice of color scheme, to exterior (convex) surface. Overspray of enamel is allowed.

Refinish Details  
 Figure 601 (Sheet 3)

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REPAIR 15-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u> (Cont)		
Liner (550,555)	17-7 PH CRES 150-170 ksi	Finish per Fig. 603.
<u>Fig. 3</u>		
Fitting (55)	Al alloy	Refinish per Fig. 604.
Bumpers (285,290, 295,300)	Al alloy	Refinish per Fig. 606.
Fillers (375,380)	Al alloy	Chemically treat (F-17.07); apply one coat BMS 10-79, type 3 primer (F-19.47) all over.
Torque box installation structural element	Al alloy	Touch up by chemically treating and applying one coat BMS 10-11, type 1 primer (F-18.06), except touch up V-groove fitting per Fig. 605.
<u>Fig. 4</u>		
Bifurcation Assy structural elements	- - -	Touch up aluminum parts by chemically treating and applying one coat primer BMS 10-11, type 1 (F-18.06). Touch up bonded panel assy by applying one coat primer BMS 10-79, type 3 (F-19.47) all over.
Pads (30,35,50,55), fillers (665A), blocks (360,365)	Al alloy	Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13) all over.
Clips (215,220), fairing (290,295)	Al alloy	Chemically treat and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.

Refinish Details  
 Figure 601 (Sheet 4)

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REPAIR 15-1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 4</u> (Cont)		
Fairing installation (560A,565)	- - -	Structural details: Chemically treat or chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.06, F-18.13). Skin: Chemically treat (F-17.07); apply one coat BMS 10-79, type 2 primer (F-19.46), plus apply one coat BMS 10-60 gloss enamel, in operator's choice of color scheme. Overspray on interior is allowed.
Liner (575,580)	17-7 PH CRES 180-200 ksi	Concave surface: Nickel plate 0.003-0.005 inch thick per BMS 10-36, type 2. Optional: passivate. Convex surface: Cadmium plate per 20-42-05, type 2, class 2, and apply one coat BMS 10-11, type 1 primer (F-16.01). Cad plate thickness to be 0.0003-0.0010 inch.
Plate (650)	17-7 PH CRES 150-170 ksi	Passivate (F-17.09).
Door (660)	Al alloy	Refinish per Fig. 607.
Filler (680,682)	Al alloy	Refinish per Fig. 608.

Refinish Details  
 Figure 601 (Sheet 5)

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REPAIR 15-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 5</u>		
Beam assy structural elements	Al alloy	Touch up parts by chemically treating (colored film) and applying one coat primer, BMS 10-11, type 1 (F-18.06) except to auxiliary track fittings and enamel-coated skins. Touch up auxiliary track fitting per Fig. 11. Touch up enamel-coated skins by chemically treating (colored film) (F-17.07) and applying one coat primer BMS 10-79, type 2 (F-19.46) all over and one coat enamel, BMS 10-60, type 2 in operators choice of colors.
Plate (580)	Al alloy	Chemically treat, and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.
Track assembly (385)	- - -	Apply one coat BMS 10-79, type 3 primer (F-19.47) all over.
Pin (404)	15-5 PH CRES 150-170 ksi	Cad plate, type 2, class 2 and apply one coat of BMS 10-11, type 1 primer per 20-41-02 (F-16.01). Cad plate and primer not required in threaded hole.
Retainer (405,405A)	Al alloy	Chromic acid anodize (F-17.04) and apply two coats BMS 10-11, type 1 primer (F-20.03) all over.
Liner (410,415)	17-7 PH CRES 150-170 ksi	Refinish per Fig. 603.
Pin (500)	15-5 PH CRES 150-170 ksi	Refinish per Fig. 609.
Fitting (600)	15-5 PH CRES 150-170 ksi	Refinish per Fig. 610.

Refinish Details  
 Figure 601 (Sheet 6)

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 6</u>		
Beam assy structural elements	Al alloy	Touch up parts by chemically treating (colored film) and applying one coat primer, BMS 10-11, type 1 (F-18.06), except to enamel-coated skins. Touch up enamel-coated skins by chemically treating (colored film) (F-17.07) and applying one coat primer BMS 10-79, type 2 (F-19.46) and one coat enamel, BMS 10-60, type 2 in operator's choice of colors.
Track assembly (305B,305C)	- - -	Apply one coat BMS 10-79, type 3 primer (F-19.47) all over.
Retainer (325,325A)	Al alloy	Chromic acid anodize (F-17.04) and apply two coats BMS 10-11, type 1 primer (F-20.03) all over, except omit primer from holes.
Pin (327)	15-5 PH CRES 150-170 ksi	Cad plate, type 2, class 2 and apply one coat of BMS 10-11, type 1 primer per 20-41-02 (F-16.01). Cad plate and primer not required in threaded hole.
Liner (330)	17-7 PH CRES 150-170 ksi	Refinish per Fig. 603.
Handle assembly (410)	- - -	Apply one coat BMS 10-11, type 1 primer (F-20.02) plus apply one coat BMS 10-11, type 2 epoxy enamel, BAC101 red gloss (SRF-14.905-101) all over.
Bracket (420), handle (435)	15-5 PH CRES 150-170 ksi	Passivate (F-17.09).
Spring (445)	302 wire	Passivate (F-17.09).

Refinish Details  
 Figure 601 (Sheet 7)

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REPAIR 15-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 6</u> (Cont)		
Filler (450)	Al alloy	Chemically treat or chromic acid anodize. Apply two coats BMS 10-11, type 1 primer (F-18.03) all over.
Rod (452)	15-5 PH CRES 180-200 ksi	Refinish per Fig. 612.
Bolt (455,555)	A286 steel 200 ksi min	Cadmium plate per 20-42-05, type 2, class 2 (F-15.06).
<u>Fig. 7</u>		
Duct installation structural elements	- - -	Chemically treat and apply one coat BMS 10-11, type 1 primer (F-18.06).
Duct assembly (105)	- - -	Apply one coat BMS 10-11, type 1 primer (F-20.02) to all exterior (convex) surfaces.
<u>Fig. 8</u>		
Bifurcation installation structural elements	- - -	Touch up aluminum parts by chemically treating and applying one coat primer, BMS 10-11, type 1 (F-18.06). On bonded panel assy apply one coat primer, BMS 10-79, type 3 (F-19.47).
Pads (15,20), filler (395A), block (235)	Al alloy	Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over.
Clips (150), fairing 185)	Al alloy	Chemically treat and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.

Refinish Details  
 Figure 601 (Sheet 8)

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 8</u> (Cont)		
Fairing installation (380)	- - -	Structural details: Chemically treat or chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.06, F-18.13). Skin: Chemically treat (F-17.07): apply one coat BMS 10-79, type 2 primer (F-19.46), plus apply one coat BMS 10-60 gloss enamel, in operator's choice of color scheme. Overspray on interior surface allowed.
Liner (390)	17-7 PH CRES 180-200 ksi	Concave surface: Nickel plate 0.003-0.005 inch thick per BMS 10-36, type 2. Optional: passivate. Convex surface: Cadmium plate per 20-42-05, type 2, class 2, and apply one coat BMS 10-11, type 1 primer (F-16.01). Cad plate thickness to be 0.0003-0.0010 inch.
Filler (410)	Al alloy	Refinish per Fig. 608.
<u>Fig. 9</u>		
Beam assy structural elements	Al alloy	Touch up parts by chemically treating (colored film) and applying one coat primer, BMS 10-11, type 1 (F-18.06) except to enamel-coated skins. Touch up enamel-coated skins by chemically treating (colored film) (F-17.07) and applying one coat primer BMS 10-79, type 2 (F-19.46) and one coat enamel, BMS 10-60, type 2 in operator's choice of colors.
	Al alloy	
Track assembly (350)	- - -	Apply one coat BMS 10-79, type 3 primer (F-19.47) all over.
Retainer (370,370A)	Al alloy	Chromic acid anodize (F-17.04) and apply two coats BMS 10-11, type 1 primer (F-20.03) all over, except omit primer from holes.

Refinish Details  
 Figure 601 (Sheet 9)

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REPAIR 15-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 9</u> (Cont)		
Pin (374)	15-5 PH CRES 150-170 ksi	Cad plate, type 2, class 2 and apply one coat of BMS 10-11, type 1 primer per 20-41-02 (F-16.01). Cad plate and primer not required in threaded hole.
Liner (375)	17-7 PH CRES 150-170 ksi	Refinish per Fig. 603.
Handle assembly (440)	- - -	Apply one coat BMS 10-11, type 1 primer (F-20.02) plus apply one coat BMS 10-11, type 2 epoxy enamel, BAC101 red gloss (SRF-14.905-101) all over.
Bracket (450), handle (465)	15-5 PH CRES 150-170 ksi	Passivate (F-17.09).
Spring (475)	302 wire	Passivate (F-17.09).
Filler (480)	Al alloy	Chemically treat or chromic acid anodize. Apply two coats BMS 10-11, type 1 primer (F-18.03) all over.
Rod (485)	15-5PH CRES 180-200 ksi	Refinish per Fig. 612.
Bolts (490,595)	A286 steel 200 ksi min	Cadmium plate per 20-42-05, type 2, class 2 (F-15.06).
<u>Fig. 10</u>		
Fitting (160)	Al alloy	Refinish per Fig. 604.
Bumpers (350,355,360,365)	Al alloy	Refinish per Fig. 606.
Clip (445)	Al alloy	Chemically treat, and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.

Refinish Details  
 Figure 601 (Sheet 10)

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 11</u>		
Fillers (455,460)	Al alloy	Chemically treat (F-17.07); apply one coat BMS 10-79, type 3 primer (F-19.47) all over.
Torque box installation structure	Al alloy	Touch up by chemically treating and applying one coat BMS 10-11, type 1 primer (F-18.06), except touch up V-groove fitting per Fig. 605.
Bifurcation installation structural elements	- - -	Touch up aluminum parts by chemically treating (colored film) and applying primer, BMS 10-11, type 1 (F-18.06). Touch up bonded panel assembly by applying one coat primer, BMS 10-11, type 1 (F-20.02) all over.
Liner (15,20)	17-7 PH CRES 180-200 ksi	Concave surface: Nickel plate 0.003-0.005 inch thick per BMS 10-36, type 2. Optional: passivate. Convex surface: Cadmium plate per 20-42-05, type 2, class 2, and apply one coat BMS 10-11, type 1 primer (F-16.01). Cad plate thickness to be 0.0003-0.0010 inch.
Retainer (155,160)	17-7 PH CRES 150-170 ksi	Cadmium plate per 20-42-05, type 2, class 2, and apply one coat BMS 10-11, type 1 primer (F-16.01) all over.
Retainer (165)	Al alloy	Chromic acid anodize (F-17.04); apply two coats BMS 10-11, type 1 primer (F-20.03) all over, except omit primer from holes.

Refinish Details  
 Figure 601 (Sheet 11)

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IPL FIG. & ITEM	MATERIAL	FINISH
<p><u>Fig. 11</u> (Cont)</p> <p>Angles (205,210, 215,220,225,230, 230,235,240), supports (305,310, 565,570), plates (355,360)</p> <p>Panel (290,295)</p> <p>Liner (645,650)</p>	<p>Al alloy</p> <p>Al alloy</p> <p>17-7 PH CRES 150-170 ksi</p>	<p>Chemically treat and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.</p> <p>Chemically treat (F-17.07) and apply one coat BMS 10-79, type 2 primer (F-19.46) all over. Apply one coat BMS 10-60, type 2 gloss enamel, in operator's choice of color scheme, to exterior (convex) surface. Overspray of enamel is allowed.</p> <p>Refinish per Fig. 603.</p>

Refinish Details  
Figure 601 (Sheet 12)

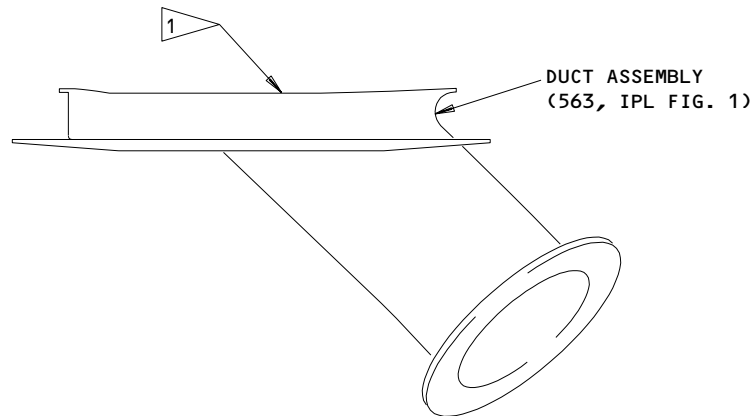
**71-11-25**


REPAIR 15-1

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
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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

**REFINISH**

CHROMIC ACID ANODIZE (F-17.04). APPLY ONE  
 COAT BMS 10-79 PRIMER (F-19.36). APPLY  
 BMS 10-60, BAC707 GRAY GLOSS ENAMEL (SRF-  
 14.9813) ON INTERIOR SURFACES AND ON SURFACE  
 NOTED BY 

MATERIAL: AL ALLOY

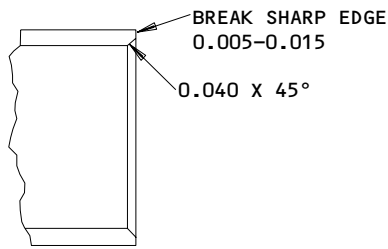
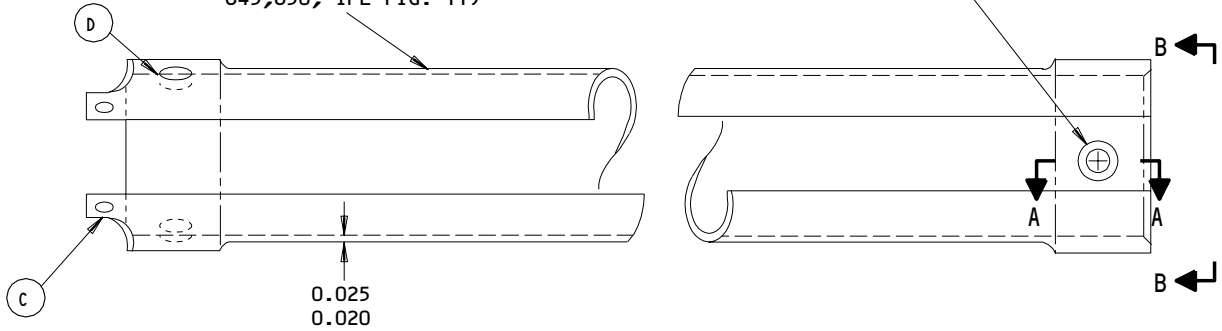
 APPLY ENAMEL ALL AROUND EDGE OF DUCT

315T1191-1  
 Duct Assembly Refinish  
 Figure 602

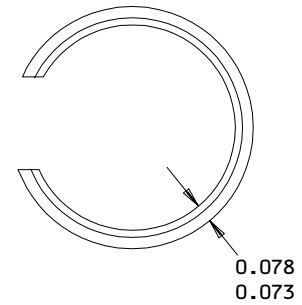


LINER (550,555, IPL FIG. 2;  
 410,415, IPL FIG. 5;  
 330B, IPL FIG. 6;  
 375, IPL FIG. 9;  
 645,650, IPL FIG. 11)

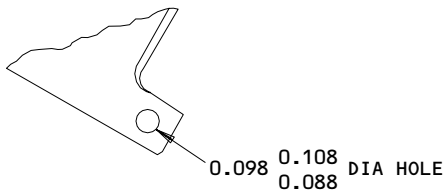
0.190-0.194 DIA  
 CLASS 1 HOLE CSK  
 100° x 0.370  
 0.380



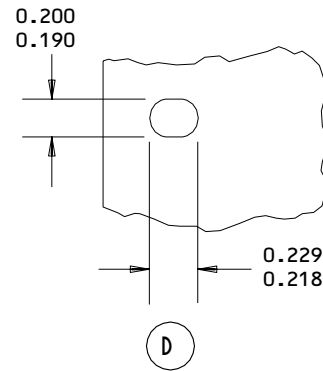
A-A



B-B



C



D

**REFINISH**

NICKEL PLATE ID SURFACE 0.003-0.005 INCH THICK PER BMS 10-36, TYPE 2. OPTIONAL ID SURFACE 16AA, PASSIVATE. CADMIUM PLATE OD SURFACE PER 20-42-05, TYPE 2, CLASS 2, AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-16.01) TO OD SURFACE ONLY. CAD PLATING 0.0010 INCH MAXIMUM THICKNESS.

MATERIAL: 17-7PH CRES, 150-170 KSI

DIMENSIONS APPLY AFTER PLATING AND FINISH COATING

ALL DIMENSIONS ARE IN INCHES

315T1415-9,-10,-13,-14,  
 -25,-26,-27,-28  
 Liner Refinish  
 Figure 603

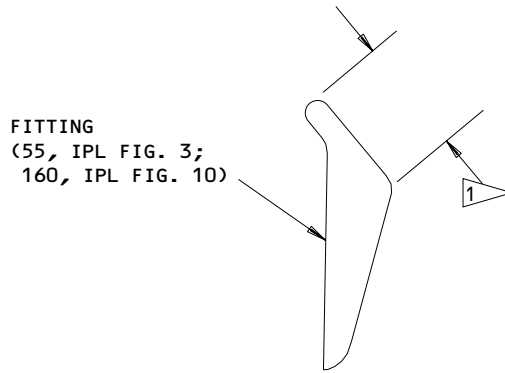
**71-11-25**

REPAIR 15-1

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FITTING  
 (55, IPL FIG. 3;  
 160, IPL FIG. 10)

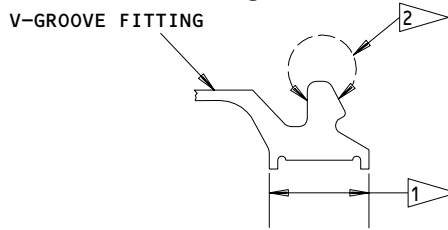
**REFINISH**

CHROMIC ACID ANODIZE, AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-18.13) ALL OVER, EXCEPT OMIT FROM SURFACE INDICATED (1). CHROMIC ACID ANODIZE (F-17.04) AND APPLY BMS 3-8, CLASS A SOLID FILM LUBRICANT (F-19.10) PER 20-50-08 PER 1

MATERIAL: AL ALLOY

1 OMIT PRIMER; APPLY LUBRICANT TO THIS SURFACE

315T1246-1, -3  
 Fitting Refinish  
 Figure 604



V-GROOVE FITTING

**TOUCH-UP**

CHEMICAL TREAT (COLORED FILM), EXCEPT AREA DEFINED BY 2, AND APPLY ONE COAT PRIMER, BMS 10-11, TYPE 1 (F-18.06) EXCEPT FOR AREA DEFINED BY 1 AND 2. APPLY DRI-LUBE PER 20-50-08, TYPE 6, CLASS 2, PER 2. APPLY ONE COAT BMS 10-11, TYPE 2 ENAMEL, BAC702 WHITE GLOSS. (F-21.03) ALL OVER, EXCEPT OMIT ENAMEL FROM AREAS DEFINED BY 1 AND 2. APPLY BMS 10-86, TYPE 1 OR TYPE 2 TEFLON-FILLED COATING (COLOR WHITE) PER BAC5710, TYPE 27 (SRF-14.9624) PER 1

MATERIAL: AL ALLOY

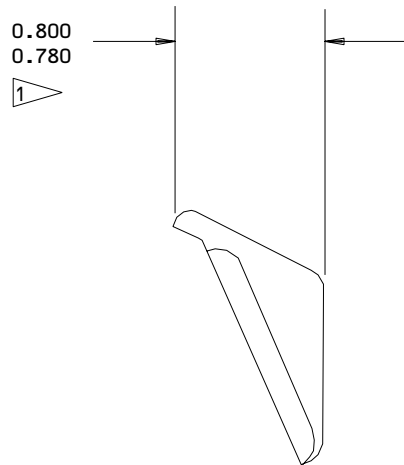
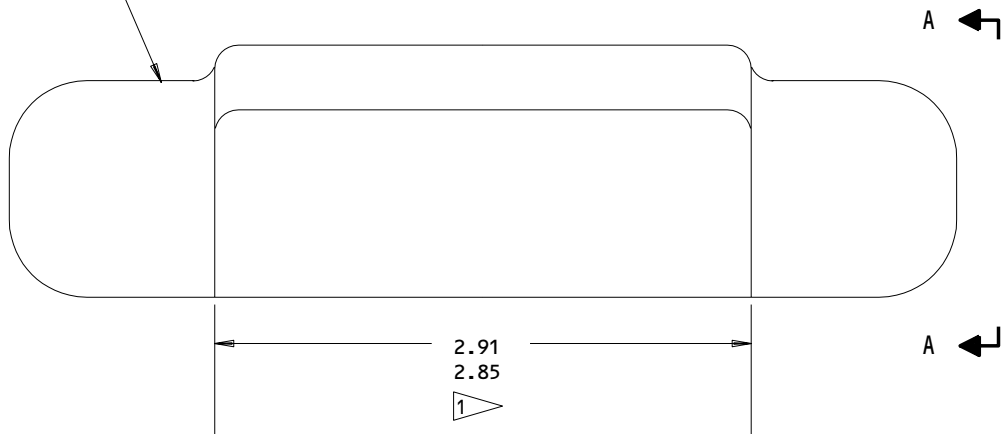
1 APPLY TEFLON-FILLED COATING TO THIS AREA

2 APPLY DRI-LUBE TO THIS AREA

**TORQUE BOX INSTL**

V-Groove Touchup  
 Figure 605

BUMPER (285,290,295,300, IPL FIG. 3;  
 350,355,360,365, IPL FIG. 10)



A-A

**REFINISH**

CHROMIC ACID ANODIZE, AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-18.13) ALL OVER, EXCEPT OMIT FROM . CHROMIC ACID ANODIZE (F-17.04), AND APPLY BMS 3-8, CLASS A DRY FILM LUBRICANT (F-19.10) PER 20-50-08 ON INDICATED AREA ()

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

APPLY LUBRICANT TO THIS AREA

315T1219-5 THRU -12

Bumper Refinish  
 Figure 606

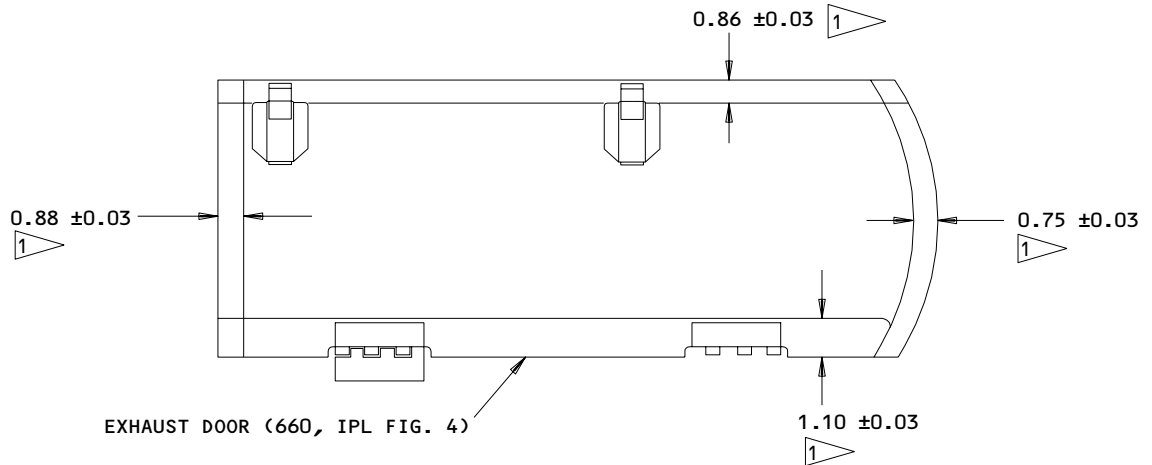
**71-11-25**

REPAIR 15-1


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


**REFINISH**

CHROMIC ACID OR SULFURIC ACID ANODIZE (F-17.05). APPLY ONE COAT BMS 10-79, TYPE 2 PRIMER (F-19.46). APPLY ONE COAT BMS 10-60, TYPE 2 GLOSS ENAMEL IN OPERATOR'S CHOICE OF COLOR SCHEME. OMIT ENAMEL IN INDICATED AREAS PER 

MATERIAL: AL ALLOY

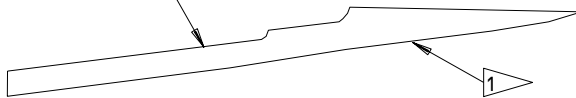
ALL DIMENSIONS ARE IN INCHES

 OMIT BMS 10-60 ENAMEL AND APPLY BMS 10-86, TYPE 1 OR TYPE 2, COLOR WHITE, TEFLON-FILLED COATING, PER BAC5710, TYPE 27 (SRF-14.9624)

315T1416-6  
 Exhaust Door Refinish  
 Figure 607

81390


FILLER (682, IPL FIG. 4;  
 410, IPL FIG. 8)



FILLER (680, IPL FIG. 4)



**REFINISH**

CHROMIC ACID ANODIZE, AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-18.13) ALL OVER. APPLY BMS 10-86, TYPE 1 OR TYPE 2 TEFLON-FILLED COATING, COLOR WHITE, PER BAC5710, TYPE 27, TO INDICATED SURFACE ()

MATERIAL: AL ALLOY

 APPLY COATING TO THIS SURFACE

ALL DIMENSIONS ARE IN INCHES

315T1444-1,-2  
 Filler Refinish  
 Figure 608

81391

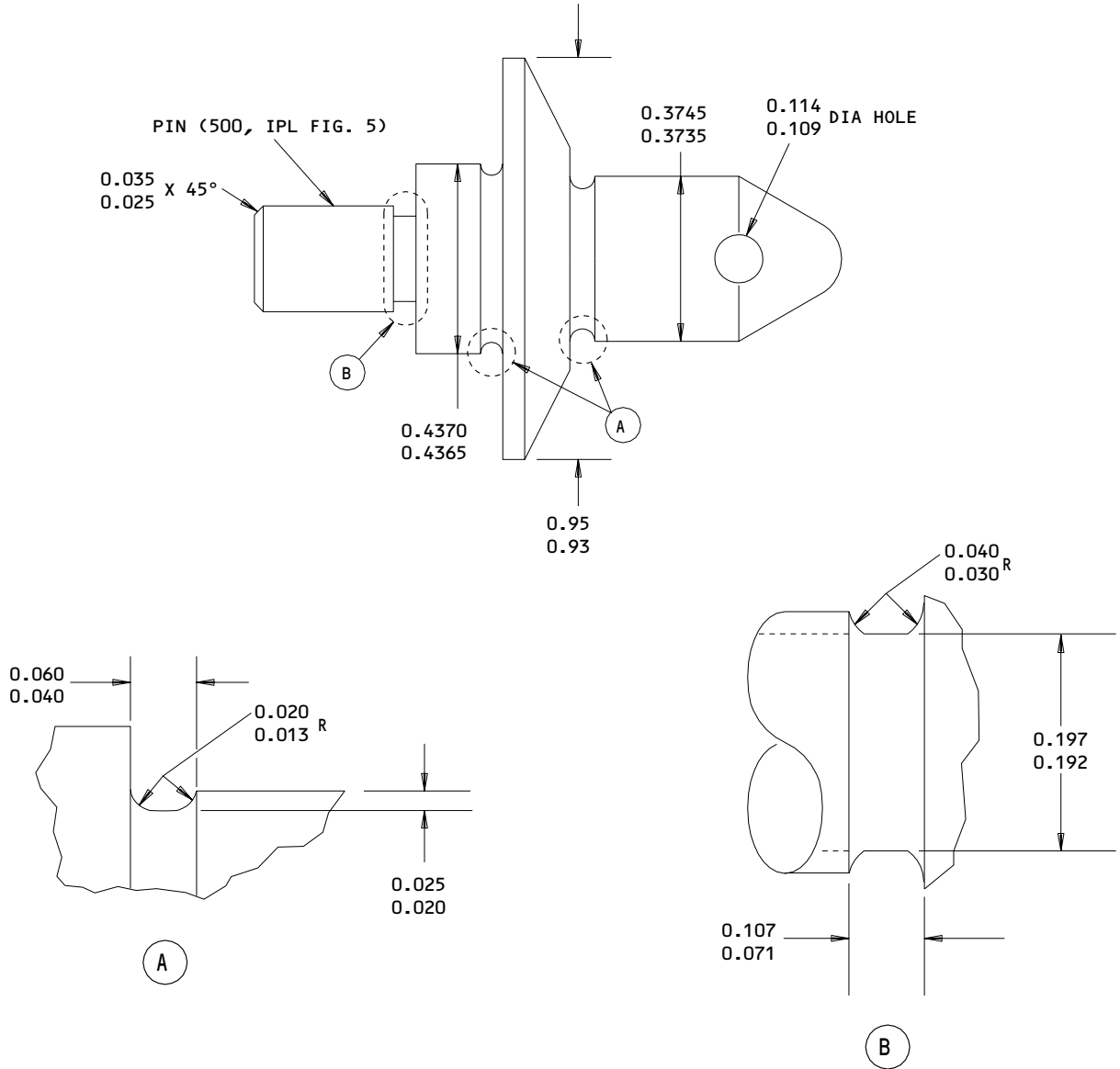
**71-11-25**

REPAIR 15-1

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**REFINISH**

CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2, AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-16.01) ALL OVER, EXCEPT OMIT PRIMER FROM THREADS. PLATING IS NOT REQUIRED IN HOLES. ALL DIMENSIONS ARE POST-FINISH.

MATERIAL: 15-5PH CRES, 150-170 KSI  
 ALL DIMENSIONS ARE IN INCHES

315T3423-1

Pin Refinish  
 Figure 609

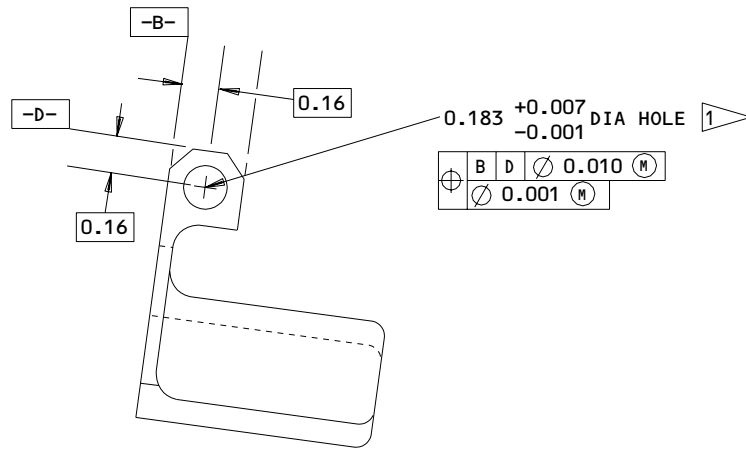
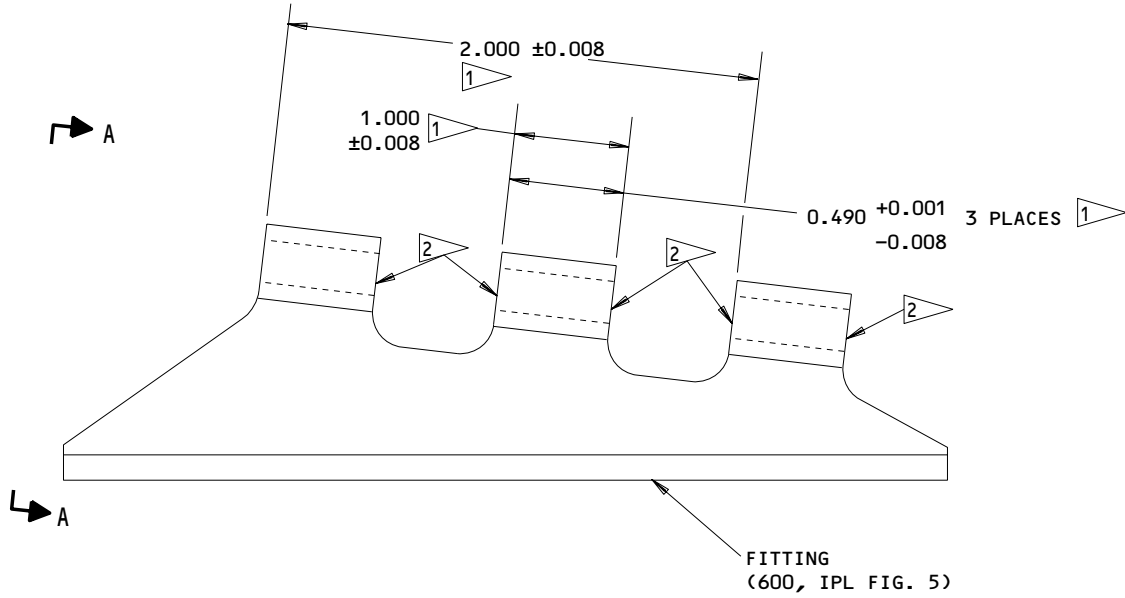
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REPAIR 15-1

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A-A

**REFINISH**

CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2, AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-16.01) ALL OVER, EXCEPT OMIT PRIMER FROM HINGE PIN HOLES AND HINGE FAYING SURFACES. PLATING IN PIN HOLES AND NOTED FAYING SURFACES OPTIONAL

MATERIAL: 15-5PH CRES, 150-170 KSI  
 ALL DIMENSIONS ARE IN INCHES

- 1 DIMENSIONS TO BE MET AFTER PLATING
- 2 HINGE FAYING SURFACE AND FINISH EXCEPTION LOCATION

315T1445-2  
 Hinge Fitting Refinish  
 Figure 610

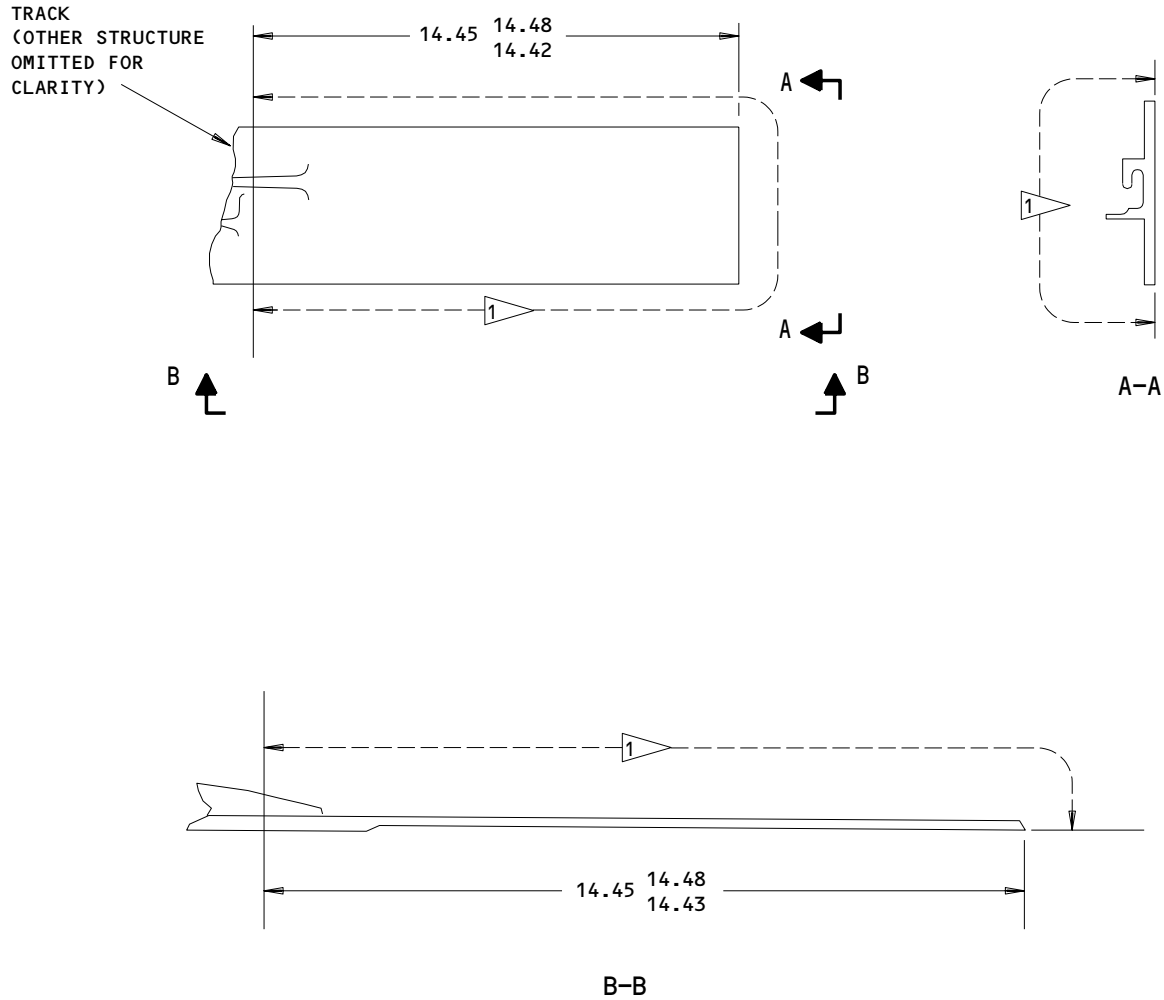
**71-11-25**

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

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
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TOUCHUP

CHEMICAL TREAT (COLORED FILM) AND APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-18.06) ALL OVER. APPLY ONE COAT BMS 10-79, TYPE 2 PRIMER (F-19.46) PER . APPLY ONE COAT BMS 10-60, TYPE 2 GLOSS ENAMEL IN OPERATOR'S CHOICE OF COLOR SCHEME, PER . OVERSPRAY ALLOWED.

MATERIAL: AL ALLOY

 APPLY BMS 10-79 PRIMER AND ENAMEL TO THESE SURFACES

ALL DIMENSIONS ARE IN INCHES

315T1404-1,-5

Beam Assy - Track Touchup  
Figure 611

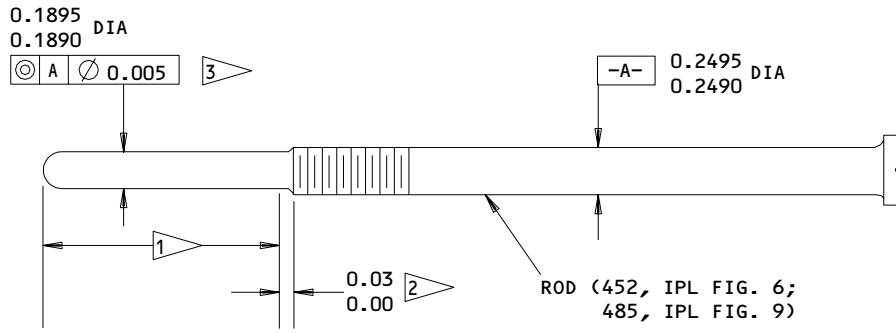
**71-11-25**

REPAIR 15-1

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**REFINISH**

PASSIVATE (F-17.09). CHROME PLATE (F-15.03)  
 PER 1, 2, 3

MATERIAL: 15-5PH CRES, 180-200 KSI

- 1 CHROME PLATE THIS AREA
- 2 NO CHROME PLATE IN THIS AREA
- 3 DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

315T1452-1

Rod Refinish  
 Figure 612

81400

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REPAIR 15-1

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CASCADE ASSEMBLY – REPAIR 16-1

315T1210-1, -2, -3, -11, -12, -13  
 315T1212-1, -2, -7 THRU -12, -15 THRU -18,  
 -29, -30  
 315T1227-8  
 315T1229-1, -2, -13, -14, -17, -18  
 315T1262-1, -8, -10

**NOTE:** Refer to REPAIR – GENERAL for list of applicable standard practices.

1. Cascade Assembly Vane Repair (44, 47, 65, 68, 85, 97, 122, 125, 126, 146A, 164, 167, IPL Fig. 1, Fig. 601).

**CAUTION:** WELD REPAIRS MUST BE A MINIMUM OF 0.50 INCH FROM ANY STRONGBACK OR STRUCTURAL DAMAGE MAY OCCUR. REPLACE CASCADE ASSEMBLIES IF DAMAGE IS LESS THAN 0.50 INCH FROM A STRONGBACK.

A. Weld repairs not requiring a replacement section.

- (1) Clean entire casting per 20-30-03.
- (2) Stop drill end of crack(s) with a number 40 (0.098 inch dia) or number 60 (0.040 inch dia) drill.
- (3) Groove cracked area, from both sides, to ensure 100% joint penetration.

**CAUTION:** PREHEATING AND STRESS RELIEVING TO A MAXIMUM TEMPERATURE OF 350°F TO PREVENT CRACKING IS ALLOWED (FURNACE METHOD ONLY). 350°F SHALL NOT BE EXCEEDED OR STRUCTURAL DAMAGE MAY OCCUR.

DO NOT SOLUTION HEAT TREAT AND/OR AGE HARDEN THE WELD CASTING AS CRACKING/DISTORTION MAY OCCUR.

- (4) Weld joint using gas tungsten arc method and either AZ92A or AZ101A filler wire or rod per MIL-R-6944. Weld bead(s) must be left as deposited.
- (5) Penetrant inspect per 20-20-02 and X-ray weld areas.
- (6) Refinish weld area(s) of casting as shown in Fig. 602.

B. Weld repairs requiring replacement sections.

- (1) Cut replacement section(s) from a similar salvaged cascade or 0.063 inch thick AZ31B magnesium sheet per QQ-M-44.

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REPAIR 16-1

01.1

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- (2) Clean cast or sheet metal per 20-30-03.
- (3) Prepare butt joint as required to permit 100% joint penetration.
- (4) Position parts for welding using minimum of restraint.

**CAUTION:** PREHEATING AND STRESS RELIEVING TO A MAXIMUM TEMPERATURE OF 350°F TO PREVENT CRACKING IS ALLOWED (FURNACE METHOD ONLY). 350°F SHALL NOT BE EXCEEDED OR STRUCTURAL DAMAGE MAY OCCUR.

DO NOT SOLUTION HEAT TREAT AND AGE THE WELD CASTING AS CRACKING/DISTORTION MAY OCCUR.

- (5) Weld joint using gas tungsten arc method and either AZ92A or AZ101A filler wire or rod per MIL-R-6944. Weld beads must be left as deposited.
- (6) Penetrant inspect per 20-20-02 and X-ray weld area(s).
- (7) Refinish weld area(s) of casting as shown in Fig. 602.

2. Cascade Assembly bolt hold repair (44, 47, 65, 85, 97, 122, 125, 126, 146A, 164, 167, IPL Fig. 1, Fig. 601)

A. Oversize bolthole and bushing repair.

- (1) Clean entire cascade per 20-30-03.
- (2) Oversize cascade bolthole as required to remove corrosion per Fig. 602.
- (3) Penetrant inspect bolthole per 20-20-02.
- (4) Fabricate repair bushing per Fig. 603.

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- | (5) Apply BMS 5-26 to repair bushing and cascade bolthole.
- | (6) Install repair bushing using shrink-fit method per 20-50-03 and Fig. 601.

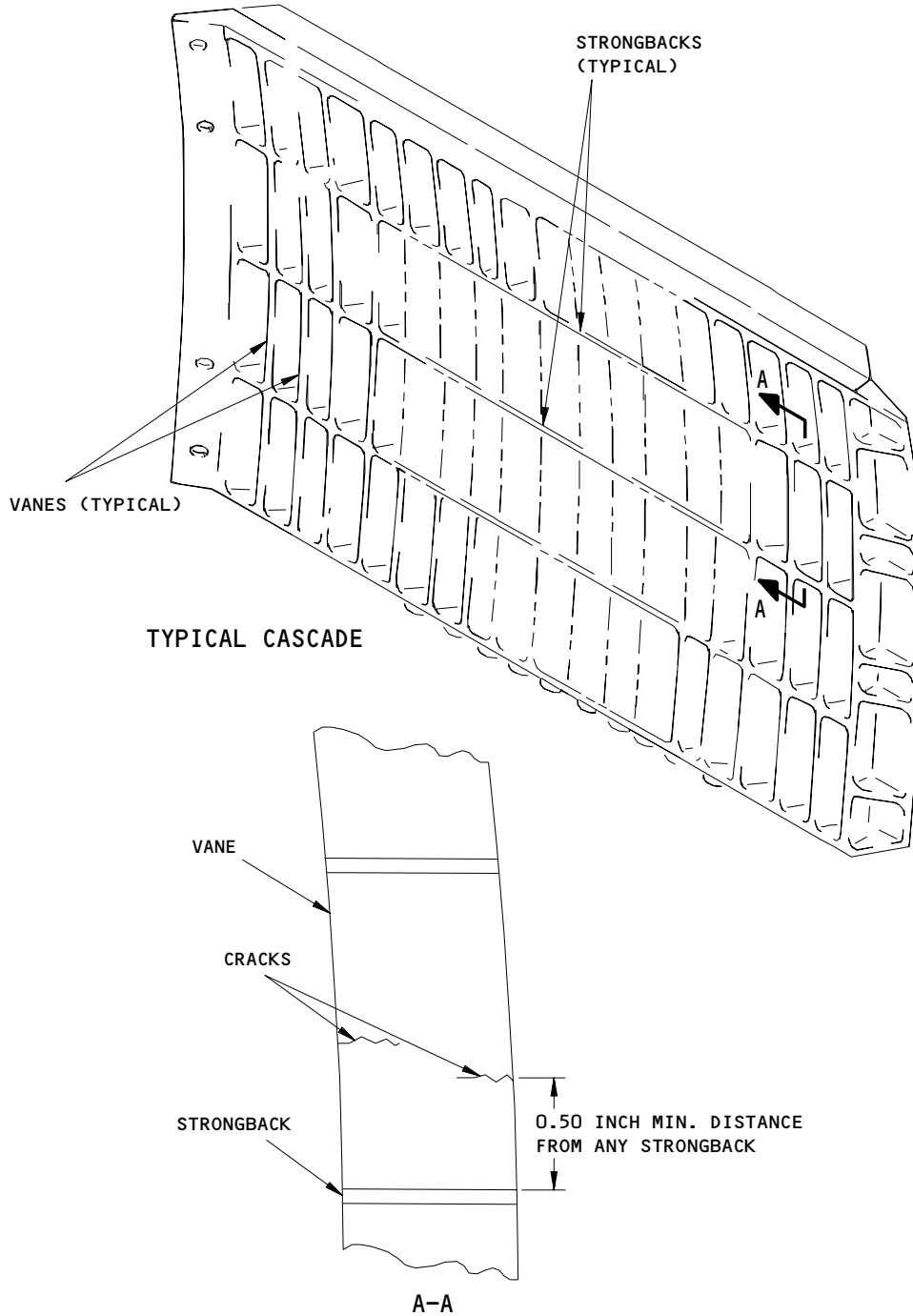
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315T1210-1,-2,-3,-11,-12,-13; 315T1212-1,-2,-7 thru -12,-15 thru -18,-29,-30;  
315T1227-8; 315T1229-1,-2,-13,-14,-17,-18; 315T1262-1,-8,-10  
Cascade Vane Weld Repair  
Figure 601

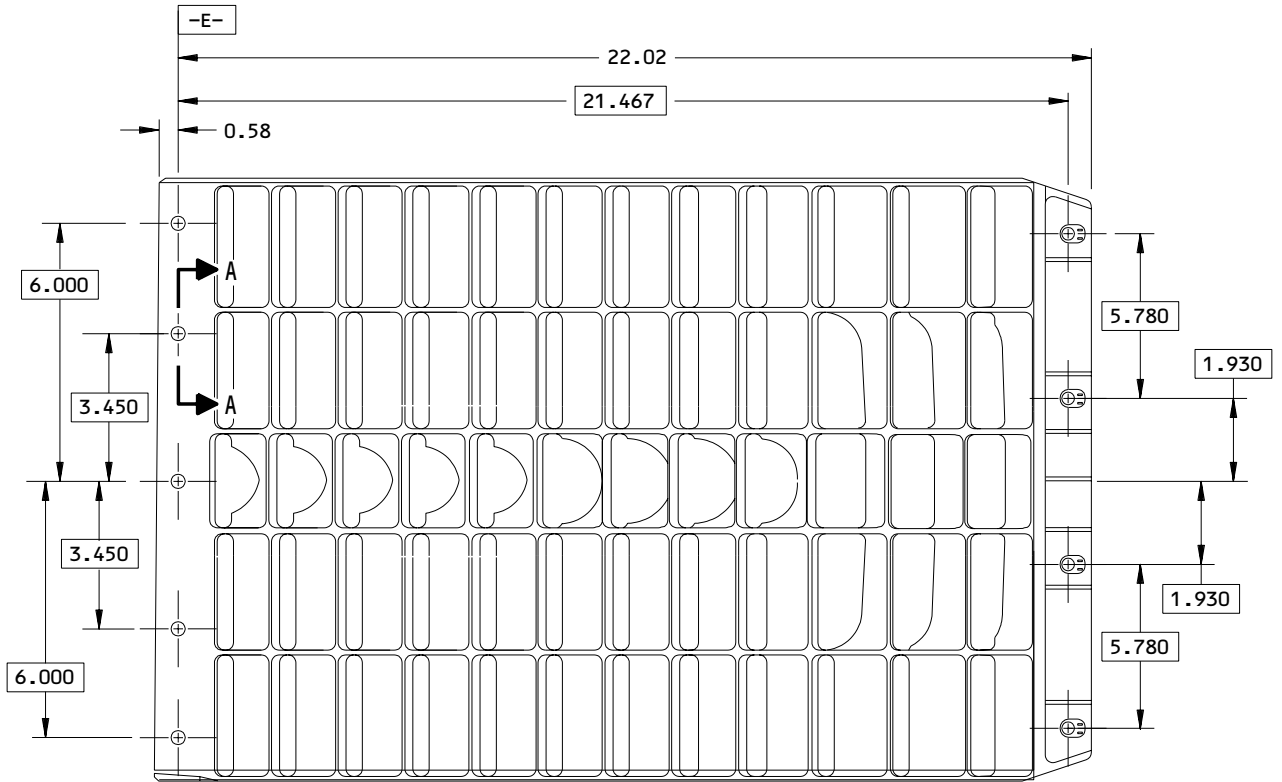
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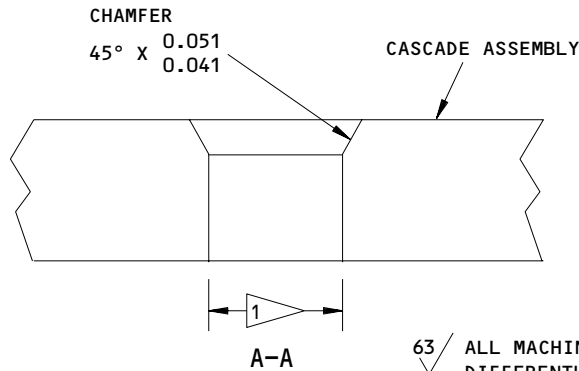
01.1

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**CASCADE BOLT HOLE LOCATIONS**



**FINISH:**

APPLY TWO COATS BMS 10-11, TYPE 1 PRIMER, (F-20.03). APPLY ONE COAT BMS 10-11 TYPE 1 PRIMER, (F-20.02) IN FASTENER HOLES ONLY. DOW 17 ANODIZE

**MATERIAL:** AZ92A-T6 MAGNESIUM ALLOY

1 DIAMETER OF HOLE EQUALS MINIMUM 0.3300 TO MAXIMUM 0.4506

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

315T1210-1,-2,-6,-11,-12,-13; 315T1212-1,-2,-7 thru -12,-15 thru -18,-29,-30;  
 315T1227-8; 315T1229-1,-2,-13,-14,-17,-18; 315T1262-1,-8,-10  
 Cascade Bolt Hole Repair  
 Figure 602

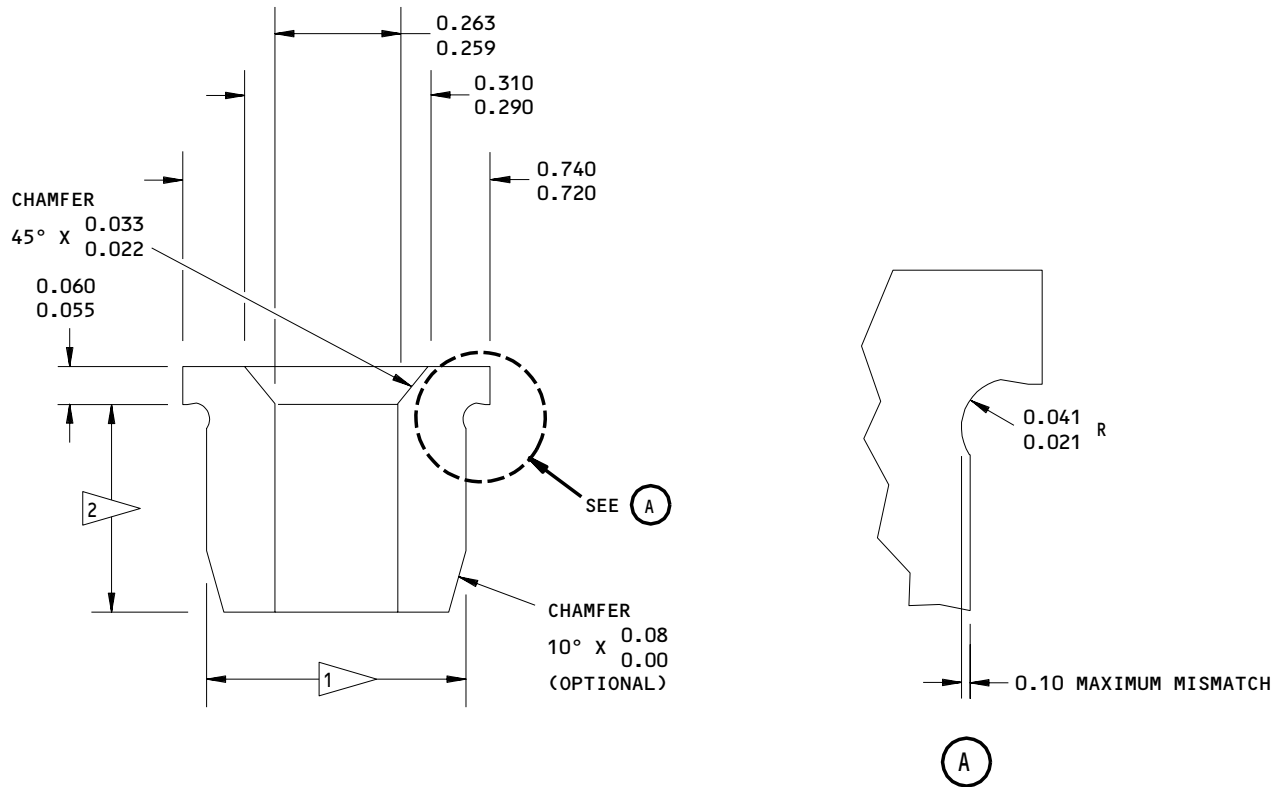
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FINISH: CHROMIC ACID ANODIZE CLASS 3 OR 5 AT 22 WATTS AS SHOWN IN SOPM 20-43-01.

APPLY BMS 10-11, TYPE 1 PRIMER AS SHOWN IN SOPM 20-41-02

MATERIAL: 7075-T73 ALUMINUM

1 DIAMETER OF BUSHING EQUALS DIAMETER OF HOLE PLUS 0.0012-0.0016 INTERFERENCE.

2 FINAL BUSHING LENGTH EQUALS CASCADE FLANGE THICKNESS MINUS 0.010 MAXIMUM.

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

315T1210-1,-2,-3,-11,-12,-13; 315T1212-1,-2,-7 thru -12,-15 thru -18,-29,-30;  
 315T1227-8; 315T1229-1,-2,-13,-14,-17,-18; 315T1262-1,-8,-10  
 Cascade Bolt Hole Repair  
 Figure 603

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REPAIR 16-1

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ASSEMBLY1. Materials

NOTE: Equivalent substitutes may be used.

## A. Adhesive (Ref 20-50-12)

(1) Type 41

(2) Type 60

(3) Type 68

## B. Coating, ablative -- MA-25S (Ref 20-60-04)

## C. Enamel (Ref 20-60-02)

(1) BMS 10-11, type 2, BAC701 black gloss

(2) BMS 10-11, type 2, BAC706 black semi-gloss

D. Lockwire -- MS20995C32  
MS20995C41  
MS20995C47

## E. Primer -- BMS 10-11, type 1 (Ref 20-60-02)

## F. Corrosion Preventive Compound, MIL-C-11796, class III.

## G. Kevlar Mat -- #49 Non-Woven (Ref 20-60-04)

2. Assembly

A. Use standard industry practices for the assembly of this component, and additional procedures in following steps.

B. Use the following general procedure:

(1) Install all nutplates wet using BMS 10-11, type 1 primer. Omit primer from threads.

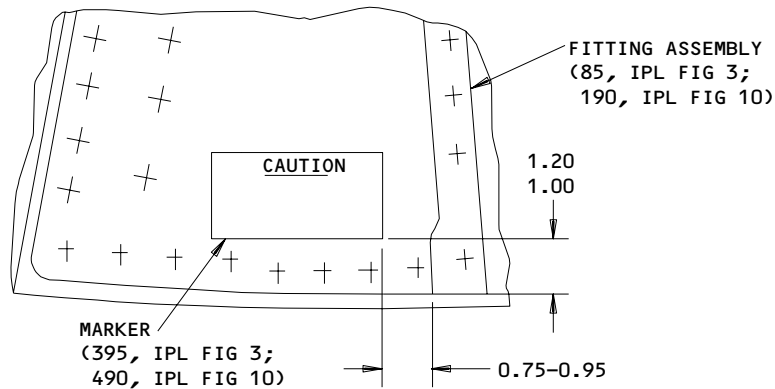
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ASSEMBLY  
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C. Assemble cowl assembly (1, 5, 10, 15, IPL Fig. 1).

- (1) Install torque box installation (404, 407).
  - (a) Apply aluminum foil marker (385, IPL Fig. 3; 480, IPL Fig. 10) adjacent to nutplates (315, IPL Fig. 3; 380, IPL Fig. 10) per 20-50-05 and edge seal per 20-50-12, type 41.
  - (b) Install marker (390A, 400, IPL Fig. 3; 484A, 495, 495A, IPL Fig. 10) per 20-50-05 with top edge parallel to a water line within 20 degrees.
  - (c) Locate marker (395, IPL Fig. 3; 490, IPL Fig. 10) as shown in Fig. 701. (See also IPL Fig. 3, IPL Fig. 10.) Install per 20-50-05.
  - (d) Install ground stud per 20-11-03.



ALL DIMENSIONS ARE IN INCHES

Decal Placement  
Figure 701

81503

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- (2) Install upper bifurcation installation (209, 211).
- (a) Slide retainer (78, IPL Fig. 2; 165, IPL Fig. 11) into position from aft end of track assembly (520, 525, IPL Fig. 2; 635, 640, IPL Fig. 11).
- (b) Safety wire pin (76, IPL Fig. 2; 150, IPL Fig. 11) to end of track liner (550, 555, IPL Fig. 2; 645, 650, IPL Fig. 11) per 20-50-02. Use lockwire MS20995C32, MS20995C41, or MS20995C47.
- (3) Stencil the following identification markings (Fig. 702) on the interior side (concave) of the stated items. Locate the stencils as centrally as possible, without applying stencils over bolt or rivet heads. Make letters 0.50 inch high. Apply stencils per 20-50-05, using BMS 10-11, type 2 enamel, BAC701 black gloss (Optional: BAC706 black semi-gloss).

IPL FIG & ITEM	NAME	IDENTIFICATION MARKING	
		*[1]	*[2]
Fig. 1: 805	Door Assy	417CL	427CL
Fig. 2: 236B	Access Panel	415GZ	425GZ
Fig. 2: 236A	Access Panel	416FZ	426FZ
Fig. 4: 660	Door	415FB	425FB
Fig. 10: 290	Access Panel	415GZ	425GZ
Fig. 10: 295	Access Panel	416FZ	426FZ

\*[1] Engine No. 1 - Left-hand side of plane

\*[2] Engine No. 2 - Right-hand side of plane

Identification Stencils  
 Figure 702

- (4) Install seal installation (810A, 815, IPL Fig. 1).

**NOTE:** Trim seals (820, 825, 830, 835, 840, 845, 850, 855) as necessary to ensure a secure fit.

- (a) Bond seals (820, 825, 830, 835, 840, 845, 850, 855) to adjacent structure per 20-50-12, type 60 or type 68.

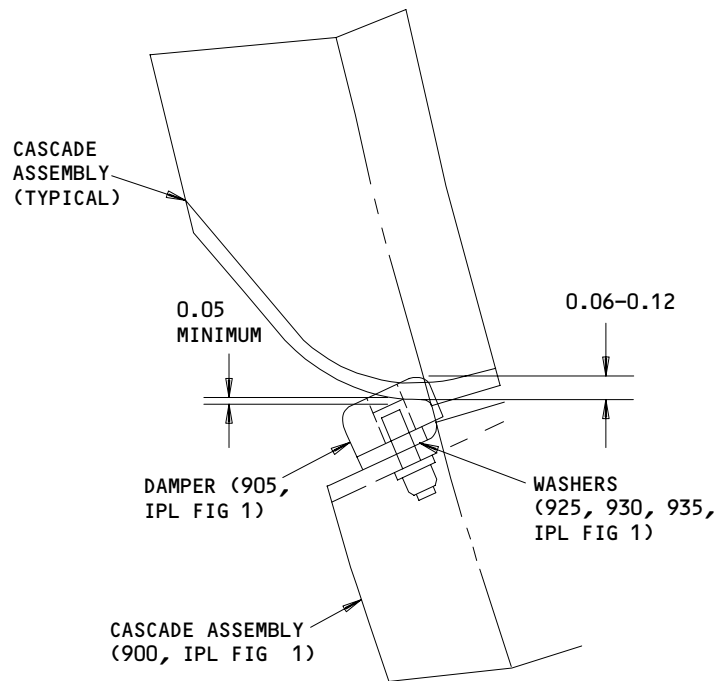
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- (b) Fillet seal any openings in structure per 20-50-12, type 60 or type 68.
- (5) Install cascade installation (900, IPL Fig. 1).
  - (a) Use washers (925, 930, 935) as necessary (two washers each maximum) to obtain an installation with the following criteria (Fig. 703):
    - 1) Maintain a minimum of 0.05 inch between the head of fasteners (910) and adjacent cascades.

**NOTE:** Trim bushing (940) length as required to meet clearance between fasteners and cascades.

    - 2) Compress dampers (905) by adjacent cascade 0.06-0.12 inch.



ALL DIMENSIONS ARE IN INCHES

Cascade Installation  
Figure 703

81504

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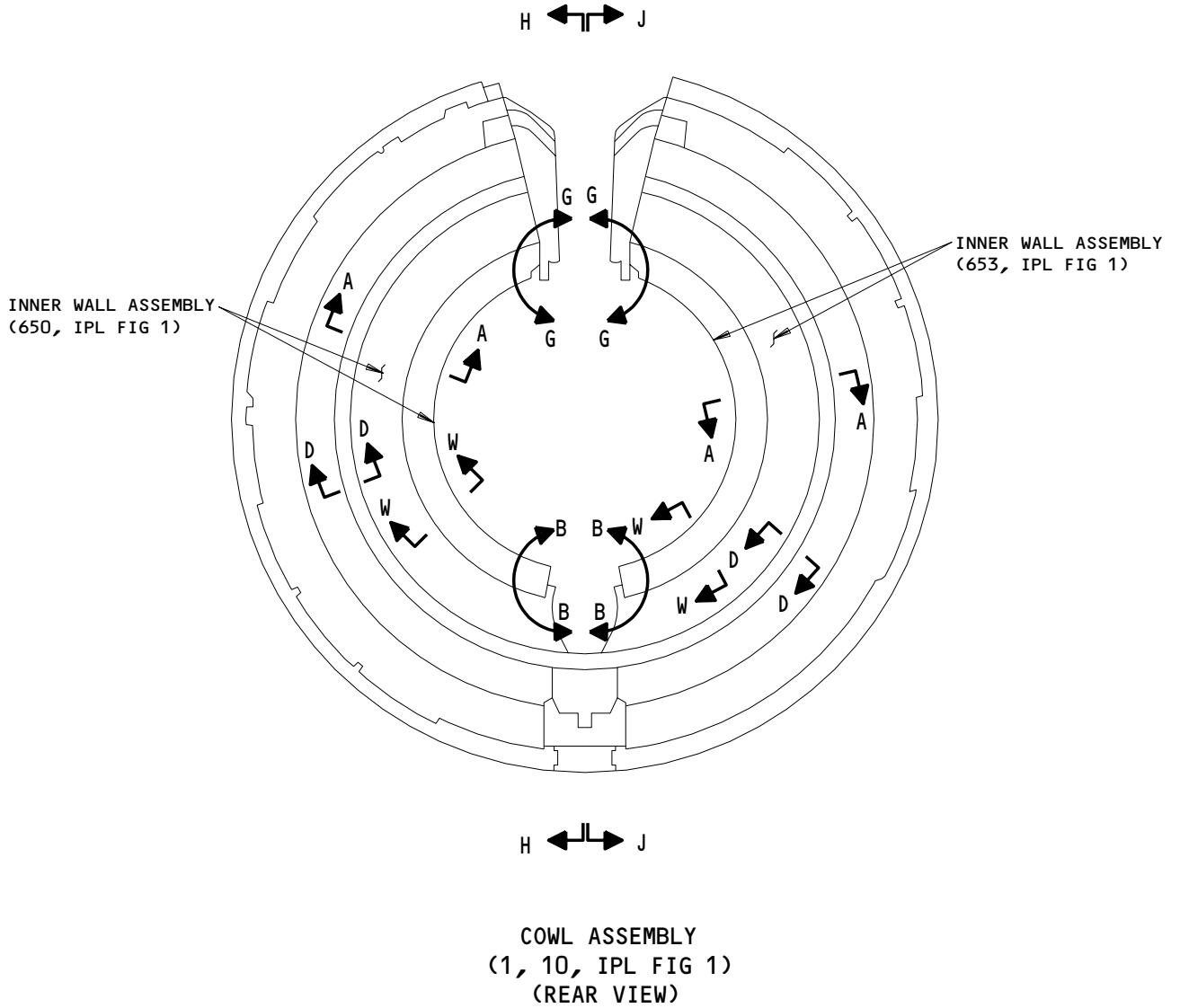
- (6) Install cascade assemblies (44, 47, 65, 68, 83, 85, 97, 99, 116, 119, 122, 125, 146, 164, 167, 188) per the following general procedure.
  - (a) Locate all cascades on unit, per Fig. 705, with all bolts loosely installed in one or two threads.
  - (b) Tighten bolts common to aft cascade support ring.
  - (c) On each cascade tighten bolt at best fit area (least gap) first and then tighten bolts on either side.
  - (d) After all bolts on all cascades are tight, back bolts off 1/2-turn on each individual cascade and retighten.
  - (e) Install the cascade attach fasteners with the corrosion preventive compound under the bolt heads and on the bolt shanks except on threads.
- (7) Apply MA-25S coating with fiber-filled topcoat and nonwoven mat to indicated areas (Fig. 704) per 71-00-01 except as noted below.
  - (a) Components mating with 3/16 inch after MA-25S application may have close mating areas filled with MA-25S. Deep narrow pockets may also be filled.
  - (b) Inside corners may have up to three times the typical thickness.
  - (c) In the case of precoated systems, overspray attachments to effect a continuous layer of MA-25S. In the case of uncoated systems, overspray 1 to 2 inches beyond honeycomb base structure. The thickness shall be the precoated thickness or the typical thickness in the area.
  - (d) Apply topcoat over MA-25S per the following steps.
    - 1) Machine mix 10 to 15 percent by weight of Hitco F100-A25 silica fibers in RTV 560 topcoat material and apply 0.010- to 0.020-inch thick spray coat on surface of MA-25S.

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- 2) While spray coat is still wet, apply nonwoven Kevlar 49 mat to the wet surface of the sprayed topcoat. Press mat into the topcoat so that mat is smoothly impregnated in the fiber-filled RTV 560 topcoat. The Kevlar mat may be cut into strips and laid in place with 1/4- to 1/2-inch overlaps to accommodate contour of the assembly. Addition of RTV 560 topcoat material is required in overlap area, in sufficient quantity to obtain adhesion between overlapped plies. The Kevlar mat is not intended to cover fastener collars unless thickness of MA-25S is equivalent or greater than collar length and a reasonably smooth appearance will result. The Kevlar mat may be omitted from fastener lines providing the width of the area not covered by mat does not exceed 1-1/4 inch. Other areas smaller than 1-1/4 x 1-1/4 inch need not be covered by mat.
- 3) Apply a final spray coat of fiber filled RTV 560 topcoat material to a thickness of 0.010-0.020 inch to all MA-25S covered areas.

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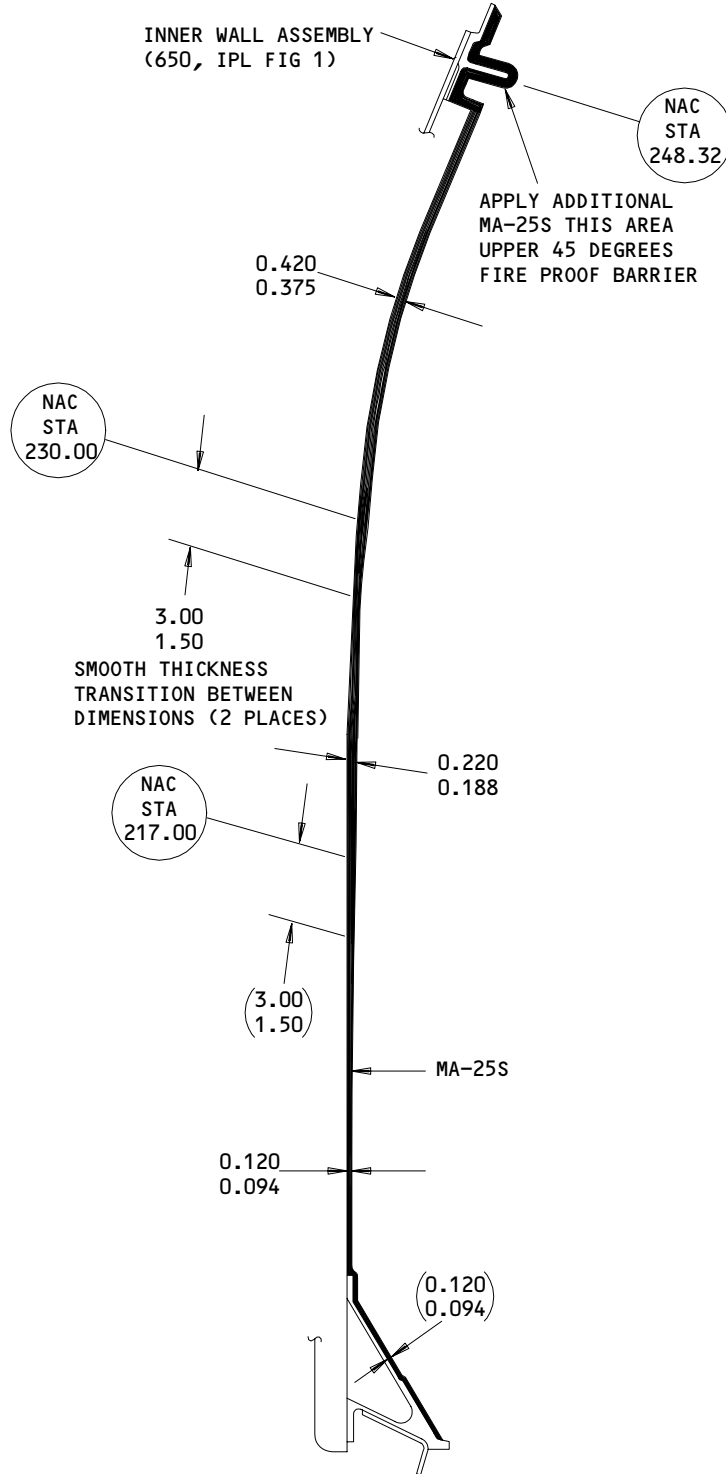
MA-25S Application  
Figure 704 (Sheet 1)

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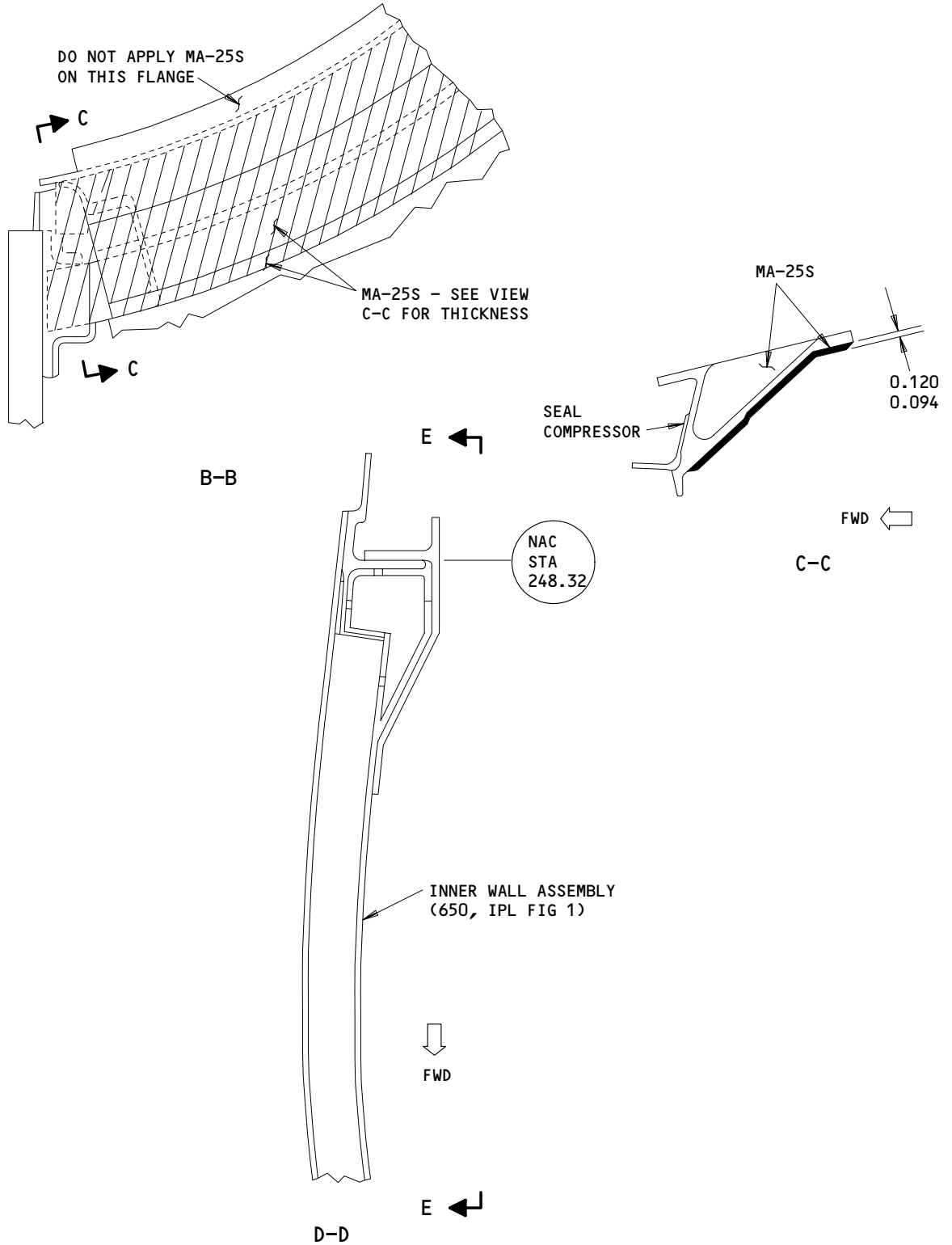
A-A

**MA-25S Application  
Figure 704 (Sheet 2)**

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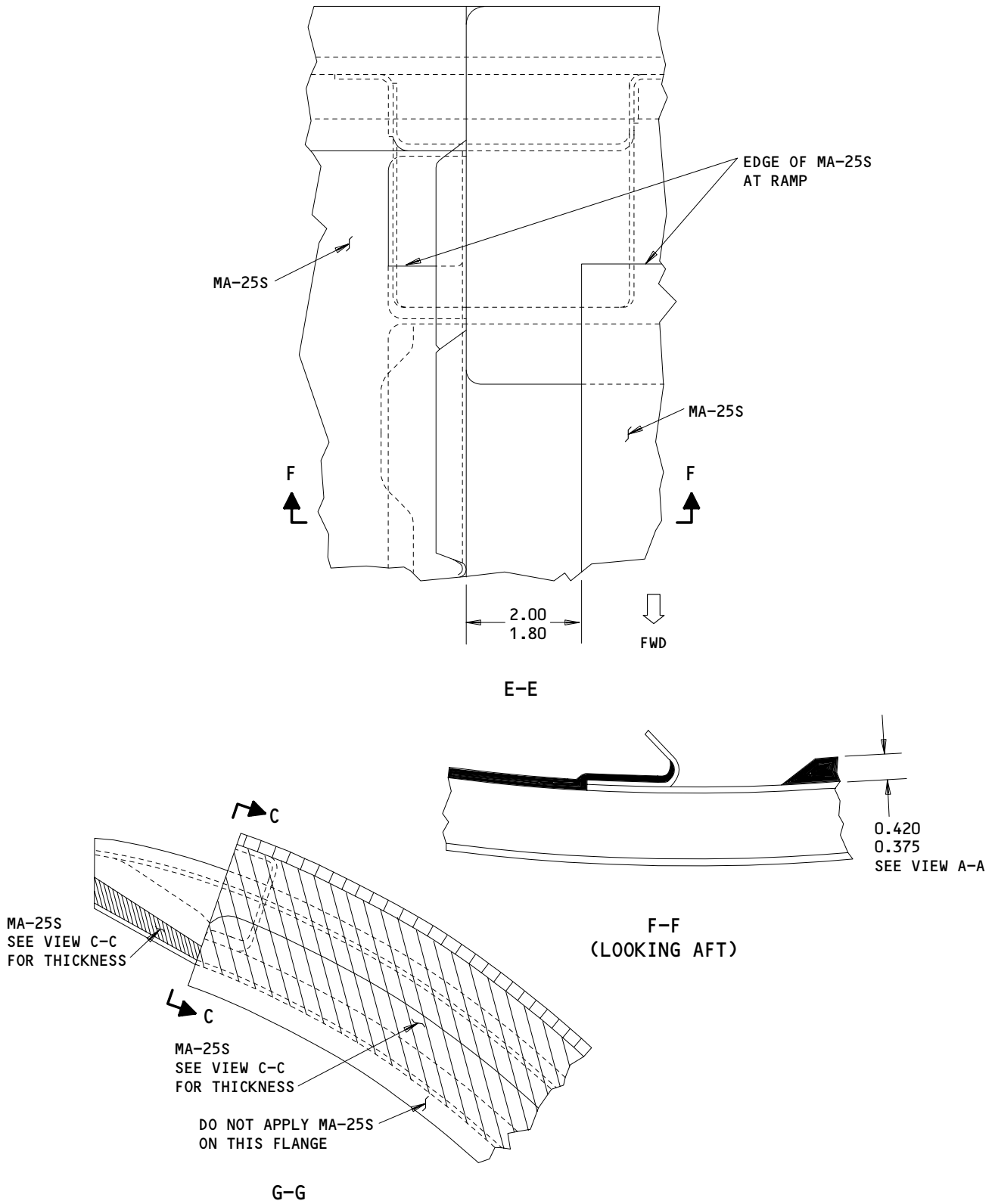


MA-25S Application  
Figure 704 (Sheet 3)

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MA-25S Application  
 Figure 704 (Sheet 4)

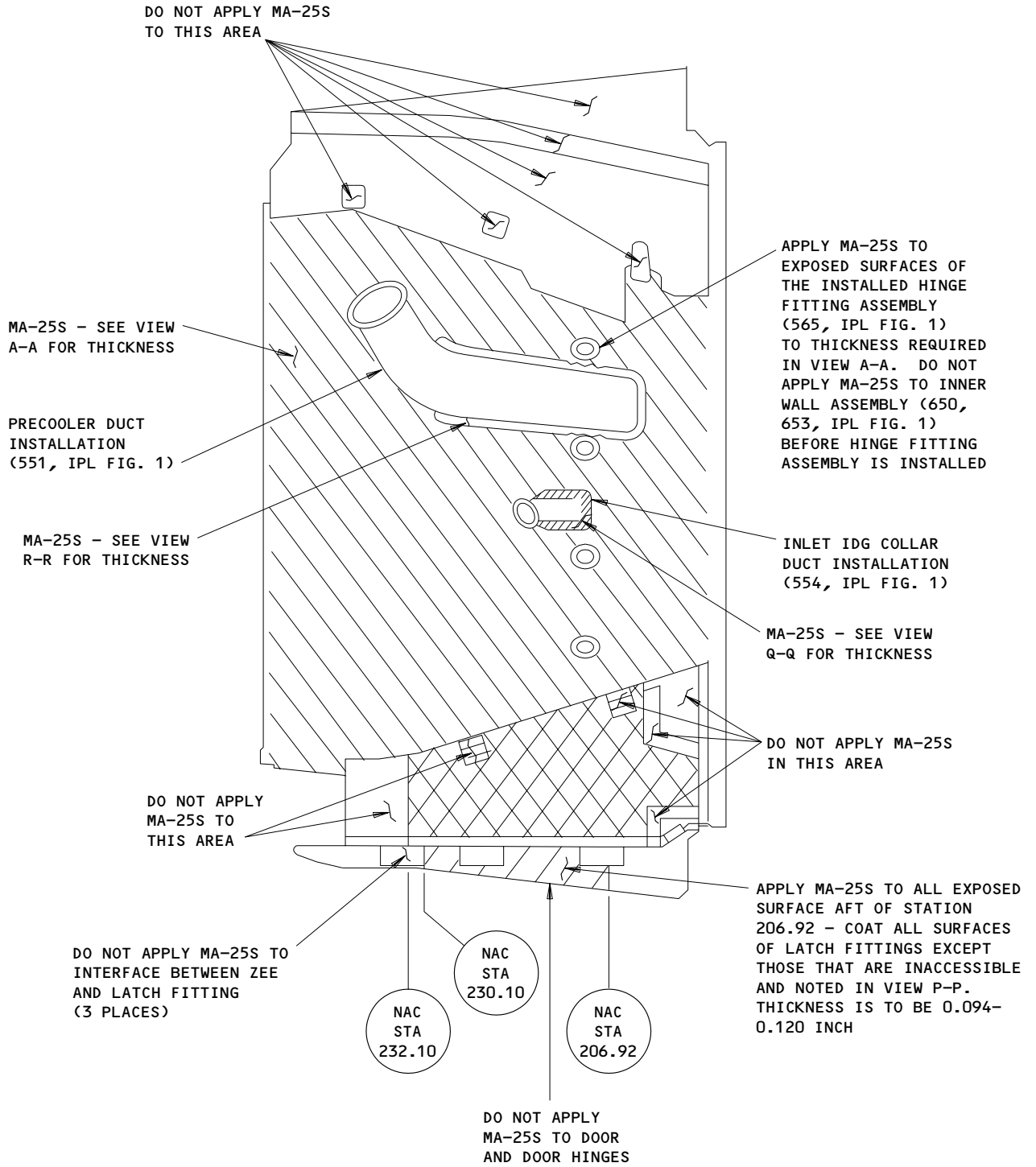
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# BOEING COMPONENT MAINTENANCE MANUAL



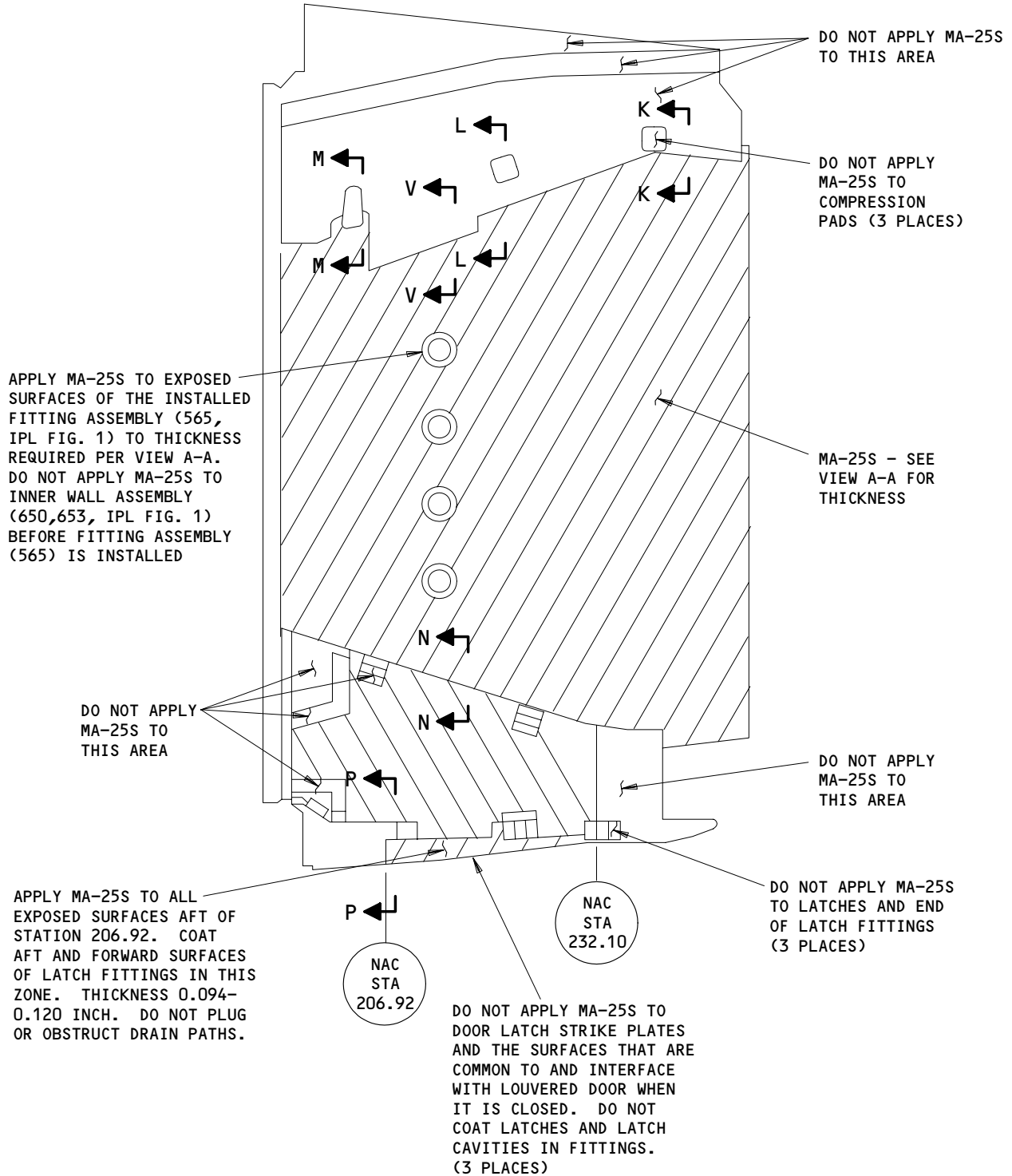
H-H

MA-25S Application  
Figure 704 (Sheet 5)

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J-J

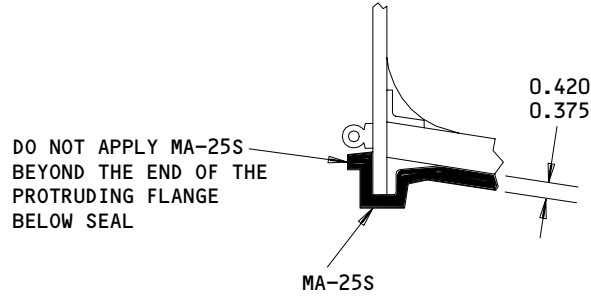
MA-25S Application  
 Figure 704 (Sheet 6)

**71-11-25**

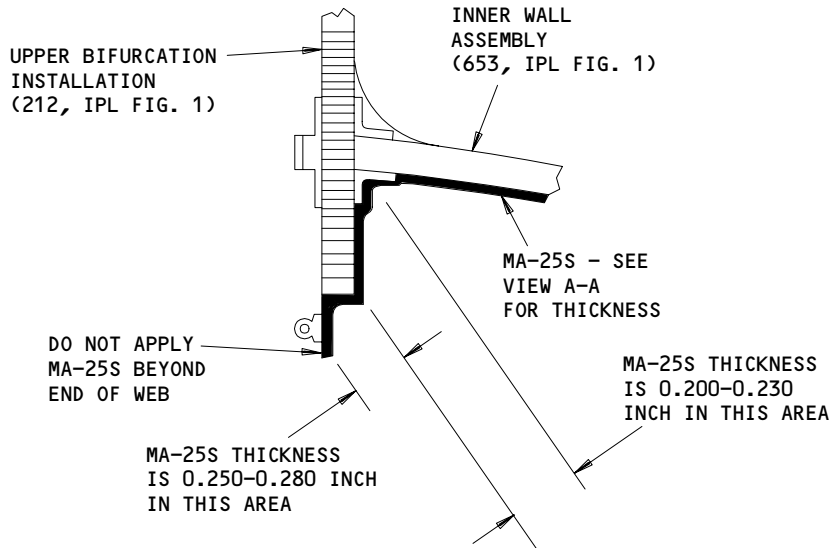
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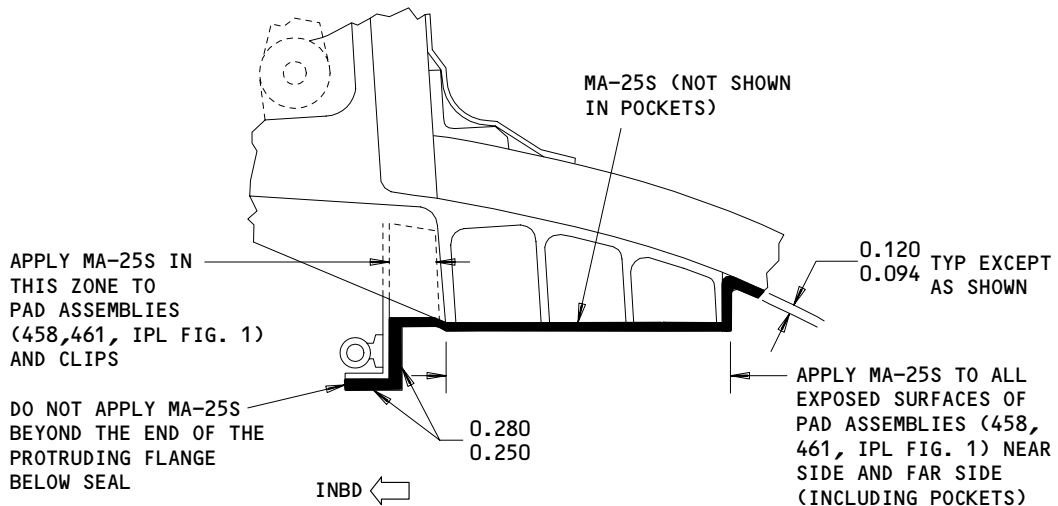
**BOEING**  
**COMPONENT**  
**MAINTENANCE MANUAL**



K-K



L-L



M-M

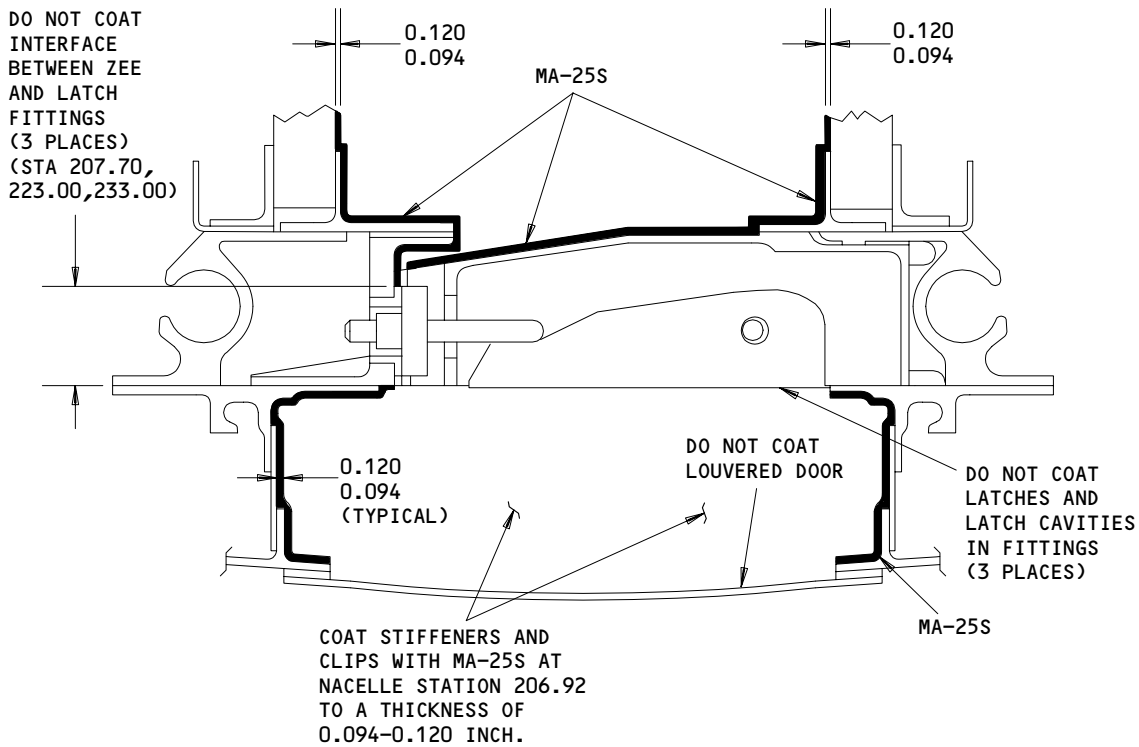
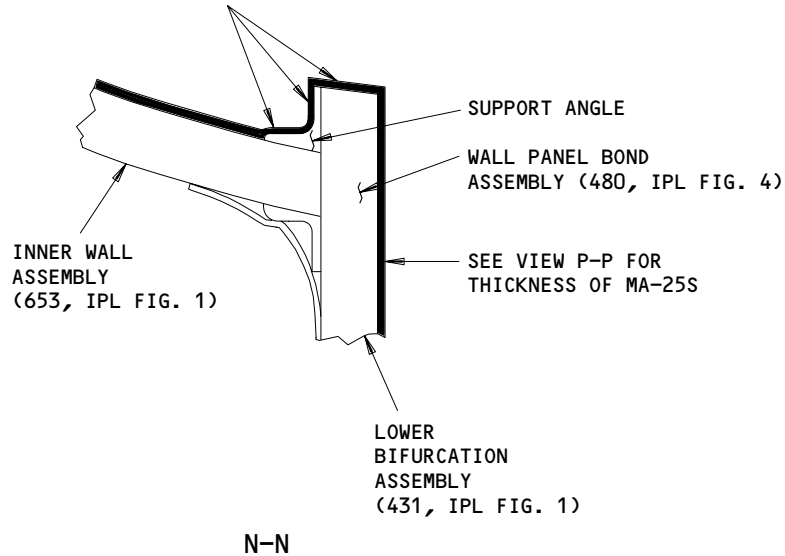
MA-25S Application  
 Figure 704 (Sheet 7)

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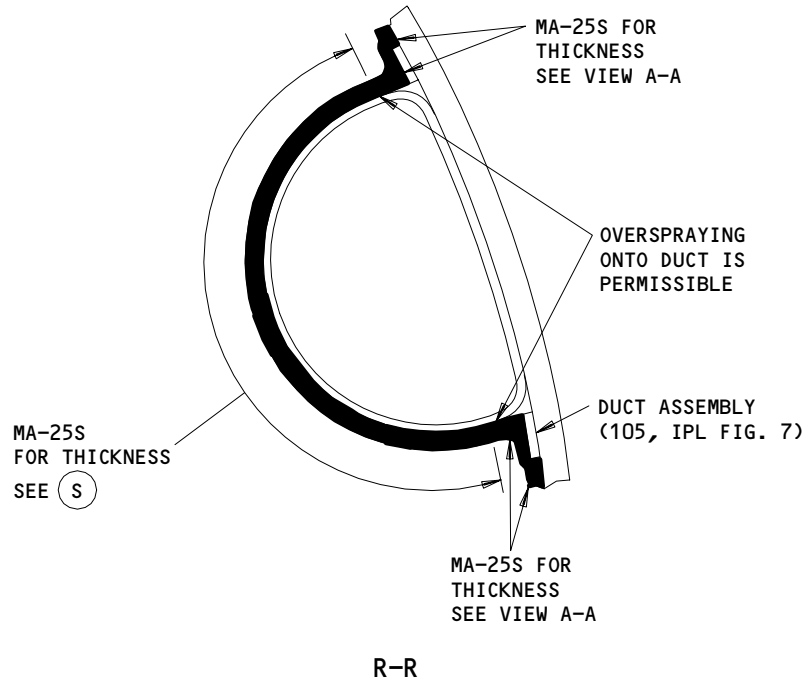
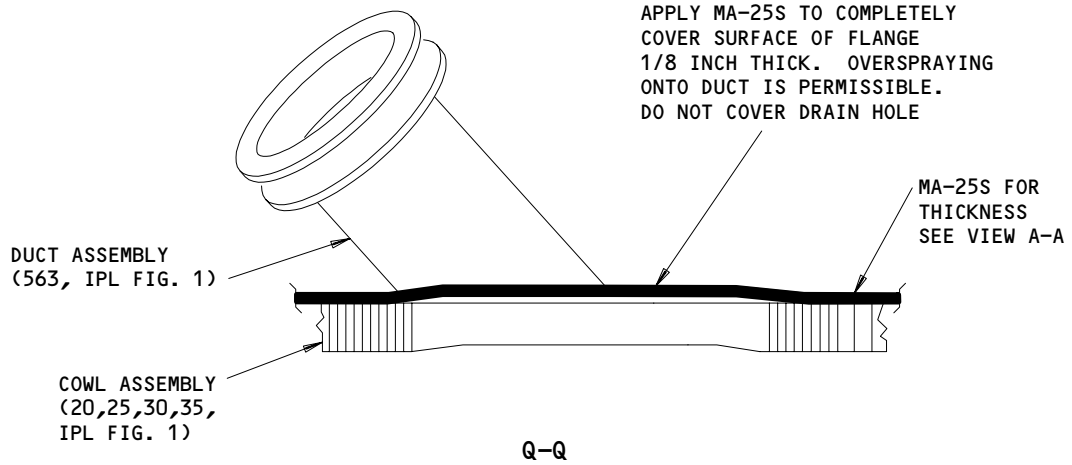
01

COAT UPPER SURFACE OF WALL PANEL BOND ASSEMBLY  
 AND BOTH LEGS OF SUPPORT ANGLE WITH MA-25S FROM  
 STATION 240.0 FORWARD. SEE VIEW A-A FOR THICKNESS



P-P  
 MA-25S Application  
 Figure 704 (Sheet 8)

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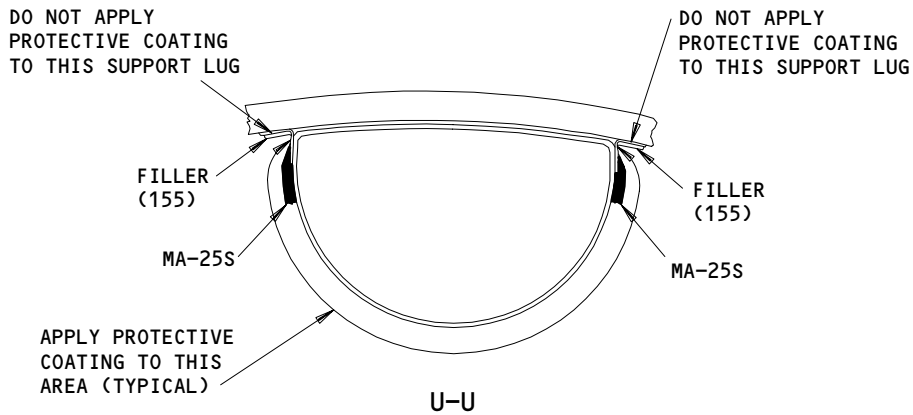
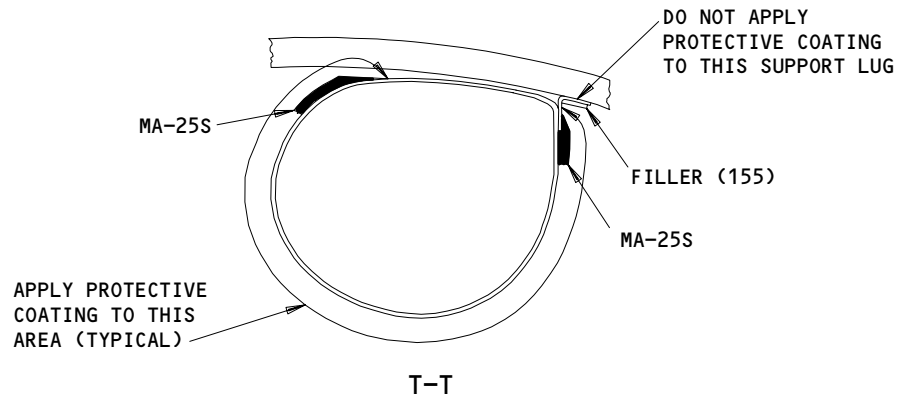
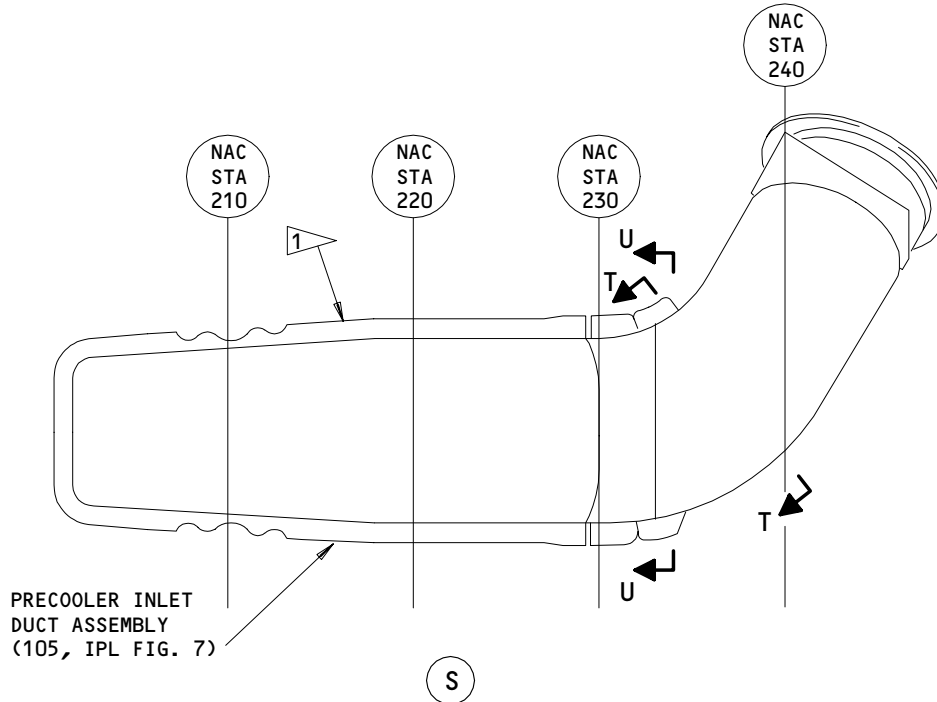


MA-25S Application  
Figure 704 (Sheet 9)

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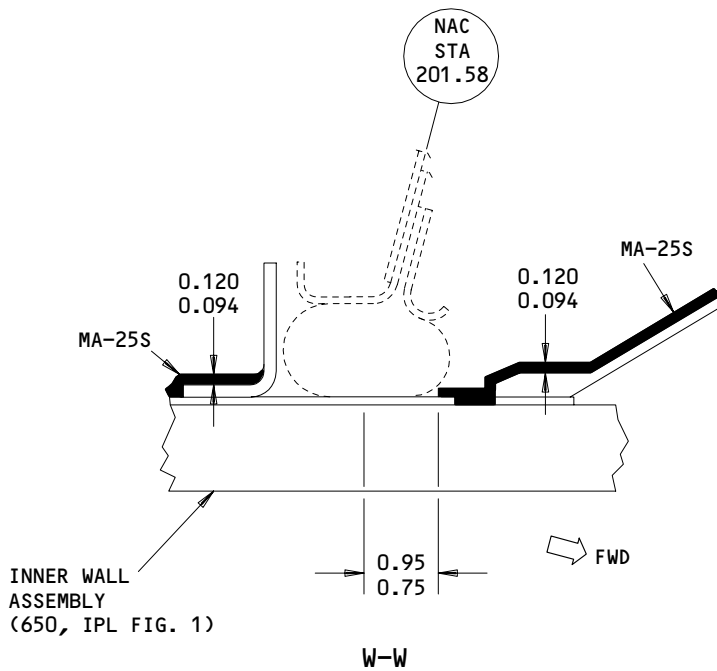
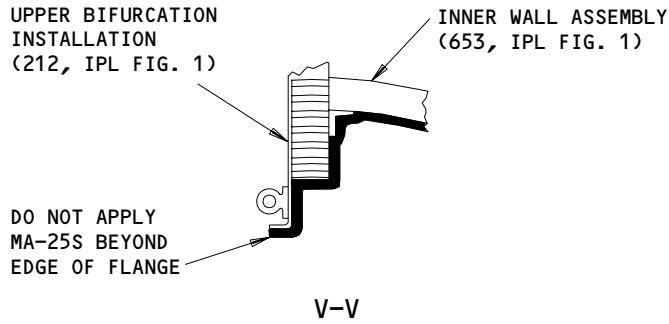
MA-25S Application  
 Figure 704 (Sheet 10)

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**BOEING**  
**COMPONENT**  
**MAINTENANCE MANUAL**



1 APPLY MA-25S PROTECTIVE COATING AS FOLLOWS:

1. APPLY COATING 3/16 INCH THICK FORWARD OF NACELLE STATION 222
2. TAPER COATING FROM 3/16 INCH TO 3/8 INCH AT NACELLE STATION 229
3. APPLY COATING 3/8 INCH THICK ON REMAINDER OF DUCT

**NOTE:** DO NOT APPLY PRIMER OR COATING TO INTERIOR, FLANGES, SUPPORT, BRACKET, OR INTERFACES WITH FAN COWL INNER WALL

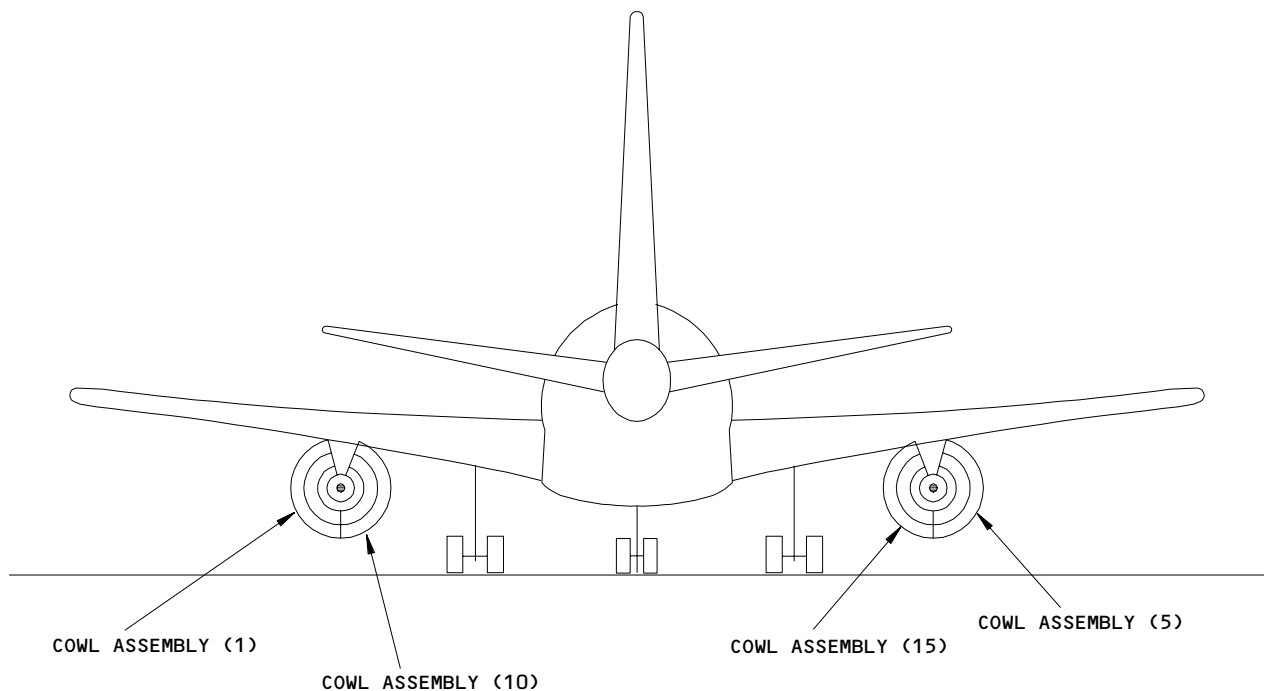
ALL DIMENSIONS ARE IN INCHES

MA-25S Application  
 Figure 704 (Sheet 11)

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REFERENCE VIEW ONLY TO SHOW AIRCRAFT POSITION

ITEM NUMBERS REFER TO IPL FIG. 1

Cascade Arrangement  
Figure 705 (Sheet 1)

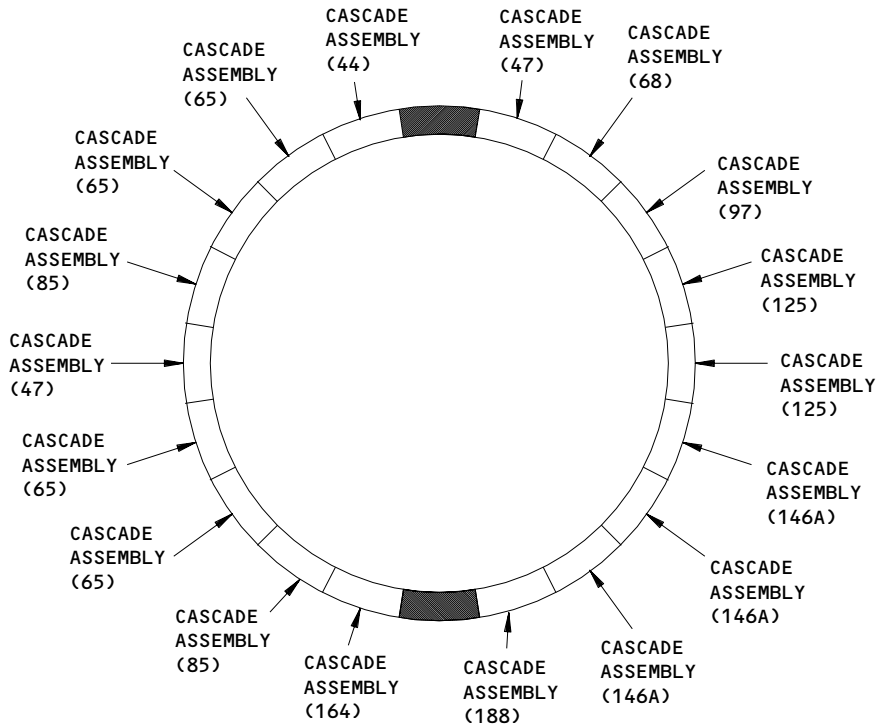
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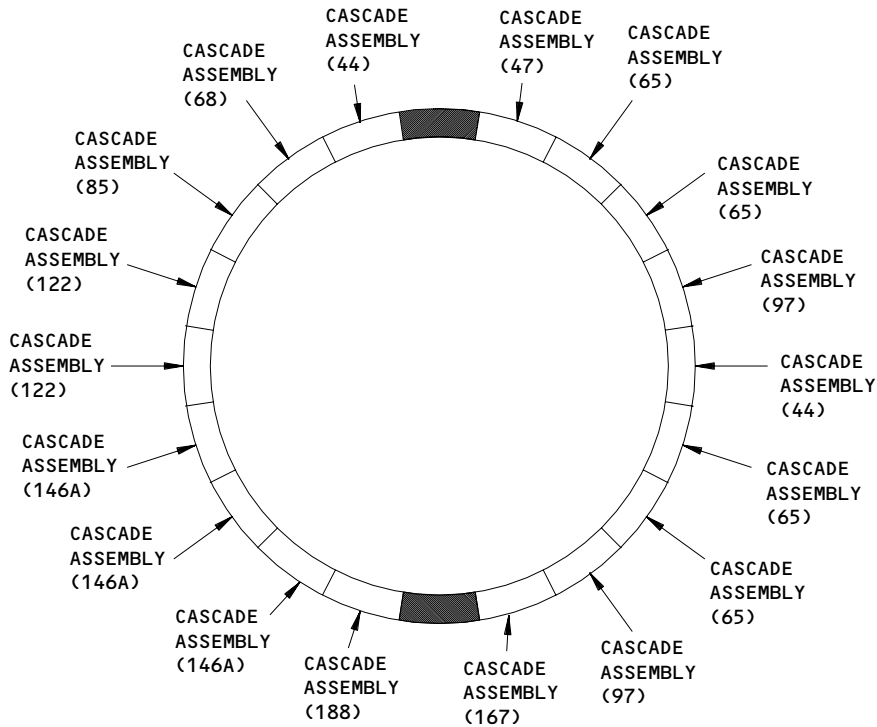
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# BOEING COMPONENT MAINTENANCE MANUAL



LEFT SIDE FAN DUCT COWL  
(REAR VIEW)



RIGHT SIDE FAN DUCT COWL  
(REAR VIEW)

ITEM NUMBERS REFER TO IPL FIG. 1

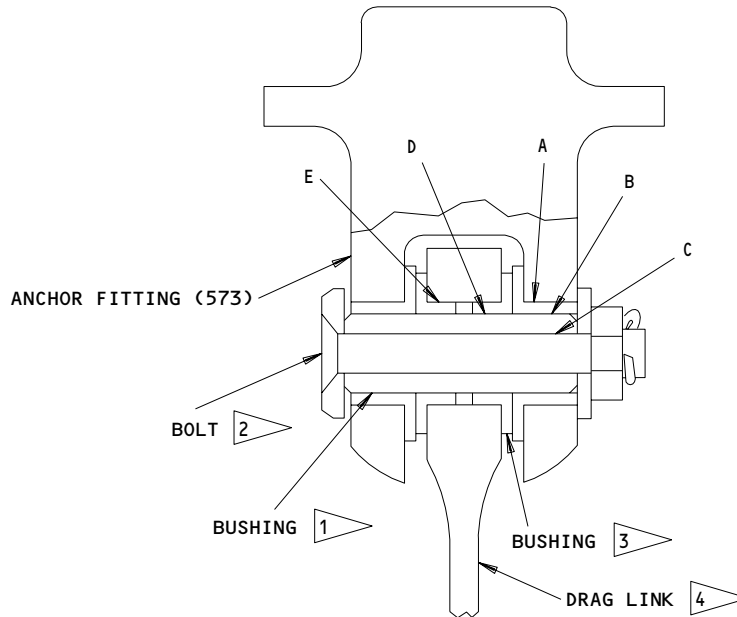
Cascade Arrangement  
Figure 705 (Sheet 2)

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FITS AND CLEARANCES



Ref Letter Fig.801	Mating Item No. IPL Fig.1	Design Dimension				Service Wear Limit		
		Dimension		Assembly Clearance <sup>5</sup>		Dimension		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 573	0.6250	0.6256	-0.0005	-0.0017			0.0000
	OD 572	0.6261	0.6267					
B	ID 572	0.5000	0.5007	0.0005	0.0022		0.5025	0.0040
	OD <sup>1</sup>	0.4985	0.4995			0.4970		
C	ID <sup>1</sup>	0.2500	0.2510	0.0005	0.0022		0.5025	0.0060
	OD <sup>2</sup>	0.2485	0.2495			0.4970		
D	ID <sup>3</sup>	0.5000	0.5007	0.0005	0.0022		0.5025	0.0060
	OD <sup>1</sup>	0.4985	0.4995			0.4970		
E	ID <sup>4</sup>	0.6250	0.6256	-0.0005	-0.0017			0.0000
	OD <sup>3</sup>	0.6261	0.6267					

- <sup>1</sup> BUSHING - 315T1504-1 (REF)
- <sup>2</sup> BOLT - BACB30LH4D25 (REF)
- <sup>3</sup> BUSHING - 315T3517-1 (REF)
- <sup>4</sup> DRAG LINK - 315T1511-2 (REF)
- <sup>5</sup> NEGATIVE VALUES DENOTE INTERFERENCE FIT

ALL DIMENSIONS ARE IN INCHES

Fits and Clearance  
 Figure 801

**71-11-25**



ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.
2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.
4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.
5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.
  - A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.
  - B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional  
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By  
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By  
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
5195 W 4700 SPO BOX 18459  
KEARNS, UTAH 84118

06725 AIR INDUSTRIES CORPORATION  
12570 KNOTT STREET  
GARDEN GROVE, CALIFORNIA 92641-3932  
FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

06950 SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV  
13001 EAST TEMPLE AVENUE PO BOX 730  
CITY OF INDUSTRY, CALIFORNIA 91746-1417  
FORMERLY VB0096 AND VSI CORP SCREWCORP DIV  
FORMERLY IN CULVER CITY, CALIFORNIA

08524 DEUTSCH FASTENER CORP SEE CODE V97928

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON  
1224 EAST WARNER AVENUE PO BOX 2157  
SANTA ANA, CALIFORNIA 92707-0157  
FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS  
TOWNSEND DIV OF TEXTRON INC V71087

11960 BURKE IND HASKON DIV  
336 WEIR ST PO BOX 1091  
TAUNTON, MASSACHUSETTS 02780  
FORMERLY HERCULES INC AND HAVEG IND; FORMERLY HASKON CORP

15653 FAIRCHILD FASTENERS KAYNAR PRODUCTS DIV  
800 S STATE COLLEGE BLVD  
FULLERTON, CALIFORNIA 92831-3001  
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH  
KAYNAR DIV

16632 FLEXFAB, INCORPORATED  
1843 GUN LAKE ROAD  
HASTINGS, MICHIGAN 49058-9275

17446 HUCK MFG CO GOV CONTRACTS LOS ANGELES DIV SUB OF FED-MOGUL  
900 WATSON CENTER ROAD  
CARSON, CALIFORNIA 90745

5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV  
3016 W LOMITA BLVD  
TORRANCE, CALIFORNIA 90505-5103  
FMLY IN REDONDO BEACH, CALIF

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ILLUSTRATED PARTS LIST  
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**BOEING**  
COMPONENT  
MAINTENANCE MANUALVENDORS

52828 REPUBLIC FASTENER MFG CORP  
1300 RANCHO CONEJO BLVD  
NEWBURY PARK, CALIFORNIA 91320-1405  
FORMERLY IN SYLMAR, CALIFORNIA

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV  
HIGHLAND AVENUE  
JENKINTOWN, PENNSYLVANIA 19046  
FORMERLY STANDARD PRESSED STEEL

60516 WEST COAST AEROSPACE INC  
812 MIRAFLORES STREET  
SAN PEDRO, CALIFORNIA 90731-1439

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY  
FASTENER TOWNSEND DIV V11815

72962 HARVARD INDUSTRIES INC  
3 WERNER WAY SUITE 210  
LEBANON, NEW JERSEY 08833  
FORMERLY AMERACE CORP ESNA DIV  
FORMERLY ELASTIC STOP NUT IN UNION, NJ

73197 HI-SHEAR TECHNOLOGY CORP  
2600 SKYPARK DRIVE  
TORRANCE, CALIFORNIA 90509

75345 KIRKHILL RUBBER CO  
300 EAST CYPRESS STREET  
BREA, CALIFORNIA 92621-4007  
FORMERLY L.A. STANDARD RUBBER CO V84914

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
2701 SOUTH HARBOR BOULEVARD PO BOX 1259  
SANTA ANA, CALIFORNIA 92702-1259  
FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539  
AND STANDARD PRESSED STEEL WESTERN DIV V17279

83014 HARTWELL CORPORATION  
900 SOUTH RICHFIELD ROAD  
PLACENTIA, CALIFORNIA 92670-6732  
FORMERLY V0532B IN LOS ANGELES, CALIFORNIA

84256 AVIBANK MANUFACTURING COMPANY  
210 SOUTH VICTORY BLVD PO BOX 391  
BURBANK, CALIFORNIA 91503  
FORMERLY AVDEL INC AND ROWE SALES CO VB0001  
FORMERLY PRICE, D.W. CORP LOS ANGELES, CALIFORNIA V97978

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VENDORS

86878 SANVILLE GLOVES  
JOHNSTOWN, NEW YORK 12095  
OBSOLETE, LOCATION OF COMPANY UNKNOWN

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV  
3010 W LOMITA BLVD  
TORRANCE, CALIFORNIA 90505-5102  
FORMERLY VOI-SHAN IN CULVER CITY, CALIF

97928 HUCK INTL INC  
3969 PARAMOUNT BLVD  
LAKEWOOD, CALIFORNIA 90712-4193

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960-416L		1	704	1
		6	575	1
		9	605	1
AN960-516		12	80	1
		1	701	1
		6	475	1
		6	570	3
		9	500B	1
		9	600B	3
AN960-516L		12	75	1
		1	708	1
		6	470	1
		6	565	3
		9	500A	1
		9	600A	3
AN960C10		12	90	1
		4	642	6
AN960C10L		7	60	8
AN960C416L		6	440	1
		9	470	1
AN960KD8		6	617	2
		6	742	2
		6	842	2
		9	647	2
		9	772	2
		9	892	2
AN960PD10		1	755	2
		12	190	2
AN960PD10L		1	542	48
		1	555A	5
		5	395	2
		5	402	1
		6	315	2
		6	323	1
AN960PD416L		9	360	2
		9	368	1
		1	42	1
		1	707	1
		6	465	1
		6	560	3
AN960PD516L		9	500	1
		9	600	3
		12	85	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960PD8L		1	915	48
ASPFSDT6		1	781B	4
ASPFSDT6		7	40	5
		7	95	7
		12	250	4
ASPLC2AC6		1	781A	4
		7	45	5
		7	100	7
		12	245	4
BACB28AK05-037		6	520	1
		9	550	1
BACB28AK05-051		6	525	1
		9	555	1
BACB28AM04B019A		1	773	2
		1	795	4
		12	220	2
		12	275	2
BACB28AM04B022A		6	530	1
		9	560	1
BACB28AM05B020A		1	731	2
		12	135	2
BACB28AM09B024A		1	476	1
BACB28AP06P020		6	535	1
		9	565	1
BACB28AP06P024		1	479	1
BACB28AP07P048		3	86	3
		3	95	3
BACB28AP10P058		2	505	1
		11	600	1
BACB28P07P048		10	195	3
		10	215	3
BACB28W3B051		6	540	1
		9	570	1
BACB30HA6R17		1	559	12
BACB30LH2-11		6	616	2
		6	741	2
		6	841	2
		9	646	2
		9	771	2
		9	891	2
BACB30LH2K5		2	245A	6
		11	340	6
BACB30LH2K6		2	425	2
		11	555	2
BACB30LH3-7		4	675	2

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30LH3-8		4	677	1
		8	405	1
BACB30LJ3K6		2	42	2
		11	60	2
BACB30LJ3U2		7	75	4
BACB30LJ4-3		3	305	6
		10	370	6
BACB30LK2-2		4	212A	6
BACB30LL3-2		5	565	2
BACB30LL3-3		2	556	1
		5	406	1
		6	307	1
		9	352	1
		11	655	1
BACB30LL4-3		1	656	2
		12	20	2
BACB30LM3HSU16		5	401	1
		6	322	1
		9	367	1
BACB30LR3-4		3	320	33
		10	385	33
BACB30LR3U3		7	55	8
BACB30MY5K17		4	230	29
		8	160	29
BACB30MY5K4		6	542	2
		9	575	2
BACB30MY5K5		4	595	3
BACB30MY6K15		1	190H	8
BACB30MY6K18		1	245	4
		1	515	4
BACB30MY6K21		4	20	4
		4	40	4
		8	5	8
BACB30MY6K22		1	494	8
BACB30MY6K5		1	189H	16
		2	155	8
		4	345	2
		8	225	2
		11	195	8
BACB30MY8K8		6	27	2
BACB30NM4K13		5	490	4
BACB30NM4K14		5	490A	4
BACB30NM4K16		5	867	6
BACB30NM4K17		5	865	6

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NN3K6		4	640A	6
BACB30NR4K3		1	38	75
BACB30NR4K6		1	38A	75
BACB30NR4K8		1	41	72
BACB30NU4K6		6	105	1
BACB30NU4K8		5	596A	2
BACB30NW5K4		4	600	2
BACB30NW6K7		10	75	2
		10	100	2
		10	130	2
BACB30NX5K3		7	175	11
BACB30NX5K6		1	910	48
BACB30NX6K3		7	160	6
BACB30NX6K4		7	147A	16
BACB30NX8K16		1	677A	4
		12	55	4
BACB30NX8K17		12	55A	4
BACB30NY5K4		4	615	8
BACB30NY5K6		6	620	2
		6	745	2
		6	840	2
		9	650	2
		9	775	2
		9	895	2
BACB30NY8K22		1	566	24
BACB30NZ6K		7	5	49
BACB30NZ6K11		1	746	8
		1	761	8
		12	170	8
		12	200	8
BACB30NZ6K15		1	190	14
BACB30NZ6K5		1	189	6
BACB30NZ6K8		1	785	4
		12	260	4
BACB30PW4P9		1	752	2
		12	185	2

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30VF3K2		2	241A	20
		11	315A	20
BACB30VF3K3		2	140A	4
		2	205A	17
		2	208	18
		2	209N	1
		2	430A	2
		11	180A	4
		11	245A	17
		11	248	18
		11	248Q	1
		11	560A	2
BACB30VF4K3		12	20A	2
BACC30AG6		1	269	4
		1	518	4
BACC30M5		4	235	29
		4	605	5
		6	543	2
		8	165	29
		9	580	2
BACC30M6		1	192	44
		1	497	8
		1	749	8
		1	764	8
		1	788	4
		2	160	8
		4	25	4
		4	45	4
		4	355	2
		7	10	49
		8	10	8
		8	230	2
		11	200	8
		12	175	8
		12	205	8
		12	265	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30M8		1	569A	24
BACC30P6		1	562	12
BACC30X5S		4	620A	8
BACC30X5SW		6	625	2
		6	750	2
		6	845	2
		9	655	2
		9	780	2
		9	900	2
BACC30X6		7	149	16
		7	163	6
BACC30X8		1	680	4
		12	60	4
BACL10E156-330		1	743A	2
		12	180	2
BACN10JA4CM		5	895	12
BACN10JB4CM		3	315	6
		10	380	6
BACN10JC08		1	920A	48
BACN10JC08CD		6	618	2
		6	743	2
BACN10JC08CD		6	843	2
		9	648	2
		9	773	2
		9	893	2
BACN10JC3		1	555B	5
		2	557	1
		5	400	1
		5	407	1
		6	308	1
		6	320	1
		9	353	1
		9	365	1
		11	660	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JC3CM		1	758	2
		7	65	8
		7	80	4
		12	195	2
BACN10JC4		1	43	1
		5	495	4
BACN10JC4CM		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1
BACN10JN3CM		3	365	1
		10	435	1
BACN10JP08C		9	586N	2
BACN10JQ32CM		2	173	1
		2	183	1
		2	193	1
		2	203	1
		2	213	1
		11	213	1
		11	223	1
		11	233	1
		11	243	1
		11	253	1
		BACN10JR08CFM		1
2	255			6
2	455			2
11	350			6
11	580G			2
BACN10JR3CFD		2	225	31
		2	243	18
BACN10JR3CFD		11	265	31
		11	325	18
BACN10JR3CFM		3	330	21
		10	395	21

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JR3CM		2	450	1
		11	580	1
BACN10JR4CFD		1	206	36
BACN10JR4CFM		5	545	1
BACN10KB08CFM		4	214A	6
BACN10KB3CFD		2	227	4
		2	244A	2
		11	270	4
		11	335	2
		2	244	2
		3	335	12
BACN10KB3CFM		10	400	12
		11	330	2
		5	575J	2
		3	200	4
BACN10KH3		10	280	4
		1	203	72
BACN10KJ3		1	482	4
		2	172	2
BACR15BA3AD		2	182	2
		2	192	2
		2	202	2
		2	211	2
		2	220	70
		2	242	40
		2	250	12
		2	445	6
		3	325	66
		3	360	2
		4	213A	12
		5	540	2
		5	570	4
		5	880	24
		10	390	66
		10	430	2
		11	212	2
		11	222	2
		11	232	2
		11	242	2
11	251	2		
11	260	70		
BACR15BA3AD		11	320	40
		11	345	12
		11	575	6
		9	586M	4
BACR15BA3D		3	373	13
BACR15BA5A		10	450	13

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BACR15BA5AD		2	239	7		
		3	130	4		
		10	255	4		
		11	297	7		
BACR15BA5KE		3	43	2		
		4	225	1		
		8	155	1		
BACR15BB3AD		3	190	8		
		3	310	12		
		10	275	8		
		10	375	12		
BACR15BB3B		1	56	2		
		1	56A	4		
		1	77	10		
		1	78	2		
		1	91	2		
		1	107	2		
		1	134	4		
		1	155	6		
		1	176	2		
		1	965	4		
		7	185	24		
		1	51	6		
		1	51A	12		
BACR15BB5AD BACR15CE3B		1	71G	40		
		1	72G	8		
		1	87	8		
		1	101	8		
		1	128	16		
		1	149	24		
		1	170	6		
		1	194	4		
		1	955	16		
		BACR15CE3KE4		1	659	8
				12	25	8
		BACR15CE4B		1	806	84
12	300			84		
BACR15CE5AD		3	367	1		
		10	440	1		
BACR15CE5D		10	45	2		
BACR15CE5KE		4	610	3		
		8	398	2		
BACR15FT5KE		4	205	3		
		4	207	1		
		8	140	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS4OR05F05F		1	750	1
BACS4OR06B18F		4	670A	1
		8	400A	1
BACS4OR10B38F		5	603	1
BACS4OR11B136F		1	199	4
BACS4OR8C30F		4	633	1
BACS4OT10C10		7	20	2
BACS4OT10C105		7	103	1
BACS4OT10C70		7	15	1
BACW10BP5AC		6	460	1
		6	580	3
		9	495	1
		9	610	3
BAC27TTR0025		3	385	4
		10	480	4
BAC27TTR0035		3	395	1
		10	490	1
BAC27TTR0036		3	390A	1
		10	484A	1
BAC27TTR0039		3	400	1
		10	495	1
BAC27TTR0042		10	495A	1
BAC27TTR0055		4	683	1
BRFM20C3M		3	365	1
		10	435	1
BRF100C08M		4	214A	6
BRF100C3D		2	227	4
		2	244A	2
		11	270	4
		11	335	2
BRF100C3M		2	244	2
		3	335	12
		10	400	12
		11	330	2
BRF110C4M		5	895	12

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRF200C08M		1	485	2
		2	255	6
		2	455	2
BRF200C08M		11	350	6
		11	580G	2
		2	225	31
BRF200C3D		2	243	18
		11	265	31
		11	325	18
		3	330	21
BRF200C3M		10	395	21
		1	206	36
BRF200C4D		5	545	1
BRF200C4M		3	315	6
BRF210C4M		10	380	6
		3	315	6
BRF270C4M		10	380	6
		1	920A	48
BRH10A08		1	555B	5
BRH10A3		2	557	1
		5	400	1
		5	407	1
		6	308	1
		6	320	1
		9	353	1
		9	365	1
		11	660	1
		1	43	1
		5	495	4
BRH10A4		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1
		1	710	1
BRH10C4M		6	477	1
		6	585	1
		9	505	1
		9	615	1
		9	615	1
		12	95	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRM300A08		9	586N	2
BR2000C3M		2	450	1
		11	580	1
BOE2048-0501		7	70	1
B30MY5K17		4	230	29
		8	160	29
B30MY5K4		6	542	2
		9	575	2
B30MY5K5		4	595	3
B30MY6K18		1	245	4
		1	515	4
B30MY6K21		4	20	4
B30MY6K21		4	40	4
		8	5	8
B30MY6K22		1	494	8
B30MY6K5		2	155	8
		4	345	2
		8	225	2
		11	195	8
B30MY8K8		6	27	2
B30NW5K4		4	600	2
B30NW6K7		10	75	2
		10	100	2
		10	130	2
D4848-1		1	557	1
F2001-08		4	214A	6
F2001-3		2	244	2
		3	335	12
		10	400	12
		11	330	2
F2401-4		5	895	12
F5001-08BAC		1	485	2
		2	255	6
		2	455	2
		11	350	6
		11	580G	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
F5001-3BAC		3	330	21
		10	395	21
F5001-4BAC		5	545	1
F51604-3		2	227	4
		2	244A	2
		11	270	4
		11	335	2
HL10VAZ5-17		4	230	29
		8	160	29
HL10VAZ5-4		6	542	2
		9	575	2
HL10VAZ5-5		4	595	3
HL10VAZ6-18		1	245	4
HL10VAZ6-18		1	515	4
HL10VAZ6-21		4	20	4
		4	40	4
		8	5	8
HL10VAZ6-22		1	494	8
HL10VAZ6-5		2	155	8
		4	345	2
		8	225	2
		11	195	8
HL10VAZ8-8		6	27	2
HL1012AZ5-3		7	175	11
HL1012AZ5-6		1	910	48
HL1012AZ6-3		7	160	6
HL1012AZ6-4		7	147A	16
HL1012AZ8-16		1	677A	4
		12	55	4
HL1012AZ8-17		12	55A	4
HL11VAZ5-4		4	600	2
HL11VAZ6-7		10	75	2
		10	100	2
		10	130	2
HL11V6-7		10	75	2
		10	100	2
		10	130	2
HL1187-6		7	149	16
		7	163	6

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL1187-8		1	680	4
		12	60	4
HL1187DUW5		6	625	2
		6	750	2
		6	845	2
		9	655	2
		9	780	2
		9	900	2
HL1187DU5		4	620A	8
HL12VAZ5-3		7	175	11
HL12VAZ5-6		1	910	48
HL12VAZ6-3		7	160	6
HL12VAZ6-4		7	147A	16
HL12VAZ8-16		1	677A	4
		12	55	4
HL12VAZ8-17		12	55A	4
HL13VAZ5-4		4	615	8
HL13VAZ5-6		6	620	2
		6	745	2
HL13VAZ5-6		6	840	2
		9	650	2
		9	775	2
		9	895	2
HL13VAZ8-22		1	566	24
HL13V4		4	615	8
HL13V6		6	620	2
		6	745	2
		6	840	2
		9	650	2
		9	775	2
		9	895	2
HL505-6-17		1	559	12
HL523AZ6-11		1	746	8
		1	761	8
		12	170	8
		12	200	8
HL523AZ6-15		1	190	14
HL523AZ6-5		1	189	6
HL523AZ6-8		1	785	4
		12	260	4
HL70-5		4	235	29
		4	605	5
		6	543	2
		8	165	29
		9	580	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL77-6		1	562	12
HL79-5		4	235	29
		4	605	5
		6	543	2
		8	165	29
		9	580	2
HL79-6		1	192	44
		1	497	8
		1	749	8
		1	764	8
		1	788	4
		2	160	8
		4	25	4
		4	45	4
		4	355	2
		7	10	49
		8	10	8
		8	230	2
		11	200	8
		12	175	8
		12	205	8
HL79-6		12	265	4
HL79-8		1	569A	24
HL82-6APBW		1	269	4
		1	518	4
HL86DUW5		6	625	2
		6	750	2
		6	845	2
		9	655	2
		9	780	2
		9	900	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL86DU5		4	620A	8
HL87-6		7	149	16
		7	163	6
HL87-8		1	680	4
		12	60	4
HL87DUW5		6	625	2
		6	750	2
		6	845	2
		9	655	2
		9	780	2
		9	900	2
HL87DU5		4	620A	8
H01-4BAC		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1
H10-08BAC		1	920A	48
H10-3BAC		1	555B	5
		2	557	1
		5	400	1
		5	407	1
		6	308	1
		6	320	1
		9	353	1
		9	365	1
		11	660	1
H10-4BAC		1	43	1
		5	495	4
H2934-1		1	713B	1
H2939-3		5	870B	3
H2958-1		6	480	1
		9	510	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
H2995-3		5	499A	1
H5100-156-330		1	743A	2
		12	180	2
H5100-2-156-330		1	743A	2
		12	180	2
H807-3		6	590A	3
K1001-3BAC		2	450	1
		11	580	1
K51602-3BAC		2	225	31
		2	243	18
		11	265	31
		11	325	18
K51602-4BAC		1	206	36
L8006-15		1	190H	8
L801-5K4		4	615	8
L801-5K6		6	620	2
		6	745	2
		6	840	2
		9	650	2
		9	775	2
		9	895	2
L801-8K22		1	566	24
L802-5K3		7	175	11
L802-5K6		1	910	48
L802-6K3		7	160	6
L802-6K4		7	147A	16
L802-8K16		1	677A	4
		12	55	4
L802-8K17		12	55A	4
L803-5K4		4	600	2
L803-6-7		10	75	2
		10	100	2
		10	130	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L804-6K11		1	746	8
		1	761	8
		12	170	8
		12	200	8
L804-6K15		1	190	14
L804-6K5		1	189	6
L804-6K8		1	785	4
		12	260	4
MF1001-3BAC		3	365	1
		10	435	1
MF53050-3DL		3	365	1
		10	435	1
MF6000-3		3	200	4
		10	280	4
MK3000-08BAC		9	586N	2
MS16562-191		4	587	2
		4	631	2
MS20253-4-270		4	585A	1
		4	630A	1
MS20257HC5-300		4	655	2
MS20257XC5-300		4	635A	1
MS20427M4-6		6	425	2
		9	455	2
MS20427M5-7		6	415	2
		9	445	2
MS20470D6		2	214	2
		11	254	2
MS20615-5MP2		2	10	6
		11	10	6
MS20615-5MP8		4	570	6
		8	385	6
MS21042-08		1	920	48
MS21042L3		1	545	48
MS21060-4		1	662	4
		12	30	4
MS21209C0810P		1	519	2
MS21209C0815P		1	500	2
MS21209F4-15P		3	87	3
		3	100	3
		10	200	3
		10	220	3
MS21209F8-10		3	140	1
		10	265	1
MS90353-0604		3	275	3
		10	335	3
MS90353-0807		3	270	1
		10	345	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
MS90353-0808		3	265	2		
		10	340	2		
MS90354-0604		3	50	4		
		10	155	4		
M13640-048		1	54	3		
		1	54A	6		
		1	74G	20		
		1	75G	4		
M13640-048		1	89	4		
		1	104	4		
		1	131	8		
		1	152	12		
		1	173	3		
		1	195	2		
		1	960	8		
		NAS1398CW5-2		4	210	5
				4	240	13
				4	260	5
4	280			4		
8	145			5		
NAS1398CW5-4		8	170	17		
		4	245	1		
		NAS1398CW6-2		4	265	2
				4	255	2
		NAS1398CW6-4		4	270	1
		NAS1398CW6-5		4	250	1
		NAS1398CW8-4		4	285	1
		NAS1398CW8-5		4	180	1
		NAS1398CW8-7		8	175	3
				4	275	3
8	175			3		
NAS1805-3		4	645A	6		
NAS509-4C		6	405	2		
		9	435	2		
		1	555	5		
NAS514P1032-8P		9	586	2		
NAS602-10P		5	390	1		
NAS623-3-29		6	310	1		
		9	355	1		
		9	586N	2		
NS103199-82		2	450	1		
NS103202SE02		11	580	1		
		3	330	21		
NS103203SE02		10	395	21		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NS103203SE048		5	545	1
		1	485	2
NS103203SE82		2	255	6
		2	455	2
NS103218SE02		11	350	6
		11	580G	2
		3	365	1
		10	435	1
NS103225-02		5	575J	2
NS202101-02		1	555B	5
NS202101-02		2	557	1
		5	400	1
		5	407	1
		6	308	1
		6	320	1
		9	353	1
		9	365	1
		11	660	1
		1	43	1
		5	495	4
		NS202101-82		1
NS202476-02		2	225	31
		2	243	18
		11	265	31
		11	325	18
		1	206	36
NS202476-048		9	586N	2
RMA9205M82		5	575J	2
RMF9209M3		1	555B	5
RMLH9075-3W		2	557	1
		5	400	1
		5	407	1
		6	308	1
		6	320	1
		9	353	1
		9	365	1
		11	660	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
RMLH9075-4W		1	43	1
		5	495	4
RMLH9075-82W		1	920A	48
S315T107-143		1	318A	1
S315T107-144		1	321A	1
S315T107-145		1	324A	1
S315T107-146		1	327A	1
S315T107-147		1	336A	1
S315T107-148		1	339A	1
S315T107-149		1	342A	1
S315T107-150		1	345A	1
S315T107-151		1	348A	1
S315T107-152		1	351A	1
S315T107-153		1	330A	1
S315T107-154		1	333A	1
S315T107-157		1	312B	1
S315T107-158		1	315B	1
S315T107-184		1	312C	1
		13	10	1
S315T107-185		1	315C	1
		13	15	1
S315T109-1		6	590A	3
		9	620A	3
S315T110-1		6	480	1
		9	510	1
S315T112-2		1	713A	1
		12	100A	1
S315T113-2		5	870B	3
S315T113-3		5	499A	1
S315T113-6		1	683A	1
		12	65	1
T6C428JM		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
T6S1032J		1	555B	5		
		2	557	1		
		5	400	1		
		5	407	1		
		6	308	1		
		6	320	1		
		9	353	1		
		9	365	1		
		11	660	1		
		T6S428J		1	43	1
				5	495	4
T6S832J		1	920A	48		
T8078S832		9	586N	2		
T8089C1032		2	450	1		
		11	580	1		
T8092C1032		3	330	21		
		10	395	21		
T8092C1032CD		2	225	31		
		2	243	18		
		11	265	31		
		11	325	18		
T8092C428		5	545	1		
T8092C428CD		1	206	36		
T8092C832		1	485	2		
T8092C832		2	255	6		
		2	455	2		
		11	350	6		
		11	580G	2		
T8113C832C		4	214A	6		
T8125C3C		3	365	1		
		10	435	1		
VN102D1-02		2	450	1		
		11	580	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VN151D1-02		2	244	2
		3	335	12
		10	400	12
		11	330	2
		4	214A	6
VN151D1-82		3	330	21
VN152D1-02		10	395	21
VN152D1-048		5	545	1
VN152D1-82		1	485	2
		2	255	6
		2	455	2
		11	350	6
		11	580G	2
VN203A1-82		9	586N	2
VN252D02		3	365	1
		10	435	1
		1	555B	5
VN303A02		2	557	1
		5	400	1
		5	407	1
		6	308	1
		6	320	1
		9	353	1
		9	365	1
		11	660	1
		1	43	1
		5	495	4
VN303A82		1	920A	48
VN303D048		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1
		2	225	31
102F9201-3		2	243	18
102F9201-3		11	265	31
		11	325	18
102F9201-4		1	206	36
102F9207P3		2	227	4
		2	244A	2
		11	270	4
		11	335	2
109A9201-3		2	450	1
		11	580	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
109F171-4		3	315	6
		10	380	6
109F177-4		5	895	12
109F9201-3		3	330	21
		10	395	21
109F9201-4		5	545	1
109F9201-82		1	485	2
		2	255	6
		2	455	2
		11	350	6
		11	580G	2
109F9201M3		3	365	1
		10	435	1
109F9207-3		2	244	2
		3	335	12
		10	400	12
		11	330	2
109F9207-82		4	214A	6
109LH9075-4W		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1
2ASPFDT6-17		7	35	5
2ASPFDT6-10		1	781	4
		12	240	4
2ASPFDT6-20		7	90B	7
2ASPPSDT6		7	95A	7
314T1339-12		12	63A	1
314T1339-2		5	496	1
314T1339-5		5	868	3
314T1339-6		5	869G	3
314T1339-7		5	869	3
315T1000-8		6	619	2
		6	744	2
		6	844	2
		9	649	2
		9	774	2
		9	894	2
315T1002-1		1	1	RF
315T1002-2		1	10	RF
315T1002-3		1	15	RF
315T1002-4		1	5	RF
315T1002-5021		1	20G	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1002-5024		1	25E	1
315T1002-5025		1	20D	1
315T1002-5028		1	25F	1
315T1002-5029		1	20E	1
315T1002-5032		1	25G	1
315T1002-5036		1	25H	1
315T1002-5037		1	20F	1
315T1002-5040		1	25J	1
315T1002-5041		1	30L	1
315T1002-5042		1	30K	1
315T1002-5043		1	30M	1
315T1002-5044		1	30N	1
315T1002-5045		1	30P	1
315T1002-5046		1	35H	1
315T1002-5047		1	35G	1
315T1002-5048		1	35J	1
315T1002-5049		1	35K	1
315T1002-5050		1	20H	1
315T1002-5051		1	30Q	1
315T1002-5052		1	35L	1
315T1002-5053		1	25K	1
315T1002-5054		1	20J	1
315T1002-5055		1	30R	1
315T1002-5056		1	35M	1
315T1002-5057		1	25L	1
315T1002-5063		1	35P	1
315T1002-5064		1	30T	1
315T1100-1		1	650	1
315T1100-2		1	653	1
315T1100-5001		12	10	1
315T1100-5002		12	15A	1
315T1100-5003		12	10B	1
315T1100-5004		12	15	1
315T1100-5006		12	15C	1
315T1100-5007		12	10A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1100-5008		12	15B	1
315T1100-5010		12	15D	1
315T1100-5011		12	10E	1
315T1100-5012		12	10D	1
315T1100-5013		12	10F	1
315T1100-5015		12	15E	1
315T1100-5016		12	15F	1
315T1100-5017		12	10G	1
315T1100-5019		12	10J	1
315T1100-5020		12	10K	1
315T1100-5022		12	15G	1
315T1100-5023		12	10L	1
315T1100-61		1	650A	1
		12	1	RF
315T1100-62		1	653A	1
		12	5	RF
315T1100-63		1	807	1
315T1100-67		12	305	1
315T1100-68		12	310	1
315T1100-69		1	807G	1
315T1100-70		1	807H	1
315T1100-71		1	808	1
315T1100-72		1	808A	1
315T1100-73		1	808G	1
315T1100-74		1	808H	1
315T1100-75		12	305A	1
315T1100-76		12	310A	1
315T1100-77		12	305B	1
315T1100-78		12	310B	1
315T1100-79		12	305C	1
315T1100-80		12	310C	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1102-1		1	565	6
		1	565B	5
315T1102-10		1	573C	1
315T1102-2		1	565A	6
		1	565E	5
315T1102-3		1	573	10
		1	573D	12
315T1102-4		1	573A	12
		1	573E	10
315T1102-7		1	565C	1
315T1102-9		1	573B	1
315T1103-1		1	572	12
315T1106-1		1	767	1
		12	210	1
315T1106-2		1	770	1
		12	215	1
315T1106-3		1	791	2
		12	270	2
315T1106-5		1	776	1
		12	225	1
315T1106-6		1	777	1
		12	230	1
315T1106-7		1	797	2
		12	280	2
315T1108-11		12	105	1
315T1108-12		1	716A	1
		12	105A	1
315T1108-14		12	105B	1
315T1125-1		7	105	1
315T1125-10		7	120	2
315T1125-11		7	110	2
315T1125-15		7	125	1
315T1125-16		7	130	1
315T1125-17		7	135	2
315T1125-18		7	105A	1
315T1125-19		7	115A	1
315T1125-2		7	115	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1125-20		7	105B	1
315T1125-3		7	150	1
315T1125-7		7	140	2
315T1125-9		7	145	2
		7	155	6
315T1126-1		1	551	1
		7	1	RF
315T1126-5001		7	3	1
315T1127-10		7	190	4
315T1127-12		7	165	1
315T1127-13		7	170	1
315T1127-14		7	180A	1
315T1127-17		7	25A	1
315T1127-18		7	30A	1
315T1127-19		7	50A	1
315T1127-20		7	85B	1
315T1127-21		7	85D	1
315T1127-9		7	85C	1
315T1150-1		1	740	1
		12	165	1
315T1150-2		1	803	2
		12	290	2
315T1150-3		1	779	2
		12	235	2
315T1150-4		1	801	2
		12	285	2
315T1150-6		1	783A	2
		12	252A	2
315T1151-1		1	805	1
		12	295	1
315T1190-1		1	554	1
315T1191-1		1	563	1
315T1191-5		1	563A	1
315T1201-25		3	343B	5
		10	408B	1
315T1201-27		3	345B	1
		10	410B	1
315T1201-28		3	348B	1
		10	415B	1
315T1201-29		3	350B	1
		10	420B	1
315T1201-3		3	370	1
		10	445	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1201-30		3	355B	1
		10	425B	1
315T1201-31		3	382A	1
		10	465A	1
315T1201-32		3	383A	1
		10	470A	1
315T1201-5		3	375	1
		10	455	1
315T1201-6		3	380	1
		10	460	1
315T1202-1		1	404	1
		3	1	RF
315T1202-2		1	407	1
		3	5	RF
315T1202-5001		3	10	1
315T1202-5002		3	15	1
315T1202-5003		3	10A	1
315T1202-5004		3	15A	1
315T1202-5005		3	10B	1
		10	1	RF
315T1202-5006		3	15B	1
		10	5	RF
315T1202-5015		3	10D	1
		10	1B	RF
315T1202-5016		3	15D	1
		10	5B	RF
315T1202-5021		3	10E	1
		10	1C	RF
315T1202-5022		3	15E	1
		10	5C	RF
315T1202-5025		3	10F	1
		10	1D	RF
315T1202-5026		3	15F	1
		10	5D	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1202-5027		3	10G	1
		10	1E	RF
315T1202-5028		3	15G	1
		10	5E	RF
315T1202-63		3	32	1
315T1202-64		3	33	1
315T1204-1		1	524	1
315T1204-10		1	533A	1
315T1204-11		1	530B	1
315T1204-12		1	533B	1
315T1204-2		1	527	1
315T1204-3		1	530	1
315T1204-4		1	533	1
315T1204-5		1	532	1
315T1204-5001		1	528	1
315T1204-5002		1	529	1
315T1204-5003		1	528A	1
315T1204-5004		1	529A	1
315T1204-5005		1	528B	1
315T1204-5006		1	529B	1
315T1204-5007		1	528C	1
315T1204-5008		1	529C	1
315T1204-6		1	532A	1
315T1204-9		1	530A	1
315T1210-1		1	44	1
315T1210-11		1	44C	1
315T1210-12		1	47C	1
315T1210-13		1	65C	5
		1	68C	1
315T1210-19		1	44A	1
315T1210-2		1	47	1
315T1210-20		1	47A	1
315T1210-21		1	65A	5
		1	68A	1
315T1210-22		1	79A	5
		1	80A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1210-23		1	59B	2
315T1210-24		1	62B	1
315T1210-3		1	65	5
		1	68	1
315T1210-4		1	79	5
		1	80	1
315T1210-5		1	59	1
315T1210-6		1	62	1
315T1212-1		1	85	1
315T1212-10		1	97A	1
315T1212-11		1	164A	1
315T1212-12		1	167A	1
315T1212-13		1	93A	1
		1	179A	1
315T1212-14		1	110A	1
		1	182A	1
315T1212-15		1	85C	1
315T1212-16		1	97C	1
315T1212-17		1	164C	1
315T1212-18		1	167C	1
315T1212-19		1	93C	1
		1	179B	1
315T1212-2		1	97	1
315T1212-20		1	110B	1
		1	182B	1
315T1212-3		1	93	1
		1	179	1
315T1212-4		1	110	1
		1	182	1
315T1212-7		1	164	1
315T1212-8		1	167	1
315T1212-9		1	85A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1219-10		3	285	1
		10	350	1
315T1219-11		3	295	1
		10	360	1
315T1219-12		3	300	1
		10	365	1
315T1219-5		3	290A	1
315T1219-6		3	285A	1
315T1219-7		3	295A	1
315T1219-8		3	300A	1
315T1219-9		3	290	1
		10	355	1
315T1220-1		1	548	6
315T1221-1		1	536	48
315T1222-1		3	45	1
315T1222-2		10	50	1
		10	105	1
		10	135	1
315T1222-3		10	80	1
315T1227-1		1	30K	1
315T1227-1,		1	900	2
		1	905	48
315T1227-1,		1	910	48
		1	915	48
		1	920	48
		1	925	48
		1	930	48
		1	935	48
		1	940	48
		1	945	2
315T1227-2		1	35G	1
		1	900	2
		1	905	48
		1	910	48
		1	915	48
		1	920	48
		1	925	48
		1	930	48
		1	935	48
		1	940	48
		1	945	2
315T1227-3		1	900	2
315T1227-4		1	925	48
315T1227-5		1	930	48
315T1227-6		1	935	48
315T1227-7		1	940	48

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1227-8		1	945	2
315T1229-1		1	122	2
315T1229-10		1	140B	2
315T1229-13		1	122A	2
315T1229-14		1	125A	2
315T1229-15		1	137A	2
315T1229-16		1	140A	2
315T1229-17		1	122D	2
315T1229-18		1	125D	2
315T1229-19		1	137C	2
315T1229-2		1	125	2
315T1229-20		1	140C	2
315T1229-3		1	137	2
315T1229-4		1	140	2
315T1229-7		1	122C	2
315T1229-8		1	125C	2
315T1229-9		1	137B	2
315T1240-3		1	810A	1
315T1240-4		1	815A	1
315T1241-1		1	840	1
315T1241-10		1	830A	1
315T1241-11		1	845	1
315T1241-13		1	850	1
315T1241-14		1	855	1
315T1241-15		1	855A	1
315T1241-2		1	840A	1
315T1241-3		1	835	1
315T1241-4		1	835A	1
315T1241-5		1	820	1
315T1241-6		1	820A	1
315T1241-7		1	825	1
315T1241-8		1	825A	1
315T1241-9		1	830	1
315T1246-1		3	55A	2
315T1246-3		3	55	2
		10	160	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1254-1		1	188	1
315T1254-2		1	200	1
315T1255-1		1	196A	1
315T1255-2		1	196	1
315T1255-4		1	196B	1
315T1256-1		1	198A	1
315T1256-2		1	198	1
315T1256-4		1	198B	1
315T1262-1		1	146A	3
315T1262-10		1	146D	3
		1	950	2
315T1262-11		1	158B	3
		1	970	4
315T1262-2		1	158	3
315T1262-8		1	146B	3
315T1262-9		1	158A	3
315T1300-1		1	209	1
		2	1	RF
315T1300-11		2	184	1
		11	224	1
315T1300-12		2	184A	1
		11	224A	1
315T1300-15		2	204	1
		11	244	1
315T1300-16		2	204A	1
		11	244A	1
315T1300-2		1	212	1
		2	5	RF
315T1300-30		2	460	1
		11	581	1
315T1300-33		2	270	1
		11	365	1
315T1300-35		2	260	1
		11	355	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1300-36		2	265	1
		11	360	1
315T1300-5001		2	7	1
315T1300-5002		2	8	1
315T1300-5003		2	7A	1
315T1300-5004		2	8A	1
315T1300-5005		2	7G	1
315T1300-5006		2	8G	1
315T1300-5007		2	7H	1
315T1300-5008		2	8H	1
315T1300-5009		11	7A	1
315T1300-5010		11	8A	1
315T1300-5011		11	7	1
315T1300-5012		11	8	1
315T1300-5013		11	7B	1
315T1300-5014		11	8B	1
315T1300-5015		11	7C	1
315T1300-5016		11	8C	1
315T1300-5017		11	7D	1
315T1300-5018		11	8D	1
315T1300-51		2	435	1
		11	565	1
315T1300-52		2	440	1
		11	570	1
315T1300-61		2	209	1
		11	249	1
315T1300-62		2	209A	1
		11	250A	1
315T1300-63		2	216	1
		11	256	1
315T1300-64		2	216A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1300-64		11	256A	1
315T1300-66		2	76	1
		11	150	1
315T1300-67		2	175	1
		11	215	1
315T1300-68		2	180	1
		11	220	1
315T1300-69		2	185	1
		11	225	1
315T1300-70		2	190	1
		11	230	1
315T1300-71		2	195	1
		11	235	1
315T1300-72		2	200	1
		11	240	1
315T1300-73		2	165	1
		11	205	1
315T1300-74		2	170	1
		11	210	1
315T1300-75		2	77	1
		11	155	1
315T1300-76		2	77A	1
		11	160	1
315T1300-77		2	194	1
		11	234	1
315T1300-78		2	194A	1
		11	234A	1
315T1300-81		2	174	1
		11	214	1
315T1300-82		2	174A	1
		11	214A	1
315T1300-85		1	209A	1
		2	1A	RF
315T1300-86		1	212A	1
		2	5A	RF
315T1300-93		1	209B	1
		11	1	RF
315T1300-94		1	212B	1
		11	5	RF
315T1300-95		11	249B	1
315T1300-96		11	250B	1
315T1302-11		2	520A	1
315T1302-12		2	525A	1
315T1302-13		2	520B	1
		11	635	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1302-14		2	525B	1
		11	640	1
315T1302-15		2	520C	1
		11	635A	1
315T1302-16		2	525C	1
		11	640A	1
315T1302-21		11	635D	1
315T1302-22		11	640D	1
315T1302-5		2	520	1
315T1302-6		2	525	1
315T1303-23		2	495F	1
		11	585D	1
315T1303-24		2	500F	1
		11	595D	1
315T1303-47		11	585G	1
315T1303-48		11	595G	1
315T1307-13		2	236B	1
		11	290A	1
315T1307-14		2	236C	1
		11	295A	1
315T1307-15		2	240	1
		11	305	1
315T1307-16		2	240A	1
		11	310	1
315T1307-17		2	232A	1
		11	280A	1
315T1307-18		2	234A	1
		11	285A	1
315T1307-19		2	236D	1
		11	290B	1
315T1307-20		2	236E	1
		11	295B	1
315T1307-7		2	238	1
		11	300	1
315T1308-11		1	458	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1308-17		1	461	1
315T1308-18		1	461A	1
315T1309-1		1	488	1
315T1309-11		1	488G	1
315T1309-13		1	501G	1
315T1309-14		1	502G	1
315T1309-2		1	488A	1
315T1309-3		1	491	1
315T1309-4		1	491A	1
315T1309-5		1	501	1
315T1309-6		1	502A	1
315T1309-7		1	501A	1
315T1309-8		1	502B	1
315T1310-21		1	505	1
315T1310-22		1	510	1
315T1310-23		1	505A	1
315T1310-24		1	510A	1
315T1310-25		1	520A	1
315T1310-26		1	522A	1
315T1310-27		1	520B	1
315T1310-28		1	522B	1
315T1311-3		2	70	1
315T1313-1		2	510	1
		11	605	1
315T1313-2		2	515	4
		11	610	4
315T1314-10		2	231H	1
315T1314-7		2	218	1
		11	258	1
315T1314-8		2	219	1
		11	259	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1314-9		2	231G	1
315T1318-100		1	305B	1
315T1318-101		1	307	1
315T1318-102		1	309	1
315T1318-5001		1	306	1
315T1318-5002		1	306G	1
315T1318-5003		1	306A	1
		13	1	RF
315T1318-5004		1	306H	1
		13	5	RF
315T1318-5013		1	306C	1
		13	1A	RF
315T1318-5014		1	306K	1
		13	5A	RF
315T1318-99		1	302B	1
315T1400-1		1	430	1
		4	1	RF
315T1400-2		1	431	1
		4	5	RF
315T1400-26		1	432	1
		8	1	RF
315T1400-3		4	290	1
315T1400-4		4	295	1
		8	185	1
315T1400-5		4	215	1
315T1400-5001		4	10	1
315T1400-5002		4	15	1
315T1400-5003		4	10A	1
315T1400-5004		4	15A	1
315T1400-5008		8	3	1
315T1400-5010		8	3A	1
315T1400-5011		4	10B	1
315T1400-5012		8	3B	1
315T1400-5013		4	10C	1
315T1400-5014		8	3C	1
315T1400-5015		4	10D	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1400-5017		4	10E	1
315T1400-5018		4	10F	1
315T1400-6		4	220	1
		8	150	1
315T1402-13		5	385C	1
315T1402-14		6	305B	1
		9	350B	1
315T1402-17		5	385D	1
315T1402-18		6	305C	1
		9	350C	1
315T1402-21		5	385E	1
315T1403-1		6	695E	1
315T1403-10		6	780D	1
		9	725A	1
315T1403-2		6	780E	1
315T1403-3		6	695C	1
315T1403-4		6	780C	1
315T1403-8		6	755	2
		6	850	2
		9	785	2
		9	905	2
315T1403-9		6	695D	1
		9	805A	1
315T1406-1		4	575	1
315T1406-2		4	580	1
		8	390	1
315T1406-5		2	20	1
		11	20A	1
315T1406-6		2	15	1
		11	15	1
315T1407-1		4	560A	1
315T1407-2		4	565A	1
		8	380A	1
315T1407-81		4	671	1
315T1407-93		4	665A	1
		8	395A	1
315T1408-1		5	875	3
		5	876	1
315T1408-3		5	877	2
315T1409-1		4	30A	1
315T1409-2		4	35A	1
		8	15	1
315T1409-3		4	30	1
315T1409-4		4	35	1
315T1410-1		4	50A	1
315T1410-2		4	55A	1
		8	20	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1410-3		4	50	1
315T1410-4		4	55	1
315T1412-1		5	535	1
315T1412-8		5	535A	1
315T1413-1		6	515	1
		9	545	1
315T1413-10		9	545A	1
315T1413-6		6	545	1
		9	585	1
315T1413-9		9	545B	1
315T1415-10		2	555	1
		11	650	1
315T1415-13		2	550A	1
		11	645A	1
315T1415-14		2	555A	1
		11	650A	1
315T1415-25		5	410A	1
315T1415-26		6	330B	1
		9	375B	1
315T1415-27		5	415A	1
315T1415-28		6	330C	1
315T1415-28		9	375C	1
315T1415-9		2	550	1
		11	645	1
315T1416-1		4	590A	1
315T1416-5		4	650	2
315T1416-6		4	660	1
315T1417-1		6	630	1
		6	760	1
		6	855	1
		9	660	1
		9	790	1
		9	910	1
315T1417-2		6	635	1
		6	765	1
		6	860	1
		9	665	1
		9	795	1
		9	915	1
315T1430-1		4	685A	1
		5	1A	RF
315T1430-114		8	500B	1
		9	1B	RF
315T1430-132		8	500C	1
		9	1C	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1430-2		4	690A	1
		6	1A	RF
315T1430-5001		5	10A	1
315T1430-5002		6	10A	1
315T1430-5003		5	10	1
315T1430-5004		6	10	1
315T1430-5011		5	10B	1
315T1430-5014		9	3	1
315T1430-5015		9	3C	1
315T1430-5016		9	3B	1
315T1430-5017		9	3G	1
315T1430-5020		9	3D	1
315T1430-5021		5	10C	1
315T1430-5022		5	10D	1
315T1430-5023		5	10E	1
315T1430-5025		9	3H	1
315T1430-99		5	580	1
315T1431-1		5	860	1
315T1431-3		5	885	3
315T1431-4		5	890	3
315T1431-5		5	860A	1
315T1431-7		5	860B	1
315T1431-9		5	860C	1
315T1443-1		6	595B	1
315T1443-2		6	595	1
315T1443-6		6	640	2
		9	670	2
315T1443-7		6	595C	1
		9	625A	1
315T1444-1		4	682	1
		8	410	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1444-2		4	680	1
315T1445-2		5	600	1
315T1448-1		1	698	1
		6	555	3
		9	595	3
		12	70	1
315T1448-5		6	455	1
		9	490	1
315T1449-1		4	360	1
		8	235	1
315T1449-3		4	360A	1
		8	235A	1
315T1450-1		6	400	1
		9	430	1
315T1450-2		6	450	1
		9	480	1
315T1451-1		6	410	1
		9	440	1
315T1451-3		6	430	1
		9	460	1
315T1451-4		6	435	1
		9	465	1
315T1451-6		6	420	1
		9	450	1
315T1452-1		6	452	1
		9	485	1
315T1453-1		6	445	1
		9	475	1
315T1603-1		3	35	1
315T1603-10		3	40A	1
315T1603-15		10	35	1
315T1603-16		10	40	1
315T1603-19		10	65	1
315T1603-2		3	40	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1603-20		10	70	1
315T1603-21		10	90	1
315T1603-22		10	95	1
315T1603-23		10	120	1
315T1603-24		10	125	1
315T1603-9		3	35A	1
315T1634-11		3	85	3
		10	190	3
315T1634-12		3	90	3
		10	210	3
315T1634-13		3	85A	3
315T1634-14		3	90A	3
315T3122-3		1	561	12
315T3245-1		3	135	1
		10	260	1
315T3245-2		3	145	1
		10	270	1
315T3257-1		5	403	1
		6	326	1
		9	373	1
315T3257-2		5	404	1
		6	327	1
		9	374	1
315T3317-1		2	78	1
		5	405	1
		6	325	1
		9	370	1
		11	165	1
315T3414-2		6	615	2
		6	740	2
		6	835	2
		9	645	2
		9	770	2
		9	890	2
315T3423-1		5	500	1
315T3656-11		3	125	1
		10	240	1
315T3656-12		3	120	1
		10	235	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T3708-1		9	588	1
315T3708-3		9	587	1
43700E048		3	315	6
		10	380	6
43710E048		5	895	12
60B89012-501		7	70	1
60B89012-504		7	70B	1
60B90602-1		1	557	1
66B98312-3		1	905	48
66014-5		4	235	29
		4	605	5
		6	543	2
		8	165	29
		9	580	2
66014-6		1	192	44
		1	497	8
		1	749	8
		1	764	8
		1	788	4
		2	160	8
		4	25	4
		4	45	4
		4	355	2
		7	10	49
		8	10	8
		8	230	2
		11	200	8
		12	175	8
		12	205	8
		12	265	4
66014-8		1	569A	24
66015-6		1	562	12
69B97503-1		1	63	1
		1	63A	2
		1	81	5
		1	82	1
		1	95	1
		1	113	1
		1	143	2
		1	161	3
		1	185	1
		1	975	2
8454-143		1	318A	1
8454-144		1	321A	1
8454-145		1	324A	1
8454-146		1	327A	1
8454-147		1	336A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
8454-148		1	339A	1
8454-149		1	342A	1
8454-150		1	345A	1
8454-151		1	348A	1
8454-152		1	351A	1
8454-153		1	330A	1
8454-154		1	333A	1
8454-157		1	312B	1
8454-158		1	315B	1
8454-184		1	312C	1
		13	10	1
8454-185		1	315C	1
		13	15	1
9NS202101SE048		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1
9348		6	480	1
		9	510	1
9348-1		6	480	1
		9	510	1
9349-2		1	713A	1
		12	100A	1
9351-12		5	870B	3
9351-13		5	499A	1
9351-16		12	65	1
9351-2		5	870B	3
9351-3		5	499A	1
9351-6		12	65	1
9352		6	590A	3
		9	620A	3
9368		4	625	2
9394-2		1	713A	1
		12	100A	1
9395-6		1	683A	1
		12	65	1
9396		6	590A	3
		9	620A	3
9425		6	480	1
		9	510	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
9426-2		1	713B	1
9426-2		12	100A	1
9427		6	590A	3
96-02		1	555B	5
		2	557	1
		5	400	1
		5	407	1
		6	308	1
		6	320	1
		9	353	1
		9	365	1
		11	660	1
96-048		1	43	1
		5	495	4
96-82		1	920A	48
97E48		1	710	1
		6	477	1
		6	585	1
		9	505	1
		9	615	1
		12	95	1

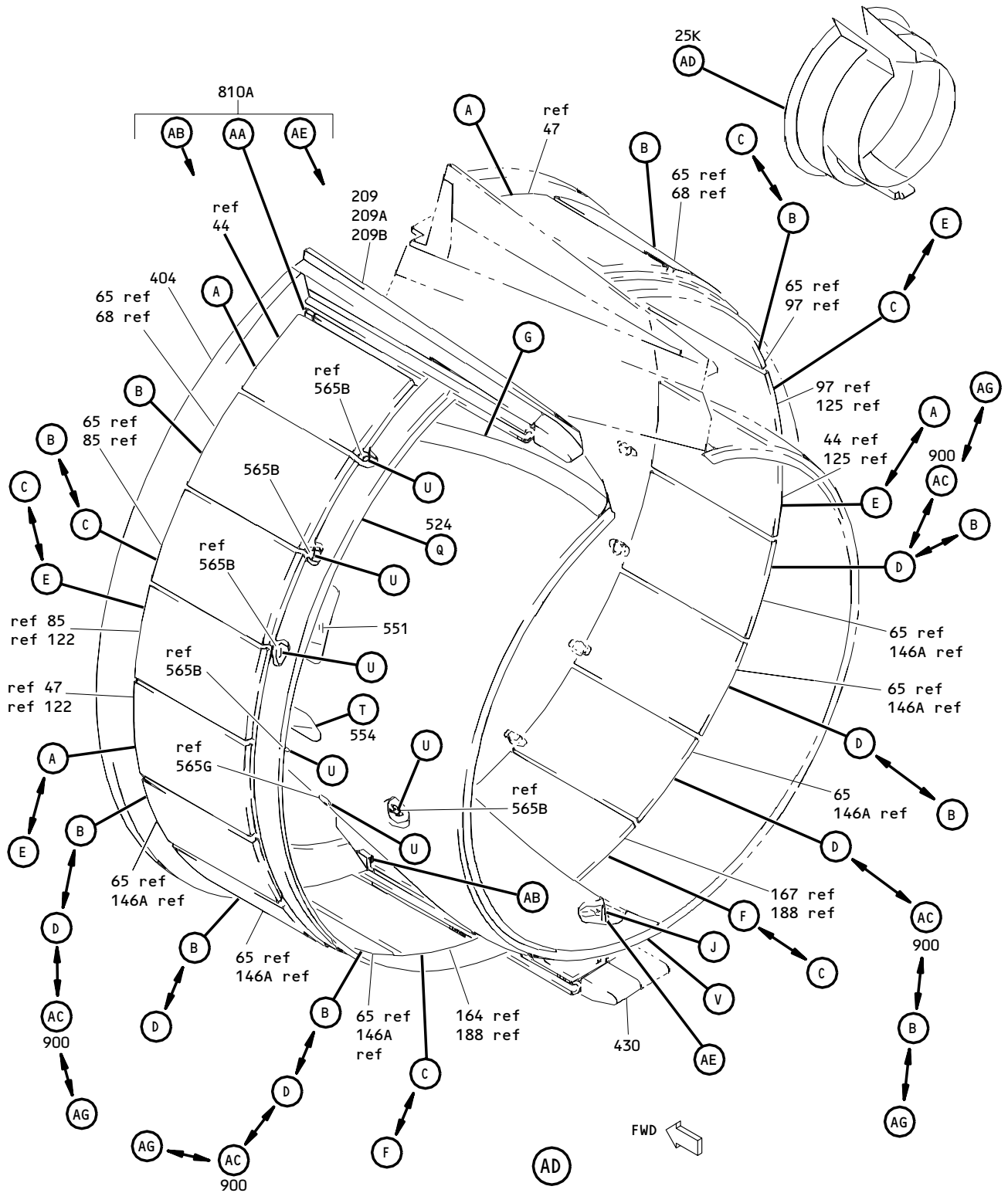
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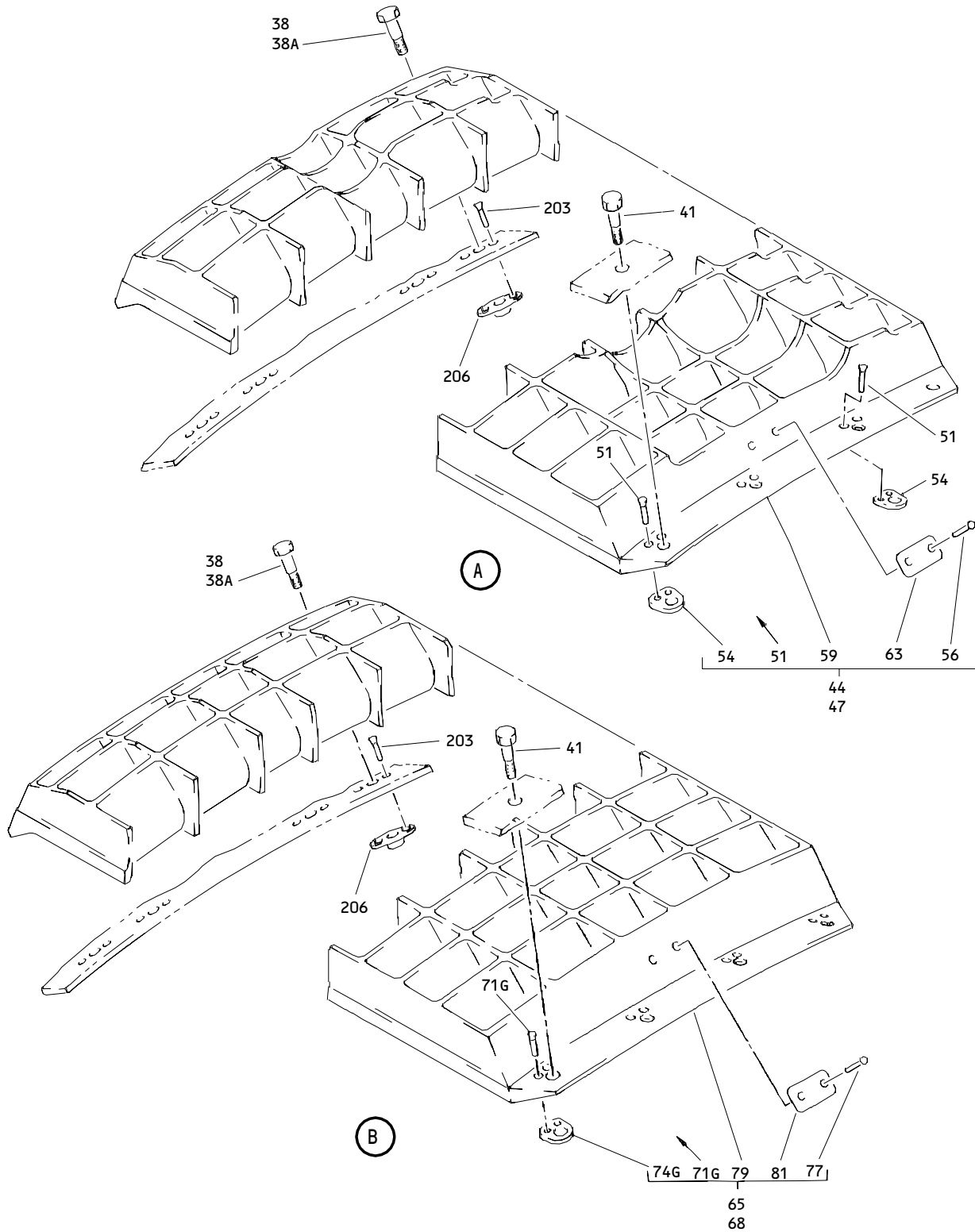
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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
Figure 1 (Sheet 1)

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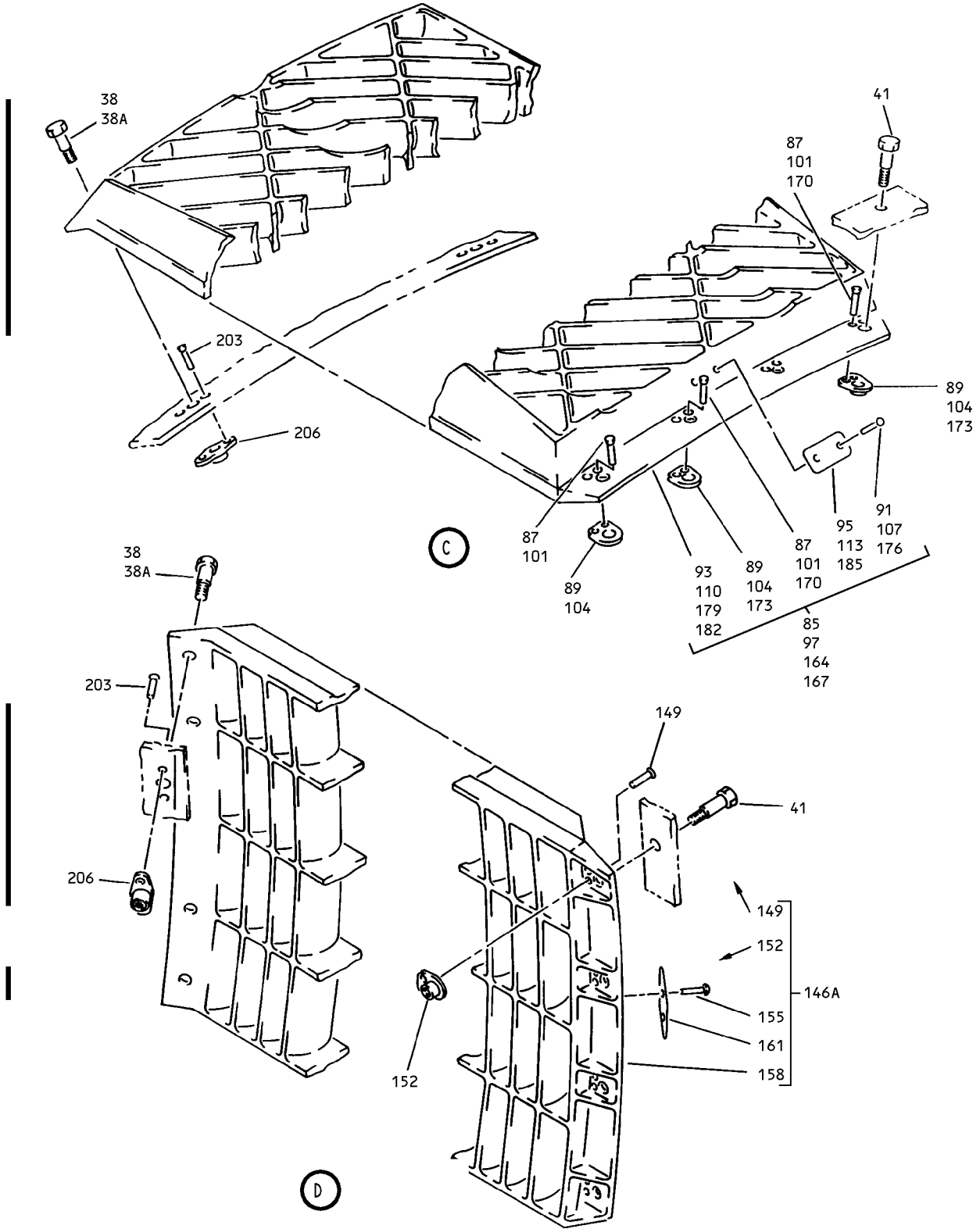
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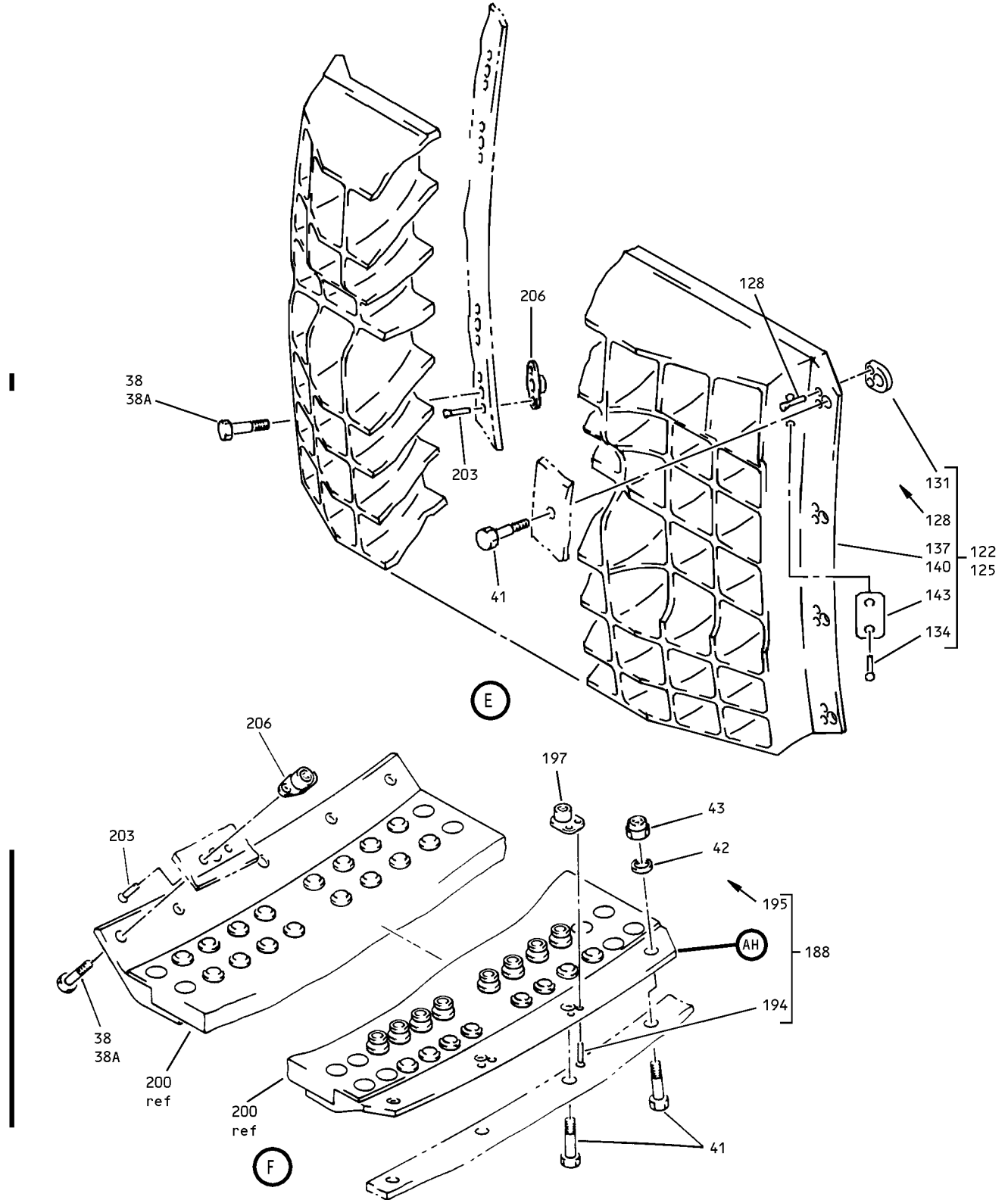


Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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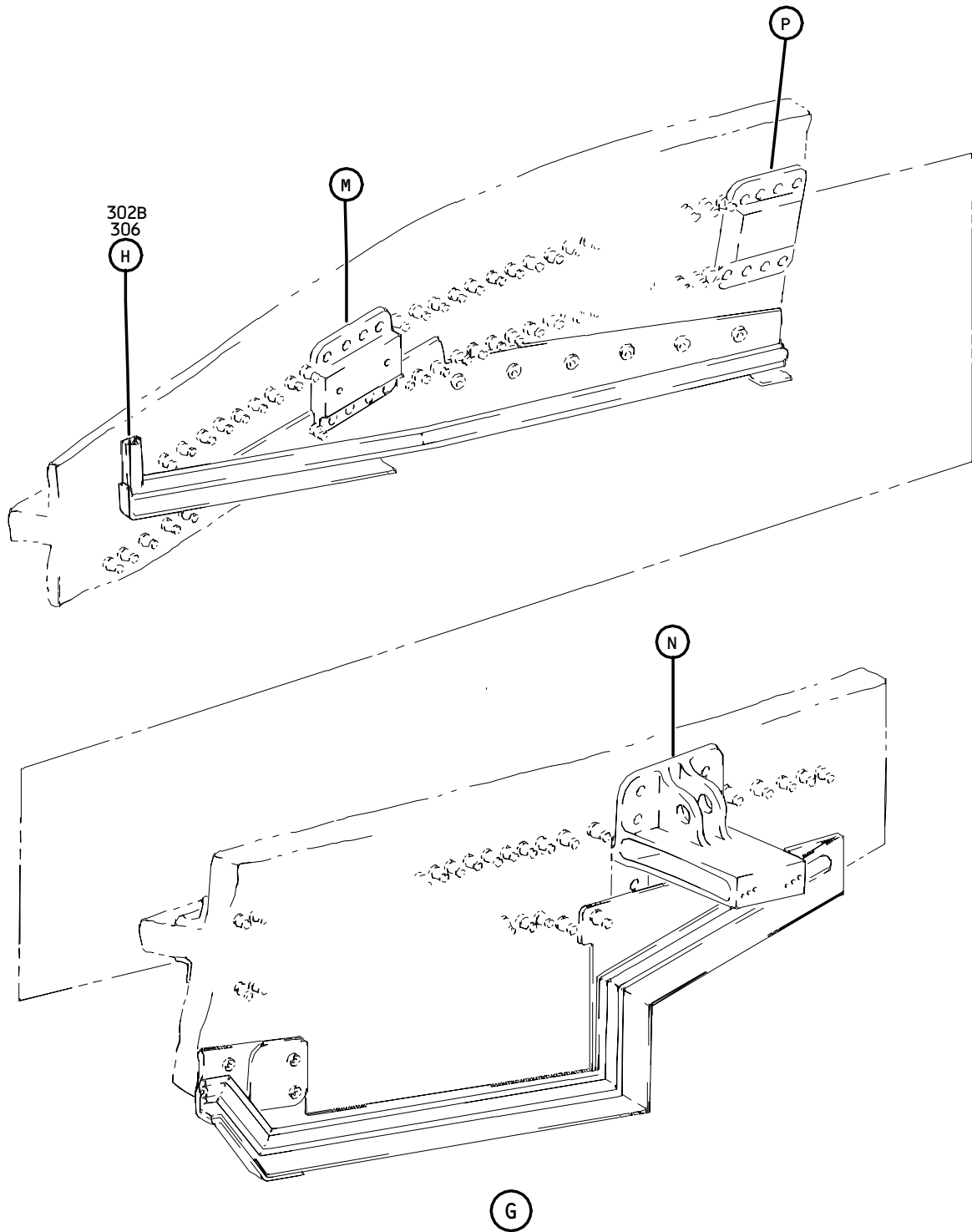




Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
 Figure 1 (Sheet 4)

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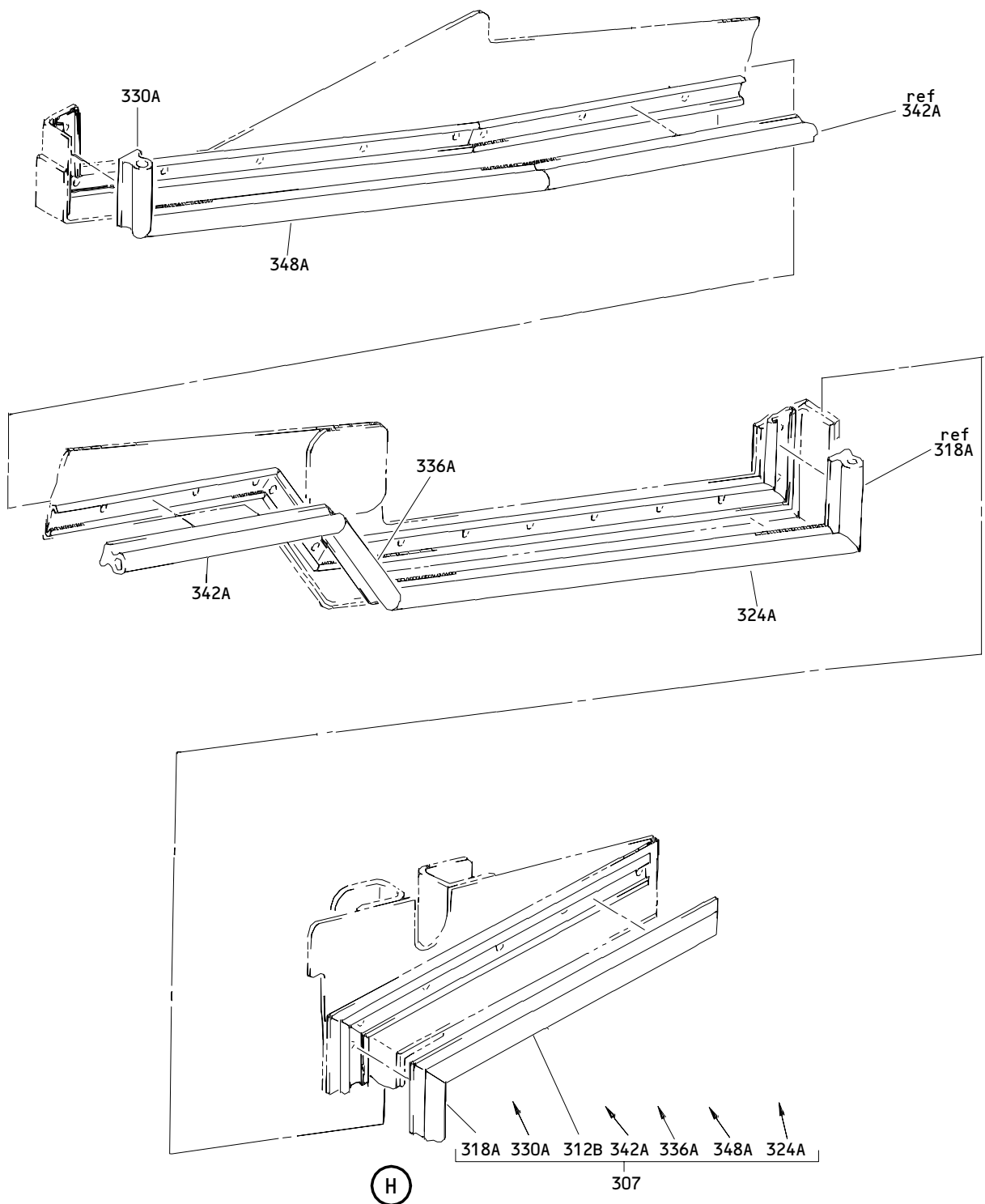
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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
Figure 1 (Sheet 5)

**71-11-25**

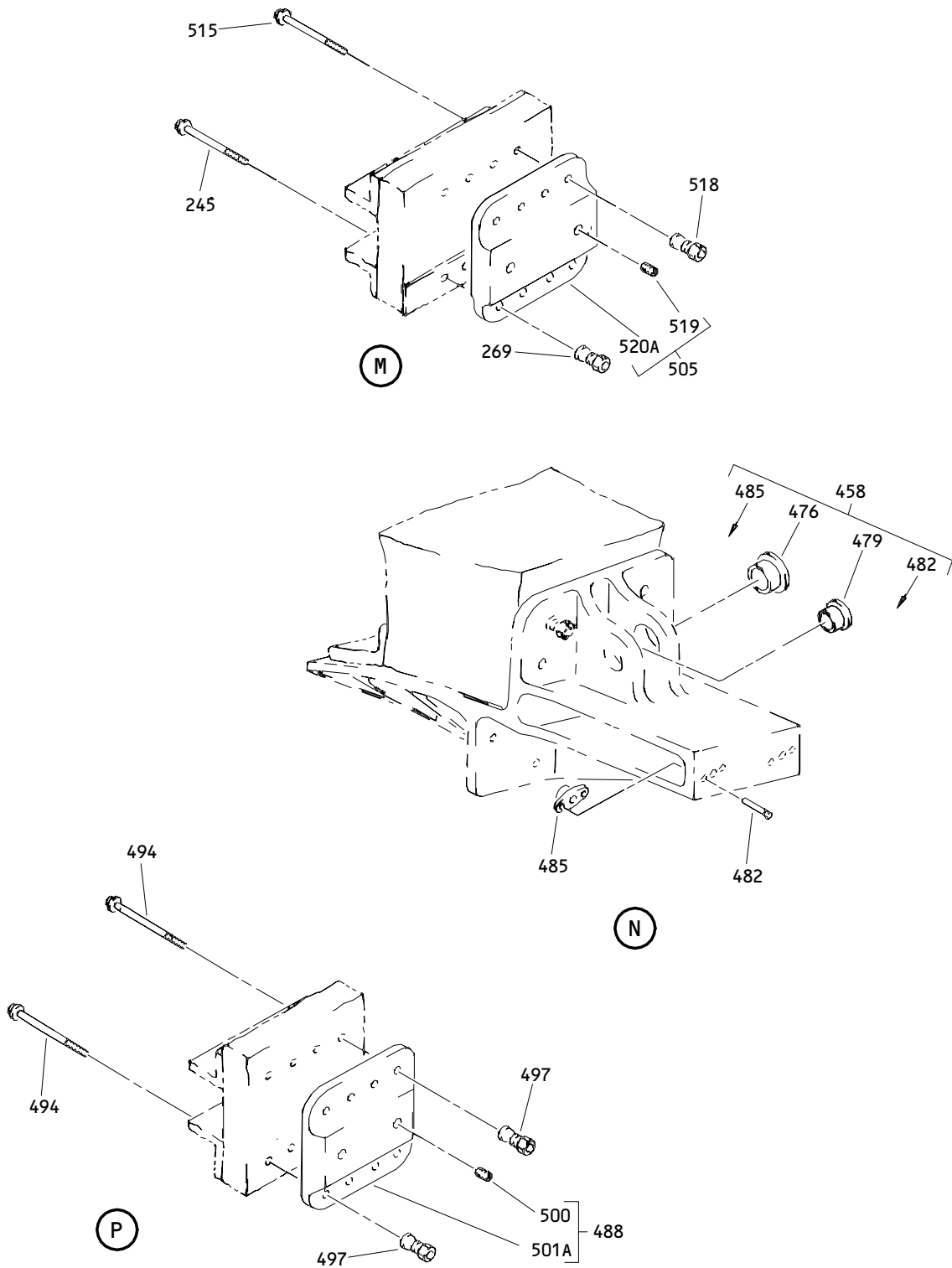
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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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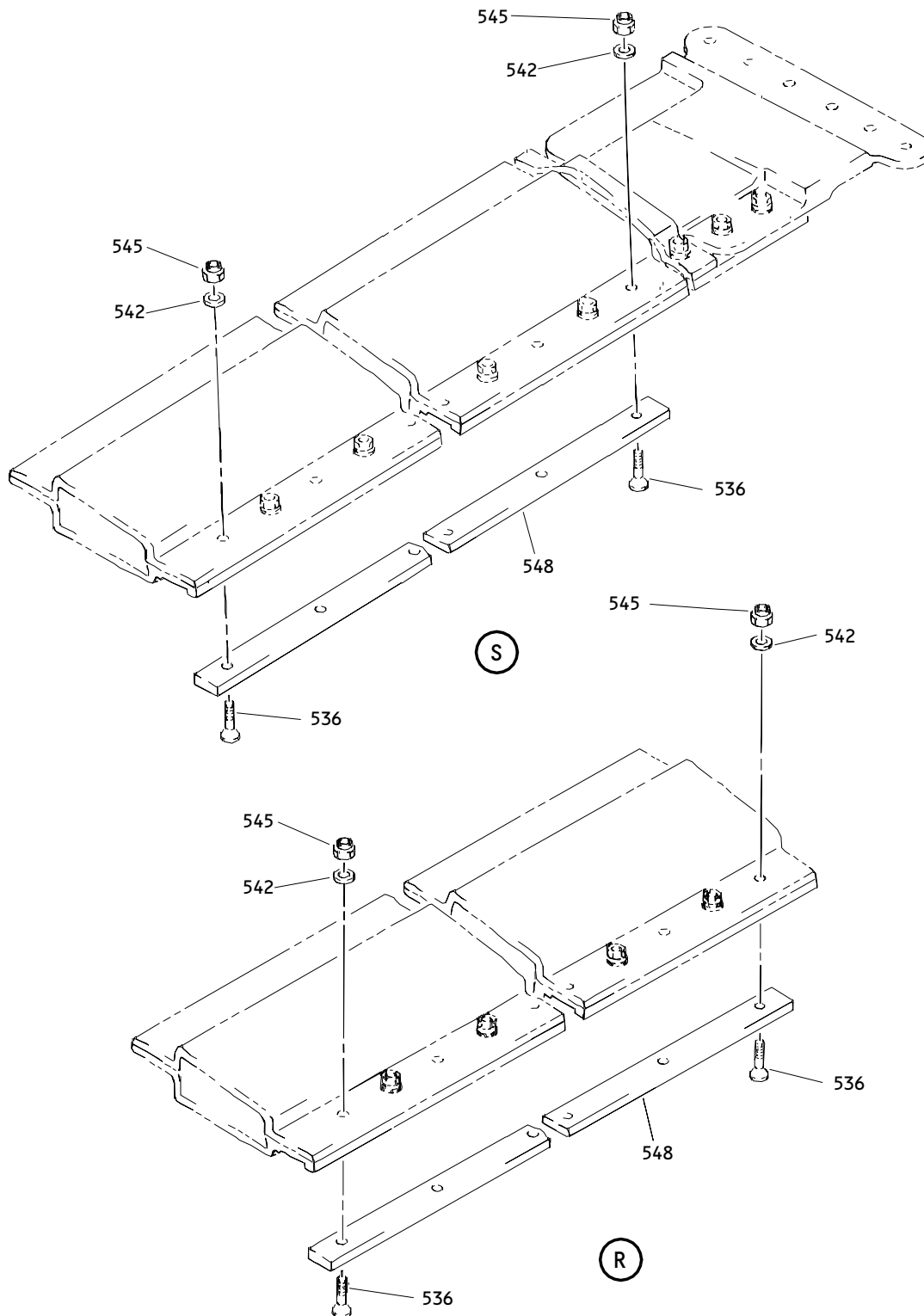
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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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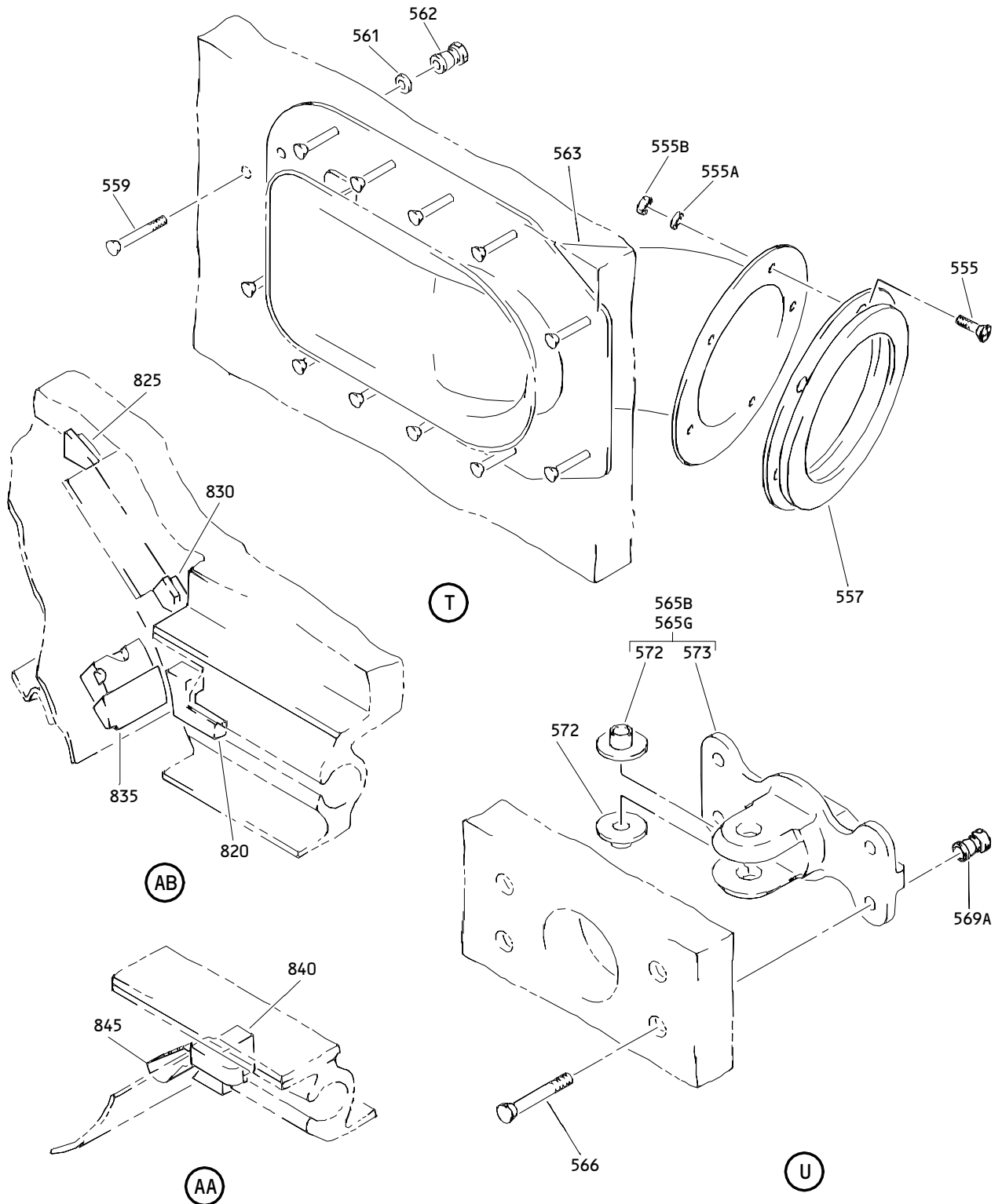
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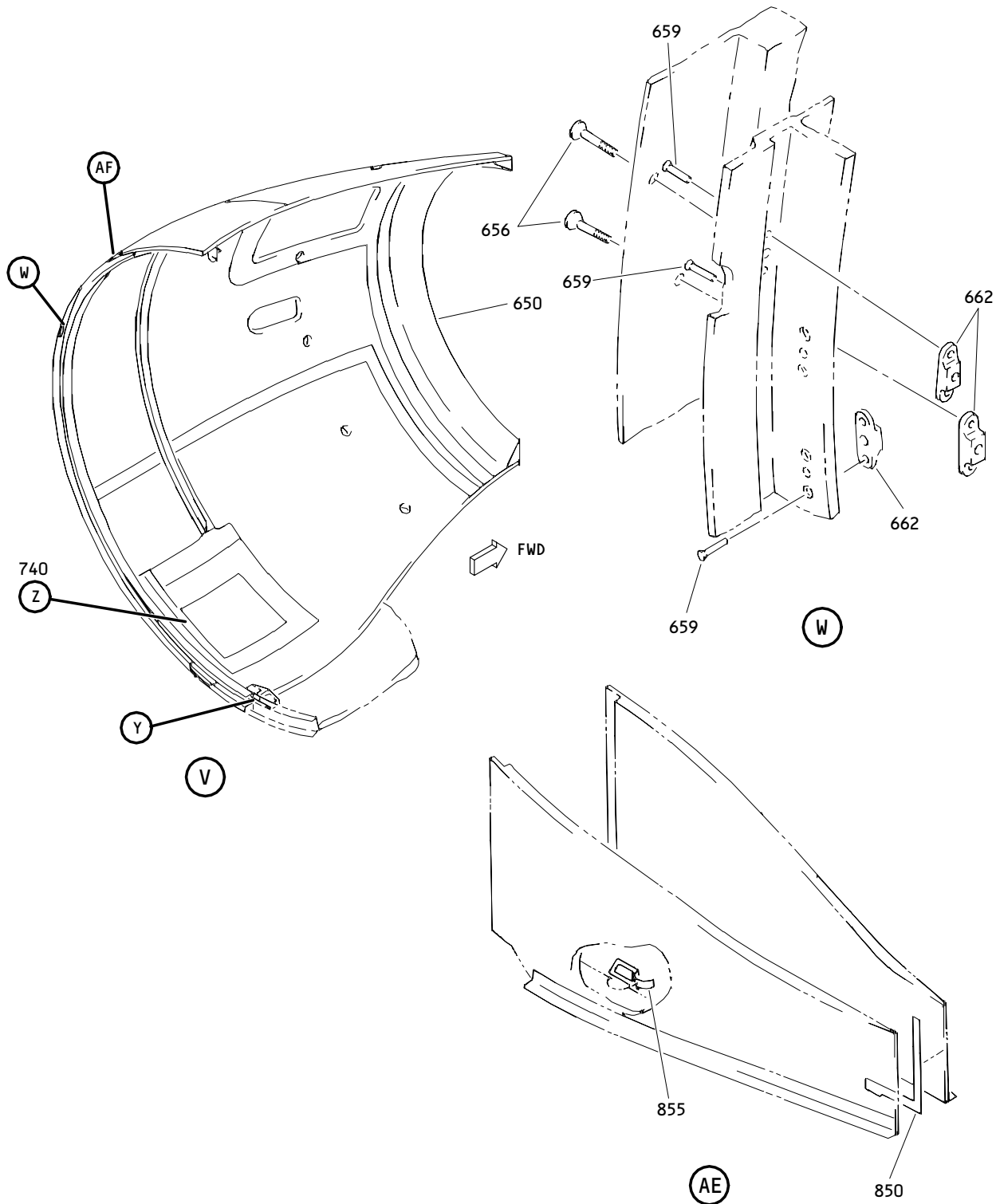
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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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**71-11-25**

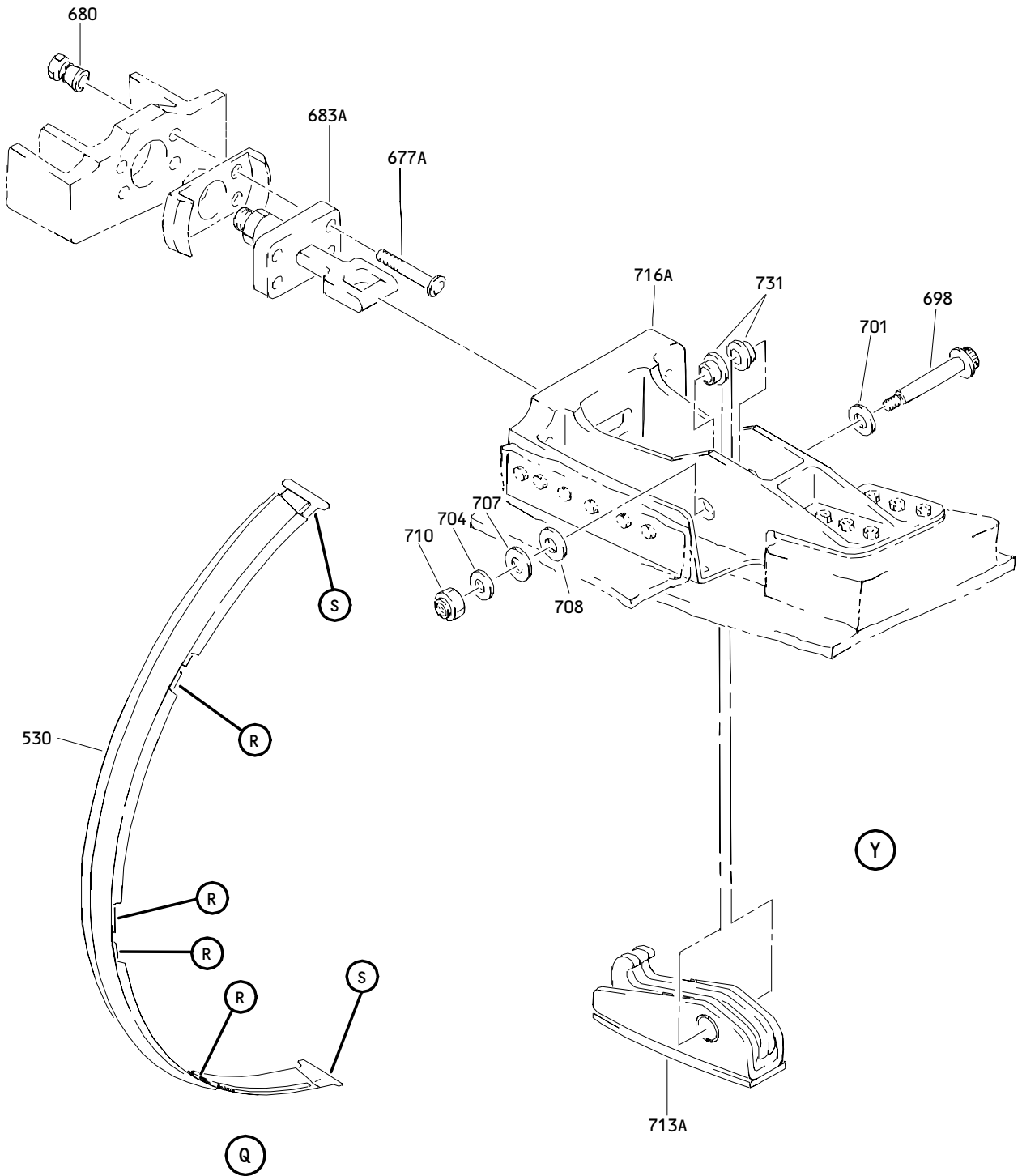
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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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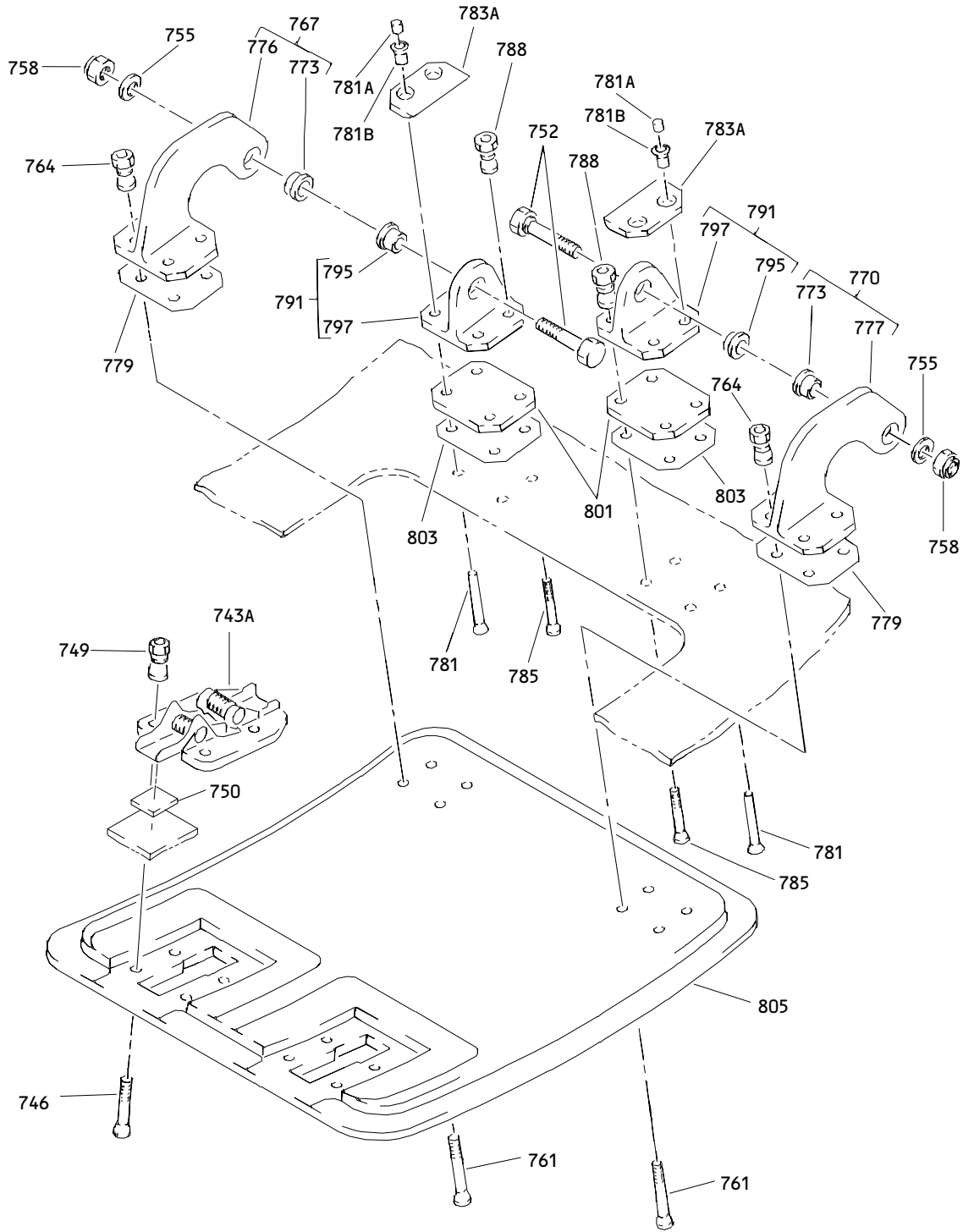


Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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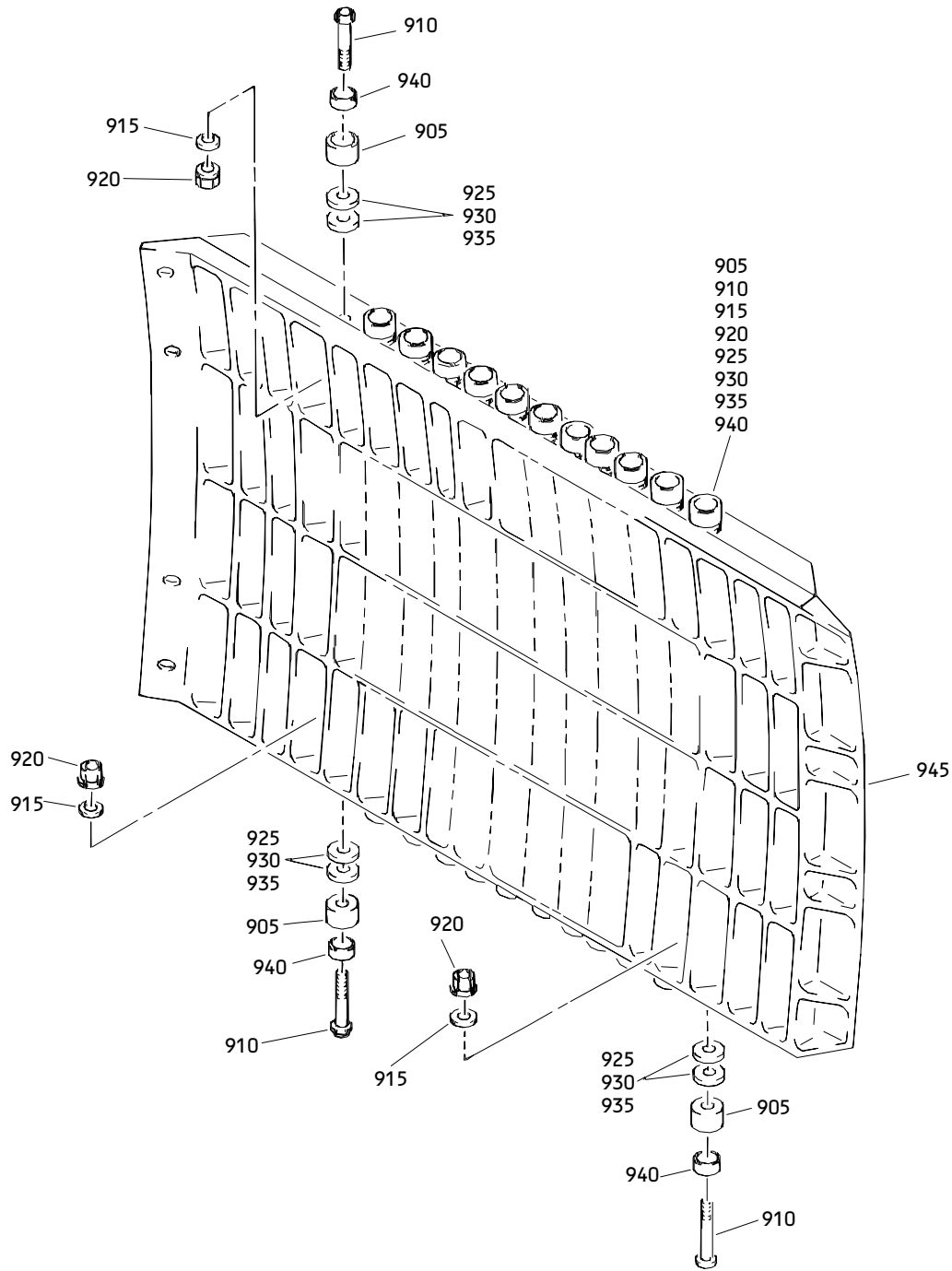


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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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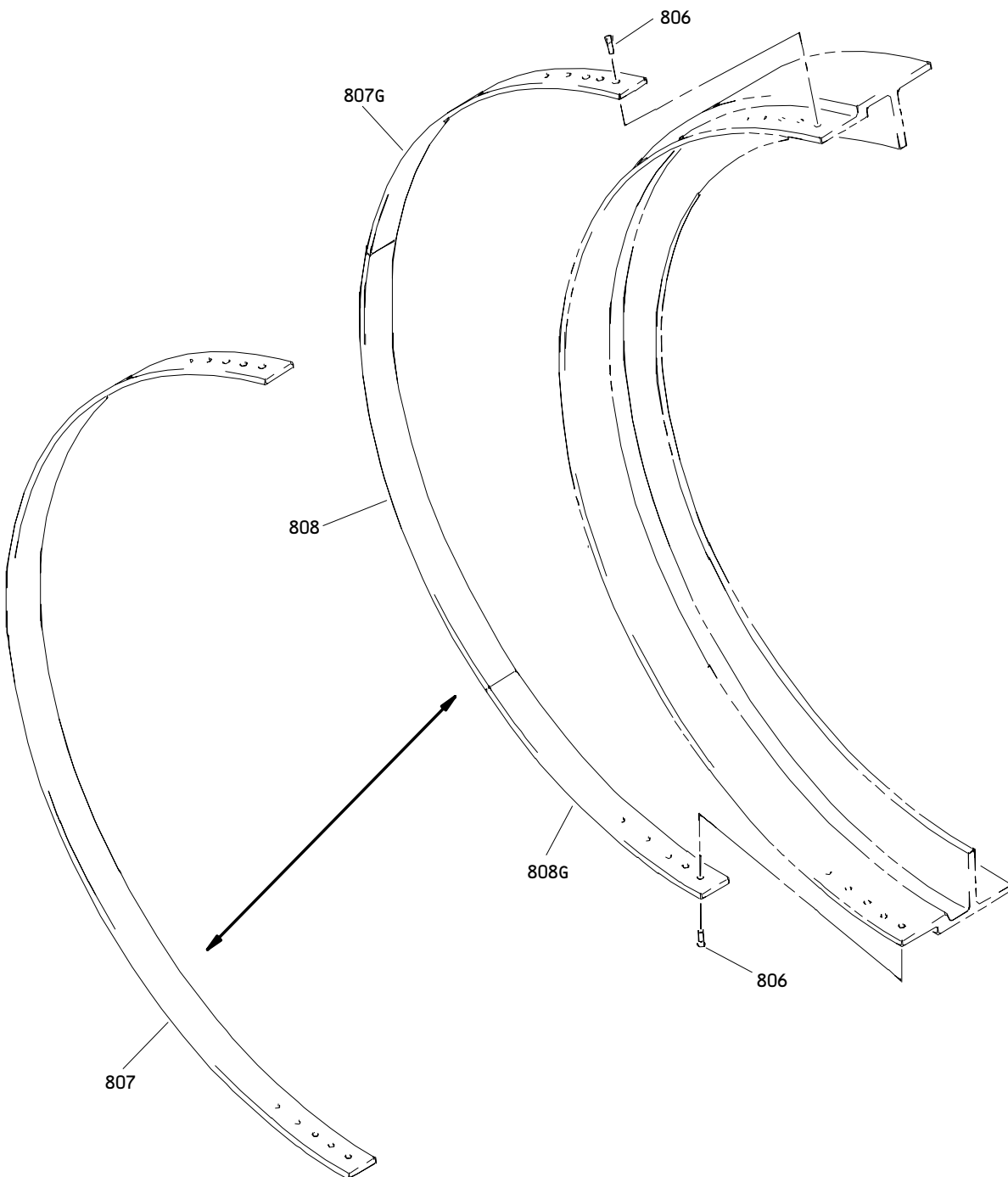


(AC)

Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
Figure 1 (Sheet 13)

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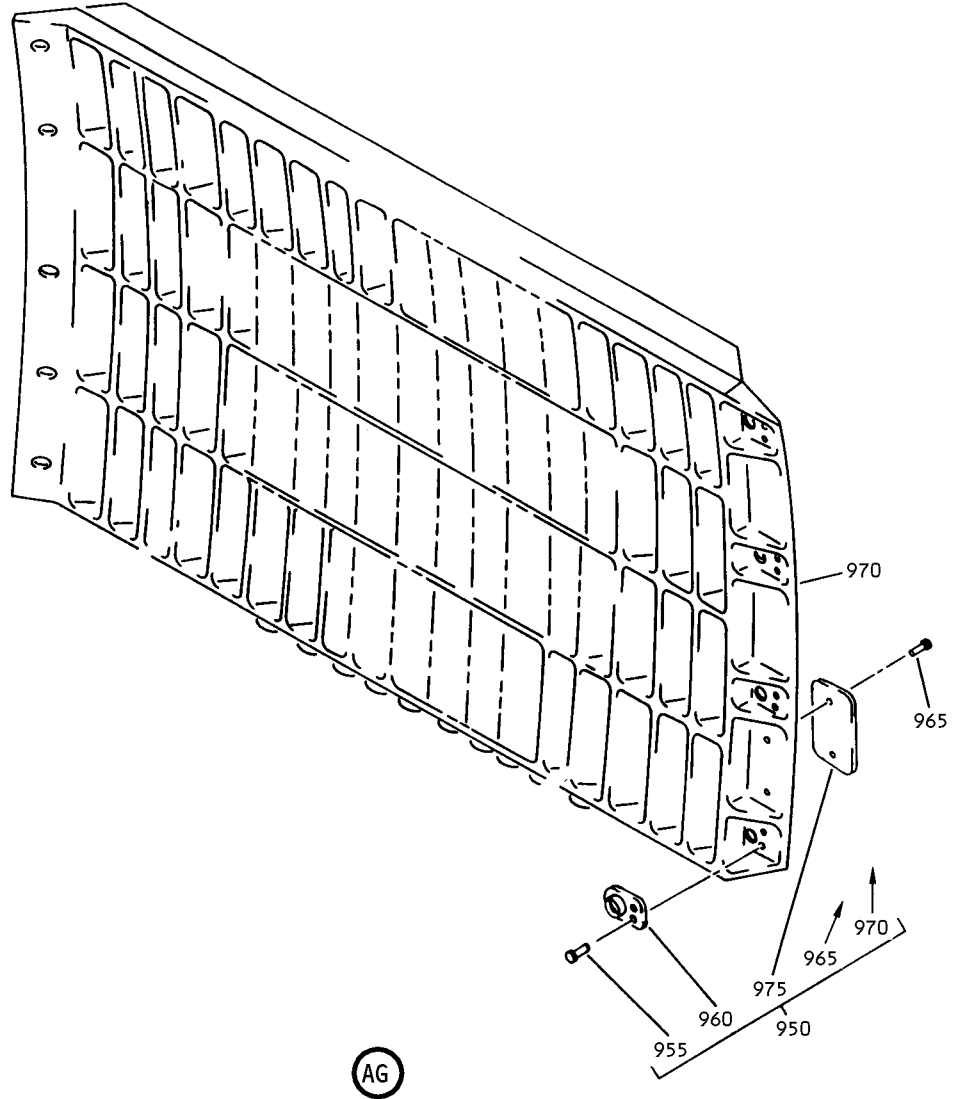


AF

Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
Figure 1 (Sheet 14)

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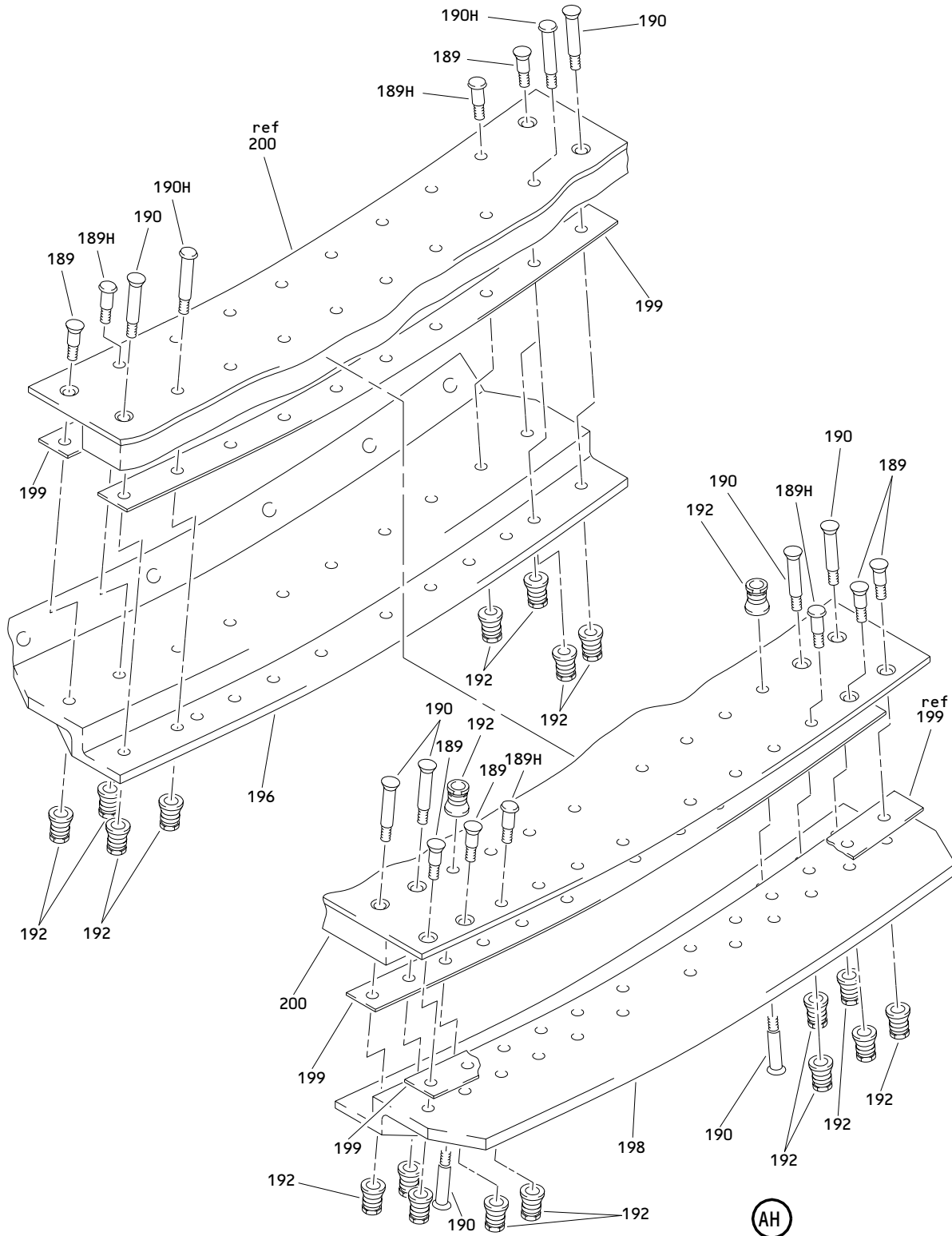
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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
Figure 1 (Sheet 15)

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Engine Outboard and Inboard Side Fan Duct Cowl Assemblies  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1	315T1002-1		COWL ASSY-ENG OUTBD SIDE FAN DUCT (LH)	A	RF
-5	315T1002-4		COWL ASSY-ENG OUTBD SIDE FAN DUCT (RH)	B	RF
-10	315T1002-2		COWL ASSY-ENG INBD SIDE FAN DUCT (LH)	C	RF
-15	315T1002-3		COWL ASSY-ENG INBD SIDE FAN DUCT (RH)	D	RF
20	315T1002-5001		DELETED		
-20A	315T1002-5005		DELETED		
-20B	315T1002-5017		DELETED		
-20C	415T1002-5021		DELETED		
-20D	315T1002-5025		.COWL ASSY-(REWORK) (LIMITED)	A	1
-20E	315T1002-5029		.COWL ASSY-(REWORK) (LIMITED)	A	1
-20F	315T1002-5037		.COWL ASSY-(REWORK) (LIMITED)	A	1
-20G	315T1002-5021		.COWL ASSY- (LIMITED)	A	1
-20H	315T1002-5050		.COWL ASSY- (LIMITED)	A	1
-20J	315T1002-5054		.COWL ASSY- (LIMITED) (PRE SB 767-78-10)	A	1
-20K	315T1002-5067		.COWL ASSY- (LIMITED) (POST SB 767-78-10 R1)	A	1
-25	315T1002-5020		DELETED		
-25A	315T1002-5012		DELETED		
-25B	315T1002-5016		DELETED		
-25C	315T1002-5008		DELETED		
-25E	315T1002-5024		.COWL ASSY- (LIMITED)	B	1
-25F	315T1002-5028		.COWL ASSY-(REWORK) (LIMITED)	B	1
-25G	315T1002-5032		.COWL ASSY-(REWORK) (LIMITED)	B	1
-25H	315T1002-5036		.COWL ASSY-(REWORK) (LIMITED)	B	1
-25J	315T1002-5040		.COWL ASSY-(REWORK) (LIMITED)	B	1
25K	315T1002-5053		.COWL ASSY- (LIMITED) (PRE SB 767-78-10)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -25L	315T1002-5057		.COWL ASSY- (LIMITED) (POST SB 767-78-10 R1)	B	1
25M	315T1002-5070		DELETED		
-30	315T1002-5018		DELETED		
-30A	315T1002-5006		DELETED		
-30B	315T1002-5014		DELETED		
-30C	315T1002-5010		DELETED		
-30E	315T1002-5022		DELETED		
-30K	315T1002-5042		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-1)	C	1
-30L	315T1002-5041		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-1)	C	1
-30M	315T1002-5043		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-1)	C	1
-30N	315T1002-5044		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-1)	C	1
-30P	315T1002-5045		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-1)	C	1
-30Q	315T1002-5051		.COWL ASSY- (LIMITED) (PRE SB 767-78-10)	C	1
-30R	315T1002-5055		.COWL ASSY- (LIMITED) (POST SB 767-78-10 R1)	C	1
-30S	315T1002-5068		DELETED		
-30T	315T1002-5064		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-1)	C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-35	315T1002-5003		DELETED		
-35A	315T1002-5007		DELETED		
-35B	315T1002-5019		DELETED		
-35C	315T1002-5023		DELETED		
-35G	315T1002-5047		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-2)	D	1
-35H	315T1002-5046		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-2)	D	1
-35J	315T1002-5048		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-2)	D	1
-35K	315T1002-5049		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-2)	D	1
-35L	315T1002-5052		.COWL ASSY- (LIMITED) (PRE SB 767-78-10)	D	1
-35M	315T1002-5056		.COWL ASSY- (LIMITED) (POST SB 767-78-10 R1)	D	1
-35N	315T1002-5069		DELETED		
-35P	315T1002-5063		.COWL ASSY- (LIMITED) (REWORK DWG 315T1227-2)	D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-38	BACB30NR4K3		..BOLT- (PRE SB 767-78-4) (PRE SB 767-78-10)		75
38A	BACB30NR4K6		..BOLT- (POST SB 767-78-4 R1-R3) (POST SB 767-78-10 R1)		75
41	BACB30NR4K8		..BOLT		72
42	AN96OPD416L		..WASHER	C,D	1
43	BRH10A4		..NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653))	C,D	1
44	315T1210-1		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 44A) (USED ON ITEMS 20D, 20E, 25F, 25G, 25H, 35G, 35H) (PRE SB 767-78-4)	A,B,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -44A	315T1210-19		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 44) (USED ON ITEMS 20D, 20E, 25F, 25G, 25H, 35G, 35H) (PRE SB 767-78-4) (PRE SB 767-78-10)	A,B,D	1
-44B	315T1210-19		..CASCADE ASSY-RADIAL FLOW (USED ON ITEMS 20F, 20G, 20H, 25E, 25J, 25K, 35J, 35K, 35P) (PRE SB 767-78-4) (PRE SB 767-78-10)	A,B,D	1
44C	315T1210-11		..CASCADE ASSY-RADIAL FLOW (USED ON ITEMS 20J, 20K, 25L, 25M, 35M, 35N) (POST SB 767-78-4 R1-R3) (POST SB 767-78-10 R1)	A,B,D	1
47	315T1210-2		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 47A) (USED ON ITEMS 20D, 20E, 25F, 25G, 25H, 30K, 30L, 30M) (PRE SB 767-78-4)	A-C	1
-47A	315T1210-20		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 47) (USED ON ITEMS 20D, 20E, 25F, 25G, 25H, 30K, 30L, 30M) (PRE SB 767-78-4) (PRE SB 767-78-10)	A-C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -47B	315T1210-20		..CASCADE ASSY-RADIAL FLOW (USED ON ITEMS 20F, 20G, 20H, 25E, 25J, 25K, 30N, 30P, 30T) (PRE SB 767-78-4) (PRE SB 767-78-10)	A-C	1
47C	315T1210-12		..CASCADE ASSY-RADIAL FLOW (USED ON ITEMS 20J, 20K, 25L, 25M, 30R, 30S) (POST SB 767-78-4 R1-R3) (POST SB 767-78-10 R1)	A-C	1
50	BACR15CE3B		DELETED		
-50A	BACR15CE3B		DELETED		
51	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	6
-51A	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 44, 44A, 44B, 47, 47A, 47B)	A,B	6
53	M13640-048		DELETED		
-53A	M13640-048		DELETED		
54	M13640-048		...NUTPLATE- (V80539) (USED ON ITEMS 44, 44A, 44B, 47, 47A, 47B)	C,D	3
-54A	M13640-048		...NUTPLATE- (V80539) (USED ON ITEMS 44, 44A, 44B, 47, 47A, 47B)	A,B	3
56	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -56A	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	A,B	2
59	315T1210-5		...CASCADE- (USED ON ITEM 44)	A,B,D	1
-59A	315T1210-5		DELETED		
-59B	315T1210-23		...CASCADE- (USED ON ITEMS 44A, 44B)	A,B,D	1
59C	315T1210-15		DELETED		
-62	315T1210-6		...CASCADE- (USED ON ITEM 47)	A-C	1
62A	69B97503-1		DELETED		
-62B	315T1210-24		...CASCADE- (USED ON ITEMS 47A, 47B)	A-C	1
-62C	315T1210-16		DELETED		
63	69B97503-1		...TAG-IDENT	C,D	1
-63A	69B97503-1		...TAG-IDENT	A,B	1
65	315T1210-3		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 65A) (USED ON ITEMS 20D, 20E, 25F, 25G, 25H) (PRE SB 767-78-4)	A,B	5
-65A	315T1210-21		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 65) (USED ON ITEMS 20D, 20E, 25F, 25G, 25H) (PRE SB 767-78-4) (PRE SB 767-78-10)	A,B	5
-65B	315T1210-21		..CASCADE ASSY-RADIAL FLOW (USED ON ITEMS 20F, 20G, 20H, 25E, 25J, 25K) (PRE SB 767-78-4) (PRE SB 767-78-10)	A,B	5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-65C	315T1210-13		..CASCADE ASSY-RADIAL FLOW (315T1212-15 I/W 315T1210-13 IN CASCADE POSITION NO 8 LH ENGINE ONLY) (315T1212-16 I/W 315T1210-13 IN CASCADE POSITION NO 11 RH ENGINE ONLY) (USED ON ITEMS 20J, 20K, 25L, 25M) (POST SB 767-78-4 R1-R3) (POST SB 767-78-10 R1)	A,B	5
68	315T1210-3		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 68A) (USED ON ITEMS 30K, 30L, 30M, 35G, 35H) (PRE SB 767-78-4)	C,D	1
-68A	315T1210-21		..CASCADE ASSY-RADIAL FLOW (OPT ITEM 68) (USED ON ITEMS 30K, 30L, 30M, 35G, 35H) (PRE SB 767-78-4) (PRE SB 767-78-10)	C,D	1
-68B	315T1210-21		..CASCADE ASSY-RADIAL FLOW (USED ON ITEMS 30N, 30P, 30T, 35J, 35K, 35L, 35P) (PRE SB 767-78-4) (PRE SB 767-78-10)	C,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -68C	315T1210-13		..CASCADE ASSY-RADIAL FLOW (315T1212-15 MAY REPLACE 315T1210-21 IN CASCADE POSITION NO 8 LH ENGINE ONLY) (315T1212-16 MAY REPLACE 315T1210-21 IN CASCADE POSITION NO 35 RH ENGINE ONLY) (USED ON ITEMS 30R, 30S, 35M, 35N) (POST SB 767-78-4 R1-R3) (POST SB 767-78-10 R1)	C,D	1
71 71G	BACR15CE3B BACR15CE3B		DELETED ...RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 65, 65A, 65B)	A,B	8
-72 -72G	BACR15CE3B BACR15CE3B		DELETED ...RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 68, 68A, 68B)	C,D	8
74 74G	M13640-048 M13640-048		DELETED ...NUTPLATE- (V80539) (USED ON ITEMS 65, 65A, 65B)	A,B	4
-75 -75G	M13640-048 M13640-048		DELETED ...NUTPLATE- (V80539) (USED ON ITEMS 68, 68A, 68B)	C,D	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-77	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	A,B	2
-78	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	2
79	315T1210-4		...CASCADE- (USED ON ITEM 65)	A,B	1
-79A	315T1210-22		...CASCADE- (USED ON ITEMS 65A, 65B)	A,B	1
79B	315T1210-14		DELETED		
-80	315T1210-4		...CASCADE- (USED ON ITEM 68)	C,D	1
-80A	315T1210-22		...CASCADE- (USED ON ITEMS 68A, 68B)	C,D	1
-80B	315T1210-14		DELETED		
81	69B97503-1		...TAG-IDENT	A,B	1
-82	69B97503-1		...TAG-IDENT	C,D	1
85	315T1212-1		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 85A) (USED ON ITEMS 20D, 20E, 35G, 35H) (PRE SB 767-78-4)	A,D	1
-85A	315T1212-9		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 85) (USED ON ITEMS 20D, 20E, 35G, 35H) (PRE SB 767-78-4)	A,D	1
-85B	315T1212-9		..CASCADE ASSY-39.70 DEG SKEWED (USED ON ITEMS 20F, 20G, 35J, 35K) (PRE SB 767-78-4)	A,D	1
-85C	315T1212-15		..CASCADE ASSY-39.70 DEG SKEWED (315T1212-15 I/W 315T1210-13 IN CASCADE POSITION NO 8 LH ENGINE ONLY) (USED ON ITEMS 20H, 35P) (POST SB 767-78-4 R1-R3) (PRE SB 767-78-10)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -85D	315T1212-15		..CASCADE ASSY-39.70 DEG SKEWED (315T1212-15 I/W 315T1210-13 IN CASCADE POSITION NO 8 LH ENGINE ONLY) (USED ON ITEMS 20H, 35P) (POST SB 767-78-10 R1)	A,D	1
87	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	A,D	8
89	M13640-048		...NUTPLATE- (V80539)	A,D	4
91	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	A,D	2
93	315T1212-3		...CASCADE- (USED ON ITEM 85)	A,D	1
-93A	315T1212-13		...CASCADE- (USED ON ITEM 85A, 85B)	A,D	1
-93B	315T1212-18		DELETED		
-93C	315T1212-19		...CASCADE- (USED ON ITEM 85C)	A,D	1
95	69B97503-1		...TAG-IDENT	A,D	1
97	315T1212-2		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 97A) (USED ON ITEMS 25F, 25G, 25H, 30K, 30L, 30M)	B,C	1
-97A	315T1212-10		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 97) (USED ON ITEMS 25F, 25G, 25H, 30K, 30L, 30M) (PRE SB 767-78-4)	B,C	1
-97B	315T1212-10		..CASCADE ASSY-39.70 DEG SKEWED (USED ON ITEMS 25E, 25J, 30N, 30P)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -97C	315T1212-16		..CASCADE ASSY-39.70 DEG SKEWED (315T1212-16 I/W 315T1210-13 IN CASCADE POSITION NO 11 RH ENGINE ONLY) (USED ON ITEMS 25K, 30T) (POST SB 767-78-4 R1-R3) (PRE SB 767-78-10)	B,C	1
-97D	315T1212-16		..CASCADE ASSY-39.70 DEG SKEWED (315T1212-16 I/W 315T1210-13 IN CASCADE POSITION NO 11 RH ENGINE ONLY) (USED ON ITEMS 25K, 30T) (POST SB 767-78-10 R1)	B,C	1
101	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	B,C	8
104	M13640-048		...NUTPLATE- (V80539)	B,C	4
107	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	B,C	2
110	315T1212-4		...CASCADE- (USED ON ITEM 97)	B,C	1
-110A	315T1212-14		...CASCADE- (USED ON ITEM 97A, 97B)	B,C	1
-110B	315T1212-20		...CASCADE- (USED ON ITEM 97C)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-113	69B97503-1		...TAG-IDENT	B,C	1
122	315T1229-1		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (OPT ITEM 122A) (USED ON ITEMS 35G, 35H) (PRE SB 767-78-4)	D	2
-122A	315T1229-13		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (OPT ITEM 122) (USED ON ITEMS 35G, 35H) (PRE SB 767-78-4) (POST SB 767-78-10)	D	2
-122B	315T1229-13		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (USED ON ITEMS 35J, 35K, 35L, 35P) (PRE SB 767-78-4) (PRE SB 767-78-10)	D	2
-122C	315T1229-7		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (OPT ITEM 122D) (USED ON ITEM 35M) (POST SB 767-78-4 R1-R3) (POST SB 767-78-10 R1)	D	2
-122D	315T1229-17		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (OPT ITEM 122C) (USED ON ITEM 35M) (POST SB 767-78-4 R1-R3)	D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-125	315T1229-2		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (OPT ITEM 125A) (USED ON ITEMS 30K, 30L, 30M) (PRE SB 767-78-4)	C	2
-125A	315T1229-14		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (OPT ITEM 125) (USED ON ITEMS 30K, 30L, 30M) (PRE SB 767-78-4) (PRE SB 767-78-10)	C	2
-125B	315T1229-14		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (USED ON ITEMS 30N, 30P, 30T) (PRE SB 767-78-4) (PRE SB 767-78-10)	C	2
-125C	315T1229-8		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (315T1229-8 REPLACED BY 315T1229-18 ONE WAY FORWARD, EXCEPT AT POSITION 14. 315T1229-8 AND 315T1229-18 ARE FULLY I/W) (OPT ITEM 125D) (USED ON ITEM 30R) (POST SB 767-78-4 R1-R3) (POST SB 767-78-10 R1)	C	2
-125D	315T1229-18		..CASCADE ASSY-58.25 DEG CURVED STRONG BACK (315T1229-8 REPLACED BY 315T1229-18 ONE WAY FORWARD, EXCEPT AT POSITION 14. 315T1229-8 AND 315T1229-18 ARE FULLY I/W) (OPT ITEM 125C) (USED ON ITEM 30R) (POST SB 767-78-4 R1-R3)	C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-128	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	8
131	M13640-048		...NUTPLATE- (V80539)	C,D	4
134	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	2
137	315T1229-3		...CASCADE- (USED ON ITEM 122)	D	1
-137A	315T1229-15		...CASCADE- (USED ON ITEMS 122A, 122B)	D	1
-137B	315T1229-9		...CASCADE- (USED ON ITEM 122C)	D	1
-137C	315T1229-19		...CASCADE- (USED ON ITEM 122D)	D	1
140	315T1229-4		...CASCADE- (USED ON ITEM 125)	C	1
-140A	315T1229-16		...CASCADE- (USED ON ITEMS 125A, 125B)	C	1
-140B	315T1229-10		...CASCADE- (USED ON ITEM 125C)	C	1
-140C	315T1229-20		...CASCADE- (USED ON ITEM 125D)	C	1
143	69B97503-1		...TAG-IDENT	C,D	1
146	315T1211-1		DELETED		
146A	315T1262-1		..CASCADE ASSY-90 DEG RADIAL FLOW SPOILED (OPT ITEM 146B) (USED ON ITEMS 30K, 30L, 30M, 35G, 35H) (PRE SB 767-78-24)	C,D	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -146B	315T1262-8		..CASCADE ASSY-90 DEG RADIAL FLOW SPOILED (OPT ITEM 146A) (USED ON ITEMS 30K, 30L, 30M, 35G, 35H) (PRE SB767-78-24)	C,D	3
-146C	315T1262-8		..CASCADE ASSY-90 DEG RADIAL FLOW SPOILED (USED ON ITEMS 30N, 30P, 30T, 35J, 35K, 35K, 35L, 35P) (PRE SB 767-78-24)	C,D	3
-146D	315T1262-10		..CASCADE ASSY-90 DEG RADIAL FLOW SPOILED (POST SB 767-78-24)	C,D	3
149	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	8
152	M13640-048		...NUTPLATE- (V80539)	C,D	4
155	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	2
158	315T1262-2		...CASCADE- (USED ON ITEM 146A)	C,D	1
-158A	315T1262-9		...CASCADE- (USED ON ITEM 146B, 146C)	C,D	1
-158B	315T1262-11		...CASCADE- (USED ON ITEM 146D)	C,D	1
161	69B97503-1		...TAG-IDENT	C,D	1
164	315T1212-7		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 164A) (USED ON ITEMS 20D, 20E) (PRE SB 767-78-4)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -164A	315T1212-11		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 164) (USED ON ITEMS 20D, 20E) (PRE SB 767-78-7)	A	1
-164B	315T1212-11		..CASCADE ASSY-39.70 DEG SKEWED (USED ON ITEMS 20F, 20G) (PRE SB 767-78-4)	A	1
-164C	315T1212-17		..CASCADE ASSY-39.70 DEG SKEWED (USED ON ITEM 20H) (POST SB 767-78-4 R1-R3)	A	1
167	315T1212-8		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 167A) (USED ON ITEMS 35F, 35G, 35H) (PRE SB 767-78-4)	B	1
-167A	315T1212-12		..CASCADE ASSY-39.70 DEG SKEWED (OPT ITEM 167) (USED ON ITEMS 35F, 35G, 35H) (POST SB 767-78-4 R1-R3)	B	1
-167B	315T1212-12		..CASCADE ASSY-39.70 DEG SKEWED (USED ON ITEMS 25E, 25J) (PRE SB 767-78-4)	B	1
-167C	315T1212-18		..CASCADE ASSY-39.70 DEG SKEWED (USED ON ITEM 25K) (POST SB 767-78-4 R1-R3)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-170	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	A,B	6
173	M13640-048		...NUTPLATE- (V80539)	A,B	3
176	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	A,B	2
179	315T1212-3		...CASCADE- (USED ON ITEM 164)	A	1
-179A	315T1212-13		...CASCADE- (USED ON ITEMS 164A, 164B)	A	1
-179B	315T1212-19		...CASCADE- (USED ON ITEM 164C)	A	1
182	315T1212-4		...CASCADE- (USED ON ITEM 167)	B	1
-182A	315T1212-14		...CASCADE- (USED ON ITEMS 167A, 167B)	B	1
-182B	315T1212-20		...CASCADE- (USED ON ITEM 167C)	B	1
185	69B97503-1		...TAG-IDENT	A,B	1
188	315T1254-1		..CASCADE ASSY-BLOCKED FLOW	C,D	1
R 189	HL523AZ6-5		...BOLT- (V56878) (SPEC BACB30NZ6K5) (OPT L804-6K5 (V06725)) (OPT HL523AZ6-5 (V73197)) (OPT HL523AZ6-5 (V92215)) (OPT HL523AZ6-5 (V97928)) (OPT HL523AZ6-5 (V06725)) (OPT HL523AZ6-5 (V60516)) (OPT HL523AZ6-5 (VOPTK6))	C,D	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-189H	BACB30MY6K5		...BOLT	C,D	16
R 190	HL523AZ6-15		...BOLT- (V73197) (SPEC BACB30NZ6K15) (OPT HL523AZ6-15 (V06725)) (OPT L804-6K15 (V06725)) (OPT HL523AZ6-15 (V60516)) (OPT HL523AZ6-15 (V56878)) (OPT HL523AZ6-15 (V92215)) (OPT HL523AZ6-15 (V97928))	C,D	14
R 190H	L8006-15		...BOLT- (V06725) (SPEC BACB30MY6K15)	C,D	8
R 191	315T1254-5001		DELETED		
R -191A	315T1254-5002		DELETED		
R 192	HL79-6		...COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	C,D	44
R 194	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	4
R 195	M13640-048		...NUTPLATE- (V80539)	C,D	2
R 196	315T1255-2		...FITTING- (OPT ITEMS 196A, 196B)	C,D	1
R -196A	315T1255-1		...FITTING- (OPT ITEMS 196, 196B)	C,D	1
R -196B	315T1255-4		...FITTING- (OPT ITEMS 196, 196A)	C,D	1
R 197	M13640-048		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-198	315T1256-2		...FITTING- (OPT ITEMS 198A, 198B)	C,D	1
R -198A	315T1256-1		...FITTING- (OPT ITEMS 198, 198B)	C,D	1
R -198B	315T1256-4		...FITTING- (OPT ITEMS 198, 198A)	C,D	1
R 199	BACS40R11B136F		...SHIM	C,D	AR
R 200	315T1254-2		...BONDED ASSY-PNL	C,D	1
203	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		72
206	BRF200C4D		..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		36
209	315T1300-1		..BIFURCATION INSTL-UPR (USED ON ITEMS 20D, 20E, 35G, 35H) (FOR DETAILS SEE FIG. 2)	A,D	1
209A	315T1300-85		..BIFURCATION INSTL-UPR (USED ON ITEMS 20F, 35J) (FOR DETAILS SEE FIG. 2)	A,D	1
209B	315T1300-93		..BIFURCATION INSTL-UPR (USED ON ITEMS 20G, 20H, 35K, 35L, 35P) 35N) (FOR DETAILS SEE FIG. 11)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -212	315T1300-2		..BIFURCATION INSTL-UPR (USED ON ITEMS 25F, 25G, 25H, 30K, 30L, 30M) (FOR DETAILS SEE FIG. 2)	B,C	1
-212A	315T1300-86		..BIFURCATION INSTL-UPR (USED ON ITEMS 25J, 30N) (FOR DETAILS SEE FIG. 2)	B,C	1
-212B	315T1300-94		..BIFURCATION INSTL-UPR (USED ON ITEMS 25E, 25K, 30P, 30T) (FOR DETAILS SEE FIG. 11)	B,C	1
215	HL10VAZ6-19		DELETED		
218	HL10VAZ6-5		DELETED		
221	HL10VAZ6-17		DELETED		
222	HL10VAZ5-17		DELETED		
224	HL79-6		DELETED		
227	HL10VAZ8-22		DELETED		
230	HL79-8		DELETED		
236	HL10VAZ6-17		DELETED		
239	HL10C6-15		DELETED		
242	HL10VAZ6-16		DELETED		
245	HL10VAZ6-18		..BOLT- (V60516) (SPEC BACB30MY6K18) (OPT B30MY6K18 (V97928))		4
248	HL10VAZ6-14		DELETED		
251	HL10VAZ6-13		DELETED		
254	HL10VAZ6-12		DELETED		
R 269	HL82-6APBW		..COLLAR- (V5M902) (SPEC BACC30AG6) (OPT HL82-6APBW (V92215)) (OPT HL82-6APBW (V56878)) (OPT HL82-6APBW (V73197))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
281	HL10VAZ5-9		DELETED		
284	HL10VAZ5-7		DELETED		
287	HL82-5APBW		DELETED		
290	2ASPFDT6-7		DELETED		
293	2ASPPSDT6		DELETED		
296	ASPLC2AC6		DELETED		
299	BACR15BB6AD		DELETED		
302	315T1318-2		DELETED		
-302A	315T1318-67		DELETED		
302B	315T1318-99		..SEAL INSTL-UPR BIFURCATION	A,D	1
-305	315T1318-1		DELETED		
-305A	315T1318-68		DELETED		
-305B	315T1318-100		..SEAL INSTL-UPR BIFURCATION	B,C	1
306	315T1318-5001		...SEAL INSTL- (REPLD BY ITEMS 306A, 306C)	A,D	1
-306A	315T1318-5003		...SEAL INSTL- (REPLS ITEM 306) (REPLD BY ITEM 306C) (FOR DETAILS SEE FIG. 13)	A,D	1
-306B	315T1318-5005		DELETED		
-306C	315T1318-5013		...SEAL INSTL- (REPLS ITEMS 306, 306A) (FOR DETAILS SEE FIG. 13)	A,D	1
-306G	315T1318-5002		...SEAL INSTL- (REPLD BY ITEMS 306H, 306K)	B,C	1
-306H	315T1318-5004		...SEAL INSTL- (REPLS ITEM 306G) (REPLD BY ITEM 306K) (FOR DETAILS SEE FIG. 13)	B,C	1
-306J	315T1318-5006		DELETED		
-306K	315T1318-5014		...SEAL INSTL- (REPLS ITEMS 306G, 306H) (FOR DETAILS SEE FIG. 13)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
307	315T1318-101		....SEAL ASSY	A,D	1
-309	315T1318-102		....SEAL ASSY	B,C	1
311	BACR15CE3M		DELETED		
312	8454-111		DELETED		
312A	S315T107-141		DELETED		
312B	8454-157		.....SEAL- (8454-184 I/W 8454-157 TOGETHER WITH 8454-143 8454-145 8454-147 8454-149 8454-151 AND 8454-153) (V11960) (SPEC S315T107-157)	A,D	1
-312C	8454-184		.....SEAL- (8454-184 I/W 8454-157 TOGETHER WITH 8454-143 8454-145 8454-147 8454-149 8454-151 AND 8454-153) (V11960) (SPEC S315T107-184)	A,D	1
314	315T1318-4		DELETED		
314A	315T1318-85		DELETED		
-315	8454-112		DELETED		
-315A	S315T107-142		DELETED		
-315B	8454-158		.....SEAL- (V11960) (SPEC S315T107-158)	B,C	1
-315C	8454-185		.....SEAL- (V11960) (SPEC S315T107-185)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-317	315T1318-3		DELETED		
-317A	315T1318-86		DELETED		
318	8454-113		DELETED		
318A	8454-143		.....SEAL- (V11960) (SPEC S315T107-143)	A,D	1
320	315T1318-6		DELETED		
320A	315T1318-87		DELETED		
-321	8454-114		DELETED		
-321A	8454-144		.....SEAL- (V11960) (SPEC S315T107-144)	B,C	1
-323	315T1318-5		DELETED		
-323A	315T1318-88		DELETED		
324	8454-115		DELETED		
324A	8454-145		.....SEAL- (V11960) (SPEC S315T107-145)	A,D	1
326	315T1318-14		DELETED		
-327	8454-116		DELETED		
-327A	8454-146		.....SEAL- (V11960) (SPEC S315T107-146)	B,C	1
-329	315T1318-13		DELETED		
330	8454-123		DELETED		
330A	8454-153		.....SEAL- (V11960) (SPEC S315T107-153)	A,D	1
332	315T1318-48		DELETED		
332A	315T1318-97		DELETED		
-333	8454-124		DELETED		
-333A	8454-154		.....SEAL- (V11960) (SPEC S315T107-154)	B,C	1
-335	315T1318-47		DELETED		
-335A	315T1318-98		DELETED		
336	8454-117		DELETED		
336A	8454-147		.....SEAL- (V11960) (SPEC S315T107-147)	A,D	1
338	315T1318-50		DELETED		
338A	315T1318-89		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-339	8454-118		DELETED		
-339A	8454-148		.....SEAL- (V11960) (SPEC S315T107-148)	B,C	1
-341	315T1318-49		DELETED		
-341A	315T1318-90		DELETED		
342	8454-119		DELETED		
342A	8454-149		.....SEAL- (V11960) (SPEC S315T107-149)	A,D	1
344	315T1318-60		DELETED		
-345	8454-120		DELETED		
-345A	8454-150		.....SEAL- (V11960) (SPEC S315T107-150)	B,C	1
-347	315T1318-59		DELETED		
348	8454-121		DELETED		
348A	8454-151		.....SEAL- (V11960) (SPEC S315T107-151)	A,D	1
350	315T1318-62		DELETED		
-351	8454-122		DELETED		
-351A	8454-152		.....SEAL- (V11960) (SPEC S315T107-152)	B,C	1
-353	315T1318-61		DELETED		
354	315T1318-139		DELETED		
-355	315T1318-140		DELETED		
356	8311-28		DELETED		
357	BACR15CE3M		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-359	8311-27		DELETED		
360	315T1318-115		DELETED		
360A	315T1318-155		DELETED		
362	8311-30		DELETED		
-363	315T1318-116		DELETED		
-363A	315T1318-156		DELETED		
-365	8311-29		DELETED		
366	315T1318-117		DELETED		
368	8311-42		DELETED		
-369	8311-41		DELETED		
-369A	315T1318-118		DELETED		
371	8311-38		DELETED		
372	315T1318-131		DELETED		
-374	8311-37		DELETED		
-375	315T1318-132		DELETED		
377	8311-44		DELETED		
378	315T1318-119		DELETED		
-380	8311-43		DELETED		
-381	315T1318-120		DELETED		
384	315T1318-123		DELETED		
-387	315T1318-124		DELETED		
390	315T1318-127		DELETED		
392	8311-46		DELETED		
-393	315T1318-128		DELETED		
-395	8311-45		DELETED		
396	315T1318-137		DELETED		
398	8311-48		DELETED		
-399	315T1318-138		DELETED		
-401	8311-47		DELETED		
404	315T1202-1		..BOX INSTL-COWL REVERSER TORQUE (FOR DETAILS SEE FIG. 3)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -407	315T1202-2		..BOX INSTL-COWL REVERSER TORQUE (FOR DETAILS SEE FIG. 3)	B,C	1
410	HL10VAZ5-18		DELETED		
413	HL10VAZ5-17		DELETED		
415	HL70-5		DELETED		
416	BACR15BA5KE		DELETED		
417	2ASFPD6-18		DELETED		
418	2ASPPSDT6		DELETED		
419	ASPLC2AC6		DELETED		
420	315T1420-5		DELETED		
-420A	315T1420-5		DELETED		
-420B	315T1420-7		DELETED		
-421	315T1420-6		DELETED		
-421A	315T1420-6		DELETED		
-421B	315T1420-8		DELETED		
422	HL11VAZ6-25		DELETED		
423	HL10VAZ6-25		DELETED		
424	HL10VAZ6-24		DELETED		
425	HL10VAZ6-23		DELETED		
426	HL10VAZ6-22		DELETED		
427	HL11VAZ6-22		DELETED		
427G	HL79-6		DELETED		
428	315T1002-5		DELETED		
428G	HL11VAZ6-22		DELETED		
429	HL79-6		DELETED		
429G	BACB30VF3K22		DELETED		
429K	AN960KD10		DELETED		
429N	H10-3BAC		DELETED		
430	315T1400-1		..BIFURCATION ASSY-LWR (FOR DETAILS SEE FIG. 4)	A,D	1
-431	315T1400-2		..BIFURCATION ASSY-LWR (FOR DETAILS SEE FIG. 4) (USED ON ITEMS 25F, 25G, 30K, 30L)	B,C	1
-432	315T1400-26		..BIFURCATION ASSY-LWR (FOR DETAILS SEE FIG. 4) (USED ON ITEMS 25E, 25H, 25J, 25K, 30M, 30N, 30P, 30T)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
433	HL11VAZ6-24		DELETED		
434	HL11VAZ6-30		DELETED		
435	HL79-6		DELETED		
437	HL11VAZ8-24		DELETED		
439	HL79-8		DELETED		
440	315T1316-7		DELETED		
-441	315T1316-8		DELETED		
443	HL11VAZ6-30		DELETED		
447	HL79-6		DELETED		
449	HL11VAZ8-27		DELETED		
451	HL79-8		DELETED		
453	315T1316-9		DELETED		
-454	315T1316-11		DELETED		
-454A	315T1316-13		DELETED		
-455	315T1316-10		DELETED		
-456	315T1316-12		DELETED		
-456A	315T1316-14		DELETED		
458	315T1308-11		DELETED		
			..PAD ASSY-ACTR ATTACH CPRSN (USED ON ITEMS 20E, 20F, 20G, 20H, 35H, 35J, 35K, 35L, 35P)	A,D	1
-458A	315T1308-12		..PAD ASSY-ACTR ATTACH CPRSN (USED ON ITEMS 25E, 25G, 25H, 25J, 25K, 30L, 30M, 30N, 30P, 30T)	B,C	1
-461	315T1308-17		..PAD ASSY-ACTR ATTACH CPRSN (USED ON ITEMS 20D, 35G)	A,D	1
-461A	315T1308-18		..PAD ASSY-ACTR ATTACH CPRSN (USED ON ITEMS 25F, 30K)	B,C	1
			ATTACHING PARTS		
464	HL10VAZ8-20		DELETED		
467	HL10VAZ8-21		DELETED		
470	HL11VAZ8-23		DELETED		
473	HL79-8		DELETED		
476	BACB28AM09B024A		...BUSHING		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
479	BACB28AP06P024		...BUSHING		1
482	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		4
485	BRF200C08M		...NUTPLATE- (V52828) (SPEC BACN10JR08CFM) (OPT F5001-08BAC (V15653)) (OPT NS103203SE82 (V80539)) (OPT T8092C832 (V11815)) (OPT VN152D1-82 (V92215)) (OPT 109F9201-82 (V72962))		2
486	315T1308-13		DELETED		
-486A	315T1308-14		DELETED		
-487	315T1308-19		DELETED		
-487A	315T1308-20		DELETED		
488	315T1309-1		..PAD ASSY-CPRSN (USED ON ITEMS 20E, 20F, 35H, 35J)	A,D	1
-488A	315T1309-2		..PAD ASSY-CPRSN (USED ON ITEMS 25G, 25H, 25J, 30L, 30M, 30N)	B,C	1
-488G	315T1309-11		..PAD ASSY-CPRSN (USED ON ITEMS 20G, 20H, 35K, 35L, 35P)	A,D	1
-488H	315T1309-12		DELETED		
-491	315T1309-3		..PAD ASSY-CPRSN (USED ON ITEMS 20D, 35G)	A,D	1
-491A	315T1309-4		..PAD ASSY-CPRSN (USED ON ITEMS 25F, 30K)	B,C	1
494	HL10VAZ6-22		..BOLT- (V60516) (SPEC BACB30MY6K22) (OPT B30MY6K22 (V97928))		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-497	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) -----*-----		8
500	MS21209C0815P		...INSERT		2
501	315T1309-5		...PAD- (USED ON ITEM 488)	A,D	1
501A	315T1309-7		...PAD- (USED ON ITEM 491)	A,D	1
-501G	315T1309-13		...PAD- (USED ON ITEM 488G)	A,D	1
-502	315T1309-5		DELETED		
-502A	315T1309-6		...PAD- (USED ON ITEM 488A)	B,C	1
-502B	315T1309-8		...PAD- (USED ON ITEM 491A)	B,C	1
-502G	315T1309-14		...PAD- (USED ON ITEM 488H)	B,C	1
503	315T1310-11		DELETED		
-504	315T1310-14		DELETED		
505	315T1310-21		..PAD ASSY-CPRSN (OPT ITEM 505A)	A,D	1
-505A	315T1310-23		..PAD ASSY-CPRSN (OPT ITEM 505)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-506	315T1310-12		DELETED		
-507	315T1310-13		DELETED		
-509	315T1310-3		DELETED		
-510	315T1310-22		..PAD ASSY-CPRSN (OPT ITEM 510A)	B,C	1
-510A	315T1310-24		..PAD ASSY-CPRSN (OPT ITEM 510)	B,C	1
-512	315T1310-4		DELETED		
515	HL10VAZ6-18		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY6K18) (OPT B30MY6K18 (V97928))		4
R 518	HL82-6APBW		..COLLAR- (V5M902) (SPEC BACC30AG6) (OPT HL82-6APBW (V92215)) (OPT HL82-6APBW (V56878)) (OPT HL82-6APBW (V73197)) -----*		4
519	MS21209C0810P		...INSERT		2
520	315T1310-15		DELETED		
520A	315T1310-25		...PAD- (USED ON ITEM 505)	A,D	1
-520B	315T1310-27		...PAD- (USED ON ITEM 505A)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-521	315T1310-16		DELETED		
-522	315T1310-7		DELETED		
-522A	315T1310-26		...PAD- (USED ON ITEM 510)	B,C	1
-522B	315T1310-28		...PAD- (USED ON ITEM 510A)	B,C	1
-523	315T1310-8		DELETED		
-523A	315T1310-18		DELETED		
-523B	315T1310-17		DELETED		
524	315T1204-1		..RING INSTL-CASCADE AFT SPRT	A,D	1
-527	315T1204-2		..RING INSTL-CASCADE AFT SPRT	B,C	1
-528	315T1204-5001		...RING INSTL- (REPLD BY ITEMS 528A, 528B, 528C)	A,D	1
-528A	315T1204-5003		...RING INSTL- (REPLS ITEM 528) (REPLD BY ITEMS 528B, 528C)	A,D	1
-528B	315T1204-5005		...RING INSTL- (REPLS ITEMS 528, 528A) (REPLD BY ITEM 528C)	A,D	1
-528C	315T1204-5007		...RING INSTL- (REPLS ITEMS 528, 528A, 528B)	A,D	1
-529	315T1204-5002		...RING INSTL- (REPLD BY ITEMS 529A, 529B, 529C)	B,C	1
-529A	315T1204-5004		...RING INSTL- (REPLS ITEM 529) (REPLD BY ITEMS 529B, 529C)	B,C	1
-529B	315T1204-5006		...RING INSTL- (REPLS ITEMS 529, 529A) (REPLD BY ITEM 529C)	B,C	1
-529C	315T1204-5008		...RING INSTL- (REPLS ITEMS 529, 529A, 529B)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-530	315T1204-3		....RING ASSY- (USED ON ITEM 528)	A,D	1
-530A	315T1204-9		....RING ASSY- (USED ON ITEM 528B)	A,D	1
-530B	315T1204-11		....RING ASSY- (USED ON ITEM 528C)	A,D	1
-532	315T1204-5		....RING ASSY- (USED ON ITEM 528A)	A,D	1
-532A	315T1204-6		....RING ASSY- (USED ON ITEM 529A)	B,C	1
-533	315T1204-4		....RING ASSY- (USED ON ITEM 529)	B,C	1
-533A	315T1204-10		....RING ASSY- (USED ON ITEM 529B)	B,C	1
-533B	315T1204-12		....RING ASSY- (USED ON ITEM 529C)	B,C	1
536	315T1221-1		.....BOLT-SPECIAL		48
539	315T1221-2		DELETED		
542	AN960PD10L		.....WASHER		48
545	MS21042L3		.....NUT		48
548	315T1220-1		.....STRIP-RUB		6
551	315T1126-1		..DUCT INSTL-PRECOOLER (FOR DETAILS SEE FIG. 7)	A,D	1
554	315T1190-1		..DUCT INSTL-INLET IDG COOLER	A,D	1
555	NAS514P1032-8P		...SCREW		5
555A	AN960PD10L		...WASHER		5
555B	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-557	D4848-1		...SEAL- (V75345) (SPEC 60B90602-1)	A,D	1
559	HL505-6-17		...BOLT- (V73197) (SPEC BACB30HA6R17) (OPT HL505-6-17 (V92215)) (OPT HL505-6-17 (V60516))		12
560	315T1102-1		DELETED		
-560A	315T1102-2		DELETED		
561	315T3122-3		...SHIM- (MFD FROM AL SH PER BAC1534-15 .015 IN. .80 IN. .80 IN.)		12
R 562	HL77-6		...COLLAR- (V5M902) (SPEC BACC30P6) (OPT HL77-6 (V73197)) (OPT HL77-6 (V92215)) (OPT 66015-6 (V56878)) (OPT HL77-6 (V56878))		12
563	315T1191-1		...DUCT ASSY- (OPT ITEM 563A)		1
-563A	315T1191-5		...DUCT ASSY- (OPT ITEM 563)		1
-565	315T1102-1		..FITTING ASSY-DRAG LINK ANCHOR (USED ON ITEMS 25E, 25G, 25H, 25J, 25K, 30L, 30M, 30N, 30P, 30T)	B,C	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -565A	315T1102-2		..FITTING ASSY-DRAG LINK ANCHOR (USED ON ITEMS 25F, 30K)	B,C	6
565B	315T1102-1		..FITTING ASSY-DRAG LINK ANCHOR (USED ON ITEMS 20E, 20F, 20G, 20H, 35H, 35J, 35K, 35L, 35P)	A,D	5
-565C	315T1102-7		..FITTING ASSY-DRAG LINK ANCHOR (USED ON ITEMS 20E, 20F, 20G, 20H, 35H, 35J, 35K, 35L, 35T)	A,D	1
-565D	315T1102-1		..FITTING ASSY-DRAG LINK ANCHOR (OPT ITEM 565E) (USED ON ITEMS 20D, 35G)	A,D	5
-565E	315T1102-2		..FITTING ASSY-DRAG LINK ANCHOR (OPT ITEM 565D) (USED ON ITEMS 20D, 35G)	A,D	5
-565F	315T1102-7		..FITTING ASSY-DRAG LINK ANCHOR (OPT ITEM 565G) (USED ON ITEMS 20D, 35G)	A,D	1
565G	315T1102-8		..FITTING ASSY-DRAG LINK ANCHOR (OPT ITEM 565F) (USED ON ITEMS 20D, 35G) ATTACHING PARTS	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-566	HL13VAZ8-22		..BOLT- (V56878) (SPEC BACB30NY8K22) (OPT HL13VAZ8-22 (V73197)) (OPT HL13VAZ8-22 (V92215)) (OPT HL13VAZ8-22 (V97928)) (OPT L801-8K22 (V06725)) (OPT HL13VAZ8-22 (V08524)) (OPT HL13V22 (V06725)) (OPT HL13VAZ8-22 (V17446))		24
R 569 569A	HL10VAZ8-20 HL79-8		DELETED ..COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*		24
572	315T1103-1		...BUSHING-FLANGED		2
573	315T1102-3		...FITTING- (USED ON ITEMS 565B, 565D)	A,D	1
-573A	315T1102-4		...FITTING- (USED ON ITEM 565A)	B,C	1
-573B	315T1102-9		...FITTING- (USED ON ITEMS 565C, 565F)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -573C	315T1102-10		...FITTING- (USED ON ITEMS 565G) 81205 315T1102-8		1
-573D	315T1102-3		...FITTING- (USED ON ITEM 565)	B,C	1
-573E	315T1102-4		...FITTING- (USED ON ITEM 565E)	A,D	1
575	HL11VAZ6-24		DELETED		
578	HL10VAZ6-24		DELETED		
581	HL11VAZ6-19		DELETED		
584	HL10VAZ6-19		DELETED		
586	HL11VAZ6-12		DELETED		
587	HL11VAZ6-11		DELETED		
590	HL79-6		DELETED		
593	HL11VAZ8-19		DELETED		
596	HL10VAZ8-22		DELETED		
599	HL79-8		DELETED		
602	HL10VAZ6-19		DELETED		
605	HL10VAZ6-18		DELETED		
608	HL10VAZ6-17		DELETED		
611	HL10VAZ6-16		DELETED		
614	HL10VAZ6-13		DELETED		
617	HL10VAZ6-12		DELETED		
620	HL10VAZ6-11		DELETED		
623	HL10VAZ6-10		DELETED		
626	HL10VAZ6-9		DELETED		
629	HL10VAZ6-8		DELETED		
632	HL10VAZ6-5		DELETED		
635	HL10VAZ6-7		DELETED		
638	HL82-6APBW		DELETED		
641	315T1305-1		DELETED		
-642	315T1305-2		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-644	315T1305-3		DELETED		
-647	315T1305-4		DELETED		
650	315T1100-1		..WALL ASSY-INNER (USED ON ITEMS 20D, 35G)	A,D	1
-650A	315T1100-61		..WALL ASSY-INNER (USED ON ITEMS 20E, 20F, 20G, 20H, 35H, 35J, 35K, 35L, 35P) (FOR DETAILS SEE FIG. 12)	A,D	1
-653	315T1100-2		..WALL ASSY-INNER (USED ON ITEMS 25F, 30K)	B,C	1
-653A	315T1100-62		..WALL ASSY-INNER (USED ON ITEMS 25E, 25G, 25H, 25J, 25K, 30M, 30N, 30P, 30Q, 30T) (FOR DETAILS SEE FIG. 12)	B,C	1
656	BACB30LL4-3		...BOLT		2
659	BACR15CE3KE4		...RIVET		8
662	MS21060-4		...NUTPLATE		4
665	HL11VAZ6-6		DELETED		
668	315T1100-8		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 671 674 677 677A	HL79-6 315T1105-1 BACB30NY8K HL1012AZ8-16		DELETED DELETED DELETED ...BOLT- (V97928) (SPEC BACB30NX8K16) (OPT HL12VAZ8-16 (V73197)) (OPT HL12VAZ8-16 (V92215)) (OPT HL12VAZ8-16 (V97928)) (OPT L802-8K16 (V06725)) (OPT HL1012AZ8-16 (V0PTK6)) (OPT HL1012AZ8-16 (V06725)) (OPT HL1012AZ8-16 (V06950)) (OPT HL1012AZ8-16 (V17446)) (OPT HL1012AZ8-16 (V56878)) (OPT HL12VAZ8-16 (V56878)) (OPT HL1012AZ8-16 (V60516)) (OPT HL1012AZ8-16 (V73197))	A,D	4
R 680	HL1187-8		...COLLAR- (V5M902) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V73197))	A,D	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
683	9351-6		DELETED		
683A	9395-6		...KEEPER ASSY-LATCH (V84256) (SPEC S315T113-6)	A,D	1
686	MS24694S18		DELETED		
689	AN960-8		DELETED		
692	315T1100-39		DELETED		
695	H10-08BAC		DELETED		
698	315T1448-1		...BOLT	B,C	1
701	AN960-516		...WASHER	B,C	1
704	AN960-416L		...WASHER	B,C	1
707	AN960PD516L		...WASHER	B,C	AR
708	AN960-516L		...WASHER	B,C	AR
710	BRH10C4M		...NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	B,C	1
713	9349-2		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-713A	9394-2		...LATCH ASSY- (V84256) (SPEC S315T112-2) (OPT 9349-2 (V84256)) (OPT ITEM 713B)	B,C	1
-713B	9426-2		...LATCH ASSY- (V84256) (SPEC S315T112-2) (OPT 9349-2 (V84256)) (OPT 9394-2 (V84256)) (OPT H2934-1 (V83014)) (OPT ITEM 713A)	B,C	1
716	315T1108-11		DELETED		
716A	315T1108-12		...HOUSING ASSY-HOOK LATCH ATTACHING PARTS	B,C	1
719	HL10V6-6		DELETED		
722	HL11VAZ6-6		DELETED		
723	HL11VAZ6-4		DELETED		
725	BACB30NZ6K		DELETED		
728	HL79-6		DELETED		
731	BACB28AM05B020A		....BUSHING	B,C	2
732	315T1108-13		DELETED		
732A	315T1108-4		DELETED		
734	315T1100-26		DELETED		
737	315T1100-30		DELETED		
740	315T1150-1		...DOOR INSTL-ACCESS. ACCESS	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-743 743A	BACL10E156-250 H5100-156-330		DELETED ....LATCH- (V83014) (SPEC BACL10E156-330) (OPT H5100-2-156-330 (V83014))	A,D	2
746	HL523AZ6-11		....BOLT- (V73197) (SPEC BACB30NZ6K11) (OPT HL523AZ6-11 (V06725)) (OPT L804-6K11 (V06725)) (OPT HL523AZ6-11 (V60516)) (OPT HL523AZ6-11 (V56878)) (OPT HL523AZ6-11 (V92215)) (OPT HL523AZ6-11 (V97928)) (OPT HL523AZ6-11 (V0PTK6))	A,D	8
R 749	HL79-6		....COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) -----*	A,D	8
750	BACS40R05F05F		....SHIM	A,D	AR
752	BACB30PW4P9		....BOLT	A,D	2
755	AN960PD10		....WASHER	A,D	2
758	BACN10JC3CM		....NUT	A,D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-761	HL523AZ6-11		....BOLT- (V73197) (SPEC BACB30NZ6K11) (OPT HL523AZ6-11 (V06725)) (OPT L804-6K11 (V06725)) (OPT HL523AZ6-11 (V60516)) (OPT HL523AZ6-11 (V56878)) (OPT HL523AZ6-11 (V92215)) (OPT HL523AZ6-11 (V97928)) (OPT HL523AZ6-11 (V0PTK6))	A,D	8
R 764	HL79-6		....COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,D	8
767	315T1106-1		....FITTING ASSY-HINGE	A,D	1
770	315T1106-2		....FITTING ASSY-HINGE	A,D	1
773	BACB28AM04B019A		.....BUSHING		1
776	315T1106-5		.....FITTING- (USED ON ITEM 767)	A,D	1
777	315T1106-6		.....FITTING- (USED ON ITEM 770)	A,D	1
779	315T1150-3		....SHIM	A,D	2
781	2ASPFSDT6-10		....PIN-COLLAR (V17446)	A,D	4
781A	ASPLC2AC6		....COLLAR- (V17446)	A,D	4
781B	ASPFSDT6		....SLEEVE- (V17446)	A,D	4
783	315T1150-5		DELETED		
783A	315T1150-6		....FILLER-RADIUS	A,D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-785	HL523AZ6-8		....BOLT- (V73197) (SPEC BACB30NZ6K8) (OPT L804-6K8 (V06725)) (OPT HL523AZ6-8 (V56878)) (OPT HL523AZ6-8 (V92215)) (OPT HL523AZ6-8 (V97928)) (OPT HL523AZ6-8 (V0PTK6)) (OPT HL523AZ6-8 (V60516)) (OPT HL523AZ6-8 (V06725))	A,D	4
R 788	HL79-6		....COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,D	4
791	315T1106-3		....FITTING ASSY-HINGE	A,D	2
795	BACB28AM04B019A		.....BUSHING	A,D	2
797	315T1106-7		.....FITTING	A,D	1
801	315T1150-4		....PLATE-SPACER	A,D	2
803	315T1150-2		....SHIM	A,D	2
805	315T1151-1		....DOOR ASSY	A,D	1
806	BACR15CE4B		...RIVET- (SIZE DETERMINE ON INST)		84
807	315T1100-63		...STRIP-RUB (OPT ITEM 807G USED WITH ITEMS 808, 808G)	A,D	1
-807A	315T1100-64		...STRIP-RUB (OPT ITEM 807H USED WITH ITEMS 808A, 808H)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-807G	315T1100-69		...STRIP-RUB (OPT ITEM 807) (USED WITH ITEMS 808, 808G)	A,D	1
-807H	315T1100-70		...STRIP-RUB (OPT ITEM 807A) (USED WITH ITEMS 808A, 808H)	B,C	1
808	315T1100-71		...STRIP-RUB (USED WITH ITEM 807G)	A,D	1
-808A	315T1100-72		...STRIP-RUB (USED WITH ITEM 807H)	B,C	1
808G	315T1100-73		...STRIP-RUB (USED WITH ITEM 807G)	A,D	1
-808H	315T1100-74		...STRIP-RUB (USED WITH ITEM 807H)	B,C	1
810	315T1240-1		DELETED		
810A	315T1240-3		..SEAL INSTL	A,D	1
-815	315T1240-2		DELETED		
-815A	315T1240-4		..SEAL INSTL	B,C	1
820	315T1241-5		...SEAL	A,D	1
-820A	315T1241-6		...SEAL	B,C	1
825	315T1241-7		...SEAL	A,D	1
-825A	315T1241-8		...SEAL	B,C	1
830	315T1241-9		...SEAL	A,D	1
-830A	315T1241-10		...SEAL	B,C	1
835	315T1241-3		...SEAL	A,D	1
-835A	315T1241-4		...SEAL	B,C	1
840	315T1241-1		...SEAL	A,D	1
-840A	315T1241-2		...SEAL	B,C	1
845	315T1241-11		...SEAL		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
850	315T1241-13		...SEAL	B,C	1
855	315T1241-14		...SEAL	B,C	1
-855A	315T1241-15		...SEAL	A,D	1
-895	315T1002-13		DELETED		
900	315T1227-3		..CASCADE ASSY-DAMPER (REWORK DWG 315T1227-1, 315T1227-2)	C,D	2
905	66B98312-3		...DAMPER-RUB (REWORK DWG 315T1227-1, 315T1227-2)	C,D	24
910	HL1012AZ5-6		...BOLT- (V97928) (SPEC BACB30NX5K6) (OPT HL12VAZ5-6 (V73197)) (OPT HL12VAZ5-6 (V92215)) (OPT HL12VAZ5-6 (V97928)) (OPT L802-5K6 (V06725)) (OPT HL12VAZ5-6 (V56878)) (OPT HL1012AZ5-6 (V0PTK6)) (OPT HL1012AZ5-6 (V06725)) (OPT HL1012AZ5-6 (V06950)) (OPT HL1012AZ5-6 (V17446)) (OPT HL1012AZ5-6 (V56878)) (OPT HL1012AZ5-6 (V60516)) (OPT HL1012AZ5-6 (V73197)) (REWORK DWG 315T1227-1, 315T1227-2)	C,D	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-915	AN960PD8L		...WASHER- (REWORK DWG 315T1227-1, 315T1227-2)	C,D	24
920	MS21042-08		...NUT- (OPT ITEM 920A) (REWORK DWG 315T1227-1, 315T1227-2)	C,D	24
-920A	H10-08BAC		...NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT ITEM 920) (REWORK DWG 315T1227-1, 315T1227-2) -----*	C,D	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-925	315T1227-4		...WASHER- (REWORK DWG 315T1227-1, 315T1227-2) (MFD FROM SH AL CLAD 2024-T3 .032 X .90 X QQA250/5)	C,D	AR
930	315T1227-5		...WASHER- (REWORK DWG 315T1227-1, 315T1227-2) (MFD FROM SH AL CLAD 2024-T3 .032 X .90 X QQA250/5)	C,D	AR
935	315T1227-6		...WASHER- (REWORK DWG 315T1227-1, 315T1227-2) (MFD FROM SH AL CLAD 2024-T3 .032 X .90 X QQA250/5)	C,D	AR
940	315T1227-7		...BUSHING- (REWORK DWG 315T1227-1, 315T1227-2) (MFD FROM BAR AL 2024-T351 QQA225-6 .375 DIA X .30 LONG)	C,D	24
945	315T1227-8		...CASCADE ASSY- (REWORK DWG 315T1227-1, 315T1227-2)	C,D	1
-945A	315T1002-14		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 950	315T1262-10		..CASCADE ASSY-DAMPER (POST SB 767-78-24)	C,D	2
955	BACR15CE3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	8
960	M13640-048		...NUTPLATE- (V80539)	C,D	4
965	BACR15BB3B		...RIVET- (SIZE DETERMINE ON INST)	C,D	2
970	315T1262-11		...CASCADE	C,D	2
975	69B97503-1		...TAG-IDENT	C,D	1

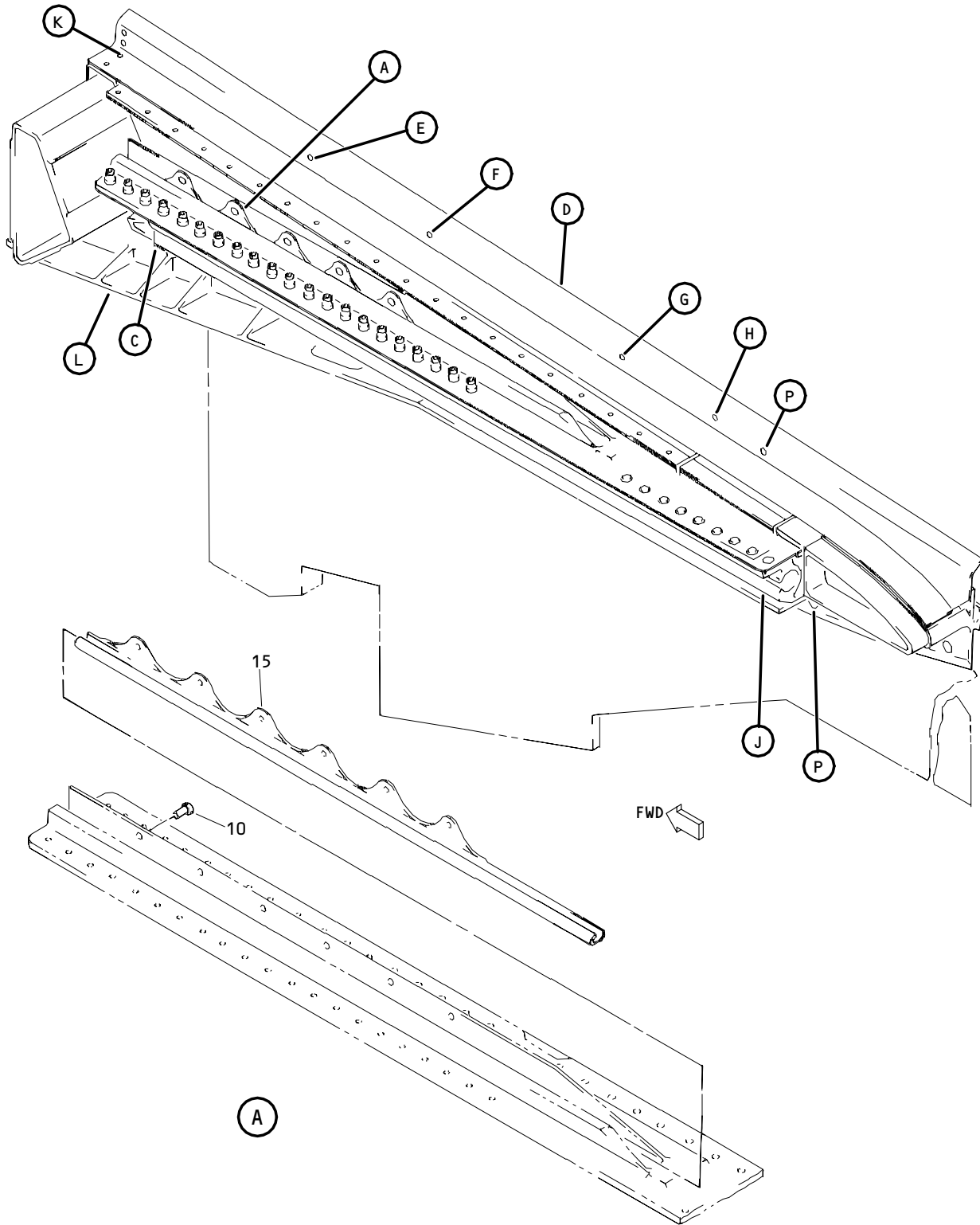
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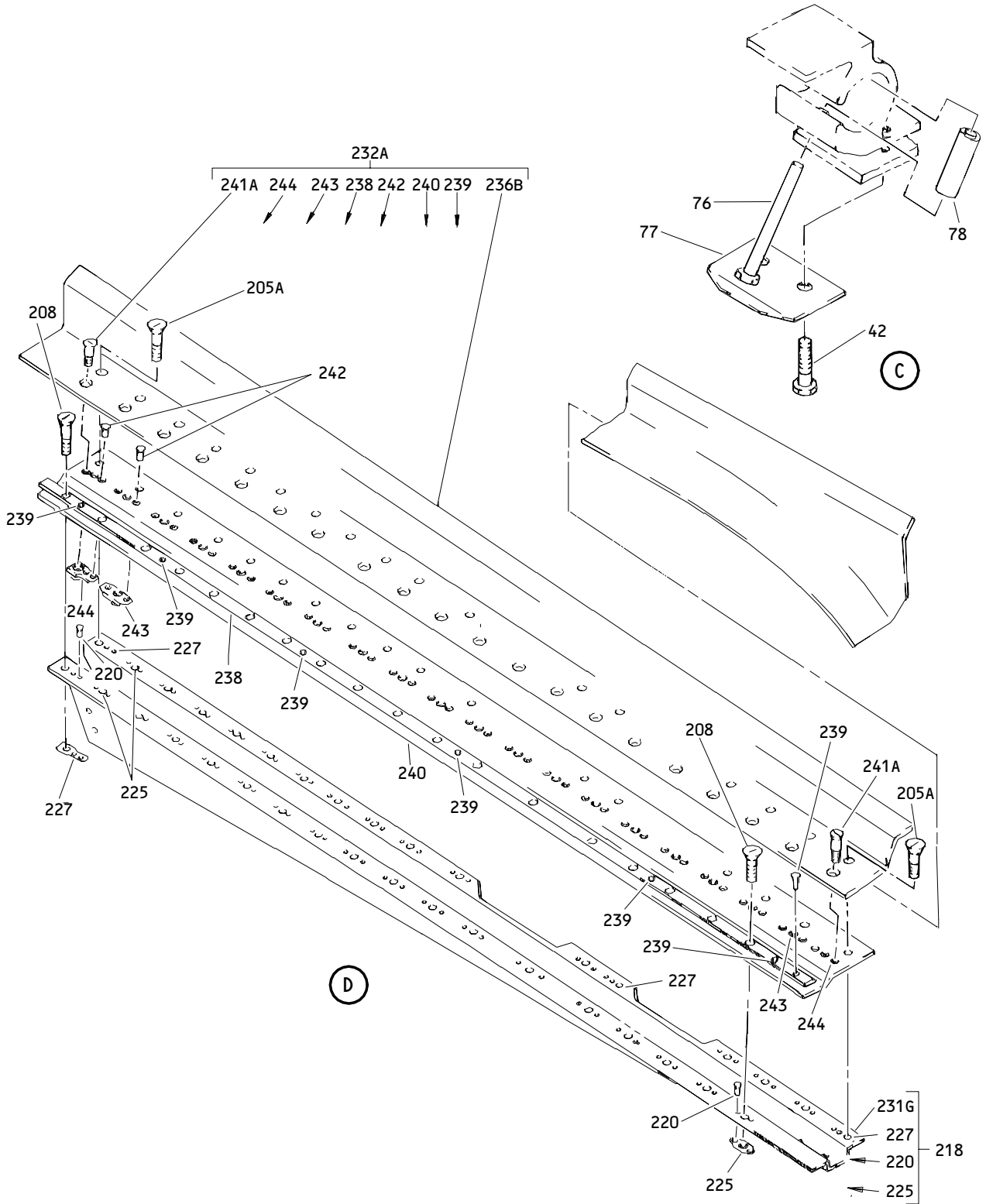
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Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
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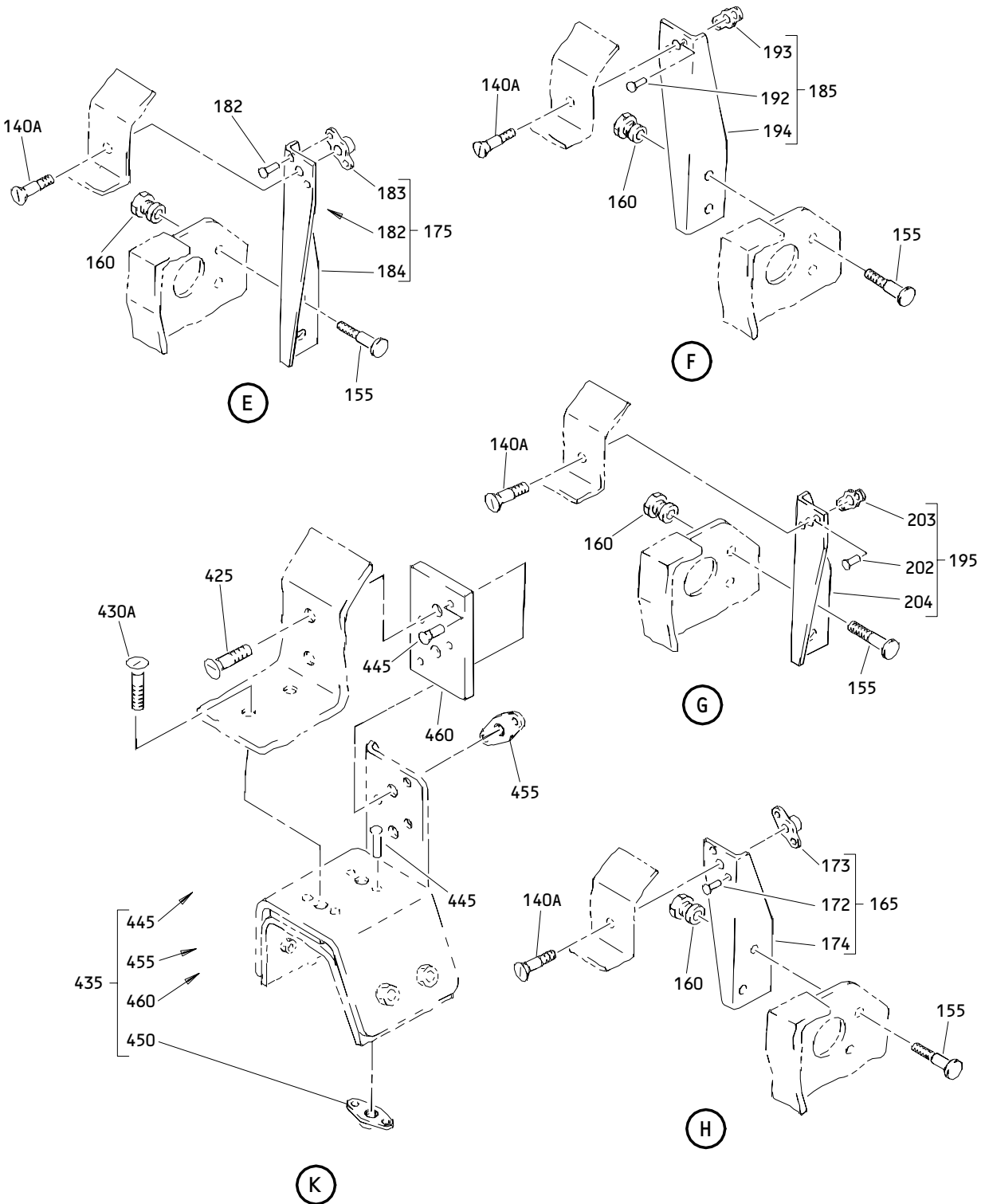


Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
 Figure 2 (Sheet 2)

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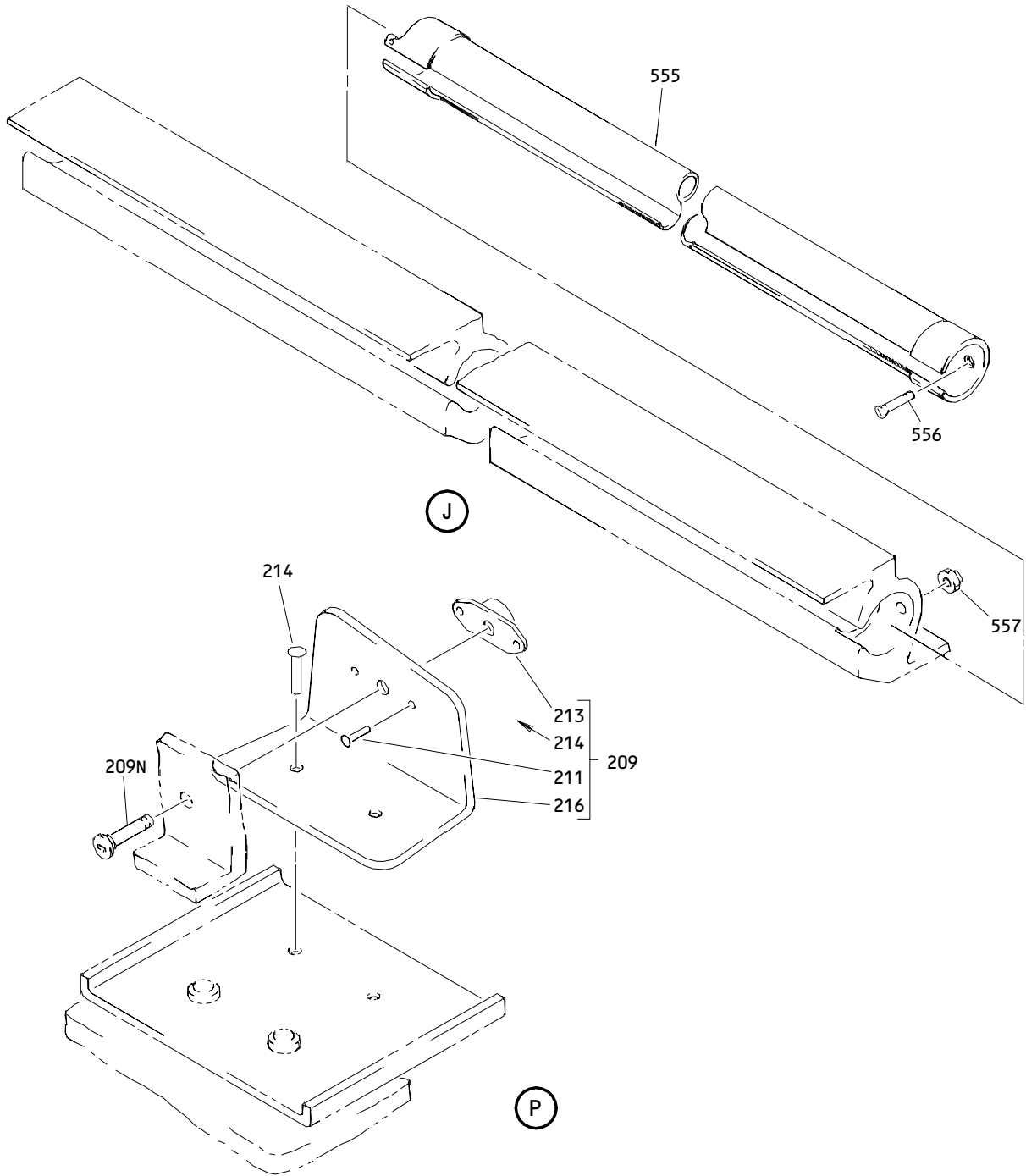




Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
 Figure 2 (Sheet 3)

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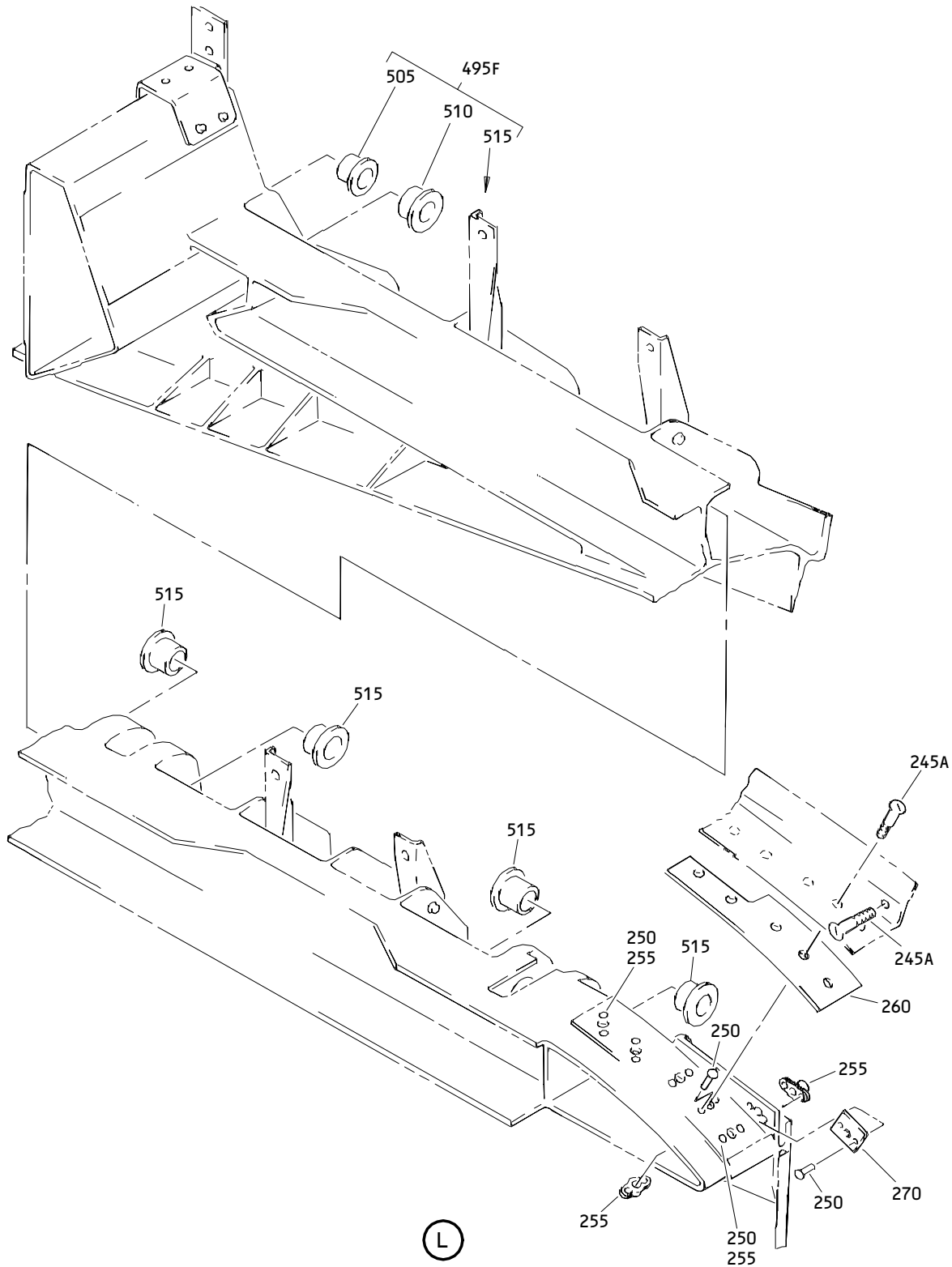
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Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
Figure 2 (Sheet 4)

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Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
Figure 2 (Sheet 5)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1	315T1300-1		BIFURCATION INSTL-ENG OUTBD AND INBD SIDE FAN DUCT UPR	A,D	RF
-1A	315T1300-85		BIFURCATION INSTL-ENG OUTBD AND INBD SIDE FAN DUCT UPR	A,D	RF
-5	315T1300-2		BIFURCATION INSTL-ENG OUTBD AND INBD SIDE FAN DUCT UPR	B,C	RF
-5A	315T1300-86		BIFURCATION INSTL-ENG OUTBD AND INBD SIDE FAN DUCT UPR	B,C	RF
-7	315T1300-5001		.BIFURCATION INSTL- (USED ON ITEM 1)	A,D	1
-7A	315T1300-5003		.BIFURCATION INSTL- (USED ON ITEM 1A)	A,D	1
-7G	315T1300-5005		.BIFURCATION INSTL-(REWORK) (USED ON ITEM 1)	A,D	1
-7H	315T1300-5007		.BIFURCATION INSTL-(REWORK) (USED ON ITEM 1A)	A,D	1
-8	315T1300-5002		.BIFURCATION INSTL- (USED ON ITEM 5)	B,C	1
-8A	315T1300-5004		.BIFURCATION INSTL-(REWORK) (USED ON ITEM 5A)	B,C	1
-8G	315T1300-5006		.BIFURCATION INSTL-(REWORK) (USED ON ITEM 5)	B,C	1
-8H	315T1300-5008		.BIFURCATION INSTL-(REWORK) (USED ON ITEM 5A)	B,C	1
10	MS20615-5MP2		..RIVET		6
15	315T1406-6		..LINER-TRACK	A,D	1
-20	315T1406-5		..LINER-TRACK	B,C	1
25	MS21141-0806P		DELETED		
27	MS21141-0808P		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
28	MS90353-0808		DELETED		
29	MS21141-0808P		DELETED		
-29A	MS90353-0808		DELETED		
30	MS21140-0805P		DELETED		
35	HL10VAZ8-6		DELETED		
37	BACB30NR4K6		DELETED		
40	HL10VAZ8-7		DELETED		
42	BACB30LJ3K6		..BOLT		2
43	HL11VAZ8-8		DELETED		
45	HL11VAZ8-6		DELETED		
47	BACB30NU4K6		DELETED		
48	HL10VAZ8-8		DELETED		
50	HL11VAZ8-8		DELETED		
50A	BACB30NU4K8		DELETED		
52	BACB30NU4K10		DELETED		
54	BACB30NU4K12		DELETED		
56	BACB30NU4K15		DELETED		
58	BACB30NR4K6		DELETED		
60A	AN960PD416L		DELETED		
62	BR1110C4M		DELETED		
65	HL79-8		DELETED		
66	BACR15BA3AD		DELETED		
67	T8125C4C		DELETED		
68	T8125C3C		DELETED		
69	315T1300-83		DELETED		
70	315T1311-3		..TRACK-AUX (USED ON ITEM 007, 007G)	A,D	1
70A	315T1311-5		DELETED		
-75	315T1311-4		DELETED		
-75A	315T1311-6		DELETED		
76	315T1300-66		..PIN		1
77	315T1300-75		..RETAINER	A,D	1
-77A	315T1300-76		..RETAINER	B,C	1
78	315T3317-1		..RETAINER-LINER		1
80	315T1300-25		DELETED		
85	315T1300-41		DELETED		
140	BACB30NU3K3		DELETED		
140A	BACB30VF3K3		..BOLT-		4
145	BACR15BA3AD		DELETED		
150	BACN10JQ32CM		DELETED		
155	HL10VAZ6-5		..BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-160	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		8
165	315T1300-73		..ANGLE ASSY	A,D	1
-170	315T1300-74		..ANGLE ASSY	B,C	1
172	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
173	BACN10JQ32CM		...NUTPLATE		1
174	315T1300-81		...ANGLE	A,D	1
-174A	315T1300-82		...ANGLE	B,C	1
175	315T1300-67		..ANGLE ASSY	A,D	1
-180	315T1300-68		..ANGLE ASSY	B,C	1
182	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
183	BACN10JQ32CM		...NUTPLATE		1
184	315T1300-11		...ANGLE	A,D	1
-184A	315T1300-12		...ANGLE	B,C	1
185	315T1300-69		..ANGLE ASSY	A,D	1
-190	315T1300-70		..ANGLE ASSY	B,C	1
192	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
193	BACN10JQ32CM		...NUTPLATE		1
194	315T1300-77		...ANGLE	A,D	1
-194A	315T1300-78		...ANGLE	B,C	1
195	315T1300-71		..ANGLE ASSY	A,D	1
-200	315T1300-72		..ANGLE ASSY	B,C	1
202	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
203	BACN10JQ32CM		...NUTPLATE		1
204	315T1300-15		...ANGLE	A,D	1
-204A	315T1300-16		...ANGLE	B,C	1
205	BACB30NU3K3		DELETED		
205A	BACB30VF3K3		..BOLT-		17
208	BACB30VF3K3		..BOLT		18

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
209	315T1300-61		..CHANNEL ASSY	A,D	1
-209A	315T1300-62		..CHANNEL ASSY	B,C	1
			ATTACHING PARTS		
209G	HL10VAZ8-8		DELETED		
209M	BACB30NU3K3		DELETED		
209N	BACB30VF3K3		..BOLT-		1
209Q	HL79-8		DELETED		
210	315T1314-7		DELETED		
211	BACR15BA3AD		...RIVET-		2
			(SIZE DETERMINE ON INST)		
213	BACN10JQ32CM		...NUTPLATE		1
214	MS20470D6		...RIVET-		2
			(SIZE DETERMINE ON INST)		
-215	315T1314-8		DELETED		
216	315T1300-63		...CLIP	A,D	1
-216A	315T1300-64		...CLIP	B,C	1
217	315T1300-65		DELETED		
218	315T1314-7		..SUPPORT ASSY-FAIRING	A,D	1
-219	315T1314-8		..SUPPORT ASSY-FAIRING	B,C	1
220	BACR15BA3AD		...RIVET-		70
			(SIZE DETERMINE ON INST)		
225	BRF200C3D		...NUTPLATE-		31
			(V52828)		
			(SPEC BACN10JR3CFD)		
			(OPT K51602-3BAC		
			(V15653))		
			(OPT NS202476-02		
			(V80539))		
			(OPT 102F9201-3		
			(V72962))		
			(OPT T8092C1032CD		
			(V11815))		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-227	BRF100C3D		...NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962))		4
230	BACR15FT5AE		DELETED		
231	315T1314-5		DELETED		
231G	315T1314-9		...SUPPORT	A,D	1
-231H	315T1314-10		...SUPPORT	B,C	1
231M	BACB30LH2K5		DELETED		
231P	BACR15BA3AD		DELETED		
231R	BRF200C08M		DELETED		
231T	315T1300-33		DELETED		
232	315T1307-17SP		DELETED		
232A	315T1307-17		..PANEL ASSY ACCESS-ACCESS	A,D	1
-234	315T1307-18SP		DELETED		
-234A	315T1307-18		..PANEL ASSY-ACCESS	B,C	1
236	315T1307-13SP		DELETED		
-236A	315T1307-14SP		DELETED		
236B	315T1307-13		...PANEL-ACCESS (OPT ITEM 236D)	A,D	1
-236C	315T1307-14		...PANEL-ACCESS (OPT ITEM 236E)	B,C	1
-236D	315T1307-19		...PANEL-ACCESS (OPT ITEM 236B)	A,D	1
-236E	315T1307-20		...PANEL-ACCESS (OPT ITEM 236C)	B,C	1
238	315T1307-7		...STRIP-RUB		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-239	BACR15BA5AD		...RIVET- (SIZE DETERMINE ON INST)		7
240	315T1307-15		...SUPPORT-RUB STRIP	A,D	1
-240A	315T1307-16		...SUPPORT-RUB STRIP	B,C	1
241	BACB30NU3K2		DELETED		
241A	BACB30VF3K2		...BOLT-		20
242	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		40
243	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		18
244	BRF100C3M		...NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653)) (OPT 109F9207-3 (V72962)) (OPT ITEM 244A)		2
-244A	BRF100C3D		...NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT ITEM 244)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
245	BACB30LH2K5		DELETED		
245A	BACB30LH2K5		..BOLT		6
250	BACR15BA3AD		..RIVET-		12
			(SIZE DETERMINE ON INST)		
255	BRF200C08M		..NUTPLATE-		6
			(V52828)		
			(SPEC BACN10JR08CFM)		
			(OPT F5001-08BAC		
			(V15653))		
			(OPT NS103203SE82		
			(V80539))		
			(OPT T8092C832		
			(V11815))		
			(OPT VN152D1-82		
			(V92215))		
			(OPT 109F9201-82		
			(V72962))		
260	315T1300-35		..PLATE	A,D	1
-265	315T1300-36		..PLATE	B,C	1
270	315T1300-33		..FILLER		1
300	MS21141-0806P		DELETED		
305	BACB30NR4K9		DELETED		
310	BACB30NR4K8		DELETED		
315	BACB30NR4K10		DELETED		
320	BACB30NR4K7		DELETED		
325	BACB30NU4K10		DELETED		
326	BACB30NU4K9		DELETED		
327	AN960PD416L		DELETED		
328	BR1110C4M		DELETED		
328A	315T1300-79		DELETED		
329	BACR15BA3AD		DELETED		
329A	M13640-048		DELETED		
329B	315T1300-58		DELETED		
329C	315T1300-57		DELETED		
330	315T1300-55		DELETED		
335	BACR15BA6AD7		DELETED		
336	2ASFPD8-17		DELETED		
337	2ASFPD8-18		DELETED		
337A	2ASFPD8-19		DELETED		
338	2ASFPD8-22		DELETED		
338A	2ASFPD8-23		DELETED		
339	2ASPPSD8		DELETED		
339A	ASPLC2AC8		DELETED		
340	HL11VAZ8-23		DELETED		
345	HL11VAZ8-21		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
350	HL11VAZ8-20		DELETED		
355	HL11VAZ8-22		DELETED		
370	HL11VAZ8-16		DELETED		
375	HL11VAZ8-15		DELETED		
380	HL11VAZ8-14		DELETED		
385	HL11VAZ8-13		DELETED		
400	HL79-8		DELETED		
403	HL82-8APBW		DELETED		
405	315T1300-59		DELETED		
-405A	315T1300-60		DELETED		
410	315T1300-54		DELETED		
415	HL10V6-6		DELETED		
420	HL79-6		DELETED		
425	BACB30LH2K6		..BOLT		2
430	BACB30NU3K3		DELETED		
430A	BACB30VF3K3		..BOLT-		2
435	315T1300-51		..SUPPORT ASSY	A,D	1
-440	315T1300-52		..SUPPORT ASSY	B,C	1
445	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		6
447	MS20470D6		DELETED		
450	BR2000C3M		...NUTPLATE- (V52828) (SPEC BACN10JR3CM) (OPT K1001-3BAC (V15653)) (OPT NS103202SE02 (V80539)) (OPT T8089C1032 (V11815)) (OPT VN102D1-02 (V92215)) (OPT 109A9201-3 (V72962))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-455	BRF200C08M		...NUTPLATE- (V52828) (SPEC BACN10JR08CFM) (OPT F5001-08BAC (V15653)) (OPT NS103203SE82 (V80539)) (OPT T8092C832 (V11815)) (OPT VN152D1-82 (V92215)) (OPT 109F9201-82 (V72962))		2
460	315T1300-30		...SPACER		1
465	315T1300-47		DELETED		
-465G	315T1300-48		DELETED		
475	315T1300-45		DELETED		
-475G	315T1300-46		DELETED		
480	315T1300-49		DELETED		
-480G	315T1300-50		DELETED		
490	315T1300-56		DELETED		
495	315T1303-5		DELETED		
-495A	315T1303-9		DELETED		
495B	315T1303-19		DELETED		
-495C	315T1303-21		DELETED		
495D	315T1303-43		DELETED		
-495E	315T1303-45		DELETED		
495F	315T1303-23		..FITTING ASSY-HINGE	A,D	1
-500	315T1303-6		DELETED		
-500A	315T1303-10		DELETED		
-500B	315T1303-20		DELETED		
-500C	315T1303-22		DELETED		
-500D	315T1303-44		DELETED		
-500E	315T1303-46		DELETED		
-500F	315T1303-24		..FITTING ASSY-HINGE	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
505	BACB28AP10P058		...BUSHING		1
510	315T1313-1		...BUSHING		1
515	315T1313-2		...BUSHING		4
516	315T1303-7		DELETED		
516A	315T1303-25		DELETED		
516B	315T1303-49		DELETED		
516C	315T1303-29		DELETED		
-517	315T1303-8		DELETED		
-517A	315T1303-26		DELETED		
-517B	315T1303-50		DELETED		
-517C	315T1303-30		DELETED		
-518	315T1303-11		DELETED		
-518A	315T1303-27		DELETED		
-518B	315T1303-51		DELETED		
-519	315T1303-12		DELETED		
-519A	315T1303-28		DELETED		
-519B	315T1303-52		DELETED		
520	315T1302-5		..TRACK ASSY- (OPT ITEM 520A) (USED ON ITEM 7, 7G)	A,D	1
-520A	315T1302-11		..TRACK ASSY- (OPT ITEM 520) (USED ON ITEM 7, 7G)	A,D	1
-520B	315T1302-13		..TRACK ASSY- (OPT ITEM 520C) (USED ON ITEM 7A, 7H)	A,D	1
-520C	315T1302-15		..TRACK ASSY- (OPT ITEM 520B) (USED ON ITEM 7A, 7H)	A,D	1

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**BOEING**  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -525	315T1302-6		..TRACK ASSY- (OPT ITEM 525A) (USED ON ITEM 8, 8G)	B,C	1
-525A	315T1302-12		..TRACK ASSY- (OPT ITEM 525) (USED ON ITEM 8, 8G)	B,C	1
-525B	315T1302-14		..TRACK ASSY- (OPT ITEM 525C) (USED ON ITEM 8A, 8H)	B,C	1
-525C	315T1302-16		..TRACK ASSY- (OPT ITEM 525B) (USED ON ITEM 8A, 8H)	B,C	1
-550	315T1415-9		...LINER- (OPT ITEM 550A)	B,C	1
-550A	315T1415-13		...LINER- (OPT ITEM 550)	B,C	1
555	315T1415-10		...LINER- (OPT ITEM 555A)	A,D	1
-555A	315T1415-14		...LINER- (OPT ITEM 555)	A,D	1
556	BACB30LL3-3		...BOLT		1
557	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		1
558	315T1302-7		DELETED		
-558A	315T1302-9		DELETED		
-558B	315T1302-17		DELETED		
-558C	315T1302-19		DELETED		
-559	315T1302-8		DELETED		

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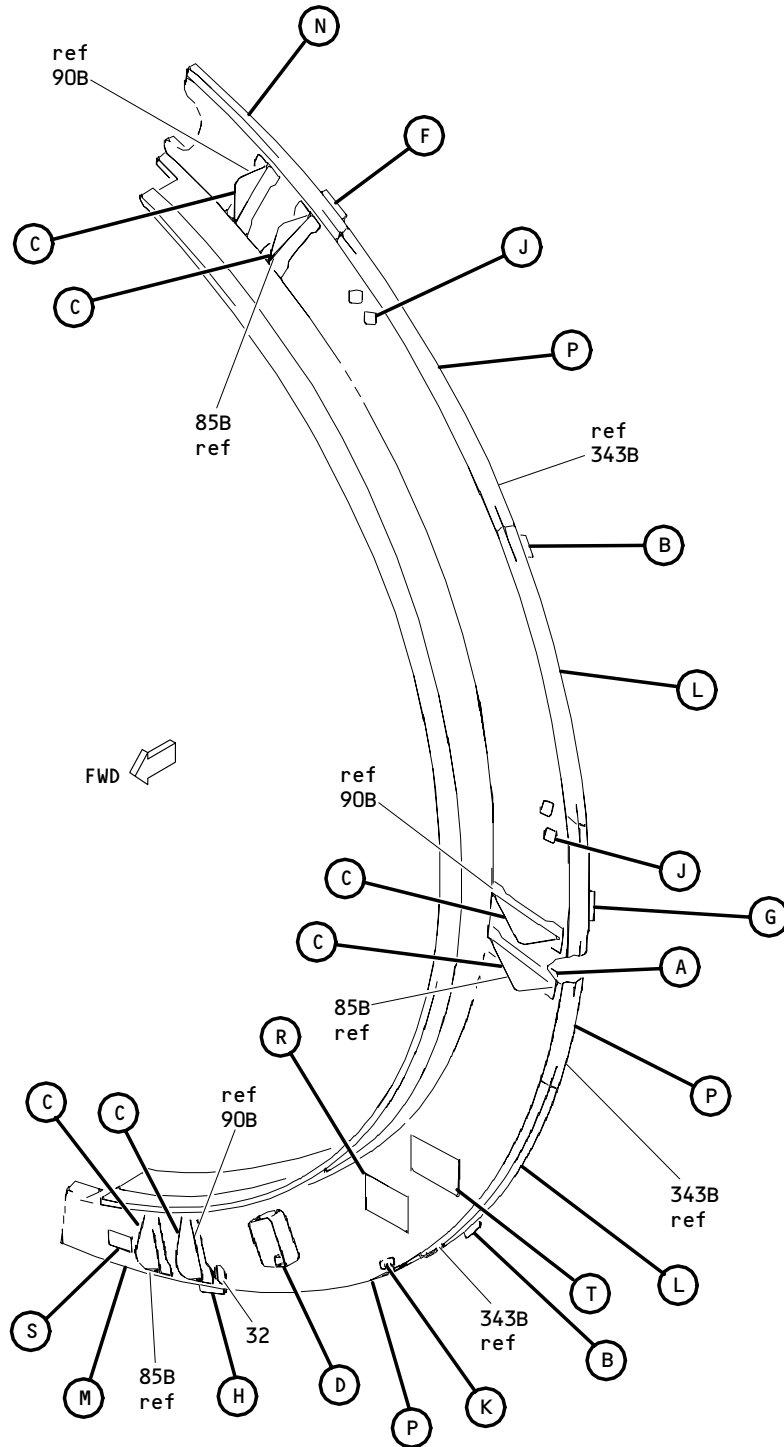
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-					
-559A	315T1302-10		DELETED		
-559B	315T1302-18		DELETED		
-559C	315T1302-20		DELETED		
560	315T1301-1		DELETED		
-565	315T1301-2		DELETED		

- Item Not Illustrated

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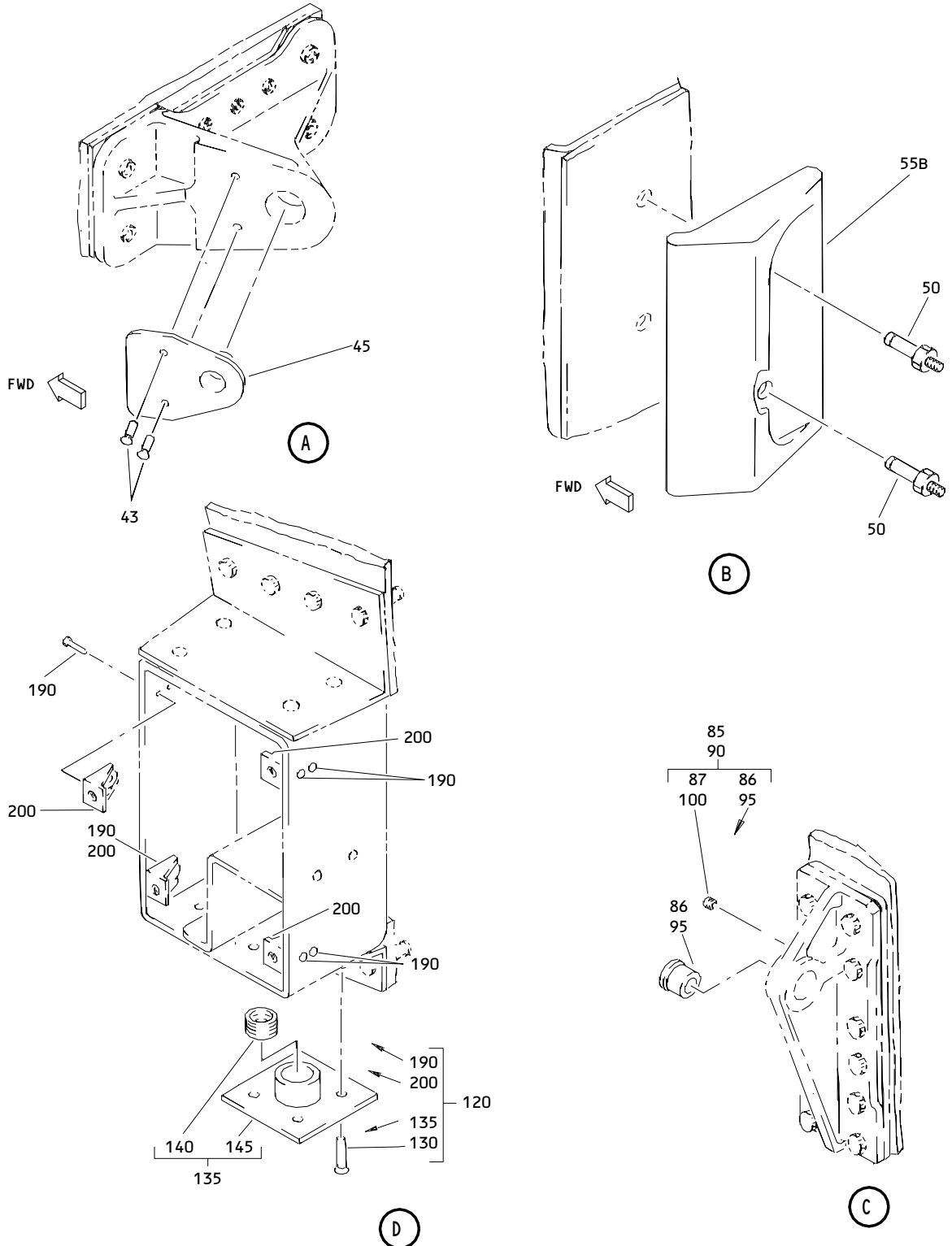


Engine Outboard and Inboard Side Fan Duct Thrust Reverser Torque Box Installation  
 Figure 3 (Sheet 1)

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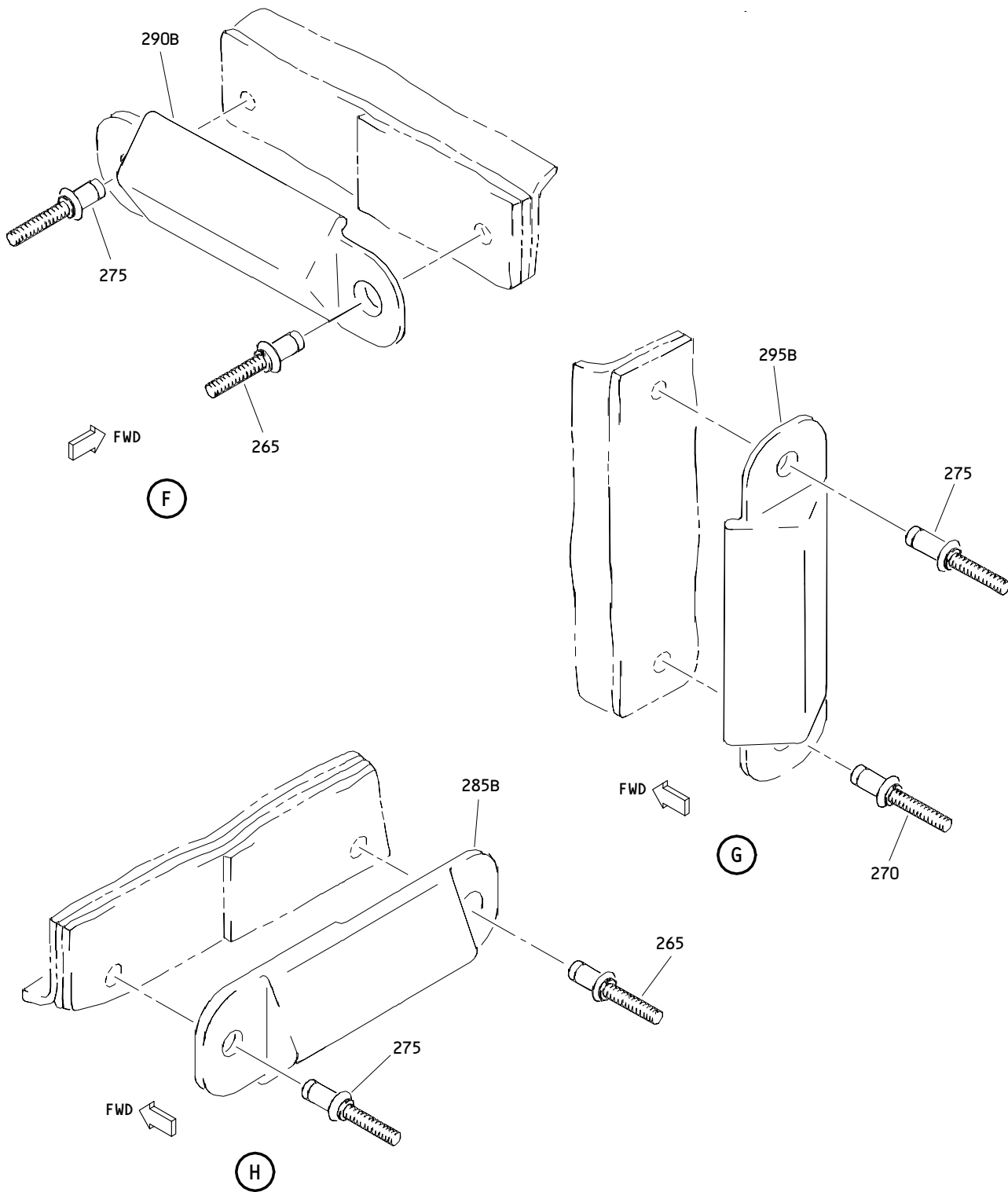




Engine Outboard and Inboard Side Fan Duct Thrust Reverser Torque Box Installation  
 Figure 3 (Sheet 2)

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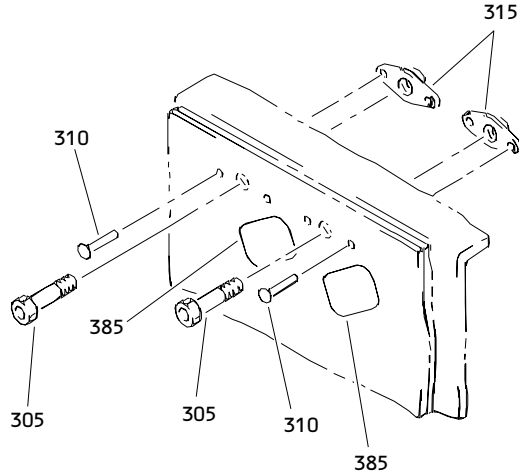


Engine Outboard and Inboard Side Fan Duct Thrust Reverser Torque Box Installation  
 Figure 3 (Sheet 3)

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**CAUTION**  
 CORE COWL AND FAN COWL MUST BE IN FULLY OPENED POSITION BEFORE ACTUATING THRUST REVERSER OPENING SYSTEM

(J)

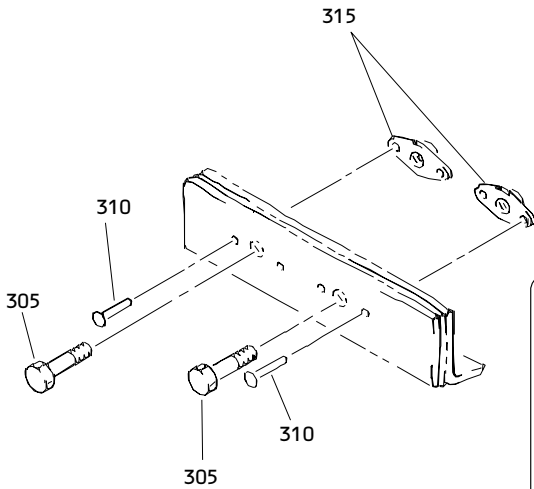
390A

"THE INBOARD THRUST REVERSER HALVES MUST NOT BE OPENED UNLESS INBOARD LEADING EDGE SLATS ARE RETRACTED TO CRUISE POSITION AND PLACARDED AS FOLLOWS:

1. RETRACT INBOARD LEADING EDGE SLATS.
2. ATTACH DO-NOT-OPERATE IDENTIFIER TO FLAP
3. CHECK THAT ALTERNATE FLAP SLAT POSITION SELECTOR ON PILOTS P3-1 PANEL IS IN NORM POSITION AND ATTACH DO-NOT-OPERATE IDENTIFIER.

IF EXTENSIVE ENGINE WORK IS BEING ACCOMPLISHED, IT MAY BE DESIRABLE TO DEACTIVATE THE PRIMARY AND ALTERNATE LEADING EDGE DRIVE SYSTEMS PER MM 27-81-00."

(S)



(R)

400

**WARNING**  
 DO NOT STAND BETWEEN THE FAN DUCT COWL AND THRUST REVERSER AND THE ENGINE UNLESS THE FAN DUCT COWL AND THRUST REVERSER IS SECURED WITH HOLD OPEN ROD. AN EXPOSED RED BAND WITH THE WORD "UNLOCKED" ON HOLD OPEN ROD INDICATES THE ROD IS NOT LOCKED. THE ROD MUST BE FULLY EXTENDED AND THE RED BAND MUST BE COVERED FOR THE ROD TO BE LOCKED. A SLING (LIFT) MUST BE USED PER MM 78-31-00 IN ADDITION TO HOLD OPEN ROD WHEN HYDRAULIC COWL OPENING SYSTEM IS INOPERATIVE. TOOL A78001 MUST BE USED IN CONJUNCTION WITH HYDRAULIC COWL OPENING SYSTEM WHEN ENGINE IS NOT INSTALLED. SERIOUS INJURY OR DEATH MAY OCCUR IF FAN DUCT COWL AND THRUST REVERSER SWINGS SHUT.

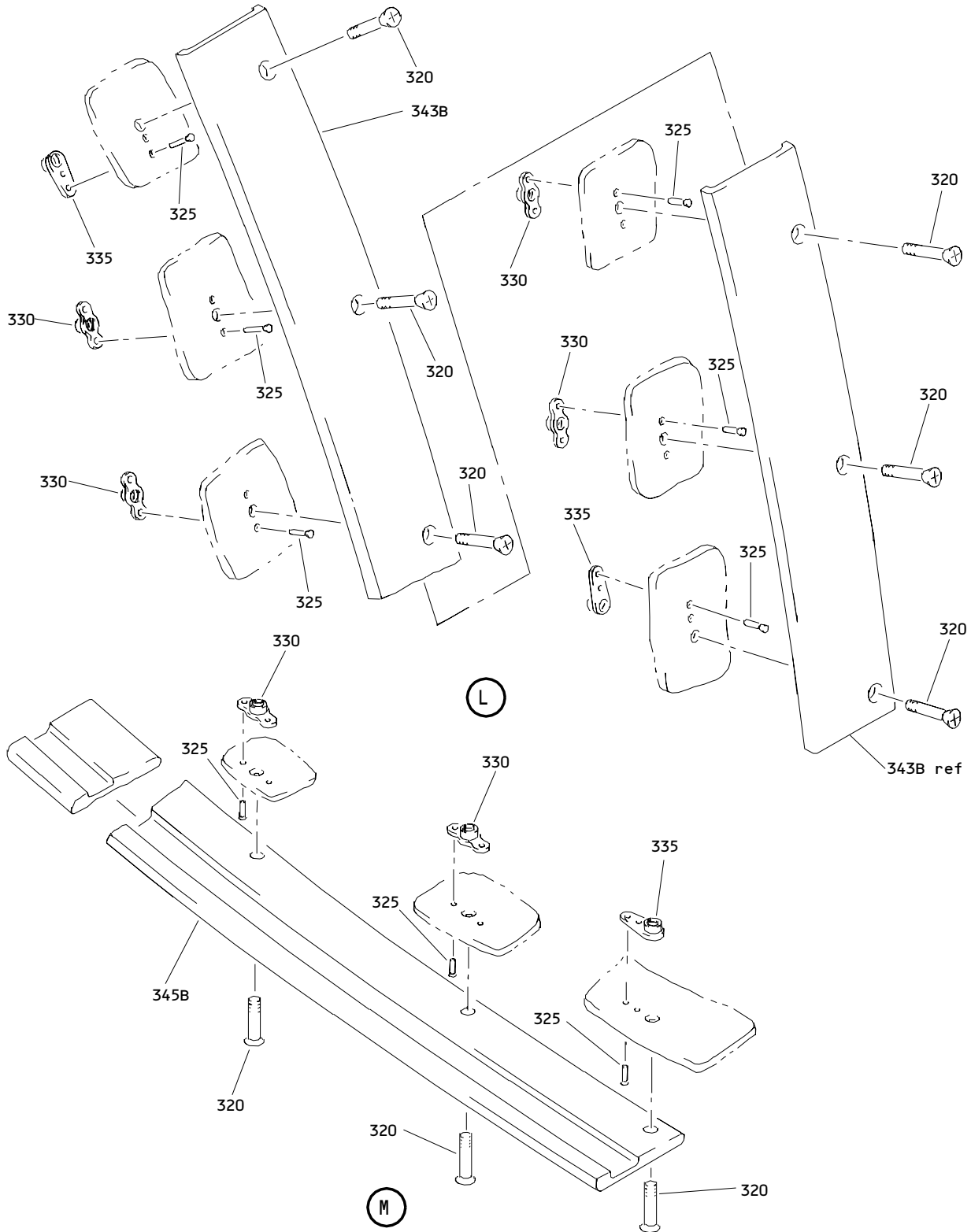
(K)

(T)

Engine Outboard and Inboard Side Fan Duct Thrust Reverser Torque Box Installation  
 Figure 3 (Sheet 4)

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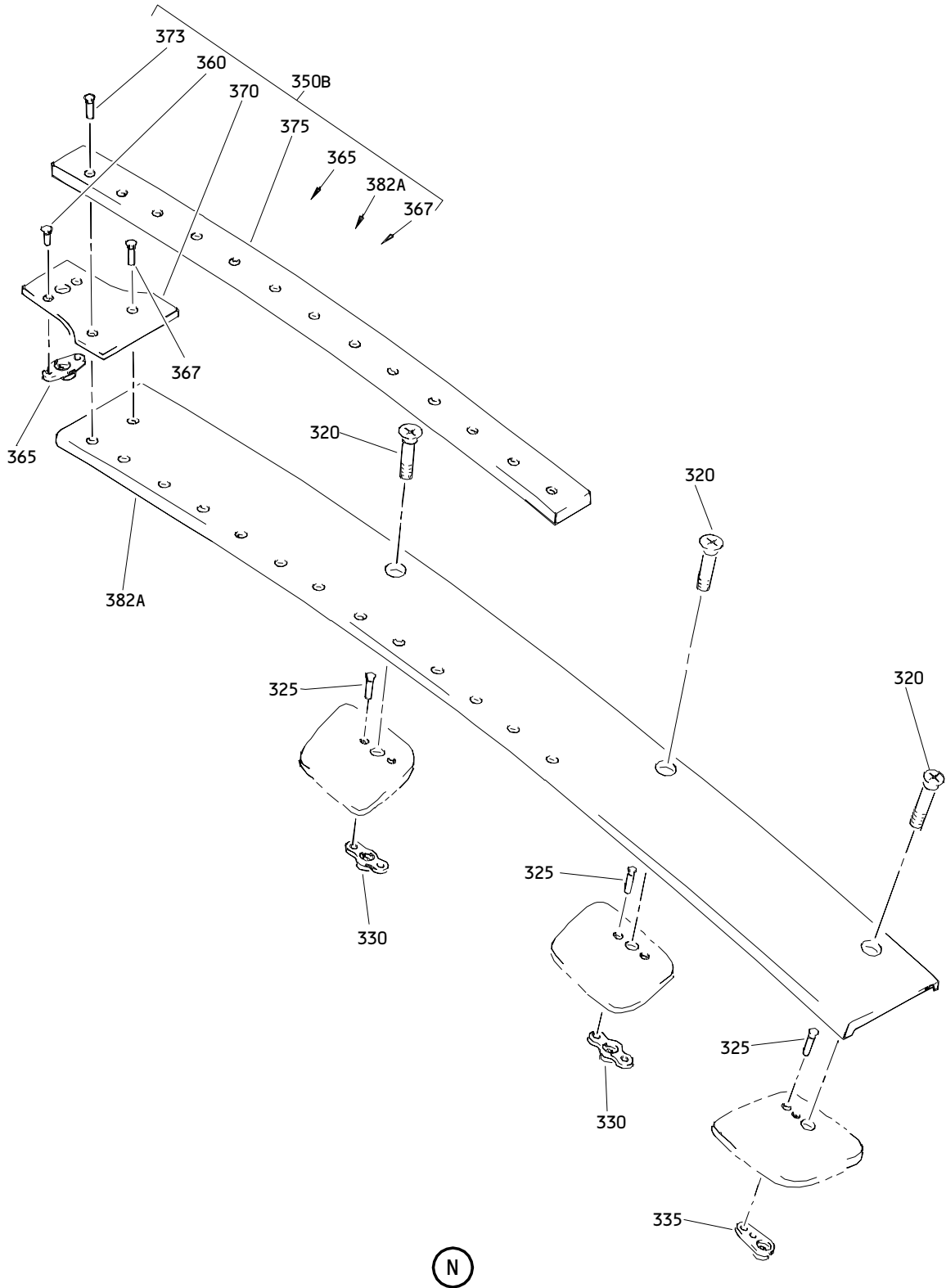
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Engine Outboard and Inboard Side Fan Duct Thrust Reverser Torque Box Installation  
 Figure 3 (Sheet 5)

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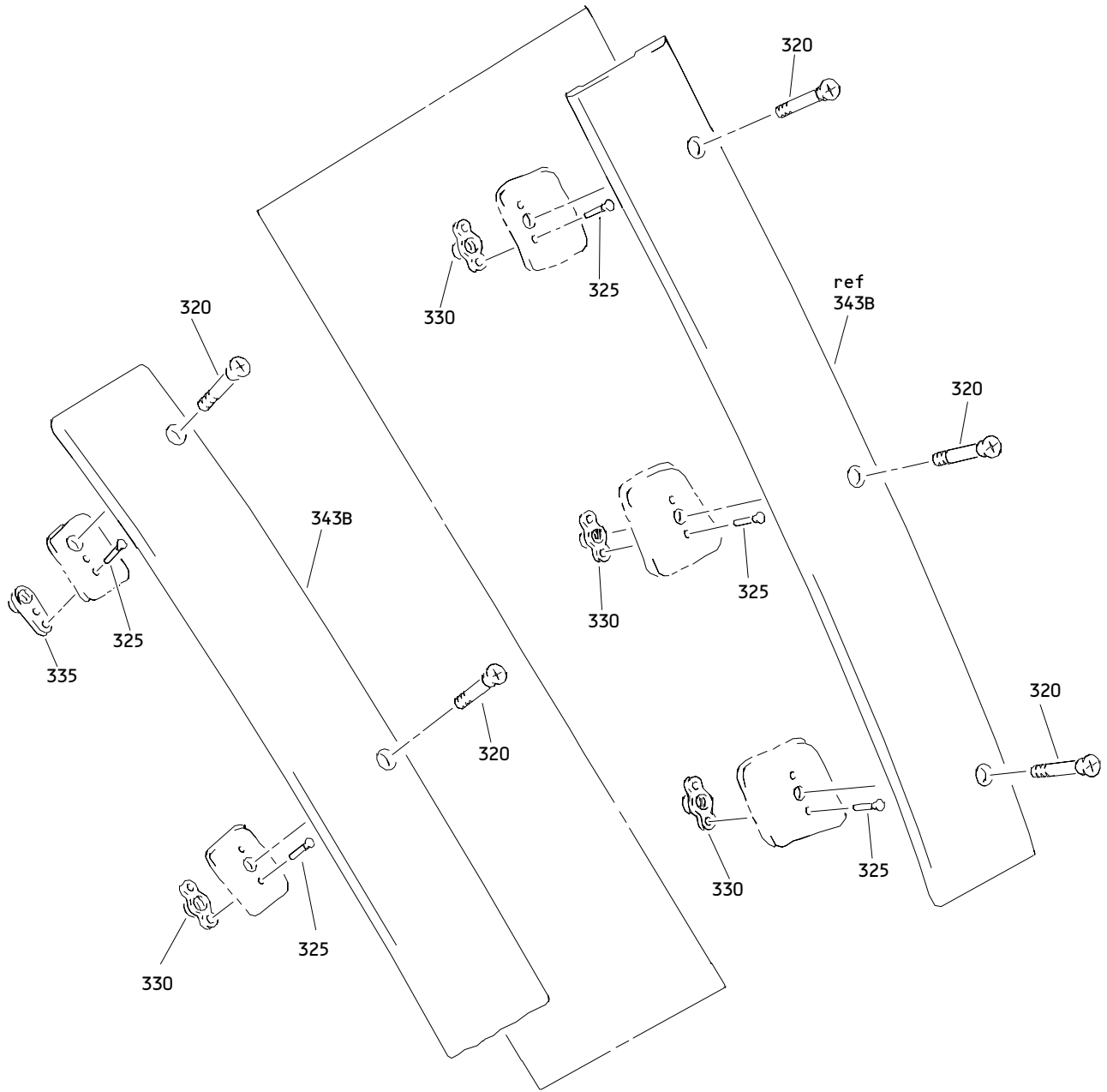
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Engine Outboard and Inboard Side Fan Duct Thrust Reverser Torque Box Installation  
Figure 3 (Sheet 6)

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(P)

Engine Outboard and Inboard Side Fan Duct Thrust Reverser Torque Box Installation  
Figure 3 (Sheet 7)

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**BOEING**  
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 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -1	315T1202-1		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE LH	A,D	RF
-5	315T1202-2		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE RH	B,C	RF
-10	315T1202-5001		.BOX INSTL- (REPLD BY ITEMS 10A, 10B, 10D, 10E, 10F, 10G)	A,D	1
-10A	315T1202-5003		.BOX INSTL- (REPLS ITEM 10) (REPLD BY ITEMS 10B, 10D, 10E, 10F, 10G)	A,D	1
-10B	315T1202-5005		.BOX INSTL- (REPLS ITEMS 10, 10A) (REPLD BY ITEMS 10D, 10E, 10F, 10G) (FOR DETAILS SEE FIG. 10)	A,D	1
-10C	315T1202-5007		DELETED		
-10D	315T1202-5015		.BOX INSTL- (REPLS ITEMS 10, 10A, 10B, 10F, 10G) (REPLD BY ITEM 10E) (FOR DETAILS SEE FIG. 10)	A,D	1
-10E	315T1202-5021		.BOX INSTL- (REPLS ITEMS 10, 10A, 10B, 10D, 10F, 10G) (FOR DETAILS SEE FIG. 10)	A,D	1
-10F	315T1202-5025		.BOX INSTL- (REPLS ITEMS 10, 10A, 10B) (REPLD BY ITEMS 10D, 10E, 10G) (FOR DETAILS SEE FIG. 10)	A,D	1
-10G	315T1202-5027		.BOX INSTL- (REPLS ITEMS 10, 10A, 10B, 10F) (REPLD BY ITEMS 10D, 10E) (FOR DETAILS SEE FIG. 10)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -15	315T1202-5002		.BOX INSTL- (REPLD BY ITEMS 15A, 15B, 15D, 15E, 15F, 15G)	B,C	1
-15A	315T1202-5004		.BOX INSTL- (REPLS ITEM 15) (REPLD BY ITEMS 15B, 15D, 15E, 15F, 15G)	B,C	1
-15B	315T1202-5006		.BOX INSTL- (REPLS ITEMS 15, 15A) (REPLD BY ITEMS 15D, 15E, 15F, 15G) (FOR DETAILS SEE FIG. 10)	B,C	1
-15C	315T1202-5008		DELETED		
-15D	315T1202-5016		.BOX INSTL- (REPLS ITEMS 15, 15A, 15B, 15F, 15G) (REPLD BY 15E) (FOR DETAILS SEE FIG. 10)	B,C	1
-15E	315T1202-5022		.BOX INSTL- (REPLS ITEMS 15, 15A, 15B, 15D, 15F, 15G) (FOR DETAILS SEE FIG. 10)	B,C	1
-15F	315T1202-5026		.BOX INSTL- (REPLS ITEMS 15, 15A, 15B) (REPLD BY ITEMS 15D, 15E, 15G) (FOR DETAILS SEE FIG. 10)	B,C	1
-15G	315T1202-5028		.BOX INSTL- (REPLS ITEMS 15, 15A, 15B, 15F) (REPLD BY ITEMS 15D, 15E) (FOR DETAILS SEE FIG. 10)	B,C	1
17	HL12VAZ8-10		DELETED		
20	MS90354-0810		DELETED		
22	PLT2206-10		DELETED		
23	HL10VAZ6-10		DELETED		
25	MS90354-0610		DELETED		
			DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
27A	HL1187DU8		DELETED		
28	HL79-6		DELETED		
30	BACS40R49B22F		DELETED		
32	315T1202-63		..FITTING ASSY	A,D	1
-33	315T1202-64		..FITTING ASSY	B,C	1
-35	315T1603-1		...FITTING ASSY-SHEAR (OPT ITEM 35A)	A,D	1
-35A	315T1603-9		...FITTING ASSY-SHEAR (OPT ITEM 35)	A,D	1
-40	315T1603-2		...FITTING ASSY-SHEAR (OPT ITEM 40A)	B,C	1
-40A	315T1603-10		...FITTING ASSY-SHEAR (OPT ITEM 40)	B,C	1
43	BACR15BA5KE		....RIVET- (SIZE DETERMINE ON INST)		2
45	315T1222-1		....BUSHING		1
47	315T1603-7		DELETED		
-47A	315T1603-3		DELETED		
-48	315T1603-8		DELETED		
-48A	315T1603-4		DELETED		
50	MS90354-0604		..RIVET		4
-55	315T1246-3		..FITTING- (OPT ITEM 55A) (USED ON ITEM 10, 15)		2
-55A	315T1246-1		..FITTING- (OPT ITEM 55) (USED ON ITEM 10, 15)		2
55B	315T1246-3		..FITTING- (USED ON ITEM 10A, 15A)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
60	HL12VAZ6-7		DELETED		
65	HL12VAZ6-8		DELETED		
70	HL1187-6		DELETED		
75	HL12VAZ8-9		DELETED		
80	HL1187-8		DELETED		
-85	315T1634-11		..FITTING ASSY- (OPT ITEM 85A) (USED ON ITEM 10, 15)		3
-85A	315T1634-13		..FITTING ASSY- (OPT ITEM 85) (USED ON ITEM 10, 15)		3
85B	315T1634-11		..FITTING ASSY- (USED ON ITEMS 10A, 15A)		3
86	BACB28AP07P048		...BUSHING		1
87	MS21209F4-15P		...INSERT		1
88	315T1634-15		DELETED		
-88A	315T1634-17		DELETED		
-90	315T1634-12		..FITTING ASSY- (OPT ITEM 90A) (USED ON ITEM 10, 15)		3
-90A	315T1634-14		..FITTING ASSY- (OPT ITEM 90) (USED ON ITEM 10, 15)		3
90B	315T1634-12		..FITTING ASSY- (USED ON ITEMS 10A, 15A)		3
95	BACB28AP07P048		...BUSHING		1
100	MS21209F4-15P		...INSERT		1
102	315T1634-16		DELETED		
-102A	315T1634-18		DELETED		
105	BACS40R22C73F		DELETED		
110	HL10VAZ6-4		DELETED		
115	HL79-6		DELETED		
120	315T3656-12		..BOX ASSY	A,D	1

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**BOEING**  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-125	315T3656-11		..BOX ASSY	B,C	1
130	BACR15BA5AD		...RIVET- (SIZE DETERMINE ON INST)		4
135	315T3245-1		...RETAINER ASSY		1
140	MS21209F8-10		....INSERT		1
145	315T3245-2		....RETAINER		1
190	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)		8
200	MF6000-3		...NUTPLATE- (V15653) (SPEC BACN10KJ3)		4
215	HL10VAZ6-4		DELETED		
220	HL79-6		DELETED		
225	HL10V6-6		DELETED		
230	HL79-6		DELETED		
235	315T1206-1		DELETED		
-240	315T1206-2		DELETED		
245	BACR15CE3D		DELETED		
250	NS103191SE02-2		DELETED		
255	315T1206-3		DELETED		
-255A	315T1206-7		DELETED		
-260	315T1206-4		DELETED		
-260A	315T1206-8		DELETED		
263	315T1202-38		DELETED		
265	MS90353-0808		..RIVET		2
270	MS90353-0807		..RIVET		1
275	MS90353-0604		..RIVET		3
-285	315T1219-10		..BUMPER- (OPT ITEM 285A) (USED ON ITEM 10, 15)		1
-285A	315T1219-6		..BUMPER- (OPT ITEM 285) (USED ON ITEM 10, 15)		1
285B	315T1219-10		..BUMPER- (USED ON ITEMS 10A, 15A)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -290	315T1219-9		..BUMPER- (OPT ITEM 290A) (USED ON ITEM 10, 15)		1
-290A	315T1219-5		..BUMPER- (OPT ITEM 290) (USED ON ITEM 10, 15)		1
290B	315T1219-9		..BUMPER- (USED ON ITEMS 10A, 15A)		1
-295	315T1219-11		..BUMPER- (OPT ITEM 295A) (USED ON ITEM 10)	A,D	1
-295A	315T1219-7		..BUMPER- (OPT ITEM 295) (USED ON ITEM 10)	A,D	1
295B	315T1219-11		..BUMPER- (USED ON ITEM 10A)	A,D	1
-300	315T1219-12		..BUMPER- (OPT ITEM 300A) (USED ON ITEM 15)	B,C	1
-300A	315T1219-8		..BUMPER- (OPT ITEM 300) (USED ON ITEM 15)	B,C	1
-300B	315T1219-12		..BUMPER- (USED ON ITEM 15A)	B,C	1
305	BACB30LJ4-3		..BOLT		6
310	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)		12
315	109F171-4		..NUTPLATE- (V72962) (SPEC BACN10JB4CM) (OPT 43700E048 (V80539)) (OPT BRF210C4M (V52828)) (OPT BRF270C4M (V52828))		6
320	BACB30LR3-4		..BOLT		33

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**BOEING**  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-325	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		66
330	BRF200C3M		..NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		21
335	BRF100C3M		..NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653)) (OPT 109F9207-3 (V72962))		12
340	315T1201-11		DELETED		
343	315T1201-19		DELETED		
-343A	315T1201-20		DELETED		
343B	315T1201-25		..STRIP-RUB		5
345	315T1201-9		DELETED		
345A	315T1201-17		DELETED		
345B	315T1201-27		..STRIP-RUB	A,D	1
-348	315T1201-10		DELETED		
-348A	315T1201-18		DELETED		
-348B	315T1201-28		..STRIP-RUB	B,C	1
350	315T1201-13SP		DELETED		
350A	315T1201-21		DELETED		
350B	315T1201-29		..STRIP ASSY-RUB	A,D	1
-355	315T1201-14SP		DELETED		
-355A	315T1201-22		DELETED		
-355B	315T1201-30		..STRIP ASSY-RUB	B,C	1

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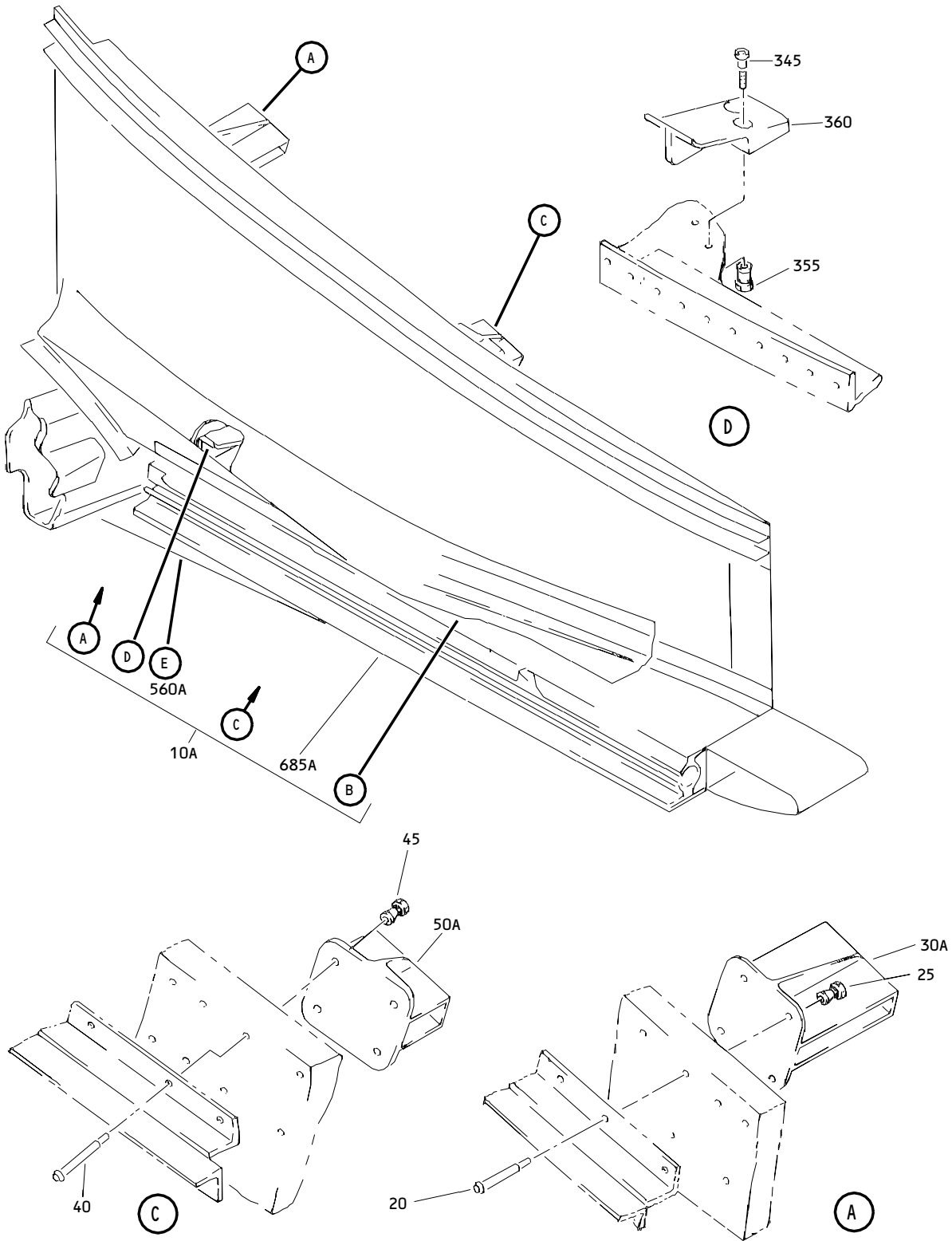
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-360	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
365	BRFM20C3M		...NUTPLATE- (V52828) (SPEC BACN10JN3CM) (OPT MF1001-3BAC (V15653)) (OPT NS103218SE02 (V80539)) (OPT VN252D02 (V92215)) (OPT 109F9201M3 (V72962)) (OPT T8125C3C (V11815)) (OPT 109F9201M3 (V72962)) (OPT MF53050-3DL (V15653))		1
367	BACR15CE5AD		...RIVET- (SIZE DETERMINE ON INST)		1
370	315T1201-3		...CLIP		1
373	BACR15BA5A		...RIVET- (SIZE DETERMINE ON INST)		13
375	315T1201-5		...FILLER	A,D	1
-380	315T1201-6		...FILLER	B,C	1
382	315T1201-15		DELETED		
382A	315T1201-31		...STRIP	A,D	1
-383	315T1201-16		DELETED		
-383A	315T1201-32		...STRIP	B,C	1
385	BAC27TTR0025		..MARKER-ALUMINUM FOIL-GSE HOIST POINT		4
390	BAC27TTR0033		DELETED		
390A	BAC27TTR0036		..MARKER-ALUMINUM FOIL		1
395	BAC27TTR0035		..DECAL		1
400	BAC27TTR0039		..MARKER-ALUMINUM FOIL		1

- Item Not Illustrated

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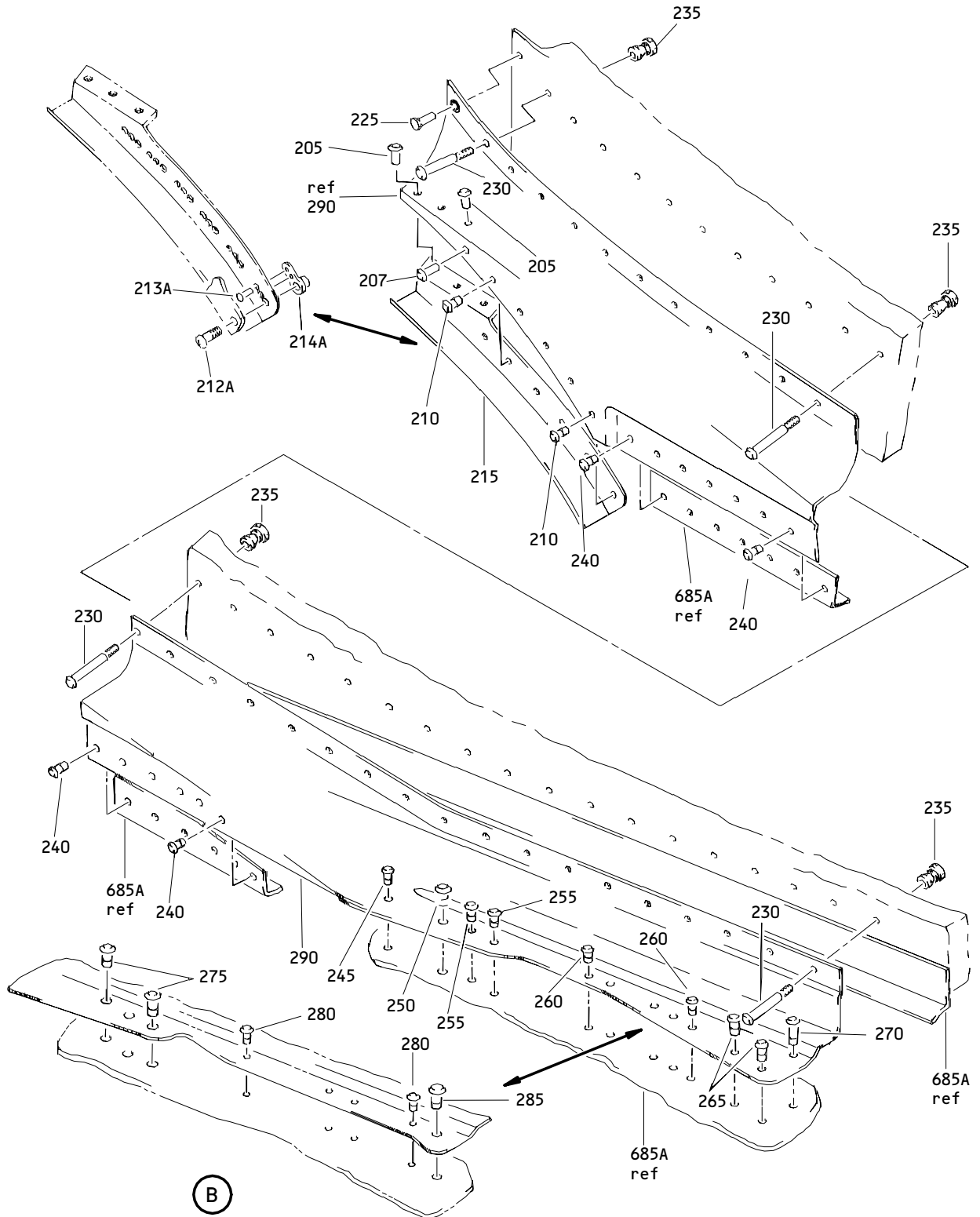
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Engine Outboard and Inboard Side Fan Duct Lower Bifurcation Installation  
 Figure 4 (Sheet 1)

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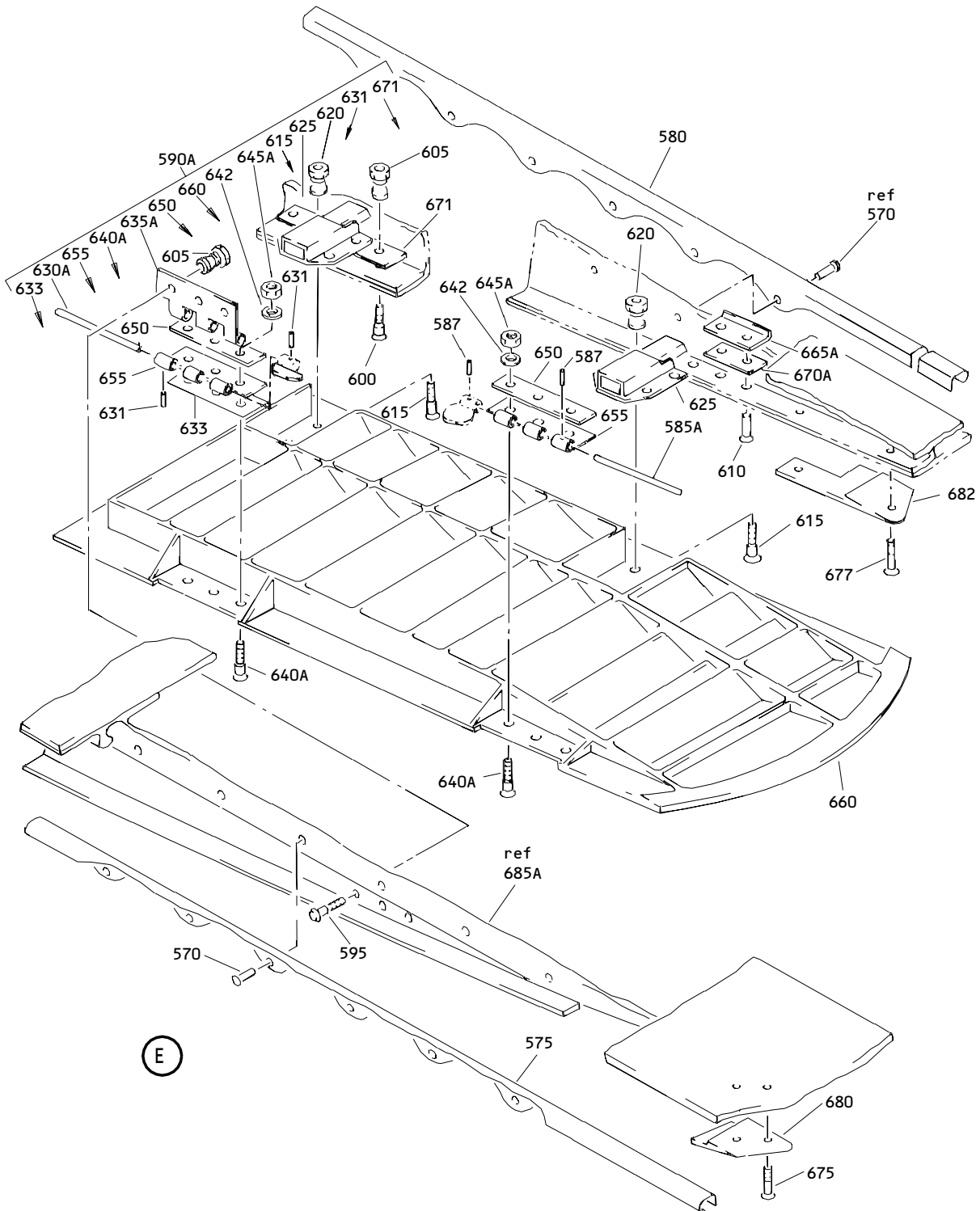


Engine Outboard and Inboard Side Fan Duct Lower Bifurcation Installation  
 Figure 4 (Sheet 2)

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Engine Outboard and Inboard Side Fan Duct Lower Bifurcation Installation  
 Figure 4 (Sheet 3)

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 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -1	315T1400-1		BIFURCATION ASSY-ENG OUTBD AND INBD SIDE FAN DUCT LWR (LH)	A,D	RF
-5	315T1400-2		BIFURCATION ASSY-ENG OUTBD AND INBD SIDE FAN DUCT LWR (RH)	B,C	RF
-10	315T1400-5001		.BIFURCATION ASSY-(LIMITED)	A,D	1
10A	315T1400-5003		.BIFURCATION ASSY-(LIMITED)	A,D	1
-10B	315T1400-5011		.BIFURCATION ASSY-(LIMITED)	A,D	1
-10C	315T1400-5013		.BIFURCATION ASSY-(LIMITED)	A,D	1
-10D	315T1400-5015		.BIFURCATION ASSY-(LIMITED)	A,D	1
-10E	315T1400-5017		.BIFURCATION ASSY-(LIMITED)	A,D	1
-10F	315T1400-5018		.BIFURCATION ASSY-(REWORK) (LIMITED)	A,D	1
-15	315T1400-5002		.BIFURCATION ASSY-(LIMITED)	B,C	1
-15A	315T1400-5004		.BIFURCATION ASSY-(LIMITED)	B,C	1
20	HL10VAZ6-21		..BOLT-(V60516) (SPEC BACB30MY6K21) (OPT B30MY6K21 (V97928))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-25	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		4
-30	315T1409-3		..PAD-CPRSN (USED ON ITEM 10)	A,D	1
30A	315T1409-1		..PAD-CPRSN (USED ON ITEMS 10A, 10B, 10C, 10D, 10E, 10F)	A,D	1
-35	315T1409-4		..PAD-CPRSN (USED ON ITEM 15)	B,C	1
-35A	315T1409-2		..PAD-CPRSN (USED ON ITEM 15A)	B,C	1
40	HL10VAZ6-21		..BOLT- (V60516) (SPEC BACB30MY6K21) (OPT B30MY6K21 (V97928))		4
R 45	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		4

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 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -50	315T1410-3		..PAD-CPRSN (USED ON ITEM 10)	A,D	1
50A	315T1410-1		..PAD-CPRSN (USED ON ITEMS 10A, 10B 10C, 10D, 10E, 10F)	A,D	1
-55	315T1410-4		..PAD-CPRSN (USED ON ITEM 15)	B,C	1
-55A	315T1410-2		..PAD-CPRSN (USED ON ITEM 15A)	B,C	1
60	HL11VAZ6-5		DELETED		
65	HL10VAZ6-5		DELETED		
70	HL10VAZ6K3		DELETED		
75	HL10VAZ6-18		DELETED		
80	HL11VAZ6-20		DELETED		
85	HL11VAZ6-17		DELETED		
90	HL11VAZ6-14		DELETED		
95	HL11VAZ6-12		DELETED		
100	HL11VAZ6-10		DELETED		
105	HL79-6		DELETED		
110	BACR15BA6KE		DELETED		
115	315T1400-7		DELETED		
-120	315T1400-8		DELETED		
125	315T1418-3		DELETED		
-125A	315T1418-5		DELETED		
-130	315T1418-4		DELETED		
-130A	315T1418-6		DELETED		
135	BACR15BA6KE		DELETED		
140	HL11VAZ6-18		DELETED		
145	HL10VAZ6-18		DELETED		
150	HL79-6		DELETED		
155	2ASPFFDT6-18		DELETED		
160	2ASPFFDT6-15		DELETED		
165	2ASPFFDT6-12		DELETED		
170	ASPFSDT6		DELETED		
175	ASPLC2AC6		DELETED		
180	2ASPFFDT6-18		DELETED		
185	ASPFSDT6		DELETED		
190	ASPLC2AC6		DELETED		
191	2ASPFFDT6-18		DELETED		
191C	ASPFSDT6		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
191F	ASPLC2AC6		DELETED		
192	ASPF6DT6-18		DELETED		
192C	ASPFSDT6		DELETED		
192F	ASPLC2AC6		DELETED		
193	HL11VAZ6-5		DELETED		
193G	HL79-6		DELETED		
194	BACR15BA6KE		DELETED		
194G	BACR15BA4AD		DELETED		
195	315T1419-1		DELETED		
-195A	315T1419-3		DELETED		
-195B	315T1419-5		DELETED		
-195C	315T1419-7		DELETED		
-200	315T1419-2		DELETED		
-200A	315T1419-4		DELETED		
205	BACR15FT5KE		..RIVET- (SIZE DETERMINE ON INST) (NHA 315T1400)		3
207	BACR15FT5KE		..RIVET- (SIZE DETERMINE ON INST)	B,C	1
210	NAS1398CW5-2		..RIVET	B,C	5
212	NAS1218-08E2P		DELETED		
212A	BACB30LK2-2		..BOLT	A,D	6
213	BACR15BB3AD		DELETED		
213A	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	A,D	12
214	BRF100C08		DELETED		
214A	BRF100C08M		..NUTPLATE- (V52828) (SPEC BACN10KB08CFM) (OPT 109F9207-82 (V72962)) (OPT T8113C832C (V11815)) (OPT VN151D1-82 (V92215)) (OPT F2001-08 (V15653)) (OPT 109F9207-82 (V72962))	A,D	6
215	315T1400-5		..CLIP	A,D	1
-220	315T1400-6		..CLIP	B,C	1
225	BACR15BA5KE		..RIVET- (SIZE DETERMINE ON INST) (NHA 315T1400)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- 230	HL10VAZ5-17		..BOLT- (V60516) (SPEC BACB30MY5K17) (OPT B30MY5K17 (V97928))		29
R 235	HL79-5		..COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		29
240	NAS1398CW5-2		..RIVET		13
245	NAS1398CW5-4		..RIVET	A,D	1
250	NAS1398CW8-4		..RIVET	A,D	1
255	NAS1398CW6-4		..RIVET	A,D	2
260	NAS1398CW5-2		..RIVET	A,D	5
265	NAS1398CW6-2		..RIVET	A,D	2
270	NAS1398CW6-5		..RIVET	A,D	1
275	NAS1398CW8-7		..RIVET	B,C	3
280	NAS1398CW5-2		..RIVET	B,C	4
285	NAS1398CW8-5		..RIVET	B,C	1
290	315T1400-3		..FAIRING-RADIUS	A,D	1
295	315T1400-4		..FAIRING-RADIUS	B,C	1
300	HL10VAZ6-19		DELETED		
305	HL79-6		DELETED		
310	MS21141-6P4		DELETED		
315	315T1400-19		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
-320	315T1400-18		DELETED		
325	HL12VAZ6-6		DELETED		
330	HL1187-6		DELETED		
335	315T1400-21		DELETED		
-340	315T1400-20		DELETED		
345	HL10VAZ6-5		..BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))		2
R 355	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		2
360	315T1449-1		..BLOCK-SEAL (OPT ITEM 360A)		1
-360A	315T1449-3		..BLOCK-SEAL (OPT ITEM 360)		1
370	HL11VAZ6-19		DELETED		
375	HL79-6		DELETED		
380	315T1400-17		DELETED		
-385	315T1400-16		DELETED		
387	MS21141-621P		DELETED		
388	MS21141-619P		DELETED		

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**BOEING**  
 COMPONENT  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
390	HL10VAZ6-21		DELETED		
392	MS21141-622P		DELETED		
393	MS21141S626P		DELETED		
395	HL11VAZ6-21		DELETED		
397	MS21141-623P		DELETED		
398	HL11VAZ6-18		DELETED		
399	MS21141-626P		DELETED		
400	HL79-6		DELETED		
403	HL10VAZ6-21		DELETED		
405	HL10VAZ6-18		DELETED		
410	HL11VAZ6-18		DELETED		
415	HL11VAZ6-21		DELETED		
420	HL11VAZ6-20		DELETED		
423	HL79-6		DELETED		
425	BACR15BA6KE		DELETED		
430	2ASPPFD6-18		DELETED		
435	2ASPPFD6-18		DELETED		
440	2ASPPFD6-19		DELETED		
445	2ASPPFD6-16		DELETED		
450	2ASPPFD6-13		DELETED		
455	2ASPPFD6-14		DELETED		
460	2ASPPSD6		DELETED		
463	ASPLC2AC6		DELETED		
465	ASPPSD6		DELETED		
470	ASPLC2AC6		DELETED		
475	315T1401-1		DELETED		
-475A	315T1401-33		DELETED		
-475B	315T1401-35		DELETED		
-475C	315T1401-39		DELETED		
-475D	315T1401-41		DELETED		
-475E	315T1401-47		DELETED		
-480	315T1401-2		DELETED		
485	315T1400-9		DELETED		
490	315T1400-13		DELETED		
495	315T1400-14		DELETED		
500	315T1400-15		DELETED		
505	315T1400-22		DELETED		
510	HL12VAZ6-6		DELETED		
515	HL12VAZ6-7		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
520	HL12VAZ8-8		DELETED		
525	HL10VAZ6-8		DELETED		
530	HL1187-6		DELETED		
535	HL1187-8		DELETED		
540	HL79-6		DELETED		
545	315T1400-10		DELETED		
550	315T1400-11		DELETED		
555	315T1400-12		DELETED		
-560	315T1407-1SP		DELETED		
560A	315T1407-1		..FAIRING INSTL-OUTER	A,D	1
-565	315T1407-2SP		DELETED		
-565A	315T1407-2		..FAIRING INSTL-OUTER	B,C	1
570	MS20615-5MP8		...RIVET		6
575	315T1406-1		...LINER-AUX TRACK	A,D	1
580	315T1406-2		...LINER-AUX TRACK	B,C	1
585	MS20253-4-300		DELETED		
585A	MS20253-4-270		...PIN-HINGE	A,D	1
587	MS16562-191		...PIN-SPR	A,D	2
590	315T1416-1SP		DELETED		
590A	315T1416-1		...DOOR ASSY-EXHAUST	A,D	1
595	HL10VAZ5-5		...BOLT- (V60516) (SPEC BACB30MY5K5) (OPT B30MY5K5 (V97928))	A,D	3
600	HL11VAZ5-4		...BOLT- (V56878) (SPEC BACB30NW5K4) (OPT B30NW5K4 (V97928)) (OPT HL11VAZ5-4 (V73197)) (OPT HL11VAZ5-4 (V92215)) (OPT HL11VAZ5-4 (V97928)) (OPT L803-5K4 (V06725)) (OPT HL11VAZ5-4 (V0PTK6)) (OPT HL11VAZ5-4 (V60516))	A,D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-605	HL79-5		...COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))	A,D	5
610	BACR15CE5KE		...RIVET- (SIZE DETERMINE ON INST) (NHA 315T1401) -----*	A,D	3
615	HL13VAZ5-4		....BOLT- (V56878) (SPEC BACB30NY5K4) (OPT HL13VAZ5-4 (V73197)) (OPT HL13VAZ5-4 (V92215)) (OPT HL13VAZ5-4 (V97928)) (OPT L801-5K4 (V06725)) (OPT HL13VAZ5-4 (V08524)) (OPT HL13V4 (V06725)) (OPT HL13VAZ5-4 (V17446))	A,D	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	04-620	BACC30Y5S	DELETED		
	620A	HL1187DU5	....COLLAR- (V5M902) (SPEC BACC30X5S) (OPT HL87DU5 (V73197)) (OPT HL87DU5 (V92215)) (OPT HL86DU5 (V73197)) (OPT HL86DU5 (V56878)) (OPT HL86DU5 (V92215)) (OPT HL1187DU5 (V56878)) (OPT HL1187DU5 (V92215)) (OPT HL87DU5 (V56878)) (OPT HL1187DU5 (V73197))	A,D	8
	625	9368	....LATCH-FLUSH (V84256)	A,D	2
	630	MS20253-4-300	DELETED		
	630A	MS20253-4-270	....PIN-HINGE	A,D	1
	631	MS16562-191	....PIN-SPR	A,D	2
	633	BACS40R8C30F	....SHIM	A,D	AR
	635	315T1416-4	DELETED		
	635A	MS20257XC5-300	....HINGE HALF	A,D	1
	640	HL13VAZ6-6	DELETED		
	640A	BACB30NN3K6	....BOLT	A,D	6
	642	AN960C10	....WASHER	A,D	6
	645	HL1187DU6	DELETED		
	645A	NAS1805-3	....NUT	A,D	6
	650	315T1416-5	....PLATE-HINGE SPRT	A,D	2
	655	MS20257HC5-300	....HINGE HALF	A,D	2
	660	315T1416-6	....DOOR	A,D	1
	665	315T1407-36	DELETED		
	665A	315T1407-93	...FILLER	B,C	1
	670	BACS40R06A18	DELETED		
	670A	BACS40R06B18F	...SHIM	B,C	1
	671	315T1407-81	...SHIM	B,C	1

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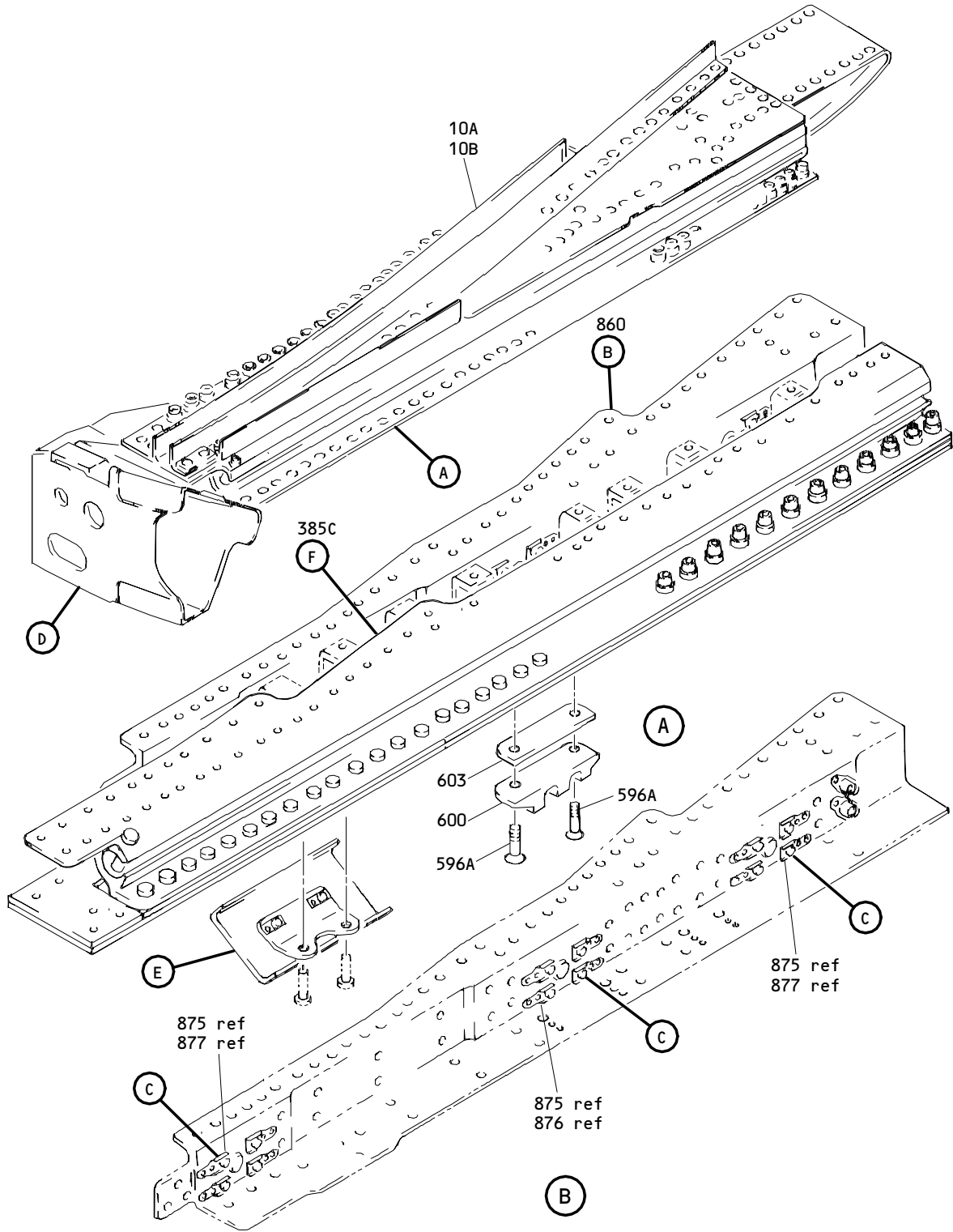

**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
675	BACB30LH3-7		...BOLT	A,D	2
677	BACB30LH3-8		...BOLT	B,C	1
680	315T1444-2		...FILLER	A,D	1
682	315T1444-1		...FILLER	B,C	1
683	BAC27TTR0055		...MARKER-ALUMINUM FOIL (LIMITED)	A,D	1
685	315T1430-1SP		DELETED		
685A	315T1430-1		..BEAM ASSY-TRACK SPRT LH (FOR DETAILS SEE FIG. 5)	A,D	1
-690	315T1430-2SP		DELETED		
-690A	315T1430-2		..BEAM ASSY-TRACK SPRT RH (FOR DETAILS SEE FIG. 6)	B,C	1

- Item Not Illustrated

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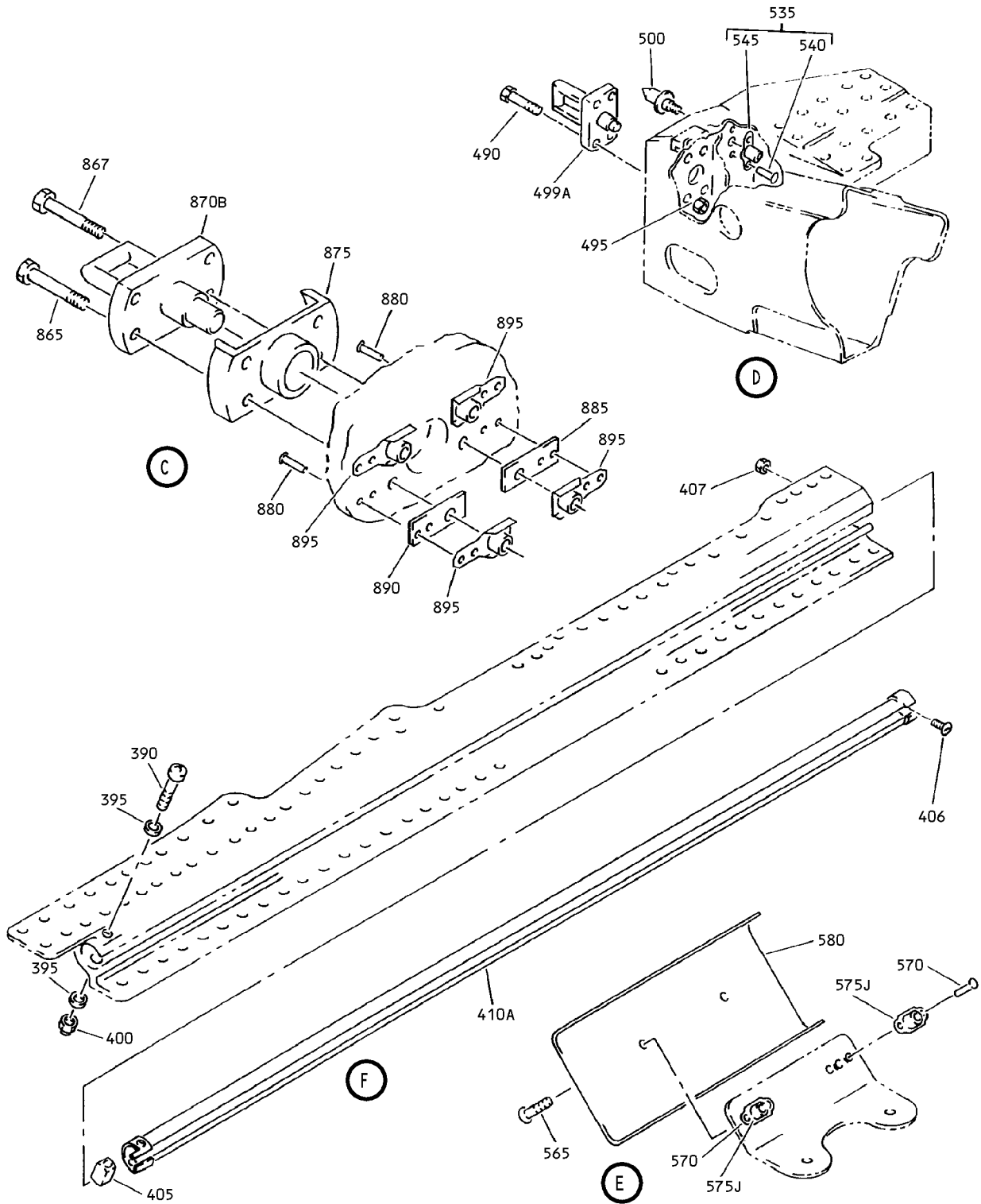
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Engine Outboard and Inboard Side Fan Duct  
Lower Bifurcation Track Support LH Beam Assembly  
Figure 5 (Sheet 1)

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Engine Outboard and Inboard Side Fan Duct  
 Lower Bifurcation Track Support LH Beam Assembly  
 Figure 5 (Sheet 2)

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 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-			DELETED		
-1	315T1430-1SP		DELETED		
-1A	315T1430-1		BEAM ASSY-ENG OUTBD AND INBD SIDE FAN DUCT LWR BIFURCATION TRACK SPRT LH	A,D	RF
-10	315T1430-5003		.BEAM ASSY-LH (REPLD BY ITEMS 10A, 10B, 10C, 10D, 10E)	A,D	1
10A	315T1430-5001		.BEAM ASSY-LH (REPLS ITEM 10) (REPLD BY ITEMS 10B, 10C, 10D, 10E)	A,D	1
-10B	315T1430-5011		.BEAM ASSY-LH (REPLS ITEMS 10, 10A, 10C)	A,D	1
-10C	315T1430-5021		.BEAM ASSY-LH (REPLS ITEMS 10, 10A) (REPLD BY ITEMS 10B, 10D, 10E)	A,D	1
-10D	315T1430-5022		.BEAM ASSY-LH (REPLS ITEMS 10, 10A, 10B, 10C) (REPLD BY ITEM 10E)	A,D	1
-10E	315T1430-5023		.BEAM ASSY-LH (REPLS ITEMS 10, 10A, 10B, 10C, 10D)	A,D	1
-10F	315T1430-5024		DELETED		
15	BACR15FT6KE		DELETED		
20	BACR15FT8KE		DELETED		
20A	BACR15CE8KE		DELETED		
25	HL12VAZ6-4		DELETED		
30	HL12VAZ6-5		DELETED		
35	HL12VAZ6-6		DELETED		
40	HL12VAZ6-7		DELETED		
45	HL12VAZ6-8		DELETED		
50	HL12VAZ6-10		DELETED		
50A	HL12VAZ8-6		DELETED		
50B	HL10VAZ8-6		DELETED		
55	HL12VAZ8-10		DELETED		
60	HL1187-6		DELETED		
62	HL79-8		DELETED		
65	HL1187-8		DELETED		
70	315T1430-16		DELETED		
75	315T1430-17		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
80	BACS40R18C54F		DELETED		
85	315T1430-47		DELETED		
95	315T1430-93		DELETED		
100	BACR15CE8KE		DELETED		
105	HL12VAZ6-5		DELETED		
110	HL12VAZ6-6		DELETED		
115	HL12VAZ6-8		DELETED		
120	HL12VAZ8-15		DELETED		
125	HL1187-6		DELETED		
130	HL1187-8		DELETED		
135	HL13VAZ6-6		DELETED		
140	HL13VAZ6-8		DELETED		
145	HL13VAZ6-10		DELETED		
150	K29646-3		DELETED		
160	K29913-3		DELETED		
170	HL13VAZ6-11		DELETED		
175	HL1187-6		DELETED		
180	NAS6703A5		DELETED		
185	NAS6703A6		DELETED		
190	NAS6703A7		DELETED		
195	NAS6703A8		DELETED		
200	BR1110C3M		DELETED		
205	315T1430-11		DELETED		
210	315T1430-13		DELETED		
215	315T1430-15		DELETED		
220	315T1430-18		DELETED		
223	315T1430-90		DELETED		
225	315T1430-97		DELETED		
230	BACS40R05C11F		DELETED		
235	315T1430-9		DELETED		
240	BACR15CE6KE		DELETED		
245	HL11VAZ6-4		DELETED		
250	HL11VAZ6-5		DELETED		
255	HL11VAZ6-6		DELETED		
260	HL11VAZ6-7		DELETED		
265	K29646-3		DELETED		
270	K29913-3		DELETED		
275	HL10VAZ8-4		DELETED		
280	HL79-6		DELETED		
285	HL79-8		DELETED		
290	315T1430-3		DELETED		
-290A	315T1430-139		DELETED		
295	315T1430-61		DELETED		
300	BACS40R09C11F		DELETED		
305	BACS40R05C11F		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
315	315T1430-131		DELETED		
-315A	315T1430-133		DELETED		
320	315T1430-38		DELETED		
-320A	315T1430-136		DELETED		
-323	315T1430-137		DELETED		
325	HL10VAZ6-5		DELETED		
330	HL10V6-6		DELETED		
335	HL79-6		DELETED		
340	HL10VAZ8-5		DELETED		
345	HL10VAZ8-6		DELETED		
350	HL79-8		DELETED		
355	HL11VAZ6-6		DELETED		
360	HL79-6		DELETED		
365	HL10VAZ6-4		DELETED		
370	HL10VAZ6-7		DELETED		
375	HL79-6		DELETED		
380	MS21141-6P4		DELETED		
380A	MS21141-0604P		DELETED		
385	315T1402-1		DELETED		
-385A	315T1402-5		DELETED		
-385B	315T1402-9		DELETED		
385C	315T1402-13		DELETED		
			..TRACK ASSY- (OPT ITEMS 385D, 385E)	A,D	1
-385D	315T1402-17		DELETED		
			..TRACK ASSY- (OPT ITEMS 385C, 385E)	A,D	1
-385E	315T1402-21		DELETED		
			..TRACK ASSY- (OPT ITEMS 385C, 385D)	A,D	1
390	NAS623-3-29		DELETED		
			...SCREW- (USED WITH ITEMS 405, 405A)	A,D	1
395	AN960PD10L		DELETED		
			...WASHER- (USED WITH ITEMS 405, 405A)	A,D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-400	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (USED WITH ITEMS 405, 405A)	A,D	1
401	BACB30LM3HSU16		...BOLT- (USED WITH ITEMS 403, 404)	A,D	1
402	AN960PD10L		...WASHER- (USED WITH ITEMS 403, 404)	A,D	1
403	315T3257-1		...RETAINER-PIN (OPT ITEM 405A USED WITH ITEMS 390, 395, 400) (USED ON ITEM 385E) (USED WITH ITEMS 401, 402, 404)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-404	315T3257-2		...PIN- (USED ON ITEM 385E) (USED WITH ITEMS 401, 402, 403)	A,D	1
405	315T3317-1		...RETAINER-LINER (USED ON ITEM 385D) (USED WITH ITEMS 390, 395, 400)	A,D	1
-405A	315T3317-1		...RETAINER-LINER (OPT ITEM 403 USED WITH ITEMS 401, 402, 404) (USED ON ITEM 385E) (USED WITH ITEMS 390, 395, 400)	A,D	1
406	BACB30LL3-3		...BOLT	A,D	1
407	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,D	1
410	315T1415-11		DELETED		
410A	315T1415-25		...LINER-TRACK (OPT ITEM 415A)	A,D	1
-415	315T1415-15		DELETED		
-415A	315T1415-27		...LINER ASSY-TRACK (OPT ITEM 410A)	A,D	1
430	315T1402-3		DELETED		
-430A	315T1402-7		DELETED		
-430B	315T1402-11		DELETED		
430C	315T1402-15		DELETED		
-430D	315T1402-19		DELETED		
-430E	315T1402-23		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
435	315T1430-53		DELETED		
440	315T1430-41		DELETED		
450	BACS40R11C21F		DELETED		
455	315T1430-55		DELETED		
460	315T1430-56		DELETED		
465	315T1430-63		DELETED		
470	315T1430-65		DELETED		
475	BACS40R08C31F		DELETED		
480	BACS40R17C245F		DELETED		
485	9351-3		DELETED		
485A	9395-3		DELETED		
490	BACB30NM4K13		..BOLT- (USED ON ITEMS 10, 10A, 10B, 10C, 10D)	A,D	4
-490A	BACB30NM4K14		..BOLT- (USED ON ITEM 10E)	A,D	4
495	BRH10A4		..NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653))	A,D	4
496	314T1339-2		..STOP-ANTI-ROTATION (USED ON ITEM 10E)	A,D	1
499	9395-3		DELETED		
499A	H2995-3		..KEEPER ASSY-LATCH (V83014) (SPEC S315T113-3) (OPT 9395-3 (V84256)) (OPT 9351-13 (V84256)) (OPT 9351-3 (V84256))	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
500	315T3423-1		..PIN-SHEAR	A,D	1
505	HL10VAZ6-5		DELETED		
510	HL79-6		DELETED		
515	HL10VAZ8-5		DELETED		
520	HL10VAZ8-7		DELETED		
525	HL10VAZ8-8		DELETED		
530	HL79-8		DELETED		
535	315T1412-1		..FITTING ASSY- (USED ON ITEM 10)	A,D	1
-535A	315T1412-8		..FITTING ASSY- (USED ON ITEMS 10B, 10D, 10E)	A,D	1
-535B	315T1412-1		..FITTING ASSY- (OPT ITEM 535C) (USED ON ITEMS 10A, 10C)	A,D	1
-535C	315T1412-8		..FITTING ASSY- (OPT ITEM 535B) (USED ON ITEMS 10A, 10C)	A,D	1
-535D	315T1412-9		DELETED		
540	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 535, 535A, 535B, 535C)	A,D	2
545	BRF200C4M		...NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962)) (USED ON ITEMS 535, 535A, 535B, 535C)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
550	315T1412-2		DELETED		
-550A	315T1412-4		DELETED		
-550B	315T1412-7		DELETED		
555	MS21141-6P5		DELETED		
555A	MS21141-0605P		DELETED		
557	MS21140-0605P		DELETED		
560	315T1430-86		DELETED		
565	BACB30LL3-2		..BOLT	A,D	2
570	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	A,D	4
575	BRFM20C3MD		DELETED		
575J	NS103225-02		..NUTPLATE- (V80539) (SPEC BACN10KH3) (OPT RMF9209M3 (V72962)) (OPT RMF9209M3 (V72962))	A,D	2
580	315T1430-99		..PLATE	A,D	1
585	MS21141-6P6		DELETED		
585A	MS21141-0606P		DELETED		
590	315T1430-100		DELETED		
595	MS21141-8P8		DELETED		
596	BACB30NV4K8		DELETED		
596A	BACB30NU4K8		..BOLT	A,D	2
600	315T1445-2		..FITTING-HINGE	A,D	1
601	BACR15BA3AD		DELETED		
602	BRF100C4D		DELETED		
603	BACS40R10B38F		..SHIM	A,D	1
605	BACR15BA3AD		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
610	NS103194SE02-2		DELETED		
615	MS21141-8P7		DELETED		
615A	MS21141-0807P		DELETED		
620	MS21141-8P5		DELETED		
620A	MS21141-0805P		DELETED		
625	MS21141-8P10		DELETED		
625A	MS21141-0810P		DELETED		
630	MS21141-6P10		DELETED		
630A	MS21141-0610P		DELETED		
635	MS21141-6P8		DELETED		
635A	MS21141-0608P		DELETED		
640	MS21141-6P7		DELETED		
640A	MS21141-0607P		DELETED		
645	MS21141-6P5		DELETED		
645A	MS21141-0605P		DELETED		
650	MS21141-6P4		DELETED		
650A	MS21140-0604P		DELETED		
655	MS21141-8P8		DELETED		
655A	MS21141-0808P		DELETED		
660	MS21140-8P8		DELETED		
660A	MS21140-0808P		DELETED		
665	MS21140-6P5		DELETED		
665A	MS21140-0605P		DELETED		
670	MS21140-6P9		DELETED		
670A	MS21140-0609P		DELETED		
675	MS21140-6P6		DELETED		
675A	MS21140-0606P		DELETED		
680	MS21140-6P8		DELETED		
680A	MS21140-0608P		DELETED		
685	BACR15CE6KE		DELETED		
690	HL11VAZ6-6		DELETED		
695	HL79-6		DELETED		
700	315T1404-1		DELETED		
700A	315T1404-1SP		DELETED		
700B	315T1404-1		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
-700C	315T1404-5		DELETED		
705	315T1430-45		DELETED		
710	BACS40R22C213F		DELETED		
715	BACS40R43C129F		DELETED		
720	HL11VAZ6-4		DELETED		
725	HL79-6		DELETED		
730	BACR15CE6KE		DELETED		
735	BACR15CE5KE		DELETED		
740	315T1430-5		DELETED		
745	MS21140-6P10		DELETED		
745A	MS21140-0610P		DELETED		
750	MS21141-6P5		DELETED		
750A	MS21141-0605P		DELETED		
755	MS21141-6P7		DELETED		
755A	MS21141-0607P		DELETED		
760	MS21141-6P9		DELETED		
765	MS21141-6P12		DELETED		
765A	MS21141-0612P		DELETED		
770	NAS6703A10		DELETED		
772	HL10VAZ6-9		DELETED		
773	HL79-6		DELETED		
775	BACR15BA3AD		DELETED		
780	F5000-3BAC		DELETED		
-785	315T1428-3		DELETED		
785A	315T1428-1		DELETED		
-785B	315T1428-1		DELETED		
790	315T1429-3		DELETED		
790A	315T1429-1		DELETED		
-790B	315T1429-1		DELETED		
-795	315T1434-3		DELETED		
795A	315T1434-1		DELETED		
-795B	315T1434-1		DELETED		
-800	315T1435-3		DELETED		
800A	315T1435-1		DELETED		
-800B	315T1435-1		DELETED		
-805	315T1437-3		DELETED		
805A	315T1437-1		DELETED		
-805B	315T1437-1		DELETED		
-810	315T1438-3		DELETED		
810A	315T1438-1		DELETED		
-810B	315T1438-1		DELETED		
-815	315T1436-5		DELETED		
815A	315T1436-1		DELETED		
-815B	315T1436-1		DELETED		
-820	315T1436-6		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
820A	315T1436-2		DELETED		
-820B	315T1436-2		DELETED		
-825	315T1436-9		DELETED		
825A	315T1436-7		DELETED		
-825B	315T1436-7		DELETED		
-830	315T1442-3		DELETED		
830A	315T1442-1		DELETED		
-830B	315T1442-1		DELETED		
-835	315T1440-3		DELETED		
835A	315T1440-1		DELETED		
-835B	315T1440-1		DELETED		
840	BACS40R09C22F		DELETED		
850	315T1430-60		DELETED		
855	315T1430-73		DELETED		
860	315T1431-1		..ZEE ASSY- (USED ON ITEMS 10, 10A, 10C)	A,D	1
-860A	315T1431-5		..ZEE ASSY- (USED ON ITEM 10B)	A,D	1
-860B	315T1431-7		..ZEE ASSY- (USED ON ITEM 10D)	A,D	1
-860C	315T1431-9		..ZEE ASSY- (USED ON ITEM 10E)	A,D	1
863	315T1431-5001		DELETED		
-863A	315T1431-5002		DELETED		
865	BACB30NM4K17		...BOLT	A,D	6
867	BACB30NM4K16		...BOLT	A,D	6
868	314T1339-5		...STOP ASSY-ANTI-ROTATION (USED ON ITEM 10E)	A,D	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
869	314T1339-7		....SHIM	A,D	1
869G	314T1339-6		....STOP	A,D	1
870	9351-2		DELETED		
870A	9395-2		DELETED		
870B	H2939-3		...KEEPER ASSY-LATCH (V83014) (SPEC S315T113-2) (OPT 9395-2 (V84256)) (OPT 9351-12 (V84256)) (OPT 9351-2 (V84256))	A,D	3
875	315T1408-1		...FITTING-SHEAR (OPT ITEM 875A) (USED ON ITEM 860)	A,D	3
-875A	315T1408-2		...FITTING-SHEAR (OPT ITEM 875) (USED ON ITEM 860)	A,D	3
-875B	315T1408-2		...FITTING-SHEAR (USED ON ITEM 860A)	A,D	3
876	315T1408-2		...FITTING-SHEAR (USED ON ITEMS 860B, 860C)	A,D	1
877	315T1408-3		...FITTING-SHEAR (USED ON ITEM 860B, 860C)	A,D	2
880	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	A,D	24
885	315T1431-3		...FILLER	A,D	3
890	315T1431-4		...FILLER	A,D	3
895	109F177-4		...NUTPLATE- (V72962) (SPEC BACN10JA4CM) (OPT F2401-4 (V15653)) (OPT 43710E048 (V80539)) (OPT BRF110C4M (V52828)) (OPT BRF170C4M (V52828))	A,D	12

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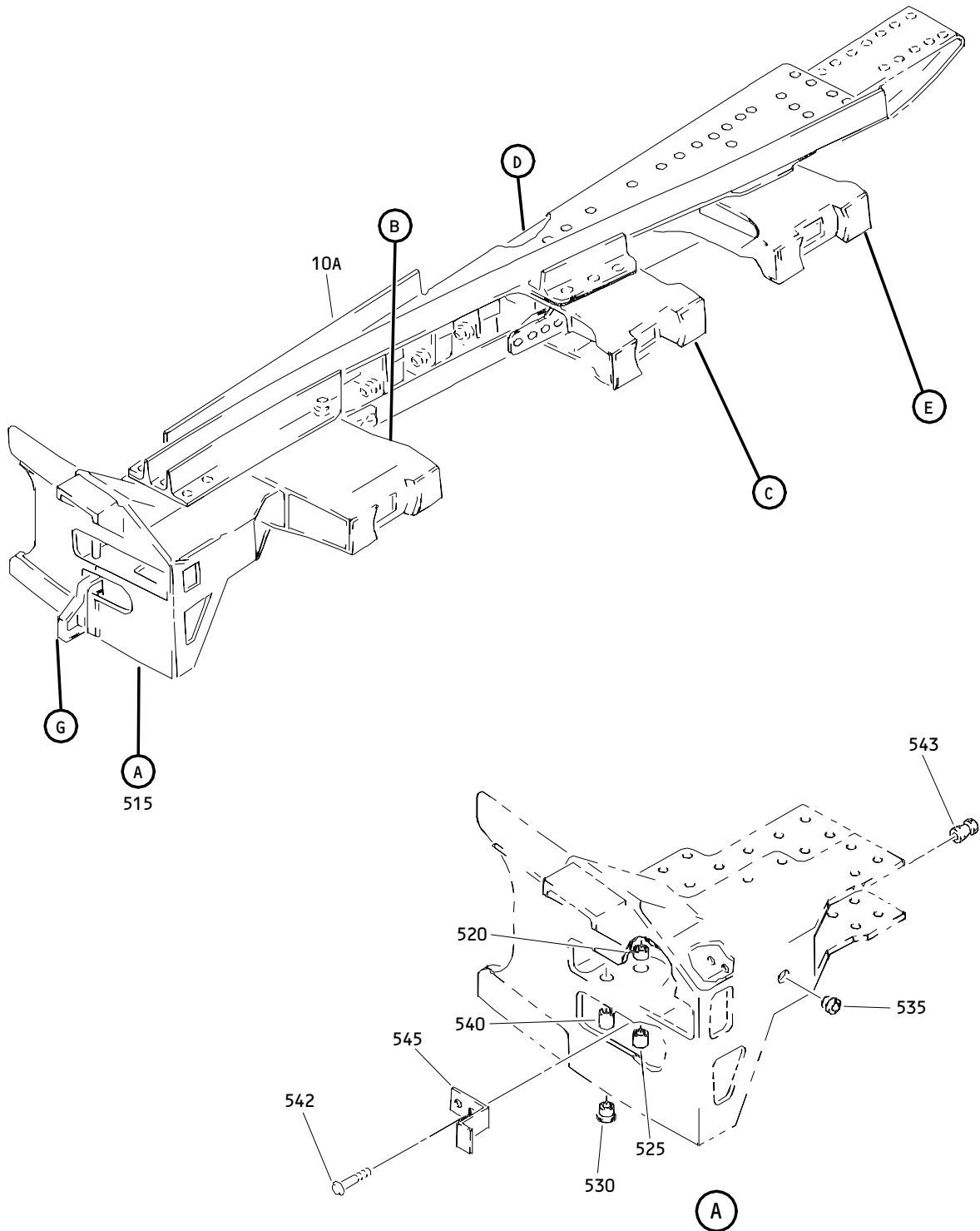

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 COMPONENT  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
900	315T1431-2		DELETED		
-900A	315T1431-6		DELETED		
905	MS21141-6P3		DELETED		
905A	MS21141-0603P		DELETED		
910	315T1430-33		DELETED		
915	MS21141-5P2		DELETED		
915A	MS21141-0502P		DELETED		
917	HL10VAZ5-2		DELETED		
918	HL70-5		DELETED		
920	315T1430-31		DELETED		
925	NAS623-3-2		DELETED		
-925A	BACB30NT3K2		DELETED		
930	BACR15BA3AD		DELETED		
935	NS103225-02		DELETED		
-935A	F5000-3BAC		DELETED		
936	HL10VAZ5-3		DELETED		
937	HL70-5		DELETED		
938	315T1430-29		DELETED		
-938A	315T1430-107		DELETED		
939	315T1430-106		DELETED		
940	BACR15CE5KE		DELETED		
945	315T1430-115		DELETED		
-945A	315T1430-135		DELETED		
950	315T1430-110		DELETED		
-950A	315T1430-134		DELETED		
955	HL10VAZ6-2		DELETED		
960	HL79-6		DELETED		
965	315T1430-51		DELETED		
970	315T1430-49		DELETED		
975	BACR15CE5KE		DELETED		
980	315T1430-25		DELETED		
-980A	315T1430-108		DELETED		
985	315T1430-103		DELETED		
990	315T1430-21		DELETED		
995	BACF3T02K966B		DELETED		

- Item Not Illustrated

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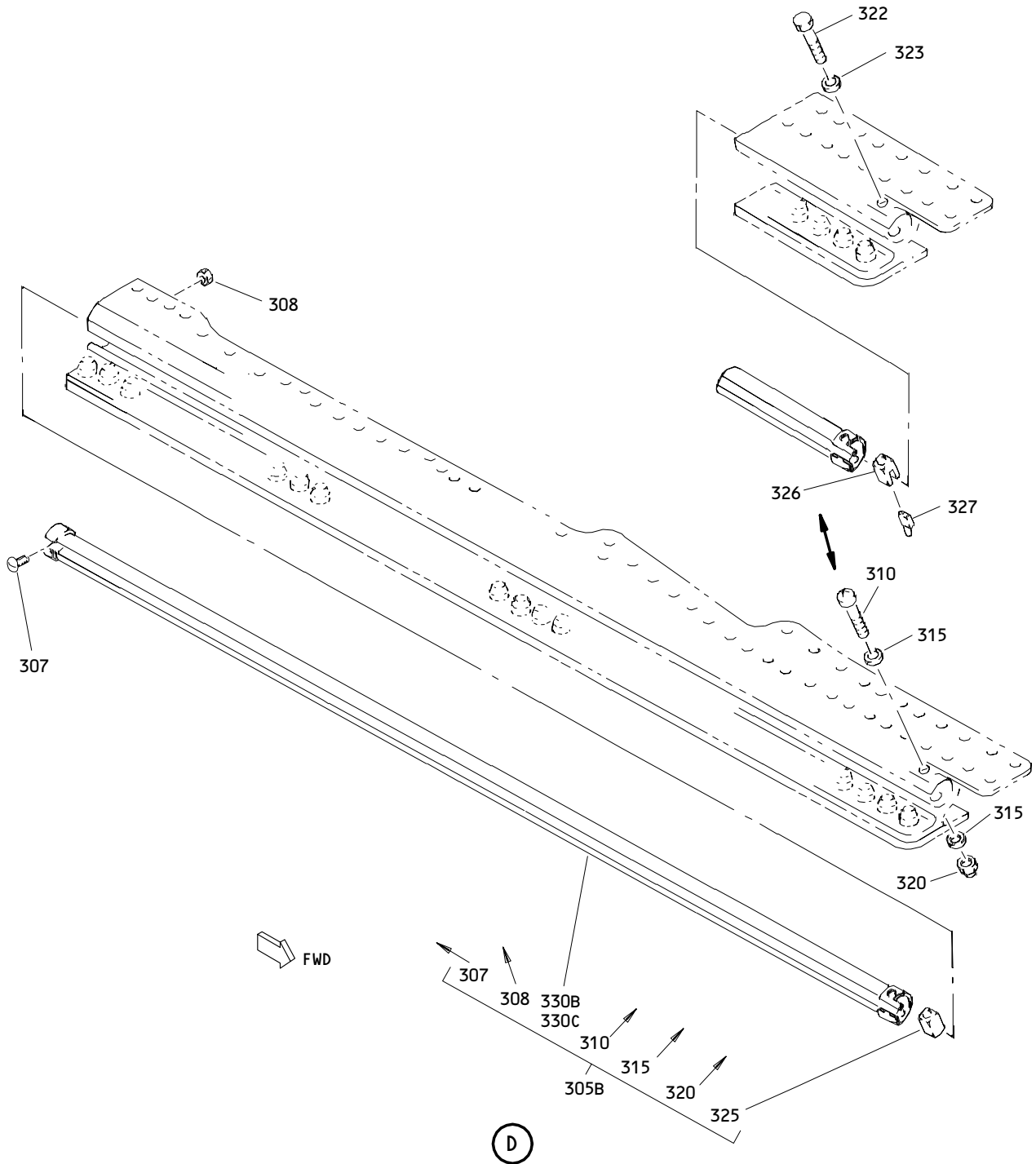
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Engine Outboard and Inboard Side Fan Duct  
Lower Bifurcation Track Support RH Beam Assembly  
Figure 6 (Sheet 1)

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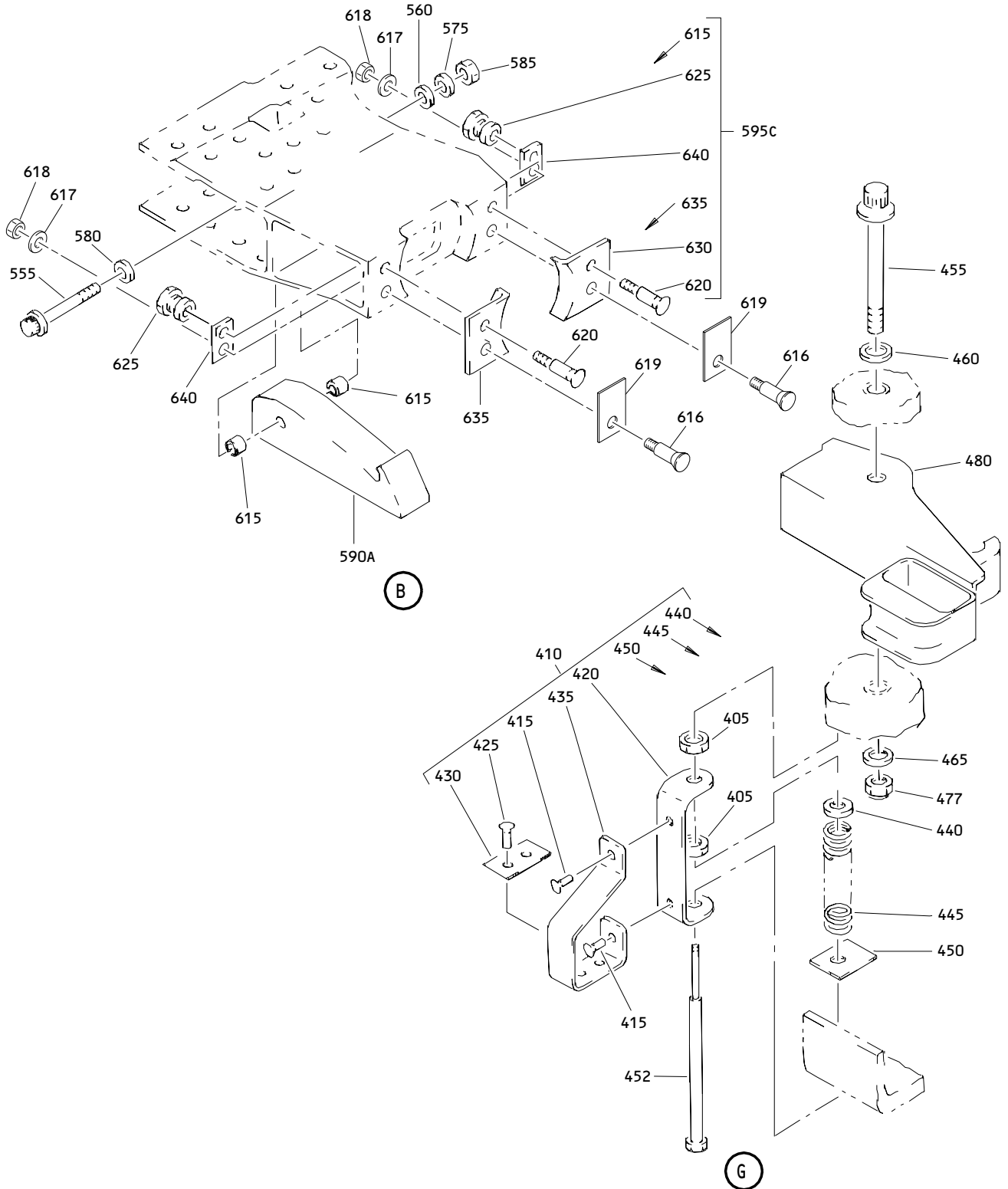
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Engine Outboard and Inboard Side Fan Duct  
 Lower Bifurcation Track Support RH Beam Assembly  
 Figure 6 (Sheet 2)

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Engine Outboard and Inboard Side Fan Duct  
 Lower Bifurcation Track Support RH Beam Assembly  
 Figure 6 (Sheet 3)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
-1	315T1430-2SP		DELETED		
-1A	315T1430-2		BEAM ASSY-ENG OUTBD AND INBD SIDE FAN DUCT LWR BIFURCATION TRACK SPRT RH	B,C	RF
-10	315T1430-5004		.BEAM ASSY-RH (REPLD BY ITEM 10A)	B,C	1
10A	315T1430-5002		.BEAM ASSY-RH (REPLS ITEM 10)	B,C	1
15	HL12VAZ8-6		DELETED		
20	HL12VAZ8-7		DELETED		
25	HL12VAZ8-10		DELETED		
26	HL10VAZ10-8		DELETED		
27	HL10VAZ8-8		..BOLT- (V60516) (SPEC BACB30MY8K8) (OPT B30MY8K8 (V97928))	B,C	2
30	HL1187-8		DELETED		
31	HL79-8		DELETED		
35	315T1430-52		DELETED		
40	315T1430-44		DELETED		
45	315T1430-48		DELETED		
50	315T1430-8		DELETED		
55	315T1430-12		DELETED		
60	HL12VAZ8-15		DELETED		
65	HL12VAZ6-5		DELETED		
70	HL12VAZ6-8		DELETED		
75	HL1187-6		DELETED		
75A	HL1187-8		DELETED		
80	MS21140-0608P		DELETED		
80A	HL13VAZ6-7		DELETED		
83	MS21141-0608P		DELETED		
85	HL13VAZ6-6		DELETED		
87	MS21140-0606P		DELETED		
90	HL13VAZ6-4		DELETED		
95	HL1187-6		DELETED		
100	HL11VAZ8-8		DELETED		
105	BACB30NU4K6		..BOLT- (OPT ITEM 105A)	B,C	1
-105A	BACB30LL4K6		DELETED		
110	HL11VAZ8-7		DELETED		
115	HL79-8		DELETED		
117	BR1110C4M		DELETED		
120	NAS6703A5		DELETED		
125	NAS6703A8		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
130	BR1110C3M		DELETED		
132	MS21141-0605P		DELETED		
135	315T1430-96		DELETED		
140	315T1430-98		DELETED		
145	315T1430-14		DELETED		
150	315T1430-43		DELETED		
155	315T1430-90		DELETED		
160	315T1430-10		DELETED		
163	BACB30NU3K6		DELETED		
165	HL11VAZ6-6		DELETED		
170	BACB30NT4K6		DELETED		
175	BACB30NT4K4		DELETED		
180	HL10VAZ8-8		DELETED		
185	BACB30NU3K4		DELETED		
190	BACB30NU3K7		DELETED		
195	HL11VAZ6-5		DELETED		
200	HL11VAZ6-3		DELETED		
201	HL10VAZ6-4		DELETED		
201A	HL10VAZ8-4		DELETED		
202	AN960-416L		DELETED		
203	AN960-10L		DELETED		
205	HL79-6		DELETED		
207	H10-4BAC		DELETED		
210	HL79-8		DELETED		
212	H10-3BAC		DELETED		
215	315T1430-4		DELETED		
220	315T1430-35		DELETED		
225	315T1430-68		DELETED		
230	315T1430-75		DELETED		
235	315T1430-82		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
240	315T1430-85		DELETED		
245	315T1430-88		DELETED		
250	HL10VAZ8-5		DELETED		
255	HL10VAZ6-5		DELETED		
260	HL10V6-6		DELETED		
265	HL10VAZ8-6		DELETED		
270	HL11VAZ6-6		DELETED		
275	HL79-8		DELETED		
280	HL79-6		DELETED		
285	HL11VAZ6-5		DELETED		
290	HL11VAZ6-7		DELETED		
295	HL10VAZ6-4		DELETED		
300	HL79-6		DELETED		
305	315T1402-2		DELETED		
-305A	315T1402-6		DELETED		
305B	315T1402-14		..TRACK ASSY- (OPT ITEM 305C)	B,C	1
-305C	315T1402-18		..TRACK ASSY- (OPT ITEM 305B)	B,C	1
307	BACB30LL3-3		...BOLT	B,C	1
308	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-310	NAS623-3-29		...SCREW- (USED WITH ITEMS 325, 325A)	B,C	1
315	AN960PD10L		...WASHER- (USED WITH ITEMS 325, 325A)	B,C	2
320	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (USED WITH ITEMS 325, 325A)	B,C	1
322	BACB30LM3HSU16		...BOLT- (USED WITH ITEMS 326, 327)	B,C	1
323	AN960PD10L		...WASHER- (USED WITH ITEMS 326, 327)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-325	315T3317-1		...RETAINER-LINER (USED ON ITEM 305B) (USED WITH ITEMS 310, 315, 320)	B,C	1
-325A	315T3317-1		...RETAINER-LINER (OPT ITEM 326 USED WITH ITEMS 322, 323, 327) (USED ON ITEM 305C) (USED WITH ITEMS 310, 315, 320)	B,C	1
326	315T3257-1		...RETAINER-PIN (OPT ITEM 325A USED WITH ITEMS 310, 315, 320) (USED ON ITEM 305C) (USED WITH ITEMS 322, 323, 327)	B,C	1
327	315T3257-2		...PIN- (USED ON ITEM 305C) (USED WITH ITEMS 322, 323, 326)	B,C	1
330	315T1415-12		DELETED		
-330A	315T1415-16		DELETED		
330B	315T1415-26		...LINER-TRACK (OPT ITEM 330C)	B,C	1
330C	315T1415-28		...LINER ASSY-TRACK (OPT ITEM 330B)	B,C	1
335	315T1415-16		DELETED		
350	315T1402-4		DELETED		
-350A	315T1402-8		DELETED		
350B	315T1402-16		DELETED		
-350C	315T1402-20		DELETED		
355	315T1430-42		DELETED		
360	315T1430-40		DELETED		
365	315T1430-58		DELETED		
370	315T1430-62		DELETED		
375	315T1430-65		DELETED		
380	315T1430-64		DELETED		
385	315T1430-70		DELETED		
390	BACS40R17C212F		DELETED		
395	315T1430-57		DELETED		
-400	315T1450-1		..SIGNAL INSTL-LATCH	B,C	1
405	NAS509-4C		...NUT	B,C	2
410	315T1451-1		...HANDLE ASSY	B,C	1
415	MS20427M5-7		....RIVET	B,C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
420	315T1451-6		....BRACKET	B,C	1
425	MS20427M4-6		....RIVET	B,C	2
430	315T1451-3		....FILLER	B,C	1
435	315T1451-4		....HANDLE	B,C	1
440	AN960C416L		...WASHER	B,C	1
445	315T1453-1		...SPRING	B,C	1
450	315T1450-2		...FILLER	B,C	1
452	315T1452-1		...ROD	B,C	1
455	315T1448-5		..BOLT	B,C	1
460	BACW10BP5AC		..WASHER	B,C	1
465	AN960PD516L		..WASHER- (OPT ITEM 470, 475)	B,C	1
-470	AN960-516L		..WASHER- (OPT ITEM 465, 475)	B,C	1
-475	AN960-516		..WASHER- (OPT ITEM 465, 470)	B,C	1
477	BRH10C4M		..NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-480	9348-1		..LATCH ASSY-HOOK (V84256) (SPEC S315T110-1) (OPT H2958-1 (V83014)) (OPT 9348 (V84256)) (OPT 9425 (V84256))	B,C	1
485	HL10VAZ8-7		DELETED		
490	HL10VAZ8-9		DELETED		
495	HL10VAZ8-5		DELETED		
500	HL10VAZ8-8		DELETED		
505	HL10VAZ8-10		DELETED		
510	HL79-8		DELETED		
512	HL82-8AWU		DELETED		
515	315T1413-1		..FITTING ASSY	B,C	1
520	BACB28AK05-037		...BUSHING	B,C	1
525	BACB28AK05-051		...BUSHING	B,C	1
530	BACB28AM04B022A		...BUSHING	B,C	1
535	BACB28AP06P020		...BUSHING	B,C	1
540	BACB28W3B051		...BUSHING	B,C	1
542	HL10VAZ5-4		...BOLT- (V60516) (SPEC BACB30MY5K4) (OPT B30MY5K4 (V97928))	B,C	2
R 543	HL79-5		...COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))	B,C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
545	315T1413-6		...STOP	B,C	1
-550	315T1413-4		DELETED		
550A	315T1413-2		DELETED		
555	315T1448-1		..BOLT	B,C	3
560	AN960PD516L		..WASHER-	B,C	3
			(OPT ITEM 565, 570)		
-565	AN960-516L		..WASHER-	B,C	3
			(OPT ITEM 560, 570)		
-570	AN960-516		..WASHER-	B,C	3
			(OPT ITEM 560, 565)		
575	AN960-416L		..WASHER	B,C	1
580	BACW10BP5AC		..WASHER-	B,C	3
585	BRH10C4M		..NUT-	B,C	1
			(V52828)		
			(SPEC BACN10JC4CM)		
			(OPT T6C428JM		
			(V11815))		
			(OPT 97E48		
			(V80539))		
			(OPT 109LH9075-4W		
			(V72962))		
			(OPT VN303D048		
			(V92215))		
			(OPT 9NS202101SE048		
			(VA8053))		
			(OPT H01-4BAC		
			(V15653))		
			(USED ON ITEM 595, 595A)		
590	9352		DELETED		
590A	9396		..LATCH ASSY-	B,C	3
			(V84256)		
			(SPEC S315T109-1)		
			(OPT 9352		
			(V84256))		
			(OPT H807-3		
			(V83014))		
			(OPT 9427		
			(V84256))		
590B	9427		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -595	315T1443-2		..FITTING ASSY-LATCH (OPT ITEM 595B) (USED ON ITEM 10)	B,C	1
595A -595B	315T1443-1 315T1443-1		DELETED ..FITTING ASSY-LATCH (OPT ITEM 595) (USED ON ITEM 10)	B,C	1
595C	315T1443-7		..FITTING ASSY-LATCH (USED ON ITEM 10A) ATTACHING PARTS	B,C	1
600	HL10VAZ8-7		DELETED		
605	HL79-8		DELETED		
610	315T1430-54		DELETED		
615	315T3414-2		...BUSHING	B,C	2
616	BACB30LH2-11		...BOLT	B,C	2
617	AN96OKD8		...WASHER	B,C	2
618	BACN10JC08CD		...NUT	B,C	2
619	315T1000-8		...SHIM- (MFD FROM ALUM SHIM BAC1534-125 F25.01 0.8 IN. WIDHT 1.5 IN. LG)	B,C	2
620	HL13VAZ5-6		...BOLT- (V56878) (SPEC BACB30NY5K6) (OPT HL13VAZ5-6 (V73197)) (OPT HL13VAZ5-6 (V92215)) (OPT HL13VAZ5-6 (V97928)) (OPT L801-5K6 (V06725)) (OPT HL13VAZ5-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ5-6 (V17446))	B,C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 06-625	HL1187DUW5		...COLLAR- (V5M902) (SPEC BACC30X5SW) (OPT HL87DUW5 (V73197)) (OPT HL87DUW5 (V92215)) (OPT HL86DUW5 (V73197)) (OPT HL86DUW5 (V56878)) (OPT HL86DUW5 (V92215)) (OPT HL1187DUW5 (V56878)) (OPT HL1187DUW5 (V92215)) (OPT HL87DUW5 (V56878)) (OPT HL1187DUW5 (V73197))	B,C	2
630	315T1417-1		...BUSHING	B,C	1
635	315T1417-2		...BUSHING	B,C	1
640	315T1443-6		...FILLER	B,C	2
-645	315T1443-4		DELETED		
645A	315T1443-3		DELETED		
-645B	315T1443-8		DELETED		
650	HL11VAZ6-3		DELETED		
655	HL11VAZ6-4		DELETED		
660	HL10VAZ6-4		DELETED		
665	HL79-6		DELETED		
670	MS21141-6P2		DELETED		
670A	MS21141-0602P		DELETED		
675	315T1430-67		DELETED		
680	315T1430-69		DELETED		
685	315T1430-117		DELETED		
690	315T1430-77		DELETED		
-695	315T1403-4		DELETED		
695A	315T1403-2		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- 695B 695C	315T1403-2 315T1403-3		DELETED ..FITTING ASSY-LATCH (OPT ITEM 695E) (USED ON ITEM 10)	B,C	1
-695D	315T1403-9		..FITTING ASSY-LATCH (USED ON ITEM 10A)	B,C	1
-695E	315T1403-1		..FITTING ASSY-LATCH (OPT ITEM 695C) (USED ON ITEM 10)	B,C	1
700	HL10VAZ8-6		DELETED		
705	HL10VAZ8-7		DELETED		
707	BACB30NR4K6		DELETED		
710	HL10VAZ8-8		DELETED		
715	HL79-8		DELETED		
717	BR1110C4M		DELETED		
720	315T1430-71		DELETED		
725	BACR15BA4AD		DELETED		
725A	BACR15BA3AD		DELETED		
730	BRF200C4M		DELETED		
735	NAS463WC416		DELETED		
740	315T3414-2		...BUSHING	B,C	2
741	BACB30LH2-11		...BOLT	B,C	2
742	AN960KD8		...WASHER	B,C	2
743	BACN10JC08CD		...NUT	B,C	2
744	315T1000-8		...SHIM- (MFD FROM ALUM SHIM BAC1534-125 F125.01 0.8 IN. WIDHT 1.5 IN. LG)	B,C	2
745	HL13VAZ5-6		...BOLT- (V56878) (SPEC BACB30NY5K6) (OPT HL13VAZ5-6 (V73197)) (OPT HL13VAZ5-6 (V92215)) (OPT HL13VAZ5-6 (V97928)) (OPT L801-5K6 (V06725)) (OPT HL13VAZ5-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ5-6 (V17446))	B,C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 06-750	HL1187DUW5		...COLLAR- (V5M902) (SPEC BACC30X5SW) (OPT HL87DUW5 (V73197)) (OPT HL87DUW5 (V92215)) (OPT HL86DUW5 (V73197)) (OPT HL86DUW5 (V56878)) (OPT HL86DUW5 (V92215)) (OPT HL1187DUW5 (V56878)) (OPT HL1187DUW5 (V92215)) (OPT HL87DUW5 (V56878)) (OPT HL1187DUW5 (V73197))	B,C	2
755	315T1403-8		...FILLER	B,C	2
760	315T1417-1		...BUSHING	B,C	1
765	315T1417-2		...BUSHING	B,C	1
770	315T1403-5		DELETED		
-770A	315T1403-11		DELETED		
-775	315T1403-6		DELETED		
-780	315T1403-3		DELETED		
780A	315T1403-1		DELETED		
780B	315T1403-1		DELETED		
780C	315T1403-4		..FITTING ASSY-LATCH (OPT ITEM 780E) (USED ON ITEM 10)	B,C	1
-780D	315T1403-10		..FITTING ASSY-LATCH (USED ON ITEM 10A)	B,C	1
-780E	315T1403-2		..FITTING ASSY-LATCH (OPT ITEM 780C) (USED ON ITEM 10)	B,C	1
785	HL11VAZ6-4		DELETED		
787	BACB30NU3K4		DELETED		
790	BACB30NU3K6		DELETED		
795	BACB30NU3K5		DELETED		
800	HL11VAZ8-6		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
06-					
802	BACB30NU4K6		DELETED		
805	BACB30NU4K4		DELETED		
807	AN960-10L		DELETED		
808	AN960-416L		DELETED		
810	HL79-6		DELETED		
812	H10-3BAC		DELETED		
815	HL79-8		DELETED		
817	H10-4BAC		DELETED		
820	BACR15BA4AD		DELETED		
820A	BACR15BA3AD		DELETED		
825	BRF200C4M		DELETED		
830	NAS463WC416		DELETED		
835	315T3414-2		...BUSHING	B,C	2
840	HL13VAZ5-6		...BOLT- (V56878) (SPEC BACB30NY5K6) (OPT HL13VAZ5-6 (V73197)) (OPT HL13VAZ5-6 (V92215)) (OPT HL13VAZ5-6 (V97928)) (OPT L801-5K6 (V06725)) (OPT HL13VAZ5-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ5-6 (V17446))	B,C B,C	2 2

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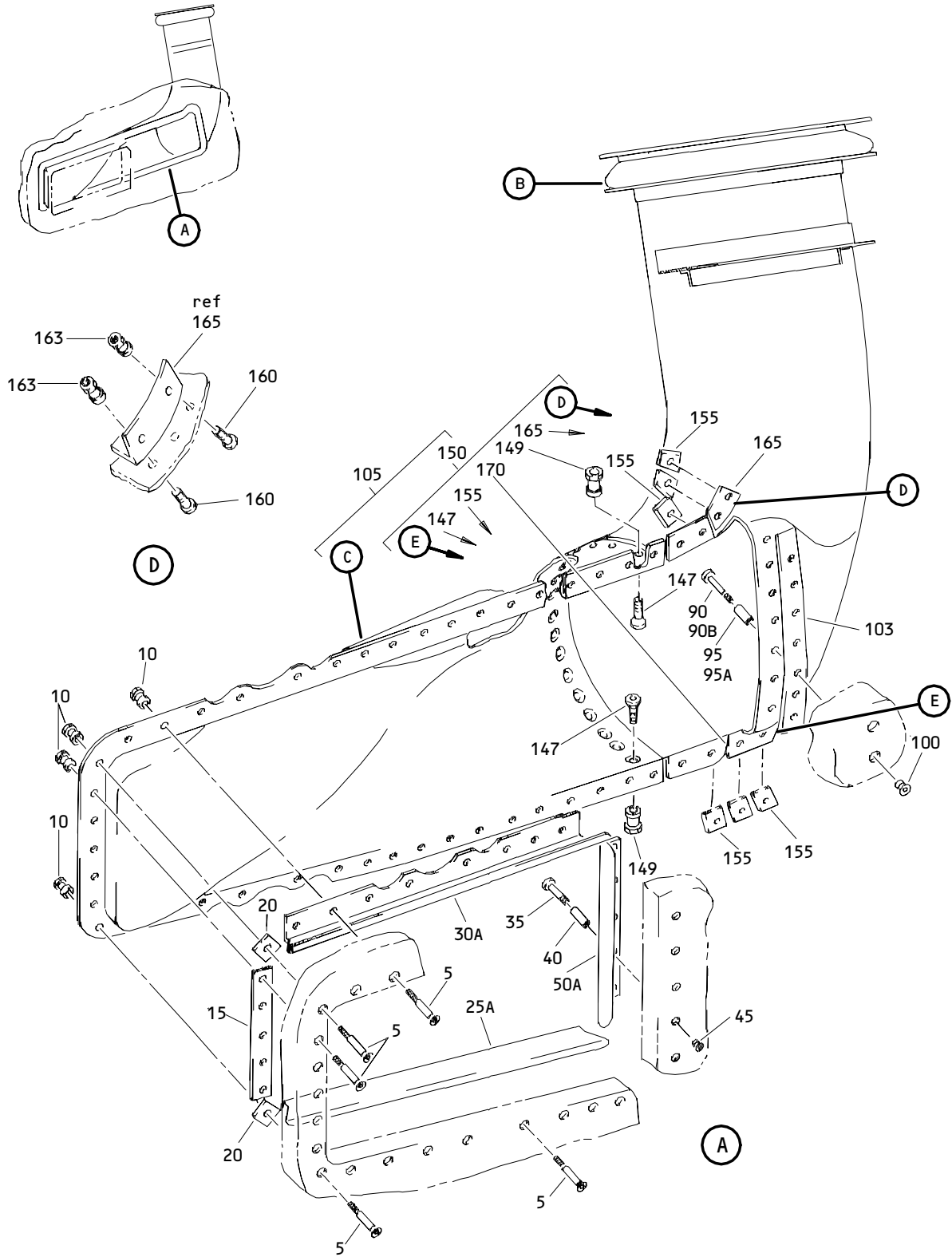
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
841	BACB30LH2-11		...BOLT	B,C	2
842	AN96OKD8		...WASHER	B,C	2
843	BACN10JC08CD		...NUT	B,C	2
844	315T1000-8		...SHIM- (MFD FROM ALUM SHIM BAC1534-125 F25.01 0.8 WIDHT 1.5 IN. LG)	B,C	2
R 845	HL1187DUW5		...COLLAR- (V5M902) (SPEC BACC30X5SW) (OPT HL87DUW5 (V73197)) (OPT HL87DUW5 (V92215)) (OPT HL86DUW5 (V73197)) (OPT HL86DUW5 (V56878)) (OPT HL86DUW5 (V92215)) (OPT HL1187DUW5 (V56878)) (OPT HL1187DUW5 (V92215)) (OPT HL87DUW5 (V56878)) (OPT HL1187DUW5 (V73197))	B,C	2
850	315T1403-8		...FILLER	B,C	2
855	315T1417-1		...BUSHING	B,C	1
860	315T1417-2		...BUSHING	B,C	1
-865	315T1403-6		DELETED		
865A	315T1403-5		DELETED		
-865B	315T1403-11		DELETED		

- Item Not Illustrated

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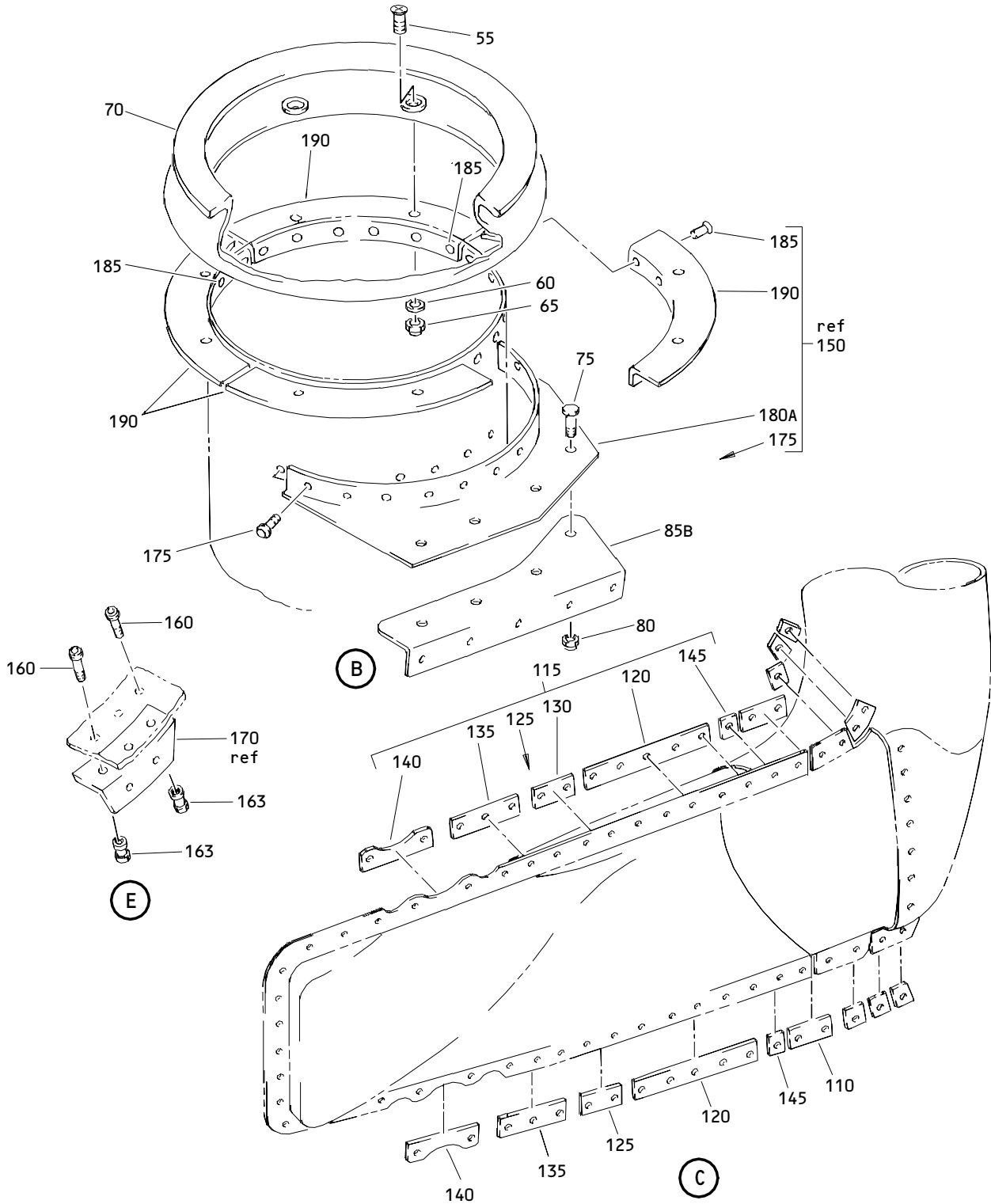
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Engine Outboard and Inboard Side Fan Duct Precooler Inlet Duct Assembly  
Figure 7 (Sheet 1)

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Engine Outboard and Inboard Side Fan Duct Precooler Inlet Duct Assembly  
 Figure 7 (Sheet 2)

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**BOEING**  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- -1	315T1126-1		DUCT INSTL-ENG. OUTBD AND INBD SIDE FAN DUCT PRECOOLER INLET	A,D	RF
3	315T1126-5001		.DUCT INSTL- (REPLD BY ITEMS 3A, 3B, 3C, 3D)	A,D	1
-3A	315T1126-5002		.DUCT INSTL- (REPLS ITEM 3) (REPLD BY ITEMS 3B, 3C, 3D)	A,D	1
-3B	315T1126-5003		.DUCT INSTL- (REPLS ITEMS 3, 3A) (REPLD BY ITEMS 3C, 3D)	A,D	1
-3C	315T1126-5004		.DUCT INSTL- (REPLS ITEMS 3, 3A, 3B) (REPLD BY ITEM 3D)	A,D	1
-3D	315T1126-5005		.DUCT INSTL- (REPLS ITEMS 3, 3A, 3B, 3C)	A,D	1
5	BACB30NZ6K		..BOLT- (SIZE DETERMINE ON INST)	A,D	49
R 10	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,D	49

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-					
15	BACS40T10C70		..SHIM	A,D	1
20	BACS40T10C10		..SHIM	A,D	2
25	315T1127-1		DELETED		
25A	315T1127-17		..MOLDING-SIDE	A,D	1
30	315T1127-2		DELETED		
30A	315T1127-18		..MOLDING-SIDE	A,D	1
35	2ASPFDT6-17		..PIN- (V17446)	A,D	5
40	ASPFSDT6		..SLEEVE- (V17446)	A,D	5
45	ASPLC2AC6		..COLLAR-LOCK (V17446)	A,D	5
50	315T1127-11		DELETED		
50A	315T1127-19		..LIP-INLET	A,D	1
55	BACB30LR3U3		..BOLT	A,D	8
60	AN960C10L		..WASHER	A,D	8
65	BACN10JC3CM		..NUT	A,D	8
70	BOE2048-0501		..SEAL-KISS (V16632) (SPEC 60B89012-501) (USED ON ITEMS 3, 3A, 3B)	A,D	1
-70A	60B89012-504		DELETED		
-70B	BOE2048-0504		..SEAL-KISS (V16632) (SPEC 60B89012-504) (USED ON ITEM 3C, 3D)	A,D	1
75	BACB30LJ3U2		..BOLT	A,D	4
80	BACN10JC3CM		..NUT	A,D	4
85	315T1127-9		DELETED		
85A	315T1127-15		DELETED		
85B	315T1127-20		..SUPPORT-DUCT (USED ON ITEM 3A)	A,D	1
-85C	315T1127-9		..SUPPORT-DUCT (USED ON ITEM 3)	A,D	1
-85D	315T1127-21		..SUPPORT-DUCT (USED ON ITEMS 3B, 3C, 3D)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-90	2ASPPFDT6-20		..PIN- (V17446) (OPT ITEM 90B USED WITH ITEM 95A) (USED WITH ITEM 95)	A,D	7
90A	2ASPPFDT6		DELETED		
90B	2ASPPFDT6-20		..PIN- (V17446) (OPT ITEM 90 USED WITH ITEM 95) (USED WITH ITEM 95A)	A,D	7
95	ASPFSDT6		..SLEEVE- (V17446) (USED WITH ITEM 90)	A,D	7
95A	2ASPPSDT6		..SLEEVE- (V17446) (USED WITH ITEM 90B)	A,D	7
100	ASPLC2AC6		..COLLAR-LOCK (V17446)	A,D	7
103	BACS40T10C105		..SHIM	A,D	1
105	315T1125-1		..DUCT ASSY- (USED ON ITEM 3)	A,D	1
-105A	315T1125-18		..DUCT ASSY- (USED ON ITEMS 3A, 3B, 3C)	A,D	1
-105B	315T1125-20		..DUCT ASSY- (USED ON ITEM 3D)	A,D	1
110	315T1125-11		...FILLER-RADIUS	A,D	2
115	315T1125-2		...BOND ASSY-FWD (USED ON ITEM 105)	A,D	1
-115A	315T1125-19		...BOND ASSY-FWD (USED ON ITEMS 105A, 105B)	A,D	1
120	315T1125-10		....FILLER-RADIUS	A,D	2
125	315T1125-15		....FILLER-RADIUS	A,D	1
130	315T1125-16		....FILLER-RADIUS	A,D	1
135	315T1125-17		....FILLER-	A,D	2
140	315T1125-7		....FILLER	A,D	2
145	315T1125-9		....FILLER	A,D	2
147	HL11VAZ6-4		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-147A	HL1012AZ6-4		...BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))	A,D	16
R 149	HL1187-6		...COLLAR- (V5M902) (SPEC BACC30X6) (OPT HL87-6 (V73197)) (OPT HL87-6 (V92215)) (OPT HL1187-6 (V56878)) (OPT HL1187-6 (V92215)) (OPT HL87-6 (V56878)) (OPT HL1187-6 (V73197))	A,D	16
150	315T1125-3		...BOND ASSY-AFT	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-155	315T1125-9		....FILLER-RADIUS (USED ON ITEMS 105, 105A)	A,D	6
160	HL1012AZ6-3		....BOLT- (V97928) (SPEC BACB30NX6K3) (OPT HL12VAZ6-3 (V73197)) (OPT HL12VAZ6-3 (V92215)) (OPT HL12VAZ6-3 (V97928)) (OPT L802-6K3 (V06725)) (OPT HL12VAZ6-3 (V56878)) (OPT HL1012AZ6-3 (V0PTK6)) (OPT HL1012AZ6-3 (V06725)) (OPT HL1012AZ6-3 (V06950)) (OPT HL1012AZ6-3 (V17446)) (OPT HL1012AZ6-3 (V56878)) (OPT HL1012AZ6-3 (V60516)) (OPT HL1012AZ6-3 (V73197))	A,D	6
R 163	HL1187-6		....COLLAR- (V5M902) (SPEC BACC30X6) (OPT HL87-6 (V73197)) (OPT HL87-6 (V92215)) (OPT HL1187-6 (V56878)) (OPT HL1187-6 (V92215)) (OPT HL87-6 (V56878)) (OPT HL1187-6 (V73197))	A,D	6

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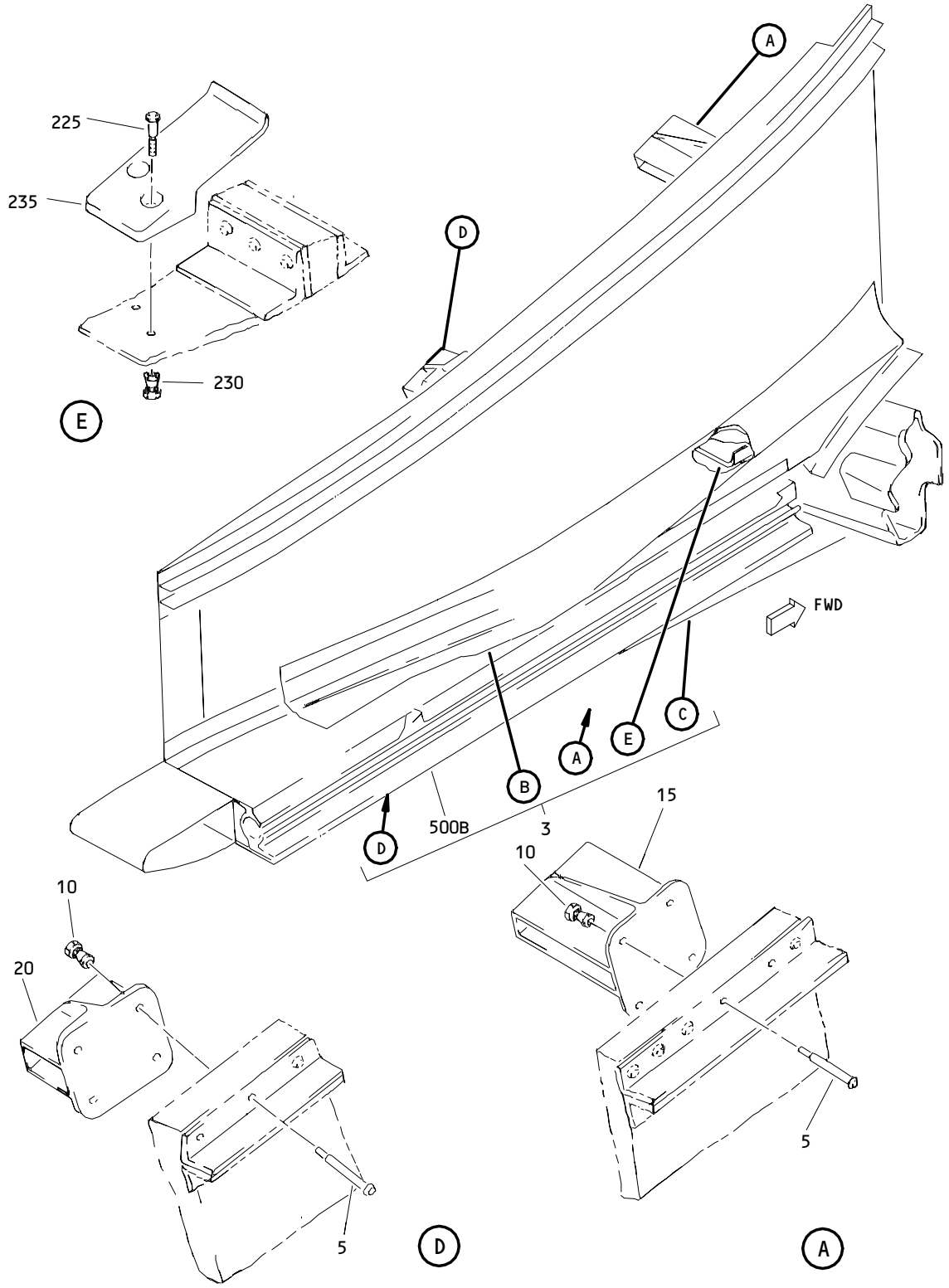
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-					
165	315T1127-12		....SUPPORT-LUG	A,D	1
170	315T1127-13		....SUPPORT-LUG	A,D	1
175	HL1012AZ5-3		....BOLT- (V97928) (SPEC BACB30NX5K3) (OPT HL12VAZ5-3 (V73197)) (OPT HL12VAZ5-3 (V92215)) (OPT HL12VAZ5-3 (V97928)) (OPT L802-5K3 (V06725)) (OPT HL12VAZ5-3 (V56878)) (OPT HL1012AZ5-3 (V0PTK6)) (OPT HL1012AZ5-3 (V06725)) (OPT HL1012AZ5-3 (V06950)) (OPT HL1012AZ5-3 (V17446)) (OPT HL1012AZ5-3 (V56878)) (OPT HL1012AZ5-3 (V60516)) (OPT HL1012AZ5-3 (V73197))	A,D	11
180	315T1127-8		DELETED		
180A	315T1127-14		....SUPPORT-DUCT	A,D	1
185	BACR15BB5AD		....RIVET- (SIZE DETERMINE ON INST)	A,D	24
190	315T1127-10		....FLANGE SEGMENT	A,D	4

- Item Not Illustrated

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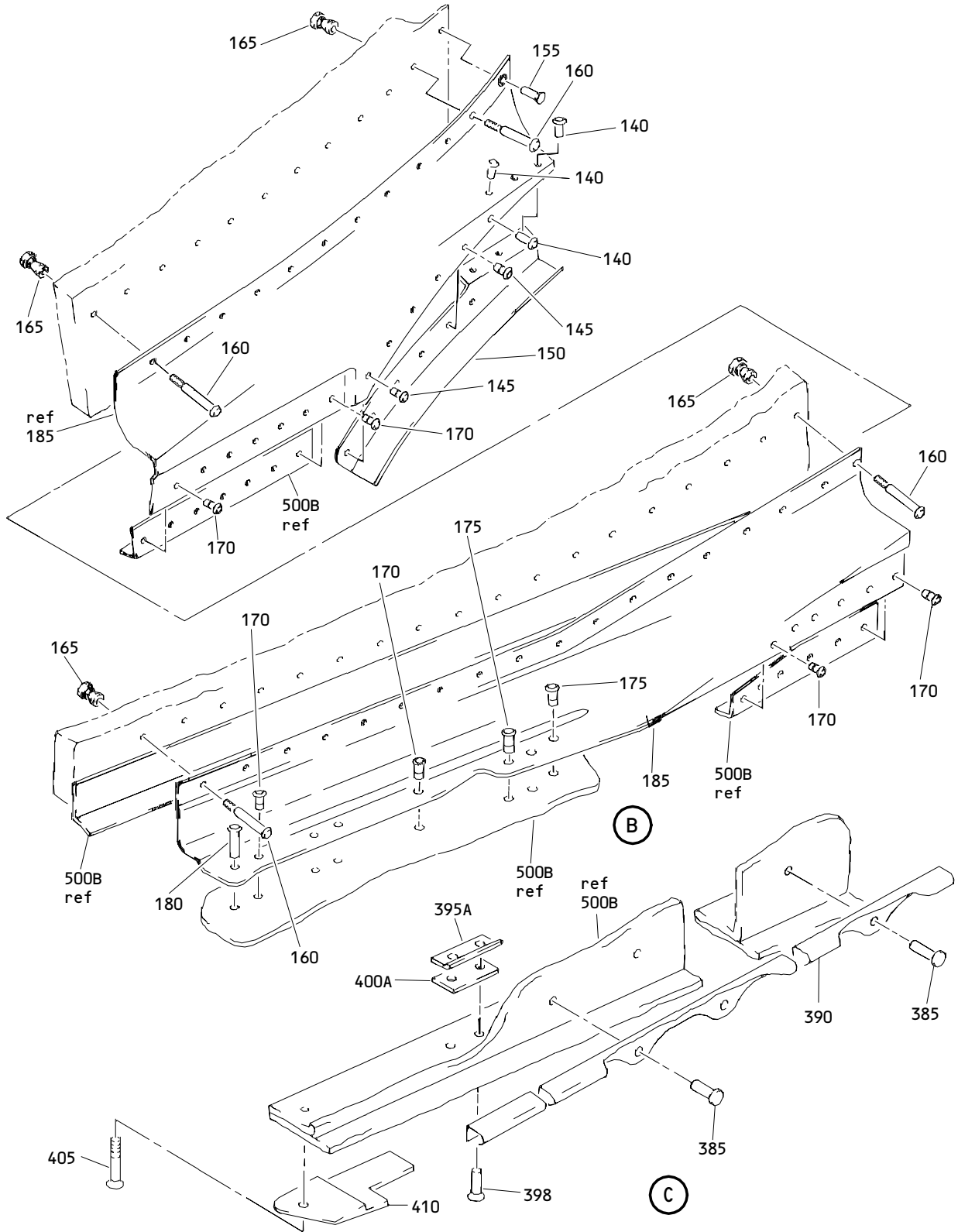
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Engine Outboard and Inboard Side Fan Duct Lower Bifurcation Assembly  
 Figure 8 (Sheet 1)

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Engine Outboard and Inboard Side Fan Duct Lower Bifurcation Assembly  
Figure 8 (Sheet 2)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- -1	315T1400-26		BIFURCATION ASSY-ENG OUTBD AND INBD SIDE FAN DUCT LWR (RH)	B,C	RF
3	315T1400-5008		.BIFURCATION ASSY- (REPLD BY ITEMS 3A, 3B, 3C)	B,C	1
-3A	315T1400-5010		.BIFURCATION ASSY- (REPLS ITEM 3) (REPLD BY ITEMS 3B, 3C)	B,C	1
-3B	315T1400-5012		.BIFURCATION ASSY- (REPLS ITEMS 3, 3A) (REPLD BY ITEM 3C)	B,C	1
-3C	315T1400-5014		.BIFURCATION ASSY- (REPLS ITEMS 3, 3A, 3B)	B,C	1
5	HL10VAZ6-21		..BOLT- (V60516) (SPEC BACB30MY6K21) (OPT B30MY6K21 (V97928))	B,C	8
R 10	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	B,C	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-					
15	315T1409-2		..PAD-CPRSN	B,C	1
20	315T1410-2		..PAD-CPRSN	B,C	1
25	HL11VAZ6-5		DELETED		
30	HL10VAZ6-5		DELETED		
35	HL10VAZ6K3		DELETED		
40	HL10VAZ6-18		DELETED		
45	HL11VAZ6-20		DELETED		
50	HL11VAZ6-17		DELETED		
55	HL11VAZ6-14		DELETED		
60	HL11VAZ6-12		DELETED		
65	HL11VAZ6-10		DELETED		
70	HL79-6		DELETED		
75	BACR15BA6KE		DELETED		
80	315T1400-8		DELETED		
85	315T1418-4		DELETED		
-85A	315T1418-6		DELETED		
90	BACR15BA6KE		DELETED		
95	HL11VAZ6-18		DELETED		
100	HL10VAZ6-18		DELETED		
105	HL79-6		DELETED		
110	2ASPF6DT6-18		DELETED		
115	2ASPF6DT6-15		DELETED		
120	2ASPF6DT6-12		DELETED		
125	ASPF6DT6		DELETED		
130	ASPLC2AC6		DELETED		
135	315T1419-2		DELETED		
-135A	315T1419-4		DELETED		
140	BACR15FT5KE		..RIVET- (SIZE DETERMINE ON INST)	B,C	4
145	NAS1398CW5-2		..RIVET	B,C	5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-					
150	315T1400-6		..CLIP	B,C	1
155	BACR15BA5KE		..RIVET- (SIZE DETERMINE ON INST)	B,C	1
160	HL10VAZ5-17		..BOLT- (V60516) (SPEC BACB30MY5K17) (OPT B30MY5K17 (V97928))	B,C	29
R 165	HL79-5		..COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))	B,C	29
170	NAS1398CW5-2		..RIVET	B,C	17
175	NAS1398CW8-7		..RIVET	B,C	3
180	NAS1398CW8-5		..RIVET	B,C	1
185	315T1400-4		..FAIRING-RADIUS	B,C	1
190	HL10VAZ6-19		DELETED		
195	HL79-6		DELETED		
200	MS21141-6P4		DELETED		
205	315T1400-18		DELETED		
210	HL12VAZ6-6		DELETED		
215	HL1187-6		DELETED		
220	315T1400-20		DELETED		
225	HL10VAZ6-5		..BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))	B,C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 08-230	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	B,C	2
235	315T1449-1		..BLOCK-SEAL (OPT ITEM 235A)	B,C	1
-235A	315T1449-3		..BLOCK-SEAL (OPT ITEM 235)	B,C	1
240	HL11VAZ6-19		DELETED		
245	HL79-6		DELETED		
250	315T1400-16		DELETED		
255	HL10VAZ6-21		DELETED		
260	HL10VAZ6-18		DELETED		
265	HL11VAZ6-18		DELETED		
270	HL11VAZ6-21		DELETED		
275	HL11VAZ6-20		DELETED		
278	HL11VAZ6-4		DELETED		
280	HL79-6		DELETED		
285	BACR15BA6KE		DELETED		
290	2ASPF6DT6-19		DELETED		
295	2ASPF6DT6-16		DELETED		
300	2ASPF6DT6-14		DELETED		
305	ASPF6DT6		DELETED		
310	ASPLC2AC6		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-					
315	315T1401-2		DELETED		
-315A	315T1401-36		DELETED		
-315B	315T1401-40		DELETED		
320	315T1400-13		DELETED		
325	315T1400-15		DELETED		
328	MS21141-0621P		DELETED		
330	HL12VAZ6-6		DELETED		
332	MS21141-0619P		DELETED		
335	HL12VAZ6-7		DELETED		
337	MS21141-0622P		DELETED		
338	MS21141S0626P		DELETED		
340	HL12VAZ6-8		DELETED		
340A	HL12VAZ8-8		DELETED		
343	MS21141-0623P		DELETED		
345	HL10VAZ6-8		DELETED		
347	MS21141-0626P		DELETED		
350	HL1187-6		DELETED		
355	HL1187-8		DELETED		
360	HL79-6		DELETED		
365	315T1400-10		DELETED		
370	315T1400-11		DELETED		
375	315T1400-12		DELETED		
376	315T1400-14		DELETED		
377	315T1400-22		DELETED		
-380	315T1407-2SP		DELETED		
-380A	315T1407-2		..FAIRING INSTL-OUTER	B,C	1
385	MS20615-5MP8		...RIVET	B,C	6
390	315T1406-2		...LINER-AUX TRACK	B,C	1
395	315T1407-36		DELETED		
395A	315T1407-93		...FILLER	B,C	1
398	BACR15CE5KE		...RIVET-	B,C	2
			(SIZE DETERMINE ON INST)		
400	BACS4OR06A18		DELETED		
400A	BACS4OR06B18F		...SHIM	B,C	1

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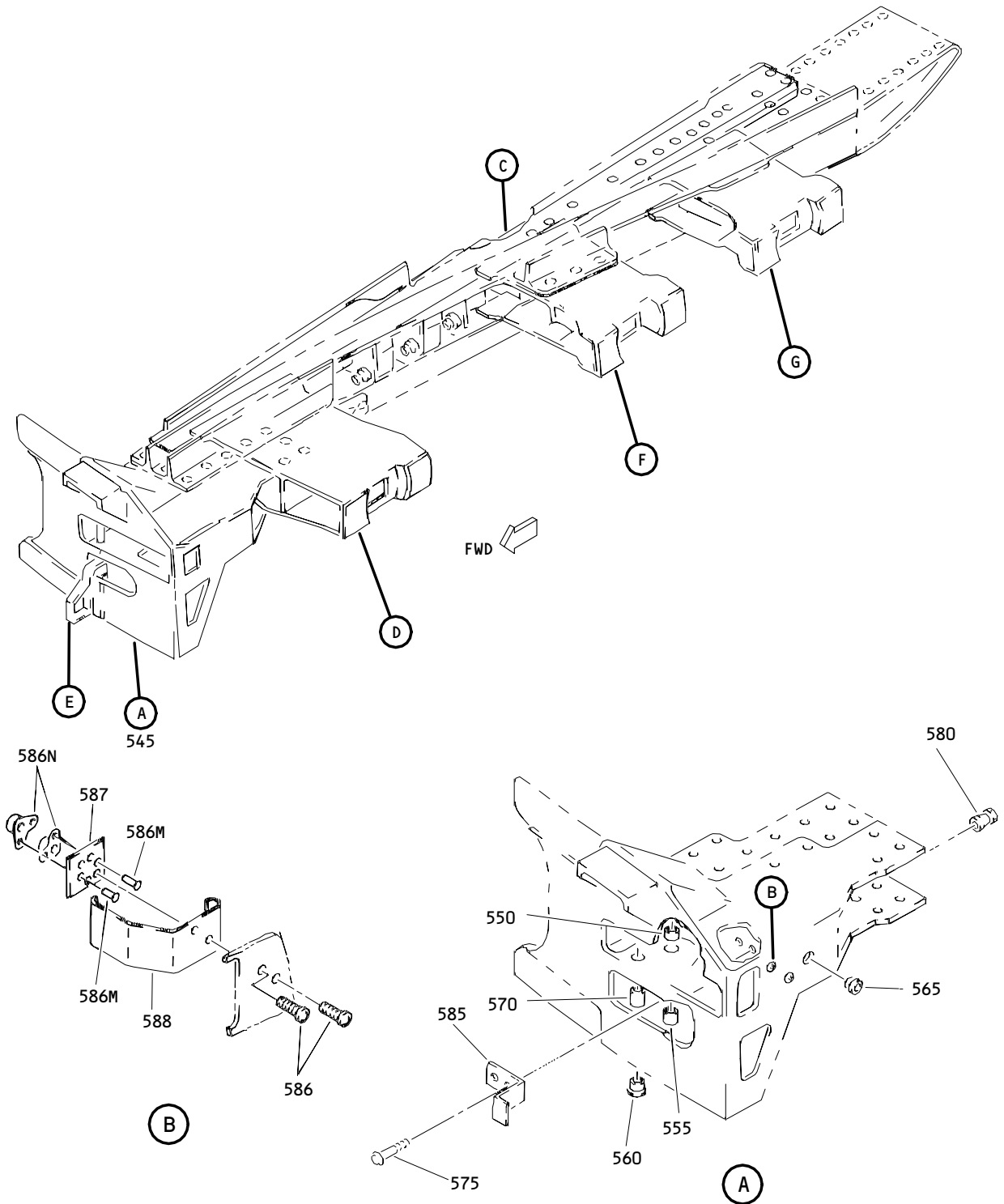
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-405	BACB30LH3-8		...BOLT	B,C	1
410	315T1444-1		...FILLER	B,C	1
500	315T1430-114SP		DELETED		
-500A	315T1430-132SP		DELETED		
500B	315T1430-114		..BEAM ASSY-TRACK SPRT RH (FOR DETAILS SEE FIG. 9) (USED ON ITEMS 3, 3B, 3C)	B,C	1
-500C	315T1430-132		..BEAM ASSY-TRACK SPRT RH (FOR DETAILS SEE FIG. 9) (USED ON ITEM 3A)	B,C	1

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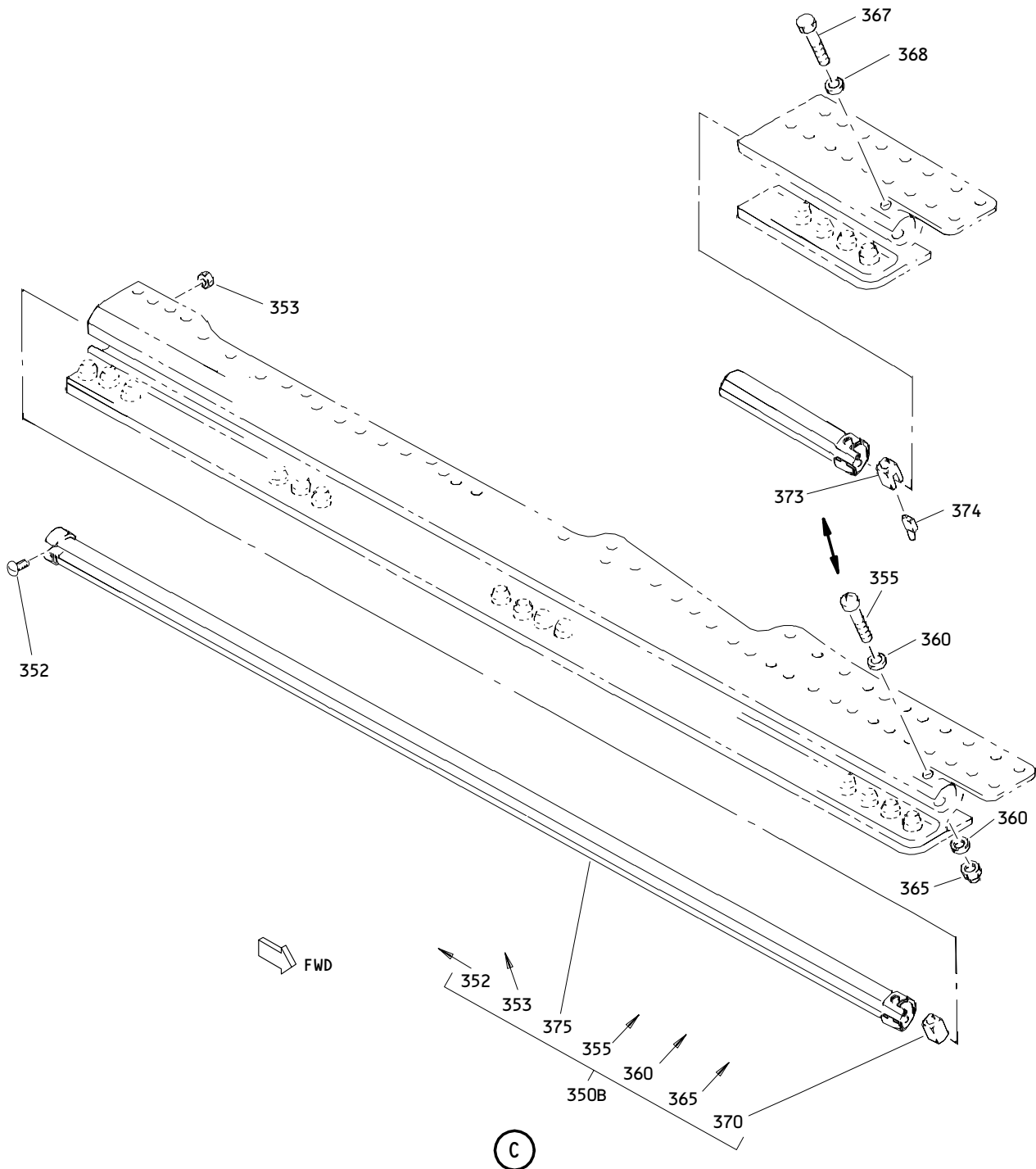
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Engine Outboard and Inboard Side Fan Duct Lower  
 Bifurcation Track Support Beam Assembly  
 Figure 9 (Sheet 1)

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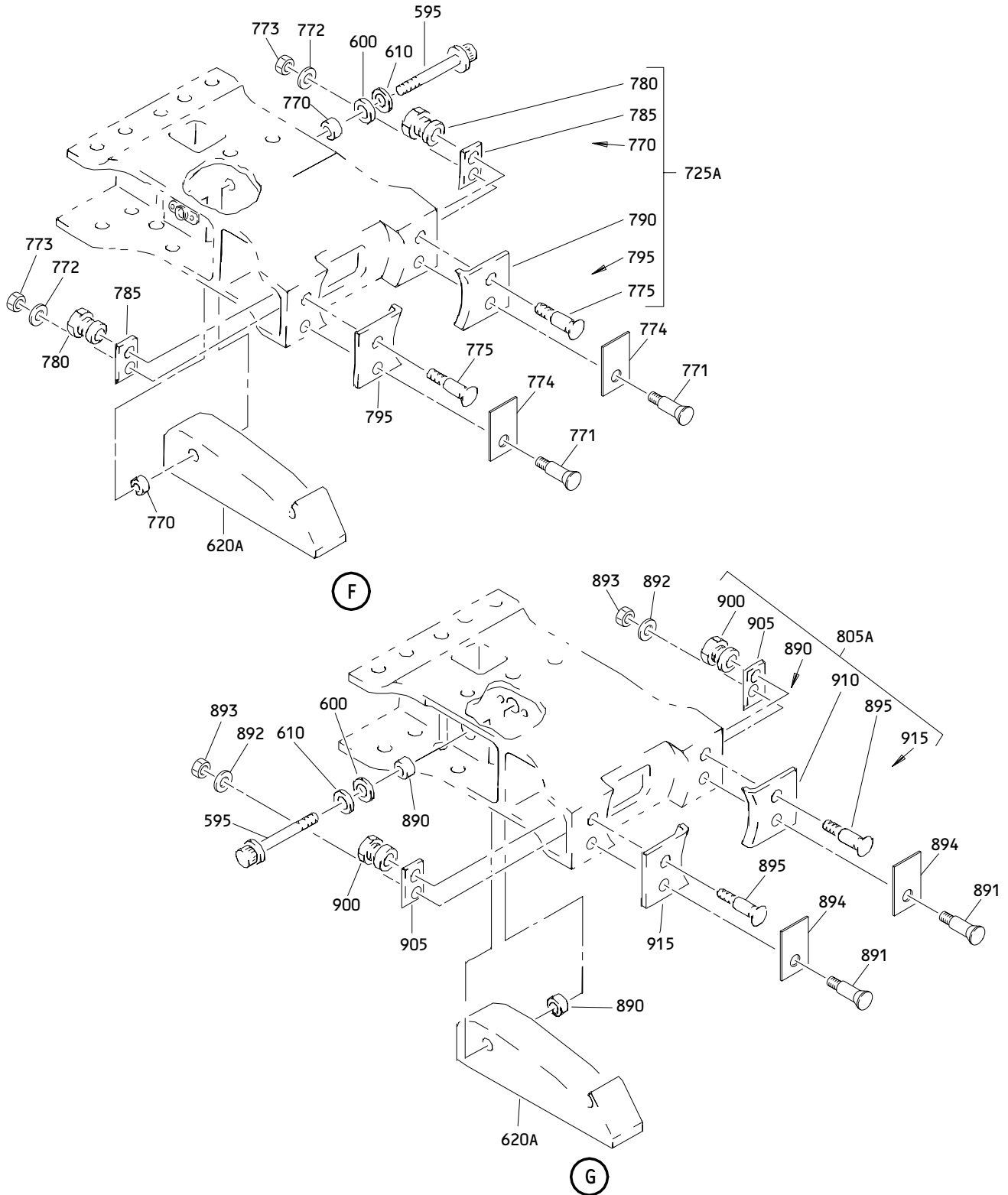
Engine Outboard and Inboard Side Fan Duct  
 Lower Bifurcation Track Support RH Beam Assembly  
 Figure 9 (Sheet 2)

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Engine Outboard and Inboard Side Fan Duct Lower  
 Bifurcation Track Support Beam Assembly  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
-1	315T1430-114SP		DELETED		
-1A	315T1430-132SP		DELETED		
-1B	315T1430-114		BEAM ASSY-ENG OUTBD AND INBD SIDE FAN DUCT LWR BIFURCATION TRACK SPRT RH	B,C	RF
-1C	315T1430-132		BEAM ASSY-ENG OUTBD AND INBD SIDE FAN DUCT LWR BIFURCATION TRACK SPRT RH	B,C	RF
-3	315T1430-5014		.BEAM ASSY- (REPLD BY ITEMS 3B, 3C, 3D) (USED ON ITEM 1B)	B,C	1
-3A	015T1430-5015		DELETED		
-3B	315T1430-5016		.BEAM ASSY- (REPLS ITEMS 3, 3C) (REPLD BY ITEM 3D) (USED ON ITEM 1B)	B,C	1
-3C	315T1430-5015		.BEAM ASSY- (REPLS ITEM 3) (REPLD BY ITEMS 3B, 3D) (USED ON ITEM 1B)	B,C	1
-3D	315T1430-5020		.BEAM ASSY- (REPLS ITEM 3, 3B, 3C) (USED ON ITEM 1)	B,C	1
-3G	315T1430-5017		.BEAM ASSY- (USED ON ITEM 1A)	B,C	1
-3H	315T1430-5025		.BEAM ASSY- (USED ON ITEM 1A)	B,C	1
5	HL12VAZ8-6		DELETED		
10	HL12VAZ8-7		DELETED		
15	HL12VAZ8-10		DELETED		
16	HL10VAZ10-8		DELETED		
18	HL10VAZ8-8		DELETED		
20	HL1187-8		DELETED		
22	HL79-8		DELETED		
25	315T1430-52		DELETED		
30	315T1430-44		DELETED		
35	315T1430-48		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
40	315T1430-8		DELETED		
45	315T1430-111		DELETED		
50	HL12VAZ8-15		DELETED		
55	HL12VAZ6-5		DELETED		
60	HL12VAZ6-8		DELETED		
65	HL1187-6		DELETED		
70	HL1187-8		DELETED		
75	HL13VAZ6-7		DELETED		
80	MS21140-0608P		DELETED		
85	MS21141-0608P		DELETED		
90	HL13VAZ6-6		DELETED		
95	MS21140-0606P		DELETED		
100	HL13VAZ6-4		DELETED		
105	HL1187-6		DELETED		
110	HL11VAZ8-8		DELETED		
115	BACB30NU4K6		DELETED		
115A	BACB30LL4K6		DELETED		
120	HL11VAZ8-7		DELETED		
125	HL79-8		DELETED		
130	BR1110C4M		DELETED		
135	NAS6703A5		DELETED		
140	NAS6703A8		DELETED		
145	BR1110C3M		DELETED		
147	MS21141-0605P		DELETED		
150	315T1430-96		DELETED		
160	315T1430-98		DELETED		
165	315T1430-14		DELETED		
170	315T1430-43		DELETED		
175	315T1430-90		DELETED		
180	315T1430-10		DELETED		
185	BACB30NU3K6		DELETED		
190	HL11VAZ6-6		DELETED		
195	BACB30NT4K6		DELETED		
200	BACB30NT4K4		DELETED		
205	HL10VAZ8-8		DELETED		
210	BACB30NU3K4		DELETED		
215	BACB30NU3K7		DELETED		
220	HL11VAZ6-5		DELETED		
225	HL11VAZ6-3		DELETED		
227	HL10VAZ8-4		DELETED		
230	AN960-416L		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
235	AN960-10L		DELETED		
240	HL79-6		DELETED		
245	H10-4BAC		DELETED		
250	H10-3BAC		DELETED		
255	HL79-8		DELETED		
260	315T1430-4		DELETED		
-260A	315T1430-140		DELETED		
265	315T1430-35		DELETED		
270	315T1430-68		DELETED		
275	315T1430-75		DELETED		
280	315T1430-82		DELETED		
285	315T1430-85		DELETED		
290	315T1430-88		DELETED		
295	HL10VAZ8-5		DELETED		
300	HL10VAZ6-5		DELETED		
305	HL10V6-6		DELETED		
310	HL10VAZ8-6		DELETED		
315	HL11VAZ6-6		DELETED		
320	HL79-8		DELETED		
325	HL79-6		DELETED		
330	HL11VAZ6-5		DELETED		
335	HL11VAZ6-7		DELETED		
340	HL10VAZ6-4		DELETED		
345	HL79-6		DELETED		
350	315T1402-2		DELETED		
-350A	315T1402-6		DELETED		
350B	315T1402-14		..TRACK ASSY- (OPT ITEM 350C)	B,C	1
-350C	315T1402-18		..TRACK ASSY- (OPT ITEM 350B)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
352	BACB30LL3-3		...BOLT	B,C	1
353	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	B,C	1
355	NAS623-3-29		..SCREW- (USED WITH ITEMS 370, 370A)	B,C	1
360	AN960PD10L		...WASHER- (USED WITH ITEMS 370, 370A)	B,C	2
365	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (USED WITH ITEMS 370, 370A)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-367	BACB30LM3HSU16		...BOLT- (USED WITH ITEMS 373, 374)	B,C	1
368	AN960PD10L		...WASHER- (USED WITH ITEMS 373, 374)	B,C	1
370	315T3317-1		...RETAINER-LINER (USED ON ITEM 350B) (USED WITH ITEMS 355, 360, 365)	B,C	1
-370A	315T3317-1		...RETAINER-LINER (OPT ITEM 373 USED WITH ITEMS 367, 368, 374) (USED ON ITEM 350C) (USED WITH ITEMS 355, 360, 365)	B,C	1
373	315T3257-1		...RETAINER-PIN (OPT ITEM 370A USED WITH ITEMS 355, 360, 365) (USED ON ITEM 350C) (USED WITH ITEMS 367, 368, 374)	B,C	1
374	315T3257-2		...PIN- (USED ON ITEM 350C) (USED WITH ITEMS 367, 368, 373)	B,C	1
375	315T1415-12		DELETED		
-375A	315T1415-16		DELETED		
375B	315T1415-26		...LINER-TRACK (OPT ITEM 375C)	B,C	1
-375C	315T1415-28		...LINER ASSY-TRACK (OPT ITEM 375B)	B,C	1
380	315T1402-4		DELETED		

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 ILLUSTRATED PARTS LIST  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
-380A	315T1402-8		DELETED		
380B	315T1402-16		DELETED		
-380C	315T1402-20		DELETED		
385	315T1430-42		DELETED		
390	315T1430-40		DELETED		
395	315T1430-58		DELETED		
400	315T1430-62		DELETED		
405	315T1430-65		DELETED		
410	315T1430-64		DELETED		
415	315T1430-70		DELETED		
420	BACS40R17C212F		DELETED		
425	315T1430-57		DELETED		
430	315T1450-1		..SIGNAL INSTL-LATCH	B,C	1
435	NAS509-4C		...NUT	B,C	2
440	315T1451-1		...HANDLE ASSY	B,C	1
445	MS20427M5-7		....RIVET	B,C	2
450	315T1451-6		....BRACKET	B,C	1
455	MS20427M4-6		....RIVET	B,C	2
460	315T1451-3		....FILLER	B,C	1
465	315T1451-4		....HANDLE	B,C	1
470	AN960C416L		...WASHER	B,C	1
475	315T1453-1		...SPRING	B,C	1
480	315T1450-2		...FILLER	B,C	1
485	315T1452-1		...ROD	B,C	1
490	315T1448-5		..BOLT	B,C	1
495	BACW10BP5AC		..WASHER	B,C	1
500	AN960PD516L		..WASHER-	B,C	1
			(OPT ITEMS 500A, 500B)		
500A	AN960-516L		..WASHER-	B,C	1
			(OPT ITEMS 500, 500B)		
500B	AN960-516		..WASHER-	B,C	1
			(OPT ITEMS 500, 500A)		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-505	BRH10C4M		..NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	B,C	1
510	9348-1		..LATCH ASSY-HOOK (V84256) (SPEC S315T110-1) (OPT H2958-1 (V83014)) (OPT 9348 (V84256)) (OPT 9425 (V84256))	B,C	1
515	HL10VAZ8-7		DELETED		
520	HL10VAZ8-9		DELETED		
525	HL10VAZ8-5		DELETED		
530	HL10VAZ8-8		DELETED		
535	HL10VAZ8-10		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
540	HL79-8		DELETED		
542	HL82-8AWU		DELETED		
545	315T1413-1		..FITTING ASSY- (USED ON ITEMS 3, 3A)	B,C	1
-545A	315T1413-10		..FITTING ASSY- (USED ON ITEM 3B)	B,C	1
-545B	315T1413-9		..FITTING ASSY- (OPT ITEM 545C) (USED ON ITEMS 3G, 3H)	B,C	1
-545C	315T1413-10		..FITTING ASSY- (OPT ITEM 545B) (USED ON ITEMS 3G, 3H)	B,C	1
550	BACB28AK05-037		...BUSHING	B,C	1
555	BACB28AK05-051		...BUSHING	B,C	1
560	BACB28AM04B022A		...BUSHING	B,C	1
565	BACB28AP06P020		...BUSHING	B,C	1
570	BACB28W3B051		...BUSHING	B,C	1
575	HL10VAZ5-4		...BOLT- (V60516) (SPEC BACB30MY5K4) (OPT B30MY5K4 (V97928)) (USED ON ITEM 545)	B,C	2
R 580	HL79-5		...COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878)) (USED ON ITEM 545)	B,C	2

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 COMPONENT  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-585	315T1413-6		...STOP- (USED ON ITEM 545)	B,C	1
586	NAS602-10P		...BOLT- (USED ON ITEMS 545A, 545B, 545C)	B,C	2
586G	BAC15BB3DD		DELETED		
586H	BR2000A08		DELETED		
586J	BR1000A08		DELETED		
586K	BACR15BA3DD		DELETED		
586L	BRM300A08		DELETED		
586M	BACR15BA3D		...RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 545A, 545B, 545C)	B,C	4
586N	BRM300A08		...NUTPLATE- (V52828) (SPEC BACN10JP08C) (OPT MK3000-08BAC (V15653)) (OPT NS103199-82 (V80539)) (OPT RMA9205M82 (V72962)) (OPT T8078S832 (V11815)) (OPT VN203A1-82 (V92215)) (USED ON ITEMS 545A, 545B, 545C)	B,C	2
587	315T3708-3		...RETAINER- (USED ON ITEMS 545A, 545B, 545C)	B,C	1
588	315T3708-1		...SPRING-FLAT (USED ON ITEMS 545A, 545B, 545C)	B,C	1
590	315T1413-2		DELETED		
590A	315T1413-4		DELETED		
-590B	315T1413-8		DELETED		
-590C	315T1413-12		DELETED		
595	315T1448-1		..BOLT	B,C	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-600	AN960PD516L		..WASHER- (OPT ITEMS 600A, 600B)	B,C	3
600A	AN960-516L		..WASHER- (OPT ITEMS 600, 600B)	B,C	3
-600B	AN960-516		..WASHER- (OPT ITEMS 600, 600A)	B,C	3
605	AN960-416L		..WASHER	B,C	1
610	BACW10BP5AC		..WASHER	B,C	3
615	BRH10C4M		..NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	B,C	1
620	9352		DELETED		
620A	9396		..LATCH ASSY- (V84256) (SPEC S315T109-1) (OPT 9352 (V84256))	B,C	3
620B	9427		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
625	315T1443-1		DELETED		
625A	315T1443-7		..FITTING ASSY-LATCH	B,C	1
630	HL10VAZ8-7		DELETED		
635	315T1430-54		DELETED		
640	HL79-8		DELETED		
645	315T3414-2		...BUSHING	B,C	2
646	BACB30LH2-11		...BOLT	B,C	2
647	AN960KD8		...WASHER	B,C	2
648	BACN10JC08CD		...NUT	B,C	2
649	315T1000-8		...SHIM- (MFD FROM ALUM SHIM BAC1534-125 F25.01 0.8 IN. WIDHT 1.5 IN. LG)	B,C	2
650	HL13VAZ5-6		...BOLT- (V56878) (SPEC BACB30NY5K6) (OPT HL13VAZ5-6 (V73197)) (OPT HL13VAZ5-6 (V92215)) (OPT HL13VAZ5-6 (V97928)) (OPT L801-5K6 (V06725)) (OPT HL13VAZ5-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ5-6 (V17446))	B,C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-655	HL1187DUW5		...COLLAR- (V5M902) (SPEC BACC30X5SW) (OPT HL87DUW5 (V73197)) (OPT HL87DUW5 (V92215)) (OPT HL86DUW5 (V73197)) (OPT HL86DUW5 (V56878)) (OPT HL86DUW5 (V92215)) (OPT HL1187DUW5 (V56878)) (OPT HL1187DUW5 (V92215)) (OPT HL87DUW5 (V56878)) (OPT HL1187DUW5 (V73197))	B,C	2
660	315T1417-1		...BUSHING	B,C	1
665	315T1417-2		...BUSHING	B,C	1
670	315T1443-6		...FILLER	B,C	2
675	315T1443-3		DELETED		
675A	315T1443-8		DELETED		
680	HL11VAZ6-3		DELETED		
685	HL11VAZ6-4		DELETED		
690	HL10VAZ6-4		DELETED		
693	HL11VAZ6-4		DELETED		
695	HL79-6		DELETED		
700	MS21141-0602P		DELETED		
705	315T1430-67		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
710	315T1430-69		DELETED		
715	315T1430-117		DELETED		
720	315T1430-77		DELETED		
725	315T1403-2		DELETED		
725A	315T1403-10		..FITTING ASSY-LATCH	B,C	1
730	HL10VAZ8-6		DELETED		
735	HL10VAZ8-7		DELETED		
740	HL10VAZ8-8		DELETED		
742	BACB30NR4K6		DELETED		
745	HL79-8		DELETED		
747	BR1110C4M		DELETED		
750	315T1430-71		DELETED		
755	BACR15BA4AD		DELETED		
755A	BACR15BA3AD		DELETED		
760	BRF200C4M		DELETED		
765	NAS463WC416		DELETED		
770	315T3414-2		...BUSHING	B,C	2
771	BACB30LH2-11		...BOLT	B,C	2
772	AN960KD8		...WASHER	B,C	2
773	BACN10JC08CD		...NUT	B,C	2
774	315T1000-8		...SHIM- (MFD FROM ALUM SHIM BAC1534-125 F25.01 0.8 IN. WIDHT 1.5 IN. LG)	B,C	2
775	HL13VAZ5-6		...BOLT- (V56878) (SPEC BACB30NY5K6) (OPT HL13VAZ5-6 (V73197)) (OPT HL13VAZ5-6 (V92215)) (OPT HL13VAZ5-6 (V97928)) (OPT L801-5K6 (V06725)) (OPT HL13VAZ5-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ5-6 (V17446))	B,C	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-780	HL1187DUW5		...COLLAR- (V5M902) (SPEC BACC30X5SW) (OPT HL87DUW5 (V73197)) (OPT HL87DUW5 (V92215)) (OPT HL86DUW5 (V73197)) (OPT HL86DUW5 (V56878)) (OPT HL86DUW5 (V92215)) (OPT HL1187DUW5 (V56878)) (OPT HL1187DUW5 (V92215)) (OPT HL87DUW5 (V56878)) (OPT HL1187DUW5 (V73197))	B,C	2
785	315T1403-8		...FILLER	B,C	2
790	315T1417-1		...BUSHING	B,C	1
795	315T1417-2		...BUSHING	B,C	1
800	315T1403-5		DELETED		
800A	315T1403-11		DELETED		
805	315T1403-1		DELETED		
805A	315T1403-9		..FITTING ASSY-LATCH	B,C	1
810	HL11VAZ6-4		DELETED		
815	BACB30NU3K4		DELETED		
820	BACB30NU3K6		DELETED		
825	BACB30NU3K5		DELETED		
830	HL11VAZ8-6		DELETED		
835	BACB30NU4K6		DELETED		
840	BACB30NU4K4		DELETED		
845	AN960-10L		DELETED		
850	AN960-416L		DELETED		
855	HL79-6		DELETED		
860	H10-3BAC		DELETED		
865	HL79-8		DELETED		
870	H10-4BAC		DELETED		
875	BACR15BA4AD		DELETED		
875A	BACR15BA3AD		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
09-					
880	BRF200C4M		DELETED		
885	NAS463WC416		DELETED		
890	315T3414-2		...BUSHING	B,C	2
891	BACB30LH2-11		...BOLT	B,C	2
892	AN960KD8		...WASHER	B,C	2
893	BACN10JC08CD		...NUT	B,C	2
894	315T1000-8		...SHIM-	B,C	2
			(MFD FROM ALUM SHIM BAC1534-125 F25.01 0.8 IN. WIDHT 1.5 IN. LG)		
895	HL13VAZ5-6		...BOLT-	B,C	2
			(V56878) (SPEC BACB30NY5K6) (OPT HL13VAZ5-6 (V73197)) (OPT HL13VAZ5-6 (V92215)) (OPT HL13VAZ5-6 (V97928)) (OPT L801-5K6 (V06725)) (OPT HL13VAZ5-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ5-6 (V17446))		

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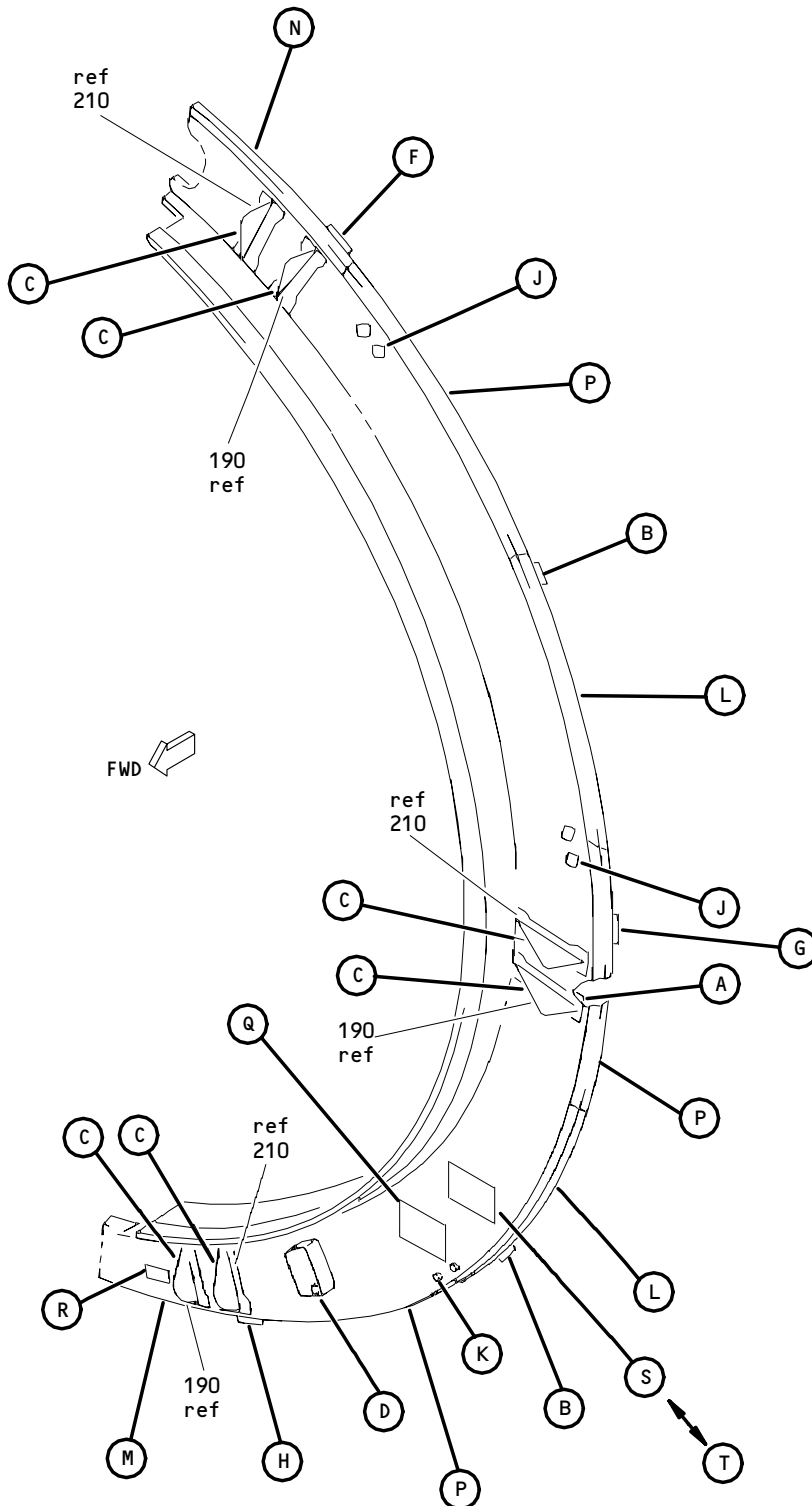


FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 09-900	HL1187DUW5		...COLLAR- (V5M902) (SPEC BACC30X5SW) (OPT HL87DUW5 (V73197)) (OPT HL87DUW5 (V92215)) (OPT HL86DUW5 (V73197)) (OPT HL86DUW5 (V56878)) (OPT HL86DUW5 (V92215)) (OPT HL1187DUW5 (V56878)) (OPT HL1187DUW5 (V92215)) (OPT HL87DUW5 (V56878)) (OPT HL1187DUW5 (V73197))	B,C	2
905	315T1403-8		...FILLER	B,C	2
910	315T1417-1		...BUSHING	B,C	1
915	315T1417-2		...BUSHING	B,C	1
920	315T1403-5		DELETED		
920A	315T1403-11		DELETED		
925	HL10VAZ6-7		DELETED		
930	HL10VAZ6-5		DELETED		
935	HL79-8		DELETED		
940	315T1421-5		DELETED		
945	BACS40R11E21F		DELETED		
950	315T1430-101		DELETED		

- Item Not Illustrated

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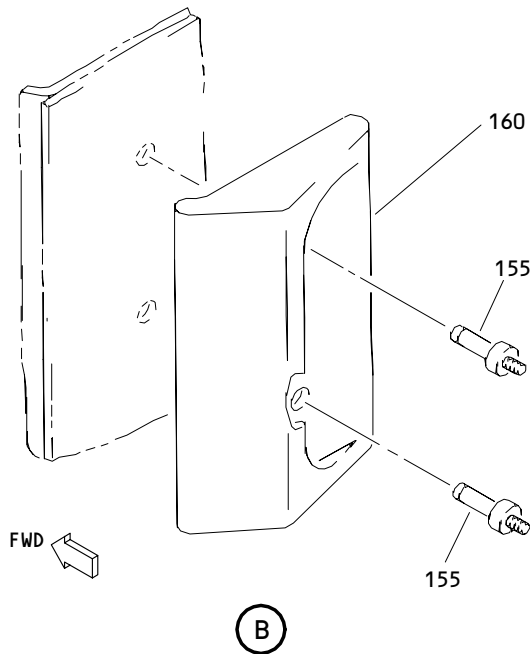
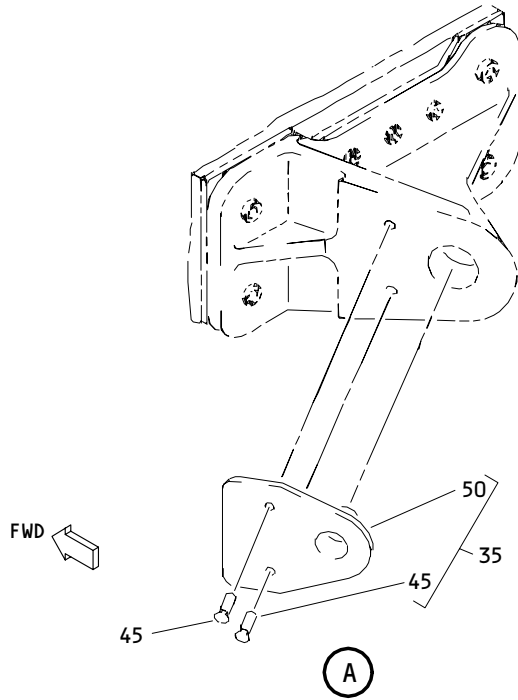
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**Box Installation  
 Figure 10 (Sheet 1)**

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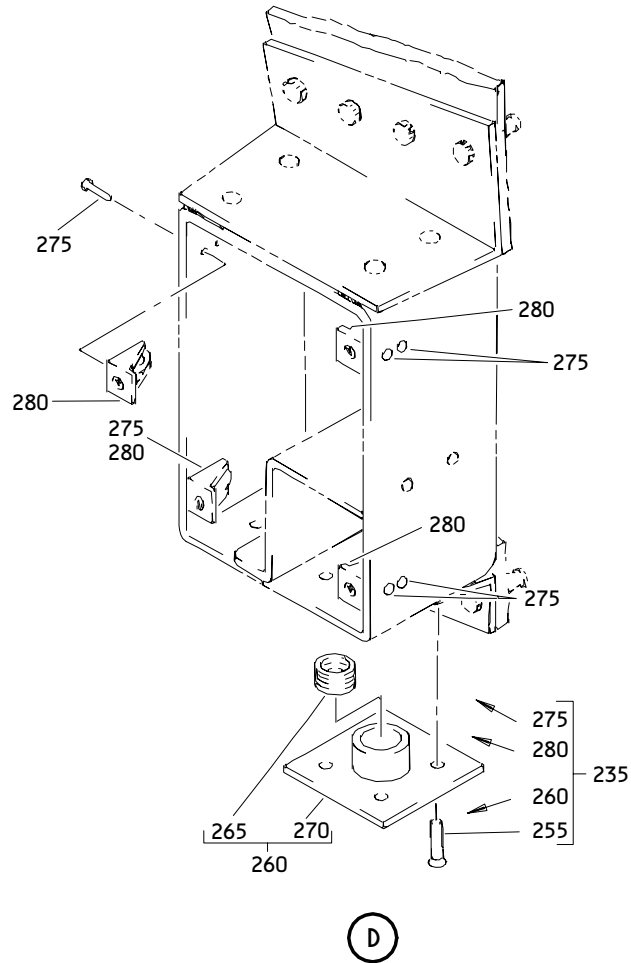
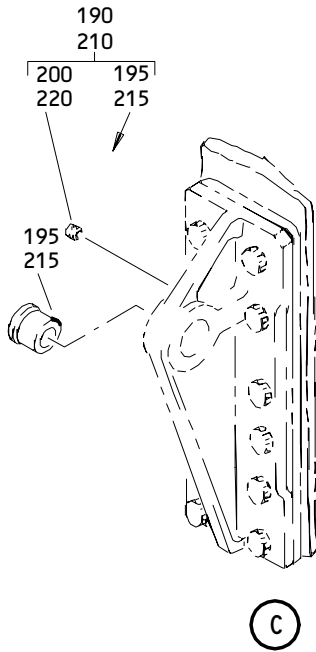
**CAUTION**  
CORE COWL AND FAN  
COWL MUST BE IN FULLY  
OPENED POSITION BEFORE  
ACTUATING THRUST REVERSER  
OPENING SYSTEM

(R)

Box Installation  
Figure 10 (Sheet 2)

**71-11-25**

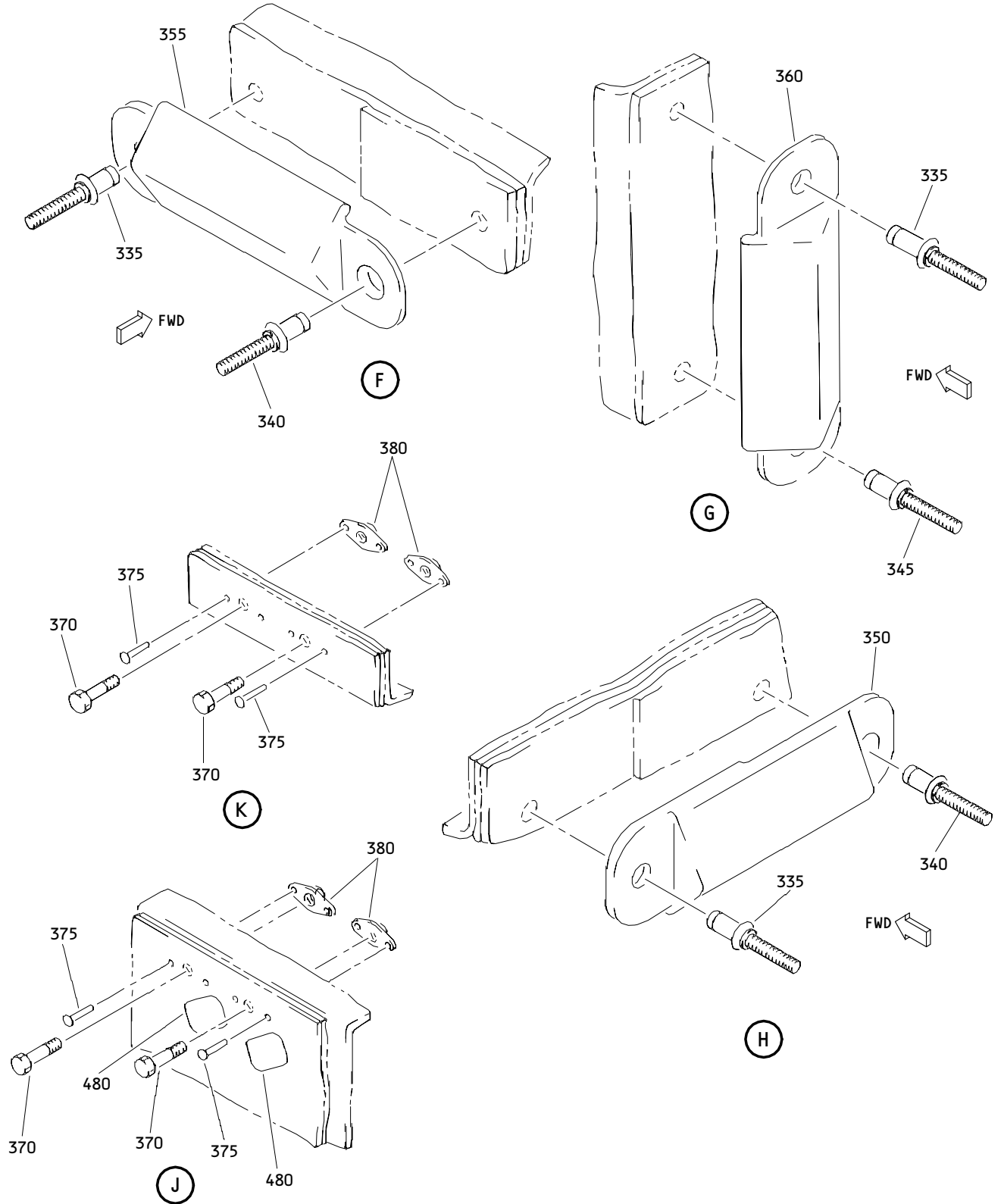
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Box Installation  
 Figure 10 (Sheet 3)

**71-11-25**

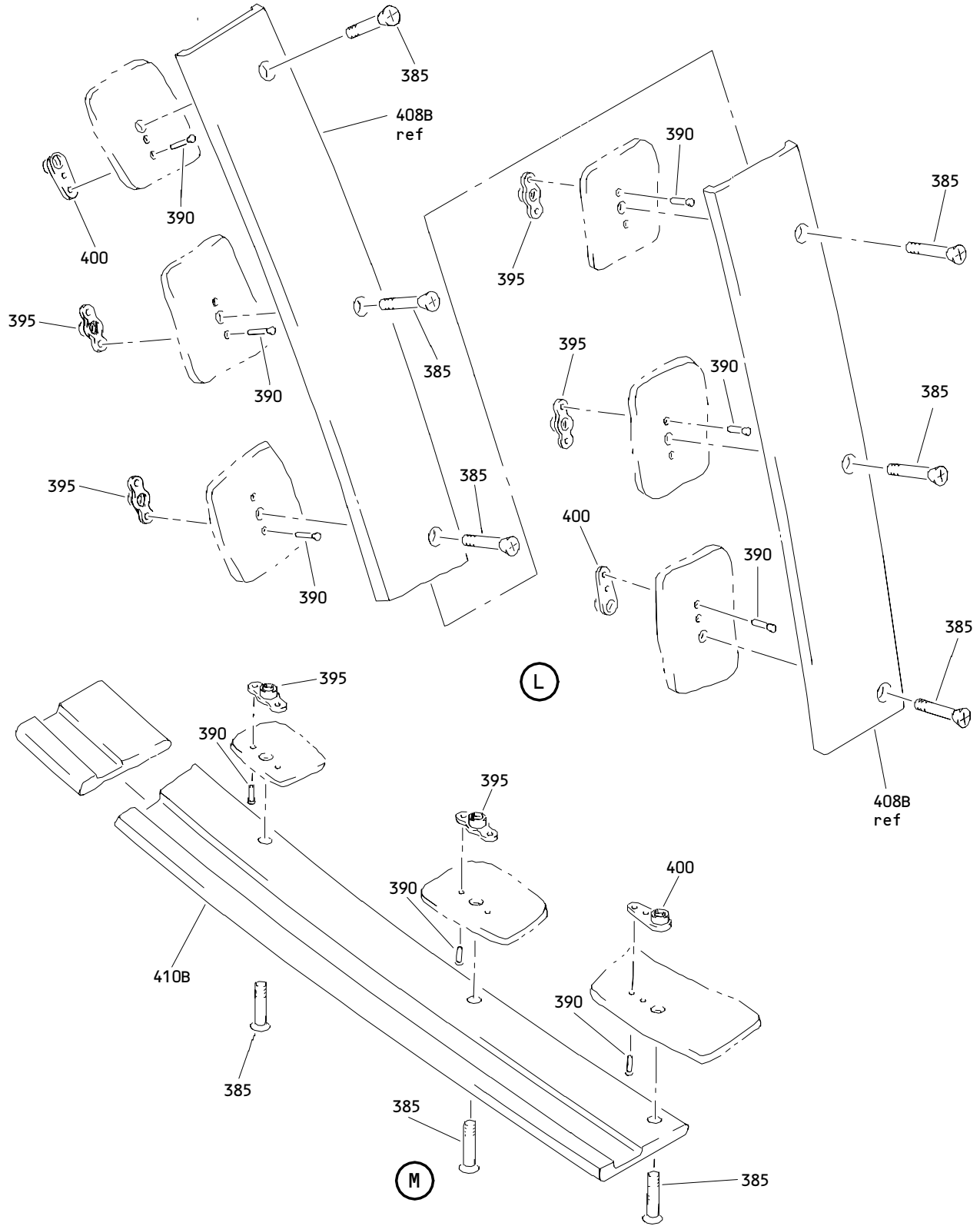
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Box Installation  
 Figure 10 (Sheet 4)

**71-11-25**

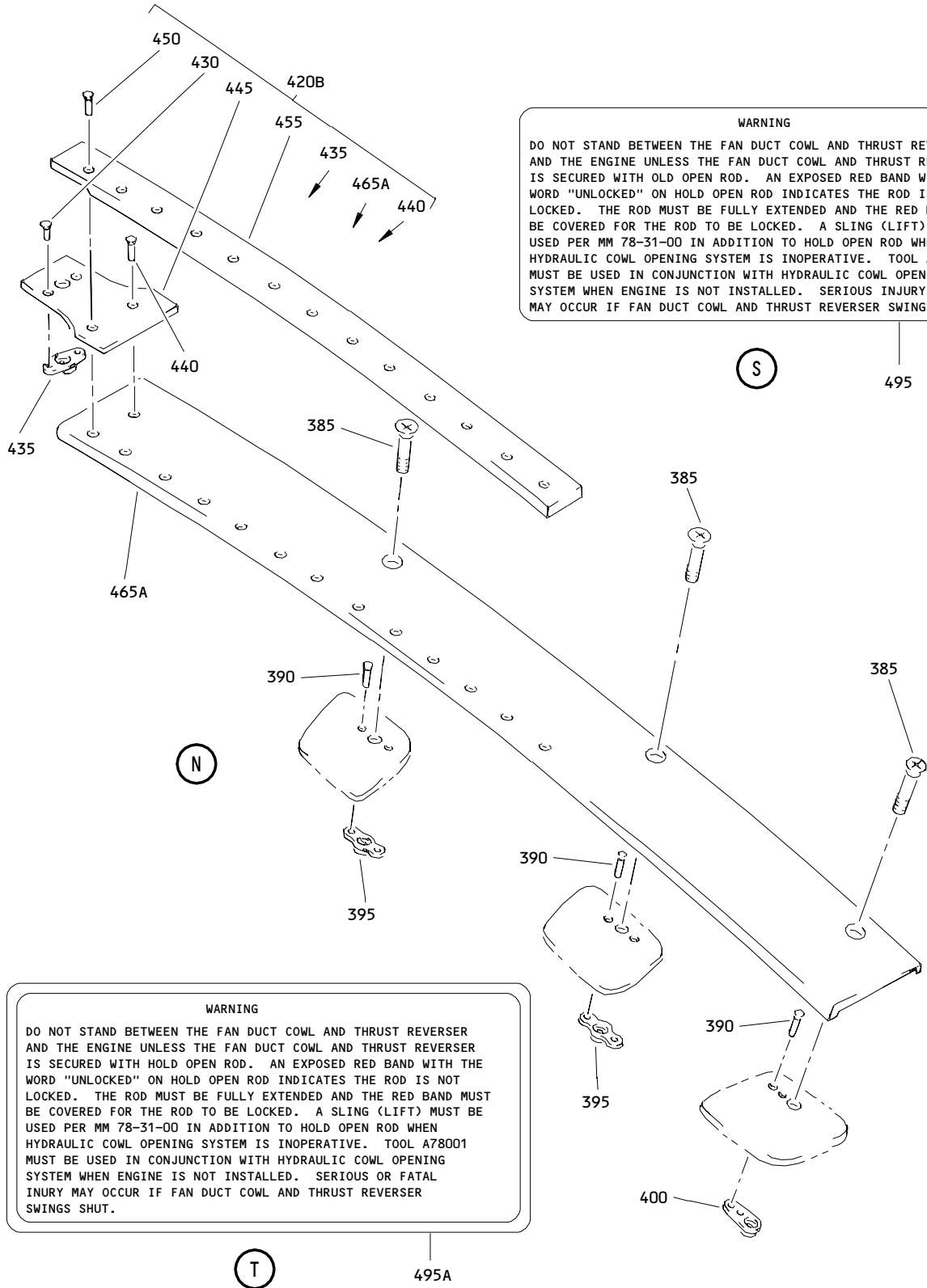
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Box Installation  
Figure 10 (Sheet 5)

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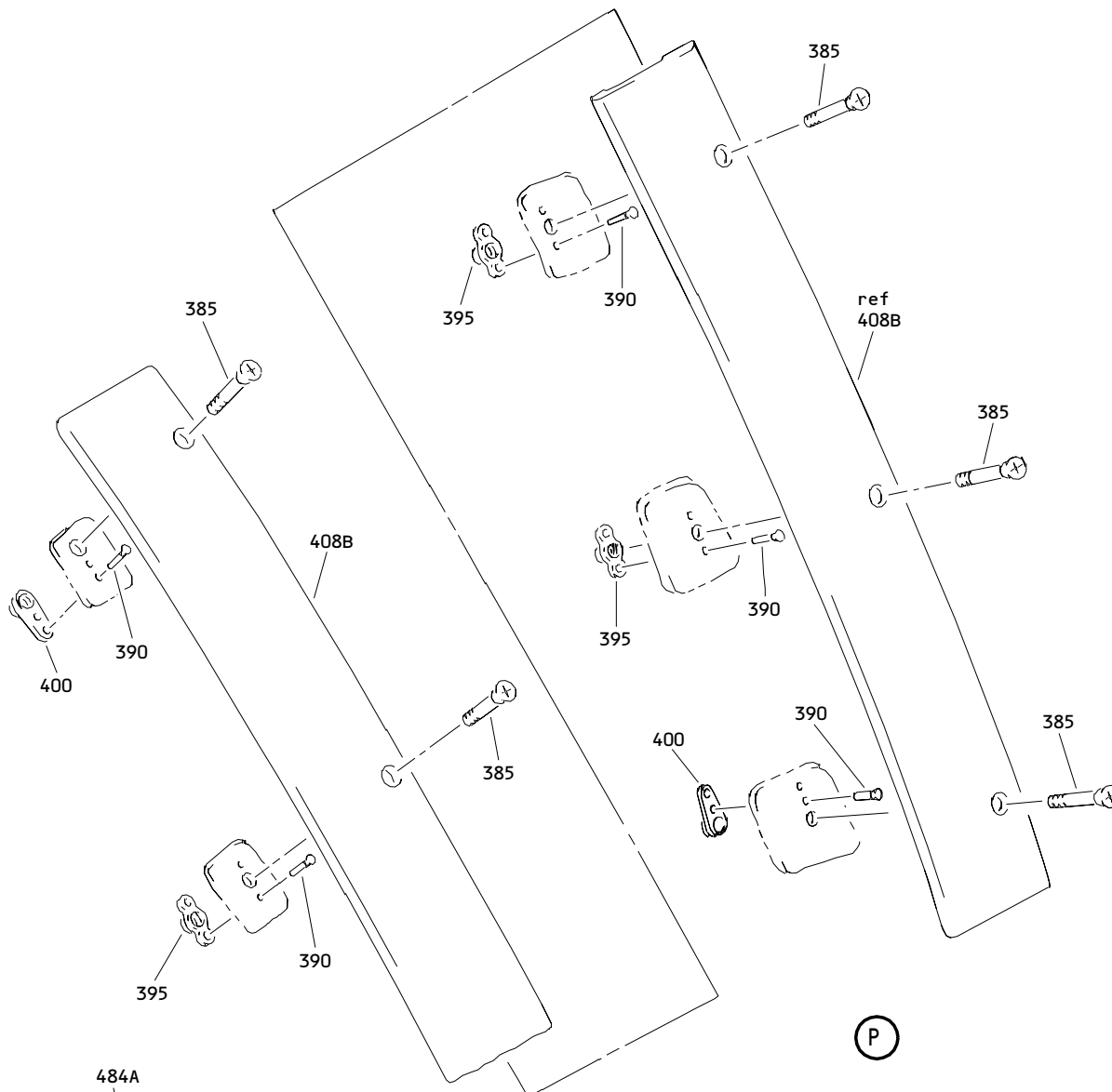
**WARNING**  
 DO NOT STAND BETWEEN THE FAN DUCT COWL AND THRUST REVERSER AND THE ENGINE UNLESS THE FAN DUCT COWL AND THRUST REVERSER IS SECURED WITH OLD OPEN ROD. AN EXPOSED RED BAND WITH THE WORD "UNLOCKED" ON HOLD OPEN ROD INDICATES THE ROD IS NOT LOCKED. THE ROD MUST BE FULLY EXTENDED AND THE RED BAND MUST BE COVERED FOR THE ROD TO BE LOCKED. A SLING (LIFT) MUST BE USED PER MM 78-31-00 IN ADDITION TO HOLD OPEN ROD WHEN HYDRAULIC COWL OPENING SYSTEM IS INOPERATIVE. TOOL A78001 MUST BE USED IN CONJUNCTION WITH HYDRAULIC COWL OPENING SYSTEM WHEN ENGINE IS NOT INSTALLED. SERIOUS INJURY OR DEATH MAY OCCUR IF FAN DUCT COWL AND THRUST REVERSER SWINGS SHUT.

**WARNING**  
 DO NOT STAND BETWEEN THE FAN DUCT COWL AND THRUST REVERSER AND THE ENGINE UNLESS THE FAN DUCT COWL AND THRUST REVERSER IS SECURED WITH HOLD OPEN ROD. AN EXPOSED RED BAND WITH THE WORD "UNLOCKED" ON HOLD OPEN ROD INDICATES THE ROD IS NOT LOCKED. THE ROD MUST BE FULLY EXTENDED AND THE RED BAND MUST BE COVERED FOR THE ROD TO BE LOCKED. A SLING (LIFT) MUST BE USED PER MM 78-31-00 IN ADDITION TO HOLD OPEN ROD WHEN HYDRAULIC COWL OPENING SYSTEM IS INOPERATIVE. TOOL A78001 MUST BE USED IN CONJUNCTION WITH HYDRAULIC COWL OPENING SYSTEM WHEN ENGINE IS NOT INSTALLED. SERIOUS OR FATAL INJURY MAY OCCUR IF FAN DUCT COWL AND THRUST REVERSER SWINGS SHUT.

Box Installation  
 Figure 10 (Sheet 6)

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**CAUTION**

"THE INBOARD THRUST REVERSER HALVES MUST NOT BE OPENED UNLESS INBOARD LEADING EDGE SLATS ARE RETRACTED TO CRUISE POSITION AND PLACARDED AS FOLLOWS:

1. RETRACT INBOARD LEADING EDGE SLATS.
2. ATTACH DO-NOT-OPERATE IDENTIFIER TO FLAP CONTROL LEVER.
3. CHECK THAT ALTERNATE FLAP/SLAT POSITION SELECTOR ON PILOTS P3-1 PANEL IS IN NORM POSITION AND ATTACH DO-NOT-OPERATE IDENTIFIER.

IF EXTENSIVE ENGINE WORK IS BEING ACCOMPLISHED, IT MAY BE DESIRABLE TO DEACTIVATE THE PRIMARY AND ALTERNATE LEADING EDGE DRIVE SYSTEMS PER MM 27-81-00."

Q

**Box Installation  
 Figure 10 (Sheet 7)**

**71-11-25**

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- -1	315T1202-5005		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE LH	A,D	RF
-1A	315T1202-5007		DELETED		
-1B	315T1202-5015		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE LH	A,D	RF
-1C	315T1202-5021		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE LH	A,D	RF
-1D	315T1202-5025		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE LH	A,D	RF
-1E	315T1202-5027		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE LH	A,D	RF
-5	315T1202-5006		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE RH	B,C	RF
-5A	315T1202-5008		DELETED		
-5B	315T1202-5016		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE RH	B,C	RF
-5C	315T1202-5022		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE RH	B,C	RF
-5D	315T1202-5026		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE RH	B,C	RF
-5E	315T1202-5028		BOX INSTL-ENG OUTBD AND INBD SIDE FAN DUCT THRUST REVERSER TORQUE RH	B,C	RF
10	HL12VAZ8-9		DELETED		
-10A	HL12VAZ8-10		DELETED		
15	HL1187-85		DELETED		
20	MS90354-0809		DELETED		
-20A	MS90354-0810		DELETED		
25	MS90354-0609		DELETED		
-25A	MS90354-0610		DELETED		
30	PLT2206-9		DELETED		
30A	PLT2206-10		DELETED		
31	HL10VAZ6-10		DELETED		
32	HL79-6		DELETED		
35	315T1603-15		.FITTING ASSY-SHEAR (OPT ITEMS 65, 90, 120)	A,D	1

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 ILLUSTRATED PARTS LIST  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-40	315T1603-16		.FITTING ASSY-SHEAR (OPT ITEMS 70, 95, 125)	B,C	1
45	BACR15CE5D		..RIVET- (SIZE DETERMINE ON INST)		2
50	315T1222-2		..BUSHING		1
55	315T1603-13		DELETED		
-60	315T1603-14		DELETED		
-65	315T1603-19		.FITTING ASSY-SHEAR (OPT ITEM 35)	A,D	1
-70	315T1603-20		.FITTING ASSY-SHEAR (OPT ITEM 40)	B,C	1
-75	HL11VAZ6-7		..BOLT- (V56878) (SPEC BACB30NW6K7) (OPT HL11V6-7 (V92215)) (OPT HL11V6-7 (V97928)) (OPT L803-6-7 (V06725)) (OPT B30NW6K7 (V97928)) (OPT HL11VAZ6-7 (V73197)) (OPT HL11VAZ6-7 (V92215)) (OPT HL11VAZ6-7 (V97928))		2
-80	315T1222-3		..BUSHING		1
-85	315T1603-17		DELETED		
-87	315T1603-18		DELETED		
-90	315T1603-21		.FITTING ASSY-SHEAR (OPT ITEM 35)	A,D	1
-95	315T1603-22		.FITTING ASSY-SHEAR (OPT ITEM 40)	B,C	1

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 ILLUSTRATED PARTS LIST  
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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- -100	HL11VAZ6-7		..BOLT- (V56878) (SPEC BACB30NW6K7) (OPT HL11V6-7 (V92215)) (OPT HL11V6-7 (V97928)) (OPT L803-6-7 (V06725)) (OPT B30NW6K7 (V97928)) (OPT HL11VAZ6-7 (V73197)) (OPT HL11VAZ6-7 (V92215)) (OPT HL11VAZ6-7 (V97928))		2
-105	315T1222-2		..BUSHING		1
-110	315T1603-25		DELETED		
-115	315T1603-26		DELETED		
-120	315T1603-23		.FITTING ASSY-SHEAR (OPT ITEM 35)	A,D	1
-125	315T1603-24		.FITTING ASSY-SHEAR (OPT ITEM 40)	B,C	1
-130	HL11VAZ6-7		..BOLT- (V56878) (SPEC BACB30NW6K7) (OPT HL11V6-7 (V92215)) (OPT HL11V6-7 (V97928)) (OPT L803-6-7 (V06725)) (OPT B30NW6K7 (V97928)) (OPT HL11VAZ6-7 (V73197)) (OPT HL11VAZ6-7 (V92215)) (OPT HL11VAZ6-7 (V97928))		2
-135	315T1222-2		..BUSHING		1
-140	315T1603-27		DELETED		
-145	315T1603-28		DELETED		
150	BACS40R49B22F		DELETED		

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 ILLUSTRATED PARTS LIST  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-					
155	MS90354-0604		.RIVET		4
160	315T1246-3		.FITTING		2
165	HL12VAZ6-8		DELETED		
170	HL12VAZ6-7		DELETED		
175	HL12VAZ8-9		DELETED		
180	HL1187-6		DELETED		
185	HL1187-8		DELETED		
190	315T1634-11		.FITTING ASSY		3
195	BACB28P07P048		..BUSHING		1
200	MS21209F4-15P		..INSERT		1
205	315T1634-15		DELETED		
210	315T1634-12		.FITTING ASSY		3
215	BACB28P07P048		..BUSHING		1
220	MS21209F4-15P		..INSERT		1
225	315T1634-16		DELETED		
230	BACS40R10C23F		DELETED		
235	315T3656-12		.BOX ASSY	A,D	1
-240	315T3656-11		.BOX ASSY	B,C	1
245	HL10VAZ6-4		DELETED		
250	HL79-6		DELETED		
255	BACR15BA5AD		..RIVET- (SIZE DETERMINE ON INST)		4
260	315T3245-1		..RETAINER ASSY		1
265	MS21209F8-10		...INSERT		1
270	315T3245-2		...RETAINER		1
275	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)		8
280	MF6000-3		..NUTPLATE- (V15653) (SPEC BACN10KJ3)		4

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
10-					
285	HL10VAZ6-4		DELETED		
290	HL10V6-6		DELETED		
295	HL79-6		DELETED		
300	315T1206-1		DELETED		
-305	315T1206-2		DELETED		
310	BACR15CE3D		DELETED		
315	NS103191SE02-2		DELETED		
320	315T1206-3		DELETED		
-320A	315T1206-7		DELETED		
-325	315T1206-4		DELETED		
-325A	315T1206-8		DELETED		
330	315T1202-38		DELETED		
335	MS90353-0604		.RIVET		3
340	MS90353-0808		.RIVET		2
345	MS90353-0807		.RIVET		1
350	315T1219-10		.BUMPER		1
355	315T1219-9		.BUMPER		1
360	315T1219-11		.BUMPER	A,D	1
-365	315T1219-12		.BUMPER	B,C	1
370	BACB30LJ4-3		.BOLT		6
375	BACR15BB3AD		.RIVET-		12
			(SIZE DETERMINE ON INST)		
380	109F171-4		.NUTPLATE-		6
			(V72962)		
			(SPEC BACN10JB4CM)		
			(OPT 43700E048		
			(V80539))		
			(OPT BRF210C4M		
			(V52828))		
			(OPT BRF270C4M		
			(V52828))		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-385	BACB30LR3-4		.BOLT		33
390	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)		66
395	BRF200C3M		.NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		21
400	BRF100C3M		.NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653)) (OPT 109F9207-3 (V72962))		12
405	315T1201-11		DELETED		
408	315T1201-19		DELETED		
-408A	315T1201-20		DELETED		
408B	315T1201-25		.STRIP-RUB		1
410	315T1201-9		DELETED		
410A	315T1201-17		DELETED		
410B	315T1201-27		.STRIP-RUB	A,D	1
-415	315T1201-10		DELETED		
-415A	315T1201-18		DELETED		
-415B	315T1201-28		.STRIP-RUB	B,C	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-					
420	315T1201-13SP		DELETED		
420A	315T1201-21		DELETED		
420B	315T1201-29		.STRIP ASSY-RUB	A,D	1
-425	315T1201-14SP		DELETED		
-425A	315T1201-22		DELETED		
-425B	315T1201-30		.STRIP ASSY-RUB	B,C	1
430	BACR15BA3AD		..RIVET-		2
			(SIZE DETERMINE ON INST)		
435	BRFM20C3M		..NUTPLATE-		1
			(V52828)		
			(SPEC BACN10JN3CM)		
			(OPT MF1001-3BAC		
			(V15653))		
			(OPT NS103218SE02		
			(V80539))		
			(OPT VN252D02		
			(V92215))		
			(OPT 109F9201M3		
			(V72962))		
			(OPT T8125C3C		
			(V11815))		
			(OPT 109F9201M3		
			(V72962))		
			(OPT MF53050-3DL		
			(V15653))		
440	BACR15CE5AD		..RIVET-		1
			(SIZE DETERMINE ON INST)		
445	315T1201-3		..CLIP		1
450	BACR15BA5A		..RIVET-		13
			(SIZE DETERMINE ON INST)		
455	315T1201-5		..FILLER	A,D	1
-460	315T1201-6		..FILLER	B,C	1
465	315T1201-15		DELETED		
465A	315T1201-31		..STRIP	A,D	1
-470	315T1201-16		DELETED		
-470A	315T1201-32		..STRIP	B,C	1
480	BAC27TTR0025		.MARKER-ALUMINUM FOIL-GSE		4
			HOIST POINT		
484	BAC27TTR0033		DELETED		
484A	BAC27TTR0036		.MARKER-ALUMINUM FOIL		1

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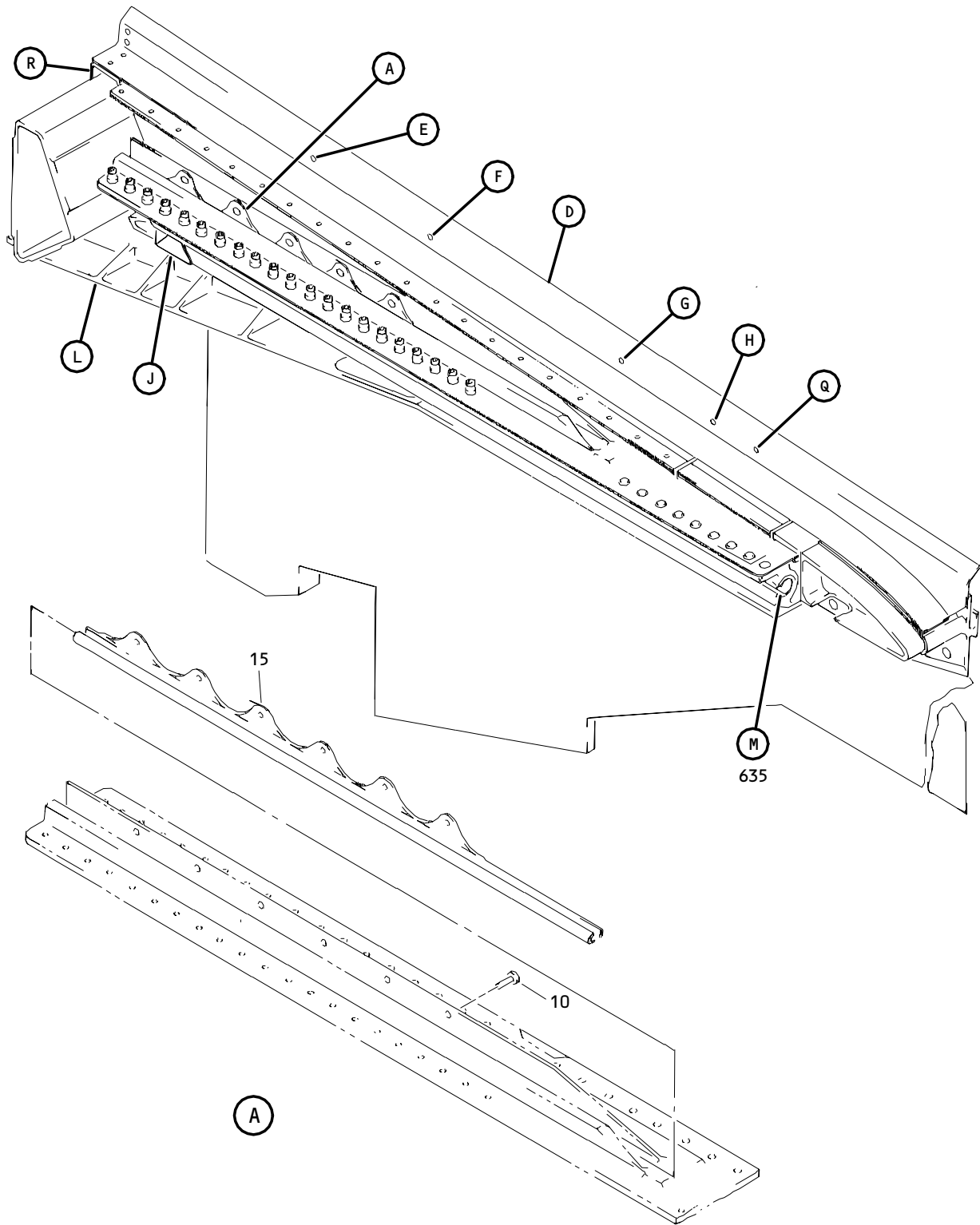
FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
10-490	BAC27TTR0035		.DECAL		1
495	BAC27TTR0039		.MARKER-ALUMINUM FOIL (USED ON ITEMS 1, 5)		1
495A	BAC27TTR0042		.MARKER-ALUMINUM FOIL (USED ON ITEMS 1B, 1C, 1D, 1E, 5B, 5C, 5D, 5E)		1

- Item Not Illustrated

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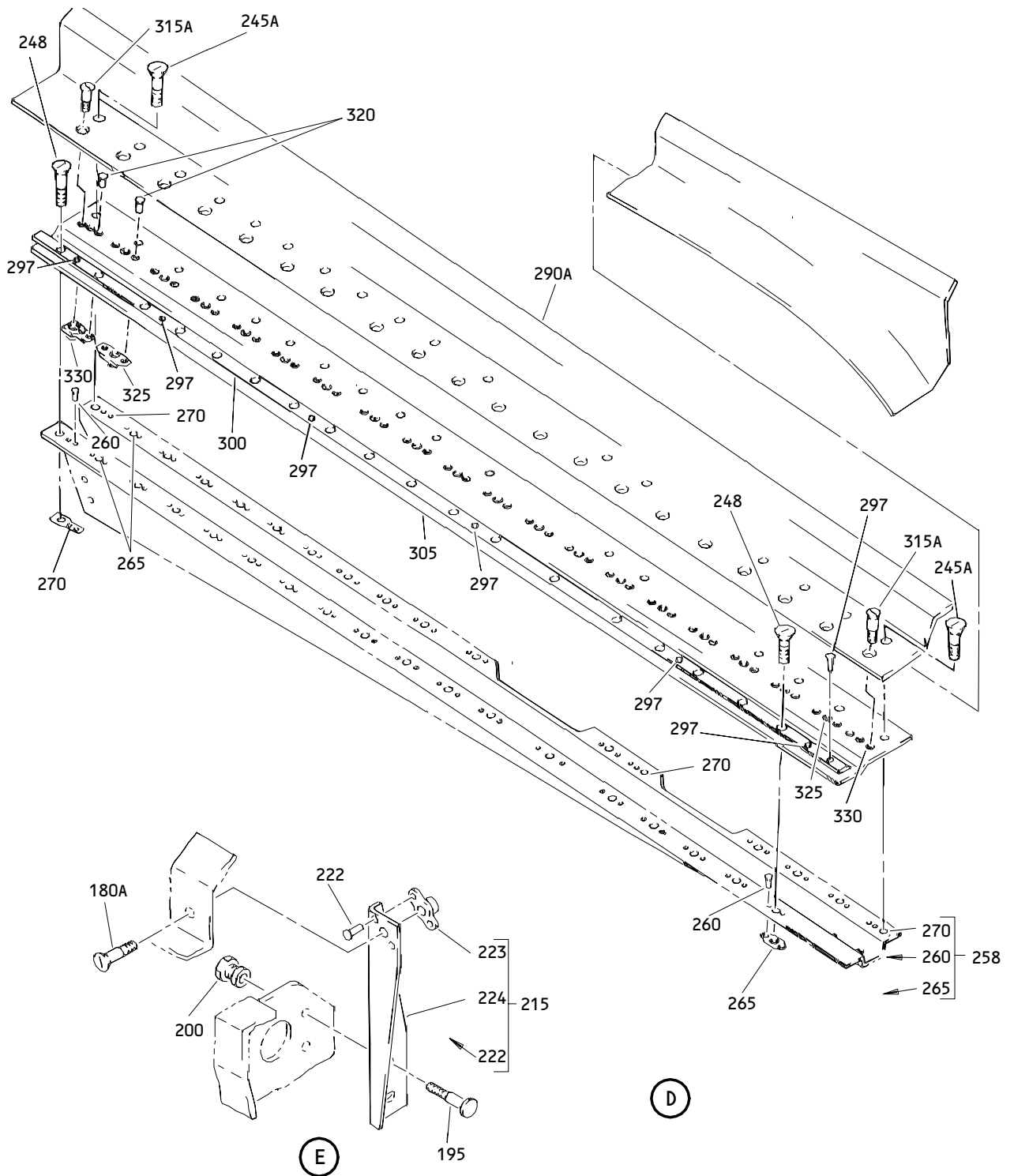




Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
Figure 11 (Sheet 1)

**71-11-25**

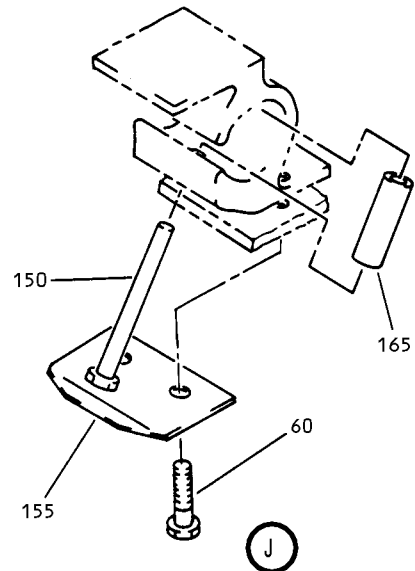
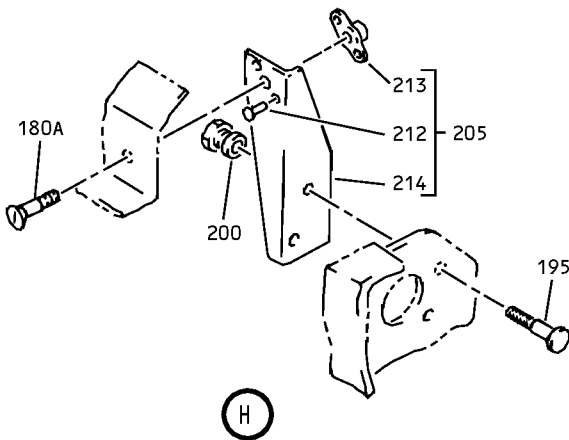
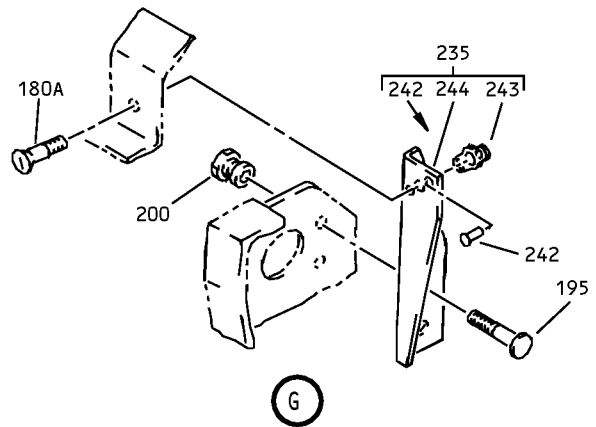
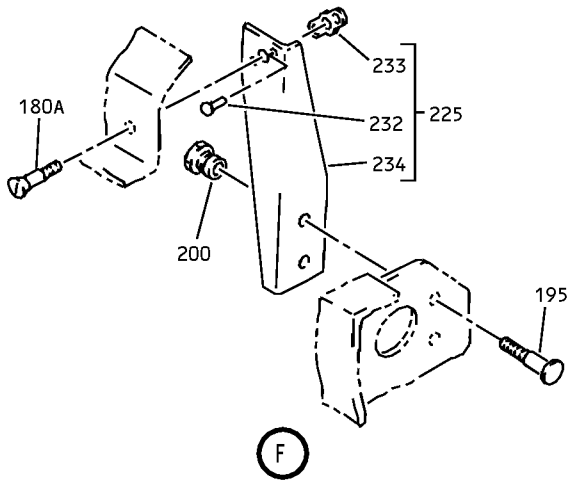
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Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
 Figure 11 (Sheet 2)

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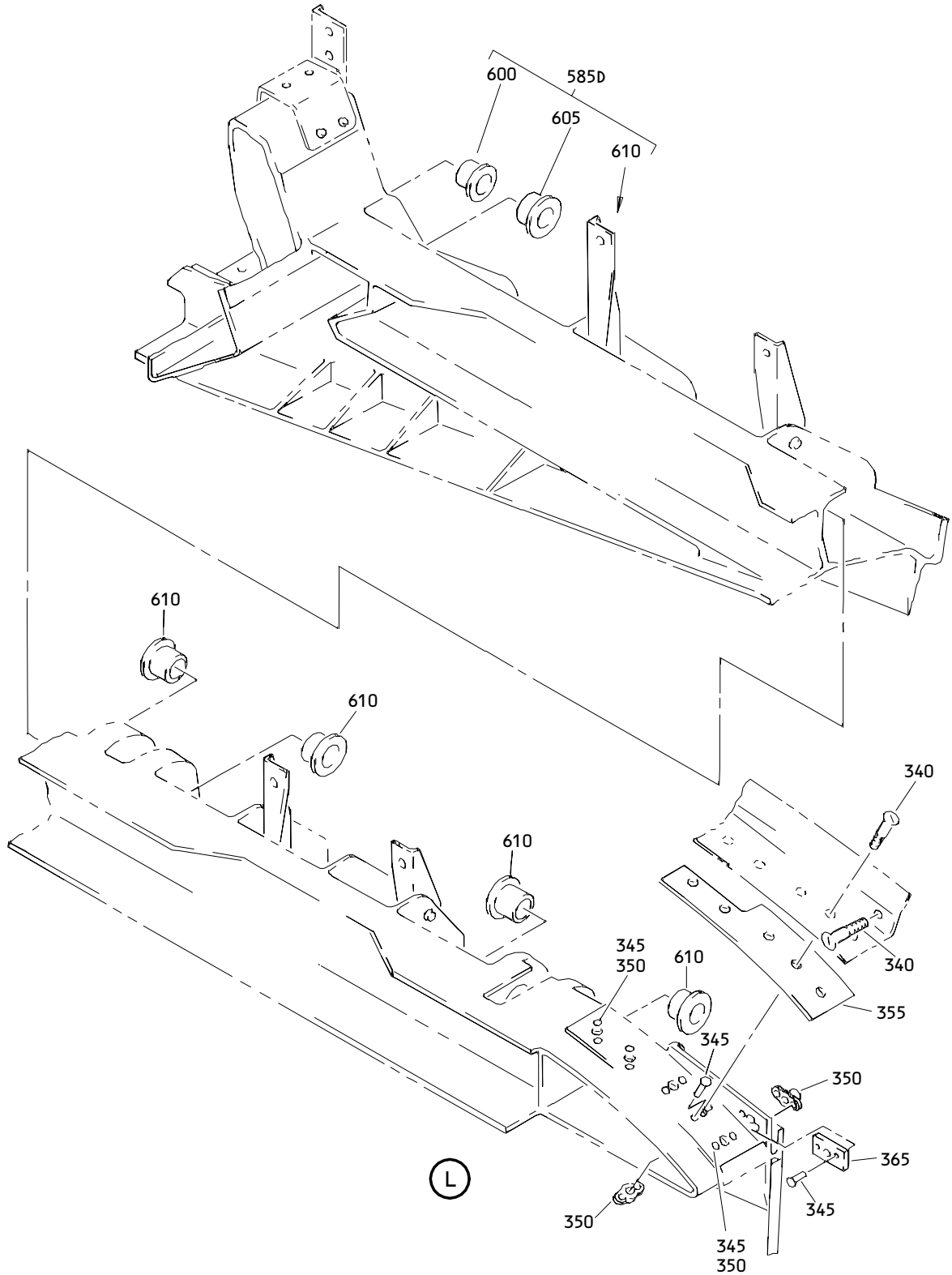
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Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
 Figure 11 (Sheet 3)

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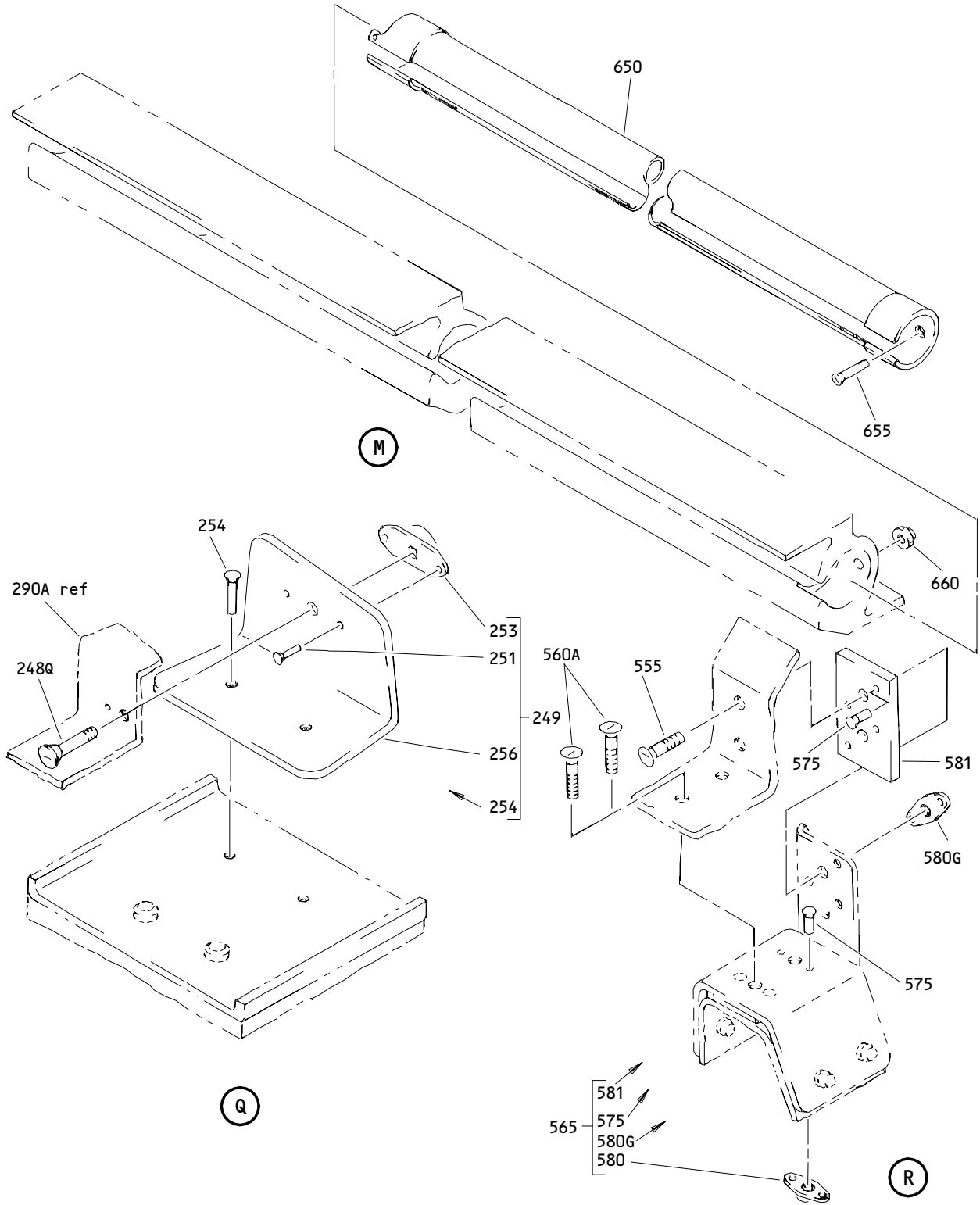
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Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
Figure 11 (Sheet 4)

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Engine Outboard and Inboard Side Fan Duct Upper Bifurcation Installation  
 Figure 11 (Sheet 5)

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11- -1	315T1300-93		BIFURCATION INSTL-ENG. OUTBD AND INBD SIDE FAN DUCT UPR	A,D	RF
-5	315T1300-94		BIFURCATION INSTL-ENG. OUTBD AND INBD SIDE FAN DUCT UPR	B,C	RF
-7	315T1300-5011		.BIFURCATION INSTL- (REPLS ITEM 7A) (REPLD BY ITEMS 7B, 7C, 7D)	A,D	1
-7A	315T1300-5009		.BIFURCATION INSTL- (REPLD BY ITEMS 7, 7B, 7C, 7D)	A,D	1
-7B	315T1300-5013		.BIFURCATION INSTL- (REPLS ITEMS 7, 7A) (REPLD BY ITEMS 7C, 7D)	A,D	1
-7C	315T1300-5015		.BIFURCATION INSTL- (REPLS ITEMS 7, 7A, 7B) (REPLD BY ITEM 7D)	A,D	1
-7D	315T1300-5017		.BIFURCATION INSTL- (REPLS ITEMS 7, 7A, 7B, 7C)	A,D	1
-7E	315T1300-5019		DELETED		
-8	315T1300-5012		.BIFURCATION INSTL- (REPLS ITEM 8A) (REPLD BY ITEMS 8B, 8C, 8D)	B,C	1
-8A	315T1300-5010		.BIFURCATION INSTL- (REPLD BY ITEMS 8, 8B, 8C, 8D)	B,C	1
-8B	315T1300-5014		.BIFURCATION INSTL- (REPLS ITEMS 8, 8A) (REPLD BY ITEMS 8C, 8D)	B,C	1
-8C	315T1300-5016		.BIFURCATION INSTL- (REPLS ITEMS 8, 8A, 8B) (REPLD BY ITEM 8D)	B,C	1
-8D	315T1300-5018		.BIFURCATION INSTL- (REPLS ITEMS 8, 8A, 8B, 8C)	B,C	1
-8E	315T1300-5020		DELETED		
10	MS20615-5MP2		..RIVET		6
15	315T1406-6		..LINER-TRACK	A,D	1
-20	315TU406-5		DELETED		
-20A	315T1406-5		..LINER-TRACK	B,C	1
25	MS21141-0806P		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
25A	MS21140-0807P		DELETED		
30	MS21141-0808P		DELETED		
35	MS21140-0805P		DELETED		
35A	MS90353-0808		DELETED		
40	HL10VAZ8-6		DELETED		
45	BACB30NR4K6		DELETED		
50	HL10VAZ8-7		DELETED		
55	HL10VAZ8-8		DELETED		
60	BACB30LJ3K6		..BOLT		2
65	HL11VAZ8-6		DELETED		
70	HL11VAZ8-8		DELETED		
75	BACB30NU4K6		DELETED		
80	BACB30NU4K8		DELETED		
85	BACB30NU4K10		DELETED		
90	BACB30NU4K12		DELETED		
95	BACB30NU4K15		DELETED		
100	BACB30NR4K6		DELETED		
105	AN960PD416L		DELETED		
110	BR1110C4M		DELETED		
115	HL79-8		DELETED		
120	BACR15BA3AD		DELETED		
125	T8125C4C		DELETED		
130	T8125C3C		DELETED		
135	315T1300-83		DELETED		
140	315T1311-5		DELETED		
-145	315T1311-6		DELETED		
150	315T1300-66		..PIN		1
155	315T1300-75		..RETAINER	A,D	1
-160	315T1300-76		..RETAINER	B,C	1
165	315T3317-1		..RETAINER-LINER		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
170	315T1300-25		DELETED		
175	315T1300-41		DELETED		
180	BACB30NU3K3		DELETED		
180A	BACB30VF3K3		..BOLT-		4
185	BACR15BA3AD		DELETED		
190	BACN10JQ32CM		DELETED		
195	HL10VAZ6-5		..BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))		8
R 200	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		8
205	315T1300-73		..ANGLE ASSY	A,D	1
-210	315T1300-74		..ANGLE ASSY	B,C	1
212	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
213	BACN10JQ32CM		...NUTPLATE		1
214	315T1300-81		...ANGLE	A,D	1
-214A	315T1300-82		...ANGLE	B,C	1
215	315T1300-67		..ANGLE ASSY	A,D	1
-220	315T1300-68		..ANGLE ASSY	B,C	1
222	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
223	BACN10JQ32CM		...NUTPLATE		1
224	315T1300-11		...ANGLE	A,D	1
-224A	315T1300-12		...ANGLE	B,C	1
225	315T1300-69		..ANGLE ASSY	A,D	1
-230	315T1300-70		..ANGLE ASSY	B,C	1
232	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
233	BACN10JQ32CM		...NUTPLATE		1
234	315T1300-77		...ANGLE	A,D	1
-234A	315T1300-78		...ANGLE	B,C	1
235	315T1300-71		..ANGLE ASSY	A,D	1
-240	315T1300-72		..ANGLE ASSY	B,C	1
242	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
243	BACN10JQ32CM		...NUTPLATE		1
244	315T1300-15		...ANGLE	A,D	1
-244A	315T1300-16		...ANGLE	B,C	1
245	BACB30NU3K3		DELETED		
245A	BACB30VF3K3		..BOLT-		17
248	BACB30VF3K3		..BOLT		18
248Q	BACB30VF3K3		..BOLT		1
			-----*-----		
249	315T1300-61		..CHANNEL ASSY- (USED ON ITEMS 7, 7A, 7B, 7C)	A,D	1
-249A	315T1300-62		DELETED		
-249B	315T1300-95		..CHANNEL ASSY- (USED ON ITEMS 7D) ATTACHING PARTS	A,D	1
249M	HL10VAZ8-8		DELETED		
249Q	BACB30NU3K3		DELETED		
249R	BACB30VF3K3		DELETED		
249V	HL79-8		DELETED		
250	315T1314-7		DELETED		
-250A	315T1300-62		..CHANNEL ASSY- (USED ON ITEMS 8, 8A, 8B, 8C)	B,C	1
-250B	315T1300-96		..CHANNEL ASSY- (USED ON ITEM 8D)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-251	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
253	BACN10JQ32CM		...NUTPLATE		1
254	MS20470D6		...RIVET- (SIZE DETERMINE ON INST)		2
-255	315T1314-8		DELETED		
256	315T1300-63		...CLIP	A,D	1
-256A	315T1300-64		...CLIP	B,C	1
257	315T1300-65		DELETED		
258	315T1314-7		..SUPPORT ASSY-FAIRING	A,D	1
-259	315T1314-8		..SUPPORT ASSY-FAIRING	B,C	1
260	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		70
265	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		31
270	BRF100C3D		...NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962))		4
275	BACR15FT5AE		DELETED		
276	315T1314-5		DELETED		
277	315T1314-9		DELETED		
-277A	315T1314-10		DELETED		
278	BACB30LH2K5		DELETED		
278G	BACR15BA3AD		DELETED		
279	BRF200C08M		DELETED		
279G	315T1300-33		DELETED		
280	315T1307-17SP		DELETED		
280A	315T1307-17		..PANEL ASSY-ACCESS	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
285	315T1307-18SP		DELETED		
-285A	315T1307-18		..PANEL ASSY-ACCESS	B,C	1
290	315T1307-13SP		DELETED		
290A	315T1307-13		...PANEL-ACCESS (OPT ITEM 290B)	A,D	1
-290B	315T1307-19		...PANEL-ACCESS (OPT ITEM 290A)	A,D	1
295	315T1307-14SP		DELETED		
-295A	315T1307-14		...PANEL-ACCESS (OPT ITEM 295B)	B,C	1
-295B	315T1307-20		...PANEL-ACCESS (OPT ITEM 295A)	B,C	1
297	BACR15BA5AD		...RIVET- (SIZE DETERMINE ON INST)		7
300	315T1307-7		...STRIP-RUB		1
305	315T1307-15		...SUPPORT-RUB STRIP	A,D	1
-310	315T1307-16		...SUPPORT-RUB STRIP	B,C	1
315	BACB30NU3K2		DELETED		
315A	BACB30VF3K2		...BOLT-		20
320	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		40
325	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		18

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-330	BRF100C3M		...NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653)) (OPT 109F9207-3 (V72962)) (OPT ITEM 335)		2
-335	BRF100C3D		...NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT ITEM 330)		2
340	BACB30LH2K5		..BOLT		6
345	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		12
350	BRF200C08M		..NUTPLATE- (V52828) (SPEC BACN10JR08CFM) (OPT F5001-08BAC (V15653)) (OPT NS103203SE82 (V80539)) (OPT T8092C832 (V11815)) (OPT VN152D1-82 (V92215)) (OPT 109F9201-82 (V72962))		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
355	315T1300-35		..PLATE	A,D	1
-360	315T1300-36		..PLATE	B,C	1
365	315T1300-33		..FILLER		1
370	MS21141-0806P		DELETED		
375	BACB30NR4K9		DELETED		
380	BACB30NR4K8		DELETED		
385	BACB30NR4K10		DELETED		
390	BACB30NR4K7		DELETED		
395	BACB30NU4K10		DELETED		
400	BACB30NU4K9		DELETED		
405	AN960PD416L		DELETED		
410	BR1110C4M		DELETED		
415	315T1300-79		DELETED		
420	BACR15BA3AD		DELETED		
425	M13640-048		DELETED		
430	315T1300-58		DELETED		
435	315T1300-57		DELETED		
440	315T1300-55		DELETED		
445	2ASFPD8-17		DELETED		
450	2ASFPD8-18		DELETED		
455	2ASFPD8-19		DELETED		
460	2ASFPD8-22		DELETED		
460A	2ASFPD8-23		DELETED		
465	2ASPPSD8		DELETED		
470	ASPLC2AC8		DELETED		
475	BACR15BA6AD7		DELETED		
480	HL11VAZ8-23		DELETED		
485	HL11VAZ8-21		DELETED		
490	HL11VAZ8-20		DELETED		
495	HL11VAZ8-22		DELETED		
500	HL11VAZ8-16		DELETED		
505	HL11VAZ8-15		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
510	HL11VAZ8-14		DELETED		
515	HL11VAZ8-13		DELETED		
520	HL79-8		DELETED		
525	HL82-8APBW		DELETED		
530	315T1300-59		DELETED		
-535	315T1300-60		DELETED		
540	315T1300-54		DELETED		
545	HL10V6-6		DELETED		
550	HL79-6		DELETED		
555	BACB30LH2K6		..BOLT		2
560	BACB30NU3K3		DELETED		
560A	BACB30VF3K3		..BOLT-		2
565	315T1300-51		..SUPPORT ASSY	A,D	1
-570	315T1300-52		..SUPPORT ASSY	B,C	1
575	BACR15BA3AD		...RIVET-		6
			(SIZE DETERMINE ON INST)		
580	BR2000C3M		...NUTPLATE-		1
			(V52828)		
			(SPEC BACN10JR3CM)		
			(OPT K1001-3BAC		
			(V15653))		
			(OPT NS103202SE02		
			(V80539))		
			(OPT T8089C1032		
			(V11815))		
			(OPT VN102D1-02		
			(V92215))		
			(OPT 109A9201-3		
			(V72962))		
580G	BRF200C08M		...NUTPLATE-		2
			(V52828)		
			(SPEC BACN10JR08CFM)		
			(OPT F5001-08BAC		
			(V15653))		
			(OPT NS103203SE82		
			(V80539))		
			(OPT T8092C832		
			(V11815))		
			(OPT VN152D1-82		
			(V92215))		
			(OPT 109F9201-82		
			(V72962))		
581	315T1300-30		...SPACER		1
581G	315T1300-47		DELETED		
-581H	315T1300-48		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
582	MS20470D6		DELETED		
582G	315T1300-45		DELETED		
-582H	315T1300-46		DELETED		
583	315T1300-49		DELETED		
-583A	315T1300-50		DELETED		
585	315T1303-5		DELETED		
-585A	315T1303-9		DELETED		
585B	315T1303-19		DELETED		
-585C	315T1303-21		DELETED		
585D	315T1303-23		..FITTING ASSY-HINGE (USED ON ITEMS 7, 7A, 7B)	A,D	1
585E	315T1303-43		DELETED		
-585F	315T1303-45		DELETED		
-585G	315T1303-47		..FITTING ASSY-HINGE (USED ON ITEMS 7C, 7D)	A,D	1
-585H	315T1303-35		DELETED		
-595	315T1303-6		DELETED		
-595A	315T1303-10		DELETED		
-595B	315T1303-20		DELETED		
-595C	315T1303-22		DELETED		
-595D	315T1303-24		..FITTING ASSY-HINGE (USED ON ITEMS 8, 8A, 8B)	B,C	1
-595E	315T1303-44		DELETED		
-595F	315T1303-46		DELETED		
-595G	315T1303-48		..FITTING ASSY-HINGE (USED ON ITEMS 8C, 8D)	B,C	1
-595H	315T1303-36		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
600	BACB28AP10P058		...BUSHING		1
605	315T1313-1		...BUSHING		1
610	315T1313-2		...BUSHING		4
613	315T1303-13		DELETED		
614	BACR15BA4AD		DELETED		
615	315T1303-7		DELETED		
615A	315T1303-25		DELETED		
615B	315T1303-49		DELETED		
-620	315T1303-8		DELETED		
-620A	315T1303-26		DELETED		
-620B	315T1303-50		DELETED		
-625	315T1303-11		DELETED		
-625A	315T1303-27		DELETED		
625B	315T1303-29		DELETED		
-625C	315T1303-51		DELETED		
-625D	315T1303-53		DELETED		
-630	315T1303-12		DELETED		
-630A	315T1303-28		DELETED		
-630B	315T1303-30		DELETED		
-630C	315T1303-52		DELETED		
-630D	315T1303-54		DELETED		
635	315T1302-13		..TRACK ASSY- (OPT ITEM 635A) (USED ON ITEM 7A)	A,D	1
-635A	315T1302-15		..TRACK ASSY- (OPT ITEM 635) (USED ON ITEM 7A)	A,D	1
-635B	315T1302-13		..TRACK ASSY- (OPT ITEMS 635C, 635D) (USED ON ITEMS 7, 7B, 7C, 7D)	A,D	1
-635C	315T1302-15		..TRACK ASSY- (OPT ITEMS 635B, 635D) (USED ON ITEMS 7, 7B, 7C, 7D)	A,D	1
-635D	315T1302-21		..TRACK ASSY- (OPT ITEMS 635B, 635C) (USED ON ITEMS 7, 7B, 7C, 7D)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11- -640	315T1302-14		..TRACK ASSY- (OPT ITEM 640A) (USED ON ITEM 8A)	B,C	1
-640A	315T1302-16		..TRACK ASSY- (OPT ITEM 640) (USED ON ITEM 8A)	B,C	1
-640B	315T1302-14		..TRACK ASSY- (OPT ITEMS 640C, 640D) (USED ON ITEMS 8, 8B, 8C, 8D)	B,C	1
-640C	315T1302-16		..TRACK ASSY- (OPT ITEMS 640B, 640D) (USED ON ITEMS 8, 8B, 8C, 8D)	B,C	1
-640D	315T1302-22		..TRACK ASSY- (OPT ITEMS 640B, 640C) (USED ON ITEMS 8, 8B, 8C, 8D)	B,C	1
-645	315T1415-9		...LINER- (OPT ITEM 645A)	B,C	1
-645A	315T1415-13		...LINER- (OPT ITEM 645)	B,C	1
650	315T1415-10		...LINER- (OPT ITEM 650A)	A,D	1
-650A	315T1415-14		...LINER- (OPT ITEM 650)	A,D	1
655	BACB30LL3-3		...BOLT		1
660	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
11-					
662	315T1302-17		DELETED		
-662A	315T1302-19		DELETED		
-662B	315T1302-23		DELETED		
-664	315T1302-18		DELETED		
-664A	315T1302-20		DELETED		
-664B	315T1302-24		DELETED		
665	315T1300-56		DELETED		
670	315T1301-63		DELETED		
-670A	315T1301-77		DELETED		
-675	315T1301-64		DELETED		
-675A	315T1301-78		DELETED		

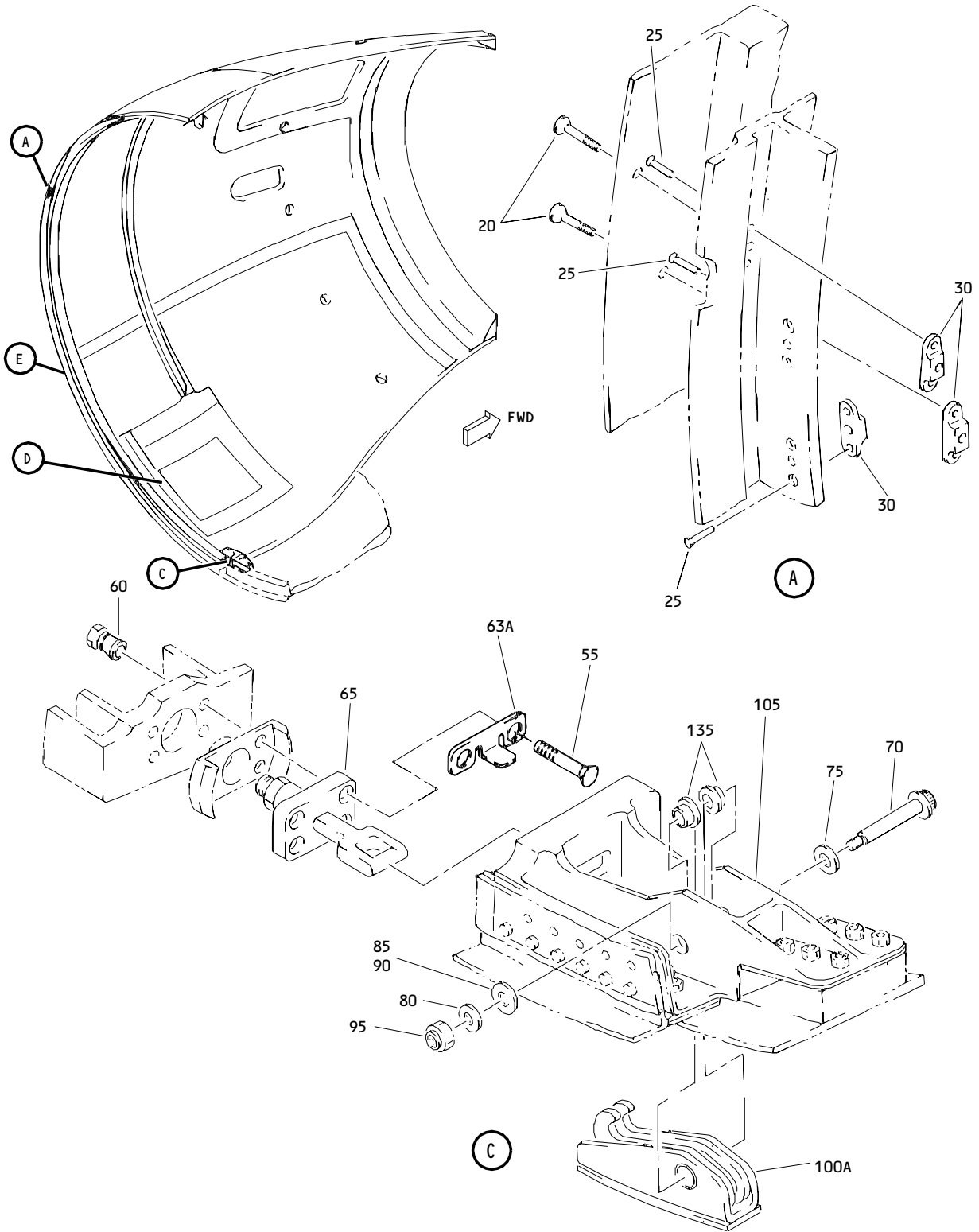
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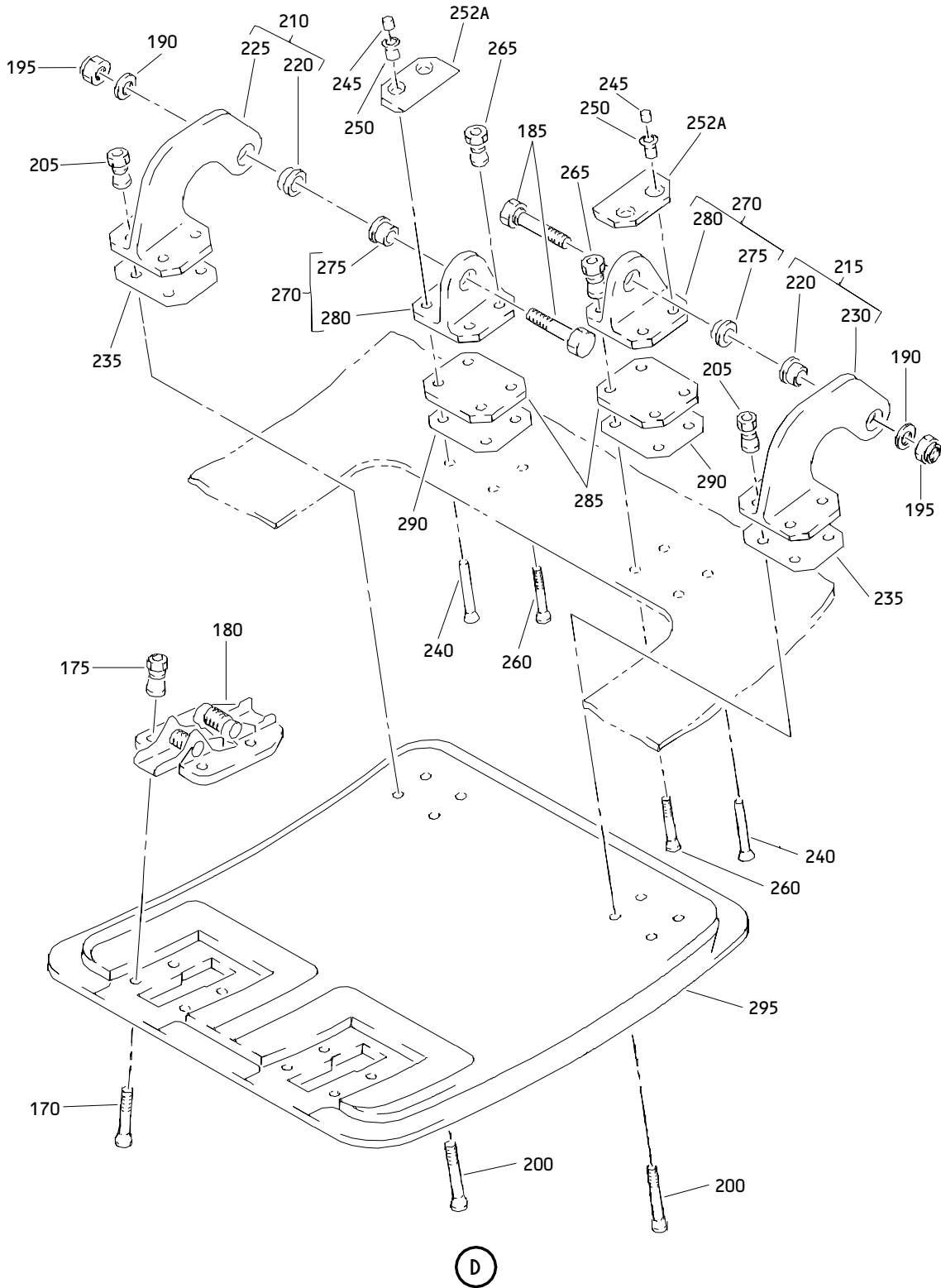
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Fan Duct Inner Wall Assembly  
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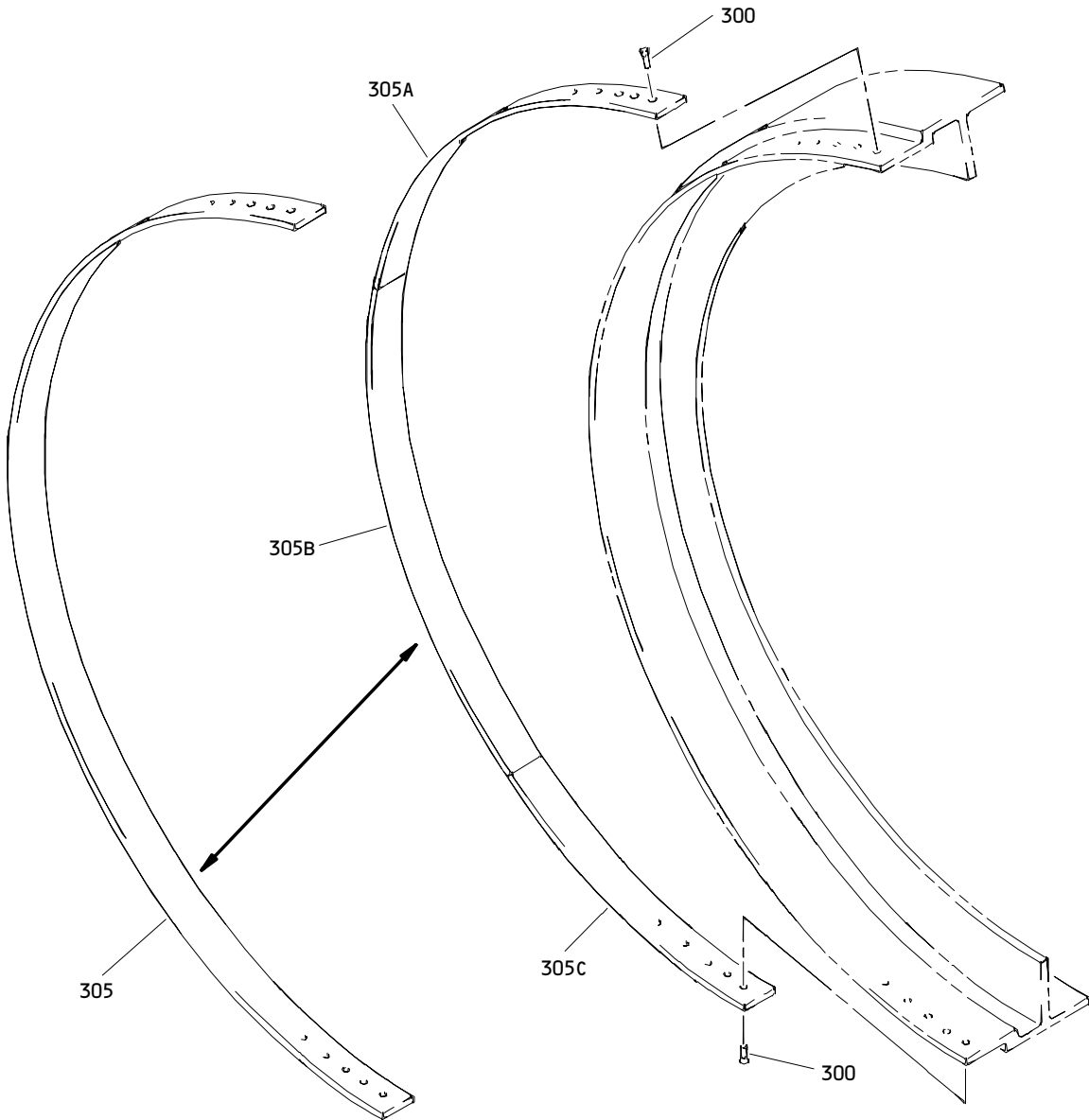
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Fan Duct Inner Wall Assembly  
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(E)

Fan Duct Inner Wall Assembly  
Figure 12 (Sheet 3)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12-					
-1	315T1100-61		WALL ASSY-FAN DUCT INNER	A,D	RF
-5	315T1100-62		WALL ASSY-FAN DUCT INNER	B,C	RF
-10	315T1100-5001		.WALL ASSY- (REPLD BY ITEMS 10A, 10B, 10D, 10E, 10F, 10G, 10J, 10K)	A,D	1
-10A	315T1100-5007		.WALL ASSY- (REPLS ITEM 10) (REPLD BY ITEMS 10B, 10D, 10E, 10F, 10G, 10J, 10K)	A,D	1
-10B	315T1100-5003		.WALL ASSY- (REPLS ITEMS 10, 10A) (REPLD BY ITEMS 10D, 10E, 10F, 10G, 10H, 10J, 10K)	A,D	1
-10C	315T1100-5009		DELETED		
-10D	315T1100-5012		.WALL ASSY- (REPLS ITEMS 10, 10A, 10B, 10E) (REPLD BY ITEMS 10F, 10G, 10J, 10K)	A,D	1
-10E	315T1100-5011		.WALL ASSY- (REPLS ITEMS 10, 10A, 10B) (REPLD BY ITEMS 10D, 10F, 10G, 10J, 10K)	A,D	1
-10F	315T1100-5013		.WALL ASSY- (REPLS ITEMS 10, 10A, 10B, 10D, 10E) (REPLD BY ITEMS 10G, 10J, 10K)	A,D	1
-10G	315T1100-5017		.WALL ASSY- (REPLS ITEMS 10, 10A, 10B, 10D, 10E, 10F) (REPLD BY ITEMS 10J, 10K)	A,D	1
-10H	315T1100-5018		DELETED		
-10J	315T1100-5019		.WALL ASSY- (REPLS ITEMS 10, 10A, 10B, 10D, 10E, 10F, 10G) (REPLD BY ITEM 10K)	A,D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12- -10K	315T1100-5020		.WALL ASSY- (REPLS ITEMS 10, 10A, 10B, 10D, 10E, 10F, 10G, 10J) (REPLD BY ITEM 10L)	A,D	1
-10L	315T1100-5023		.WALL ASSY- (REPLS ITEMS 10, 10A, 10B, 10D, 10E, 10F, 10G, 10J, 10K)	A,D	1
-15	315T1100-5004		.WALL ASSY- (REPLD BY ITEMS 15A, 15B, 15C, 15D, 15E, 15F)	B,C	1
-15A	315T1100-5002		.WALL ASSY- (REPLS ITEM 15) (REPLD BY ITEMS 15B, 15C, 15D, 15E, 15F)	B,C	1
-15B	315T1100-5008		.WALL ASSY- (REPLS ITEMS 15, 15A) (REPLD BY ITEMS 15C, 15D, 15E, 15F)	B,C	1
-15C	315T1100-5006		.WALL ASSY- (REPLS ITEMS 15, 15A, 15B) (REPLD BY ITEMS 15D, 15E, 15F)	B,C	1
-15D	315T1100-5010		.WALL ASSY- (REPLS ITEMS 15, 15A, 15B, 15C) (REPLD BY ITEMS 15E, 15F)	B,C	1
-15E	315T1100-5015		.WALL ASSY- (REPLS ITEMS 15, 15A, 15B, 15C, 15D) (REPLD BY ITEM 15F)	B,C	1
-15F	315T1100-5016		.WALL ASSY- (REPLS ITEMS 15, 15A, 15B, 15C, 15D, 15E) (REPLD BY ITEM 15G)	B,C	1
-15G	315T1100-5022		.WALL ASSY- (REPLS ITEMS 15, 15A, 15B, 15C, 15D, 15E, 15F)	B,C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12-20	BACB30LL4-3		..BOLT- (USED ON ITEMS 10, 10A, 10B, 10D, 10E, 15, 15A, 15B, 15C, 15D, 15E)		2
-20A	BACB30VF4K3		..BOLT- (USED ON ITEMS 10F, 10G, 10J, 10K, 10L, 15F, 15G)		2
25	BACR15CE3KE4		..RIVET		8
30	MS21060-4		..NUTPLATE		4
35	HL11VAZ6-6		DELETED		
40	315T1100-8		DELETED		
45	HL79-6		DELETED		
50	315T1105-1		DELETED		
55	HL1012AZ8-16		..BOLT- (V97928) (SPEC BACB30NX8K16) (OPT HL12VAZ8-16 (V73197)) (OPT HL12VAZ8-16 (V92215)) (OPT HL12VAZ8-16 (V97928)) (OPT L802-8K16 (V06725)) (OPT HL1012AZ8-16 (V0PTK6)) (OPT HL1012AZ8-16 (V06725)) (OPT HL1012AZ8-16 (V06950)) (OPT HL1012AZ8-16 (V17446)) (OPT HL1012AZ8-16 (V56878)) (OPT HL12VAZ8-16 (V56878)) (OPT HL1012AZ8-16 (V60516)) (OPT HL1012AZ8-16 (V73197)) (USED ON ITEMS 10, 10A, 10B, 10D, 10E, 10F, 10G)	A,D	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12-55A	HL1012AZ8-17		..BOLT- (VOPTK6) (SPEC BACB30NX8K17) (OPT HL12VAZ8-17 (V73197)) (OPT HL12VAZ8-17 (V92215)) (OPT HL12VAZ8-17 (V97928)) (OPT L802-8K17 (V06725)) (OPT HL12VAZ8-17 (V86878)) (OPT HL1012AZ8-17 (V06725)) (OPT HL1012AZ8-17 (V06950)) (OPT HL1012AZ8-17 (V17446)) (OPT HL1012AZ8-17 (V56878)) (OPT HL1012AZ8-17 (V60516)) (OPT HL1012AZ8-17 (V73197)) (OPT HL1012AZ8-17 (V97928)) (USED ON ITEMS 10J, 10K, 10L)	A,D	4
R 60	HL1187-8		..COLLAR- (V5M902) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V73197))	A,D	4
63	314T1339-1		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12-63A	314T1339-12		..STOP-ANTI-ROTATION (USED ON ITEMS 10J, 10K, 10L)	A,D	1
65	9395-6		..KEEPER ASSY-LATCH (V84256) (SPEC S315T113-6) (OPT 9351-16 (V84256)) (OPT 9351-6 (V84256))	A,D	1
70	315T1448-1		..BOLT	B,C	1
75	AN960-516		..WASHER	B,C	1
80	AN960-416L		..WASHER	B,C	1
85	AN960PD516L		..WASHER	B,C	AR
90	AN960-516L		..WASHER	B,C	AR
95	BRH10C4M		..NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	B,C	1
100	9394-2		DELETED		
100A	9426-2		..LATCH ASSY- (V84256) (SPEC S315T112-2) (OPT 9394-2 (V84256)) (OPT 9349-2 (V84256))	B,C	1
105	315T1108-11		..HOUSING ASSY-HOOK LATCH (USED ON ITEMS 15A, 15B)	B,C	1
-105A	315T1108-12		..HOUSING ASSY-HOOK LATCH (USED ON ITEM 15)	B,C	1
-105B	315T1108-14		..HOUSING ASSY-HOOK LATCH (USED ON ITEM 15C)	B,C	1
-105C	315T1108-16		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12- -105D	315T1108-20		..HOUSING ASSY-HOOK LATCH (USED ON ITEMS 15D, 15E, 15F, 15G)	B,C	1
110	HL10V6-6		DELETED		
115	HL11VAZ6-6		DELETED		
120	HL11VAZ6-4		DELETED		
125	BACB30NZ6K		DELETED		
130	HL79-6		DELETED		
135	BACB28AM05B020A		...BUSHING	B,C	2
140	315T1108-13		DELETED		
-140A	315T1108-4		DELETED		
-140B	315T1108-15		DELETED		
-140C	315T1108-17		DELETED		
-140D	315T1108-18		DELETED		
-140E	315T1108-21		DELETED		
-140F	315T1108-22		DELETED		
145	315T1100-26		DELETED		
150	315T1100-30		DELETED		
155	BACS40R13C56F		DELETED		
165	315T1150-1		..DOOR INSTL-ACCESS.	A,D	1
170	HL523AZ6-11		...BOLT- (V73197) (SPEC BACB30NZ6K11) (OPT HL523AZ6-11 (V06725)) (OPT L804-6K11 (V06725)) (OPT HL523AZ6-11 (V60516)) (OPT HL523AZ6-11 (V56878)) (OPT HL523AZ6-11 (V92215)) (OPT HL523AZ6-11 (V97928)) (OPT HL523AZ6-11 (V0PTK6))	A,D A,D	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 12-175	HL79-6		...COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,D	8
180	H5100-156-330		...LATCH- (V83014) (SPEC BA CL10E156-330) (OPT H5100-2-156-330 (V83014))	A,D	2
185	BACB30PW4P9		...BOLT	A,D	2
190	AN960PD10		...WASHER	A,D	2
195	BACN10JC3CM		...NUT	A,D	2
200	HL523AZ6-11		...BOLT- (V73197) (SPEC BACB30NZ6K11) (OPT HL523AZ6-11 (V06725)) (OPT L804-6K11 (V06725)) (OPT HL523AZ6-11 (V60516)) (OPT HL523AZ6-11 (V56878)) (OPT HL523AZ6-11 (V92215)) (OPT HL523AZ6-11 (V97928)) (OPT HL523AZ6-11 (VOPTK6))	A,D	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 12-205	HL79-6		...COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,D	8
210	315T1106-1		...FITTING ASSY-HINGE	A,D	1
215	315T1106-2		...FITTING ASSY-HINGE	A,D	1
220	BACB28AM04B019A		....BUSHING	A,D	1
225	315T1106-5		....FITTING- (USED ON ITEM 210)	A,D	1
230	315T1106-6		....FITTING- (USED ON ITEM 215)	A,D	1
235	315T1150-3		...SHIM	A,D	2
240	2ASPF PDT6-10		...PIN-COLLAR (V17446)	A,D	4
245	ASPLC2AC6		...COLLAR- (V17446)	A,D	4
250	ASPFSDT6		...SLEEVE- (V17446)	A,D	4
252	315T1150-5		DELETED		
252A	315T1150-6		...FILLER-RADIUS	A,D	2
255	315T1106-5		DELETED		
260	HL523AZ6-8		...BOLT- (V73197) (SPEC BACB30NZ6K8) (OPT L804-6K8 (V06725)) (OPT HL523AZ6-8 (V56878)) (OPT HL523AZ6-8 (V92215)) (OPT HL523AZ6-8 (V97928)) (OPT HL523AZ6-8 (V0PTK6)) (OPT HL523AZ6-8 (V60516)) (OPT HL523AZ6-8 (V06725))	A,D	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 12-265	HL79-6		...COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,D	4
270	315T1106-3		...FITTING ASSY-HINGE	A,D	2
275	BACB28AM04B019A		....BUSHING	A,D	1
280	315T1106-7		....FITTING	A,D	1
285	315T1150-4		...PLATE	A,D	2
290	315T1150-2		...SHIM	A,D	2
295	315T1151-1		...DOOR ASSY	A,D	1
300	BACR15CE4B		..RIVET- (SIZE DETERMINE ON INST)		84
305	315T1100-67		..STRIP-RUB (ITEM 305 OPT TO ITEMS 305A, 305B, 305C)	A,D	1
305A	315T1100-75		..STRIP-RUB (ITEM 305 OPT TO ITEMS 305A, 305B, 305C)	A,D	1
305B	315T1100-77		..STRIP-RUB (ITEM 305 OPT TO ITEMS 305A, 305B, 305C)	A,D	1
305C	315T1100-79		..STRIP-RUB (ITEM 305 OPT TO ITEMS 305A, 305B, 305C)	A,D	1

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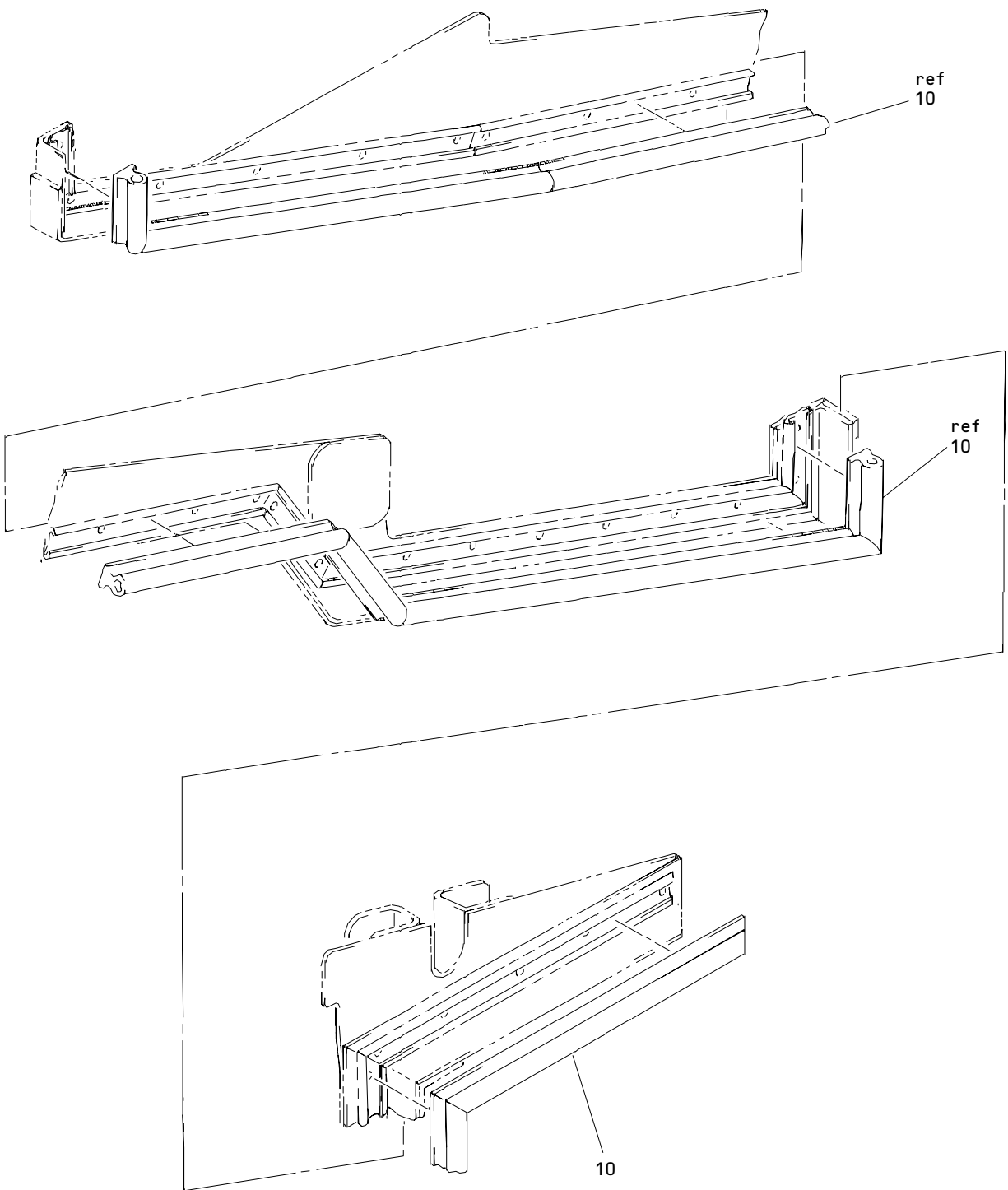
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
12-310	315T1100-68		..STRIP-RUB (ITEM 310 OPT TO ITEMS 310A, 310B, 310C)	B,C	1
310A	315T1100-76		..STRIP-RUB (ITEM 310 OPT TO ITEMS 310A, 310B, 310C)	B,C	1
310B	315T1100-78		..STRIP-RUB (ITEM 310 OPT TO ITEMS 310A, 310B, 310C)	B,C	1
310C	315T1100-80		..STRIP-RUB (ITEM 310 OPT TO ITEMS 310A, 310B, 310C)	B,C	1

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Upper Bifurcation Fire Seal Installation  
Figure 13

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
13- -1	315T1318-5003		SEAL INSTL-UPR BIFURCATION FIRE	A,D	RF
-1A	315T1318-5013		SEAL INSTL-UPR BIFURCATION FIRE	A,D	RF
-5	315T1318-5004		SEAL INSTL-UPR BIFURCATION FIRE	B,C	RF
-5A	315T1318-5014		SEAL INSTL-UPR BIFURCATION FIRE	B,C	RF
10	8454-184		.SEAL- (V11960) (SPEC S315T107-184)	A,D	1
-15	8454-185		.SEAL- (V11960) (SPEC S315T107-185)	B,C	1
20	315T1318-165		DELETED		
20A	315T1318-167		DELETED		
-25	315T1318-166		DELETED		
-25A	315T1318-168		DELETED		
30	BACR15CE3M		DELETED		
35	315T1318-155		DELETED		
-40	315T1318-156		DELETED		
45	315T1318-117		DELETED		
-50	315T1318-118		DELETED		
55	315T1318-119		DELETED		
-60	315T1318-120		DELETED		
65	315T1318-123		DELETED		
-70	315T1318-124		DELETED		
75	315T1318-127		DELETED		
-80	315T1318-128		DELETED		
85	315T1318-137		DELETED		
-90	315T1318-138		DELETED		
95	315T1318-131		DELETED		
-100	315T1318-132		DELETED		
105	315T1318-110		DELETED		
-110	315T1318-143		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
14-					
-1	9348-1		DELETED		
5	11-9349		DELETED		
10	9-9349		DELETED		
15	10-9349		DELETED		
20	4-9284-2		DELETED		
25	4-9349		DELETED		
30	14-9349		DELETED		
35	5-9394		DELETED		
40	8-9349		DELETED		
45	7-9348		DELETED		
50	5-9348		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
15-					
-1	9396		DELETED		
5	7-9352		DELETED		
10	4-9225-1		DELETED		
15	13-9352		DELETED		
20	9-9352		DELETED		
25	10-9352		DELETED		
30	12-9352		DELETED		
35	4-9352		DELETED		
40	5-9352		DELETED		
45	14-9352		DELETED		
50	2-9396		DELETED		
55	11-9352		DELETED		
60	8-9352		DELETED		

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